

ILLUSTRATED PARTS LIST

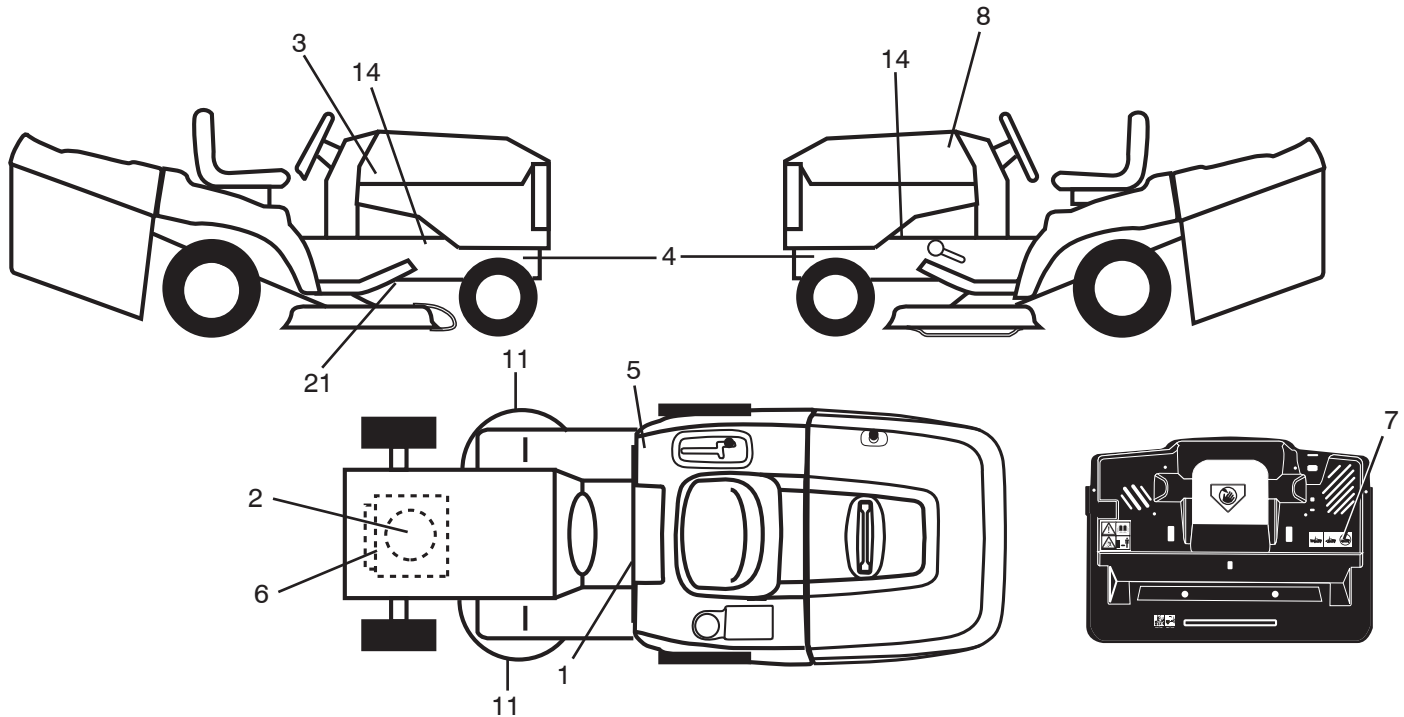
MFG. ID NO. 96051014301

CUSTOMER CATALOG NO. 97HRB

PRODUCT NO. 960 51 01-43

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43

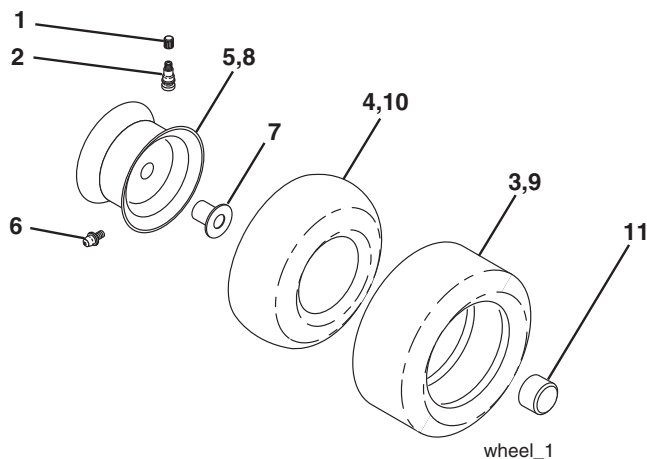
DECALS 27



KEY NO.	PART NO.	DESCRIPTION
1	581 57 83-01	Decal Warning Sym. CE
2	581 57 97-01	Decal Warning Eng. Sym.
3	582 52 19-01	Decal Hood RH
4	581 57 98-01	Decal Warning
5	587 98 90-01	Decal Fender RH
6	532 43 74-20	Decal Engine HP
7	532 44 27-44	Decal Battery Door
8	582 52 20-01	Decal Hood LH
11	581 57 91-01	Decal Mower Cut Finger Symbol

KEY NO.	PART NO.	DESCRIPTION
14	581 57 96-01	Decal Chassis Hot Muffler
21	592 98 02-01	Decal Hex Belt Sch 92 CRD
--	588 82 14-01	Decal Instrt. Mulchplug
--	532 42 59-28	Pad Footrest RH
--	532 42 59-76	Pad Footrest LH
--	114 07 72-20	Manual Operator's (Euro)
--	114 07 73-10	Manual Operator's (Scan)
--	114 07 74-50	Manual Operator's (E-Bloc)
--	114 07 75-40	Manual Operator's (Baltic)

WHEELS & TIRES



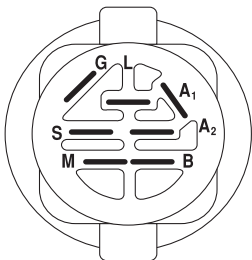
KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 10 62-22	Tire Front 15 x 6-6
4	532 05 99-04	Tube Inner Front #35060
5	532 43 96-73	Rim Asm 6" Front
6	532 00 02-78	Fitting, Grease
7	532 00 90-40	Bearing, Flange
8	532 44 08-81	Rim Asm 8" Rear
9	532 12 46-35	Tire Rear 18 x 8.5-8
10	532 00 71-52	Tube, Rear, 9.5 x 8 Service
11	532 17 50-39	Cap Axle Blk 1 50 x 1 00
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
SCHEMATIC 38

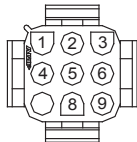
SCH17

NOTE
YOUR TRACTOR IS
EQUIPPED WITH A SPECIAL
ALTERNATOR SYSTEM.
THE LIGHTS ARE NOT
CONNECTED TO THE
BATTERY, BUT HAVE THEIR
OWN ELECTRICAL SOURCE.
BECAUSE OF THIS, THE
BRIGHTNESS OF THE LIGHTS
WILL CHANGE WITH ENGINE
SPEED. AT IDLE THE LIGHTS
WILL DIM. AS THE ENGINE
SPEED IS INCREASED, THE
LIGHTS WILL BECOME THEIR
BRIGHTEST.

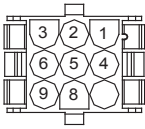


IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	



CHASSIS HARNESS
CONNECTOR (C1)
(MATING SIDE)

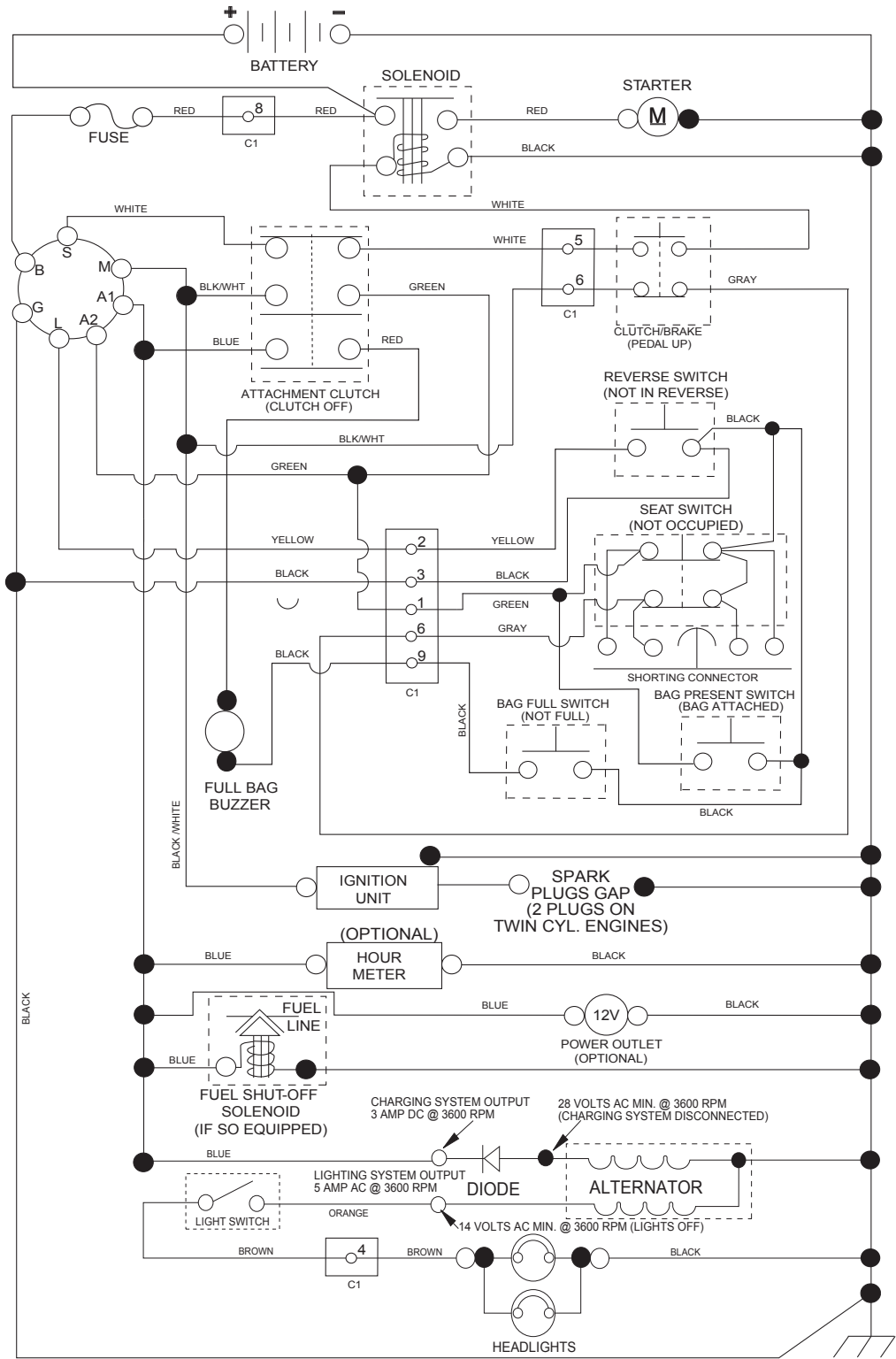


DASH HARNESS
CONNECTOR (C1)
(MATING SIDE)

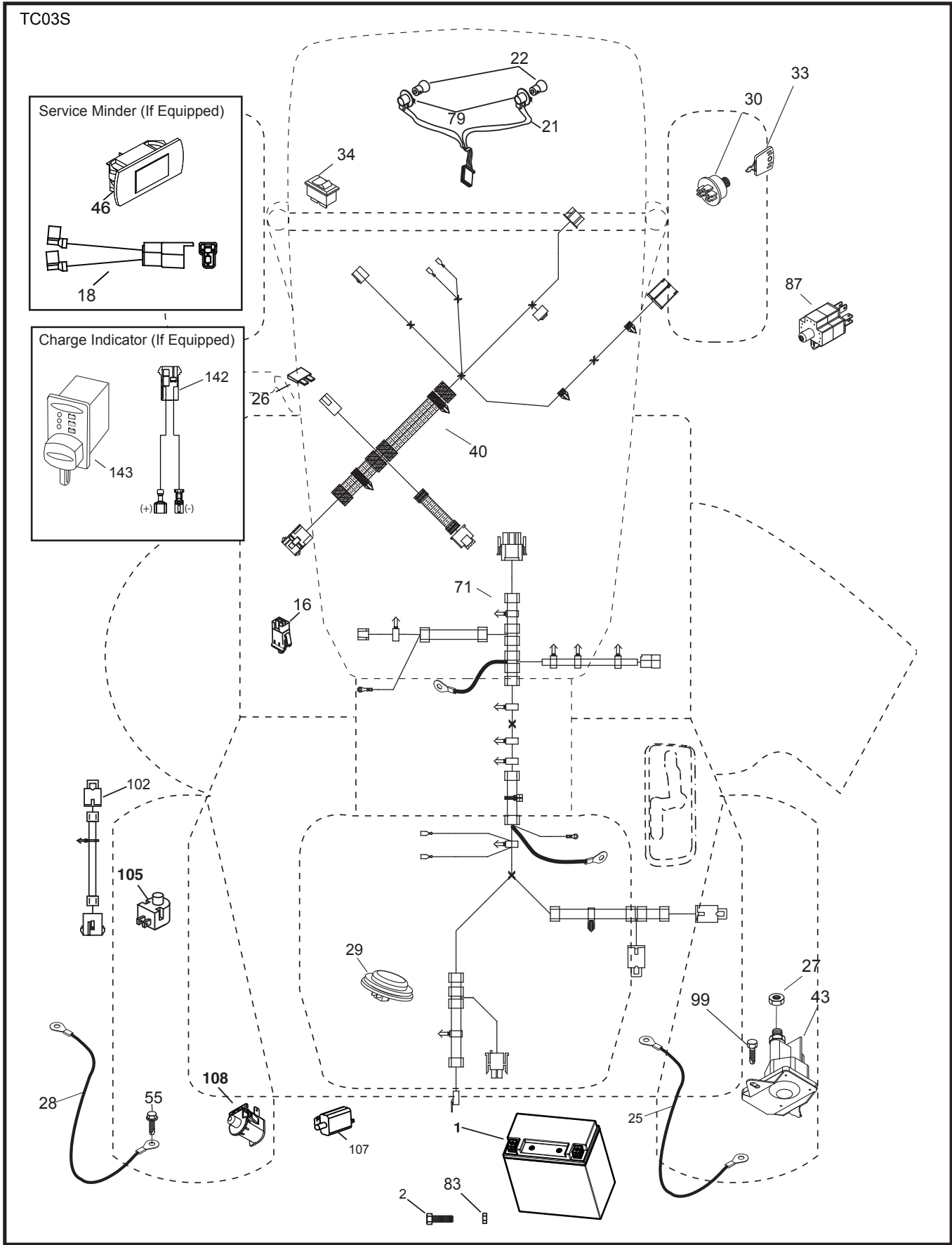
WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED
CLIPS WERE REMOVED FOR
SERVICING OF UNIT, THEY
SHOULD BE RE-INSTALLED TO
PROPERLY SECURE YOUR
WIRING.

NON-REMOVABLE
CONNECTIONS

REMOVABLE
CONNECTIONS



TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
ELECTRICAL 32

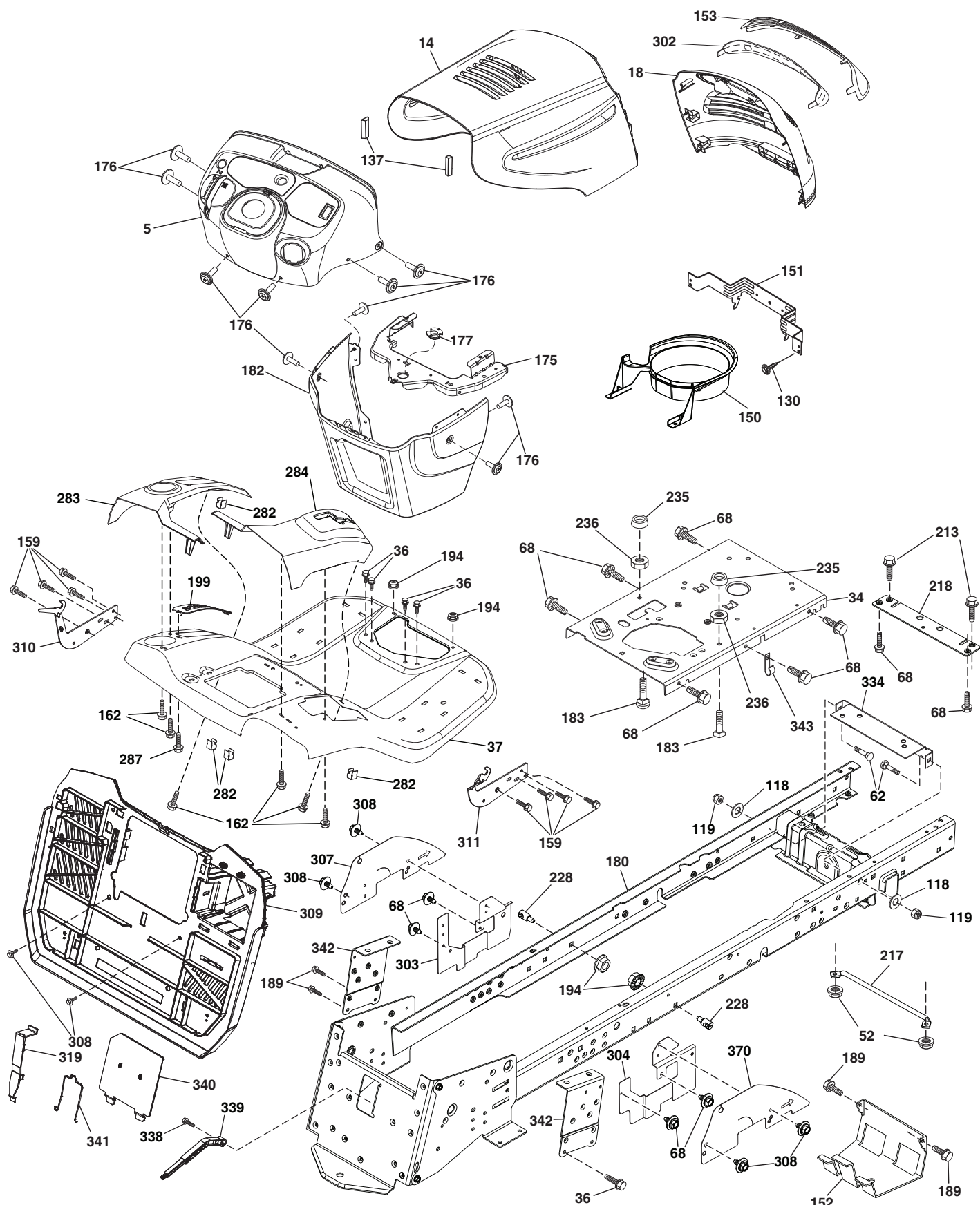


TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
ELECTRICAL 32

KEY NO.	PART NO.	DESCRIPTION
1	532 43 71-57	Battery
2	596 32 01-01	Bolt, Hex. M6 x 1 x 12.4 mm 8.8
16	532 17 61-38	Switch Interlock
21	532 18 37-59	Harness Asm Light w/4152J
22	532 00 41-52	Bulb Light #1156
25	581 48 98-01	Cable Battery
26	532 17 51-58	Fuse
27	596 13 36-01	Locknut, Keps. 1/4-20
28	581 48 98-02	Cable Ground
29	532 40 15-45	Switch Seat
30	532 19 33-50	Switch Ignition
33	532 41 19-35	Key/Chain
34	532 11 07-12	Switch Light
40	532 42 10-02	Harness Ignition
43	582 04 28-02	Solenoid
55	817 06 05-12	Screw 5/16-18 x 3/4
71	532 44 08-20	Harness, Chassis
79	532 17 52-42	Socket Asm Bulb Twistlock
83	594 08 65-01	Nut, Square, M6 x 1
87	532 42 10-60	Switch, Railmount
99	817 00 05-12	Screw 5/16-18 x 3/4
102	532 44 12-62	Harness Jumper
105	532 40 75-68	Switch Reverse
107	532 18 03-79	Switch, Full Bagger
108	532 42 10-62	Switch, Snapmount

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
CHASSIS AND ENCLOSURES 39



chassis-tex crd_TEX ELITE VALUE_2_r1

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43

CHASSIS AND ENCLOSURES **39**

KEY NO.	PART NO.	DESCRIPTION
5	532 41 12-79	Dash
14	532 18 65-80	Hood
18	532 18 35-52	Grille, Asm., Value, Lt, Bar
34	593 84 44-02	Plate, Engine, Weldedchas. 127"
36	817 06 05-12	Screw 5/16-18 x 3/4
37	532 44 08-49	Fender
52	596 04 05-01	Nutlock, Hex. Prvl. 5/16-18
62	596 72 82-01	Bolt, Carr. 3/8-16 x 1" Gr. 5
68	596 03 07-01	Screw, Hexagon, 5/16-18 x 1/2
118	596 56 53-01	Washer 3/8 x 0.08 In. St. Clr. Zinc
119	596 32 26-01	Nut. Crownlock 3/8-16 unc.
130	596 32 17-01	Screw, #10 x 0.750 BOS Thread
137	532 18 49-21	Bumper Hood
150	532 18 44-62	Air Duct
151	532 40 78-07	Bracket Pivot
152	532 19 95-35	Shield Browning
153	532 18 58-46	Lens
159	817 00 06-12	Bolt
162	596 13 41-01	Screw, Hex. Tap. 1/4-15 x 1/2
175	532 19 32-43	Crossmember
176	532 40 07-76	Screw 10-24 x 5/8
177	532 19 52-28	Bushing Steering
180	581 18 71-01	Chassis
182	532 19 30-57	Dash Lower
183	595 30 57-01	Screw, Hexagon, 5/16-18 x 1-1/4
189	817 00 05-12	Screw 5/16-18 x 3/4
194	596 13 57-01	Nutlock, Prvl, Torq. 5/16-18 x .68
199	532 41 87-39	Plate Deck Lift
213	596 03 05-01	Bolt, Hex. Hd. 5/16-18 unc x 3/4
217	532 40 91-67	Rod Pivot Hood

KEY NO.	PART NO.	DESCRIPTION
218	532 19 63-95	X-Piece Hood Stop
228	593 82 40-01	Stud, W/"D" Anti-rotation
235	596 56 42-01	Spacer, Fender, Clr. Zn
236	873 93 05-00	Nut Lock 5/16-18 unc
282	532 41 41-10	Retainer Clip
284	532 44 12-92	Console Shift
283	532 44 03-61	Console Deck Lift
287	817 60 04-06	Screw Hex Washead 1/4-20 x 3/8
302	532 18 35-50	Lens Reflective
303	589 00 76-02	Shield Lower LH
304	589 41 27-02	Shield Lower RH
307	587 49 45-01	Shield Upper
308	532 17 18-77	Bolt 5/16-18 unc 3/4
309	501 18 83-01	Back Plate
310	532 44 54-28	Bracket Hanger LH
311	532 44 54-30	Bracket Hanger RH
319	532 17 46-62	Bracker Actuator Bagger
334	532 44 25-37	Bracket Engine
338	594 09 39-01	Bolt, Shoulder 5/16-18 x .88
339	532 43 66-41	Lever Full Bagger
340	532 44 09-31	Battery Door
341	582 06 08-01	Battery Latch
342	582 82 68-02	Support Fender
343	532 44 07-49	Clip
370	587 52 74-01	Shield Upper RH Endshaft

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

Diagram of the rear suspension assembly. The main component is the rear axle, labeled 56. It is connected to the shock absorber, labeled 335. The shock absorber is connected to the rear spring, labeled 280. The rear spring is connected to the rear suspension arm, labeled 143. The rear suspension arm is connected to the rear wheel hub, labeled 315. The rear wheel hub is connected to the rear wheel, labeled 3.



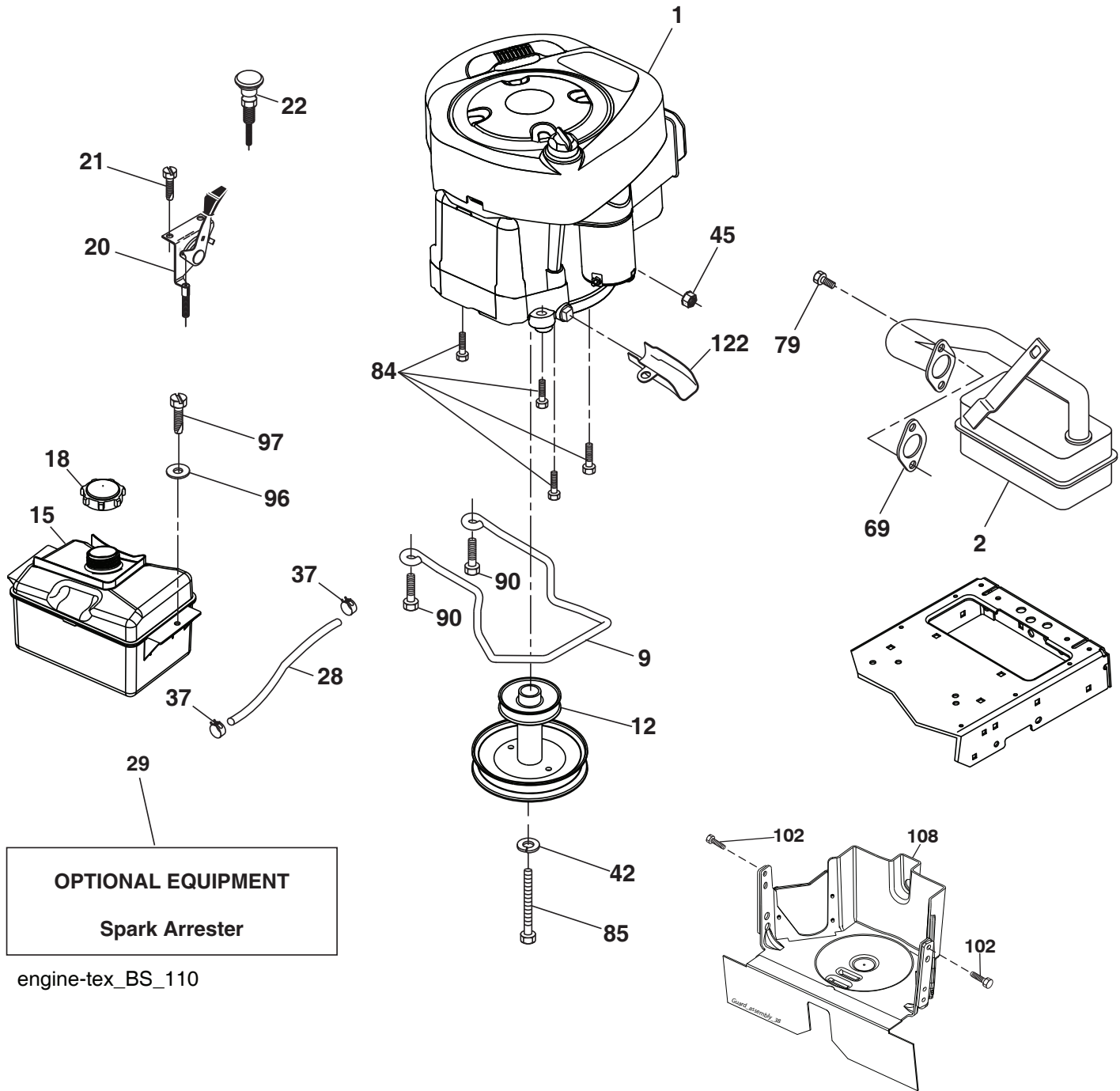
TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43

DRIVE **40**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	— — — — —	Transaxle, Tufftorq K46DC (448355) (Order parts from transaxle manufacturer.)	188	582 21 70-01	Link Clutch Ground Drive
2	532 12 35-83	Key Square	189	532 43 36-11	Bellcrank Ground Drive
6	532 12 40-28	Bushing Snap	195	580 45 69-01	Bracket Rod Brake
15	596 56 53-01	Washer, 3/8 x 0.08 In. St. Clr. Zinc	203	596 20 41-01	Washer, 11/32 x 11/16 x14
17	532 43 62-27	Spring, Brake	205	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
22	532 44 32-46	Rod Shift	226	532 40 15-64	Bracket Mount Torque
23	532 10 69-33	Knob	227	596 13 59-01	Bolt, Hex. 5/16-18 x 3/4 Clr. Znc.
29	532 43 58-81	Rod, Brake	263	817 00 06-12	Screw Thdr 3/8-16 x 3/4
33	812 00 00-01	Ring E	268	596 88 78-01	Gurard, Muffler, B&S OHV
35	596 94 67-01	Rod, Control, Park, Lt. Clear,Zinc	275	596 13 54-01	Washer, Plain, 13/32 x 1 Clr. Znc
37	532 18 89-67	Washer Hardened	279	593 89 84-01	Link &Stud-Link, Subasm
38	532 16 96-13	Nyliner Snap In	280	596 03 99-01	Washer, Plain, 11/32 x 5/8 Clr.
42	532 00 88-83	Cover, Pedal, Blk. Round	309	532 16 55-81	Plate Fstnr. Cross
49	596 13 62-01	Bolt, Cup Head, 3/8-16 x 3/4	311	532 16 98-45	Washer Nylon
50	532 19 43-27	Pulley Idler Flat	312	532 16 56-14	Hub Tapered
51	873 90 06-00	Lock Nut 3/8-16	313	596 04 07-01	Bolt, Hex. 1/4-20 x 1
52	532 19 43-26	Idler V-Groove	314	532 44 47-13	Keeper Belt
56	592 85 51-01	Belt, Drive, CRD, Hydro Euro	315	817 58 05-20	Screw Thdrol 5/16-18 x 1.25
61	532 43 77-88	Pulley Transaxle	319	532 43 67-94	Spacer Transaxle
64	532 19 62-00	Shaft Asm. Pedal Brake Control	320	532 18 76-90	Washer Spacer
73	874 49 05-60	Bolt Hex 5/16-18 x 3.75	328	532 43 57-58	Shaft Shift Front
90	532 44 36-05	Keeper Belt Clutching	330	532 16 95-93	Washer Nyliner
99	532 44 39-47	Rod Spring Bypass	331	532 44 36-06	Hub Shift
103	596 43 63-01	Nut, Hex. 5/16-18 x 0.577" Gr. 5 Zn.	333	532 17 08-68	Washer Spring Wave
116	596 13 57-01	Nutlock, Prvl. Torq. 5/16-18 x .68	335	532 19 95-34	Idler V Pulley Grnd. Dr.
125	817 00 05-12	Screw 5/16-18 x 3/4	337	532 43 59-37	Bracket Support Shift
126	596 21 88-01	Washer, Serrated, 1/4-28 x 3/4	339	532 43 68-67	Strap Torque
140	596 02 98-01	Spring, Lock, Washer, Square, Ends	348	532 44 36-07	Arm Clevis Rod
141	596 03 98-01	Washer, 9/32 x 3/4 Clear, Zinc	350	532 44 50-20	Spring Torsion
143	596 03 07-01	Screw, Hexagon, 5/16-18 x 1/2	351	532 43 69-98	Bracket Deck Sway
159	596 02 95-01	Pin, Cotter, 1/8 Dia. x 3/4	352	532 43 58-19	Bracket Idler
161	532 10 57-09	Spring, Return, Clutch	353	532 43 65-77	Bracket Idler RH
165	532 19 62-12	Nyliner	354	594 09 41-01	Bolt, 5/16-18 x 5/8
166	532 42 91-64	Nut Push .625	355	532 43 56-69	Bracket
167	532 40 52-57	Latch Brake Parking	356	593 89 84-03	Subasm. Link, Link & Stud
174	532 19 72-89	Nut Push	360	532 44 47-14	Nut 5/16-24
175	532 44 18-23	Shaft Asm Shift	362	532 43 68-12	Idler Flat
177	587 22 53-01	Pin Cotter, Locking, Bowtie, 1in	364	532 44 30-32	Bracket Idler
183	532 13 70-57	Spacer Axle			
184	532 40 96-30	Handle Parking Brake			
185	872 11 06-22	Bolt 3/8-16 x 2-3/4			
186	532 19 43-21	Spacer Retainer			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
ENGINE 24



TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43 ENGINE **24**

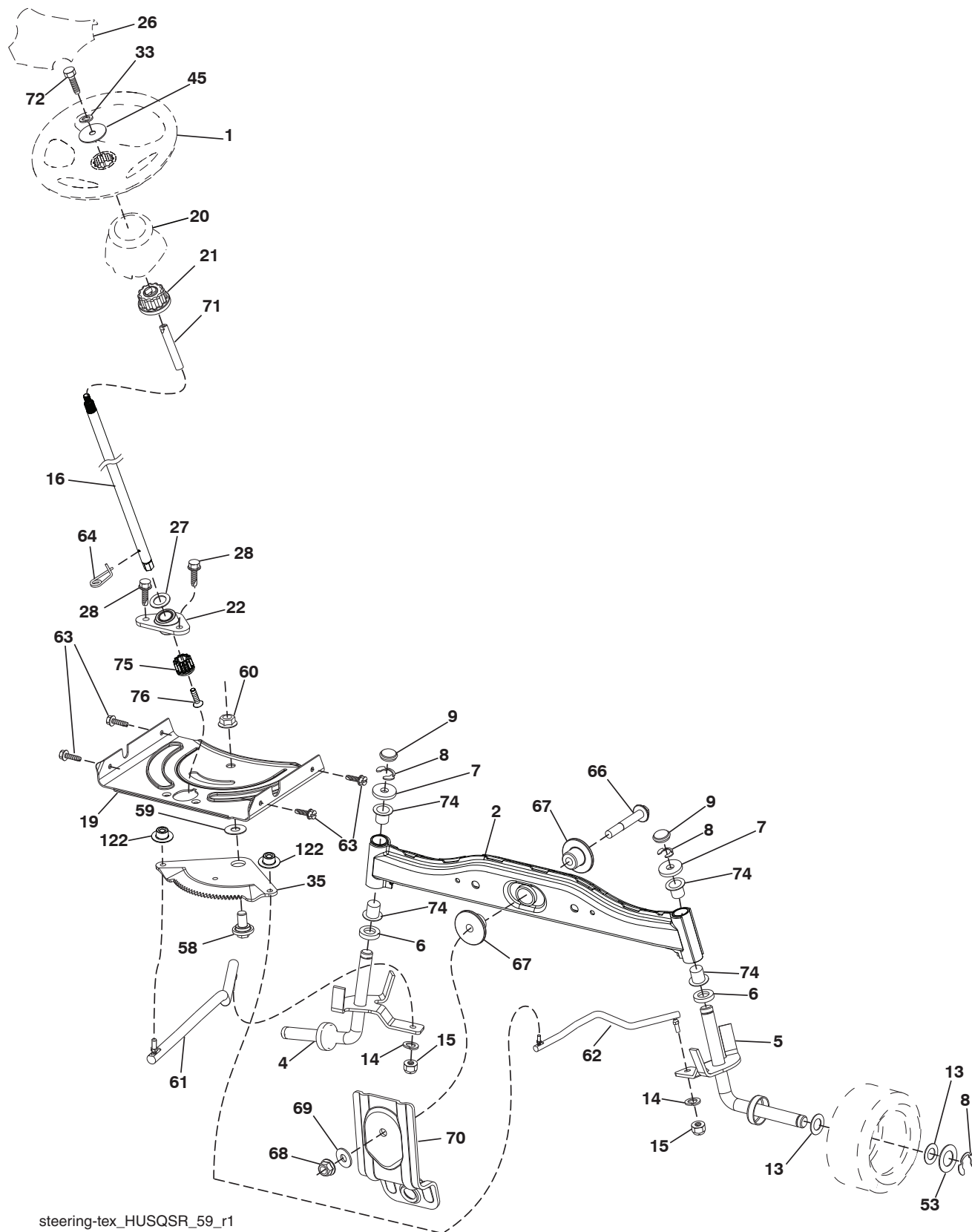
KEY NO.	PART NO.	DESCRIPTION
1	— — — — —	Engine B&S Model No. 31R807-0008-B1 (585688901) (Order parts from engine manufacturer.)
2	532 13 73-52	Muffler
9	501 83 26-02	Keeper Belt Engine
12	586 47 85-01	Pulley Engine
15	581 28 99-01	Tank Fuel
18	532 43 02-20	Cap Asm
20	532 18 38-97	Control Throttle
21	596 32 17-01	Screw, #10 x 0.750 BOS Thread
22	532 19 49-81	Control Choke
28	532 13 70-40	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
42	596 23 89-01	Washer, 7/16 in. Clr. Zn
45	596 13 36-01	Locknut, Keps. 1/4-20
69	532 16 52-91	Gasket
79	596 13 42-01	Screw, Hex. Socket, 5/16-18 x 3/4
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	501 60 65-01	Bolt Hex 7/16-20 x 4 x Gr. 5-1.5
90	817 00 06-16	Screw 3/8-16 x 1.0
96	596 13 53-01	Washer, Plain, 9/32 x 7/8 Clr. Zn
97	817 67 04-12	Screw 1/4-20 x 3/4
102	593 33 76-01	Screw, 5/16-18 x 1.00 Hwh. Trs
108	587 17 95-10	Cover Pulley Engine w/SHLD
122	532 42 19-22	Extension Drain Oil

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
STEERING ASSEMBLY 41



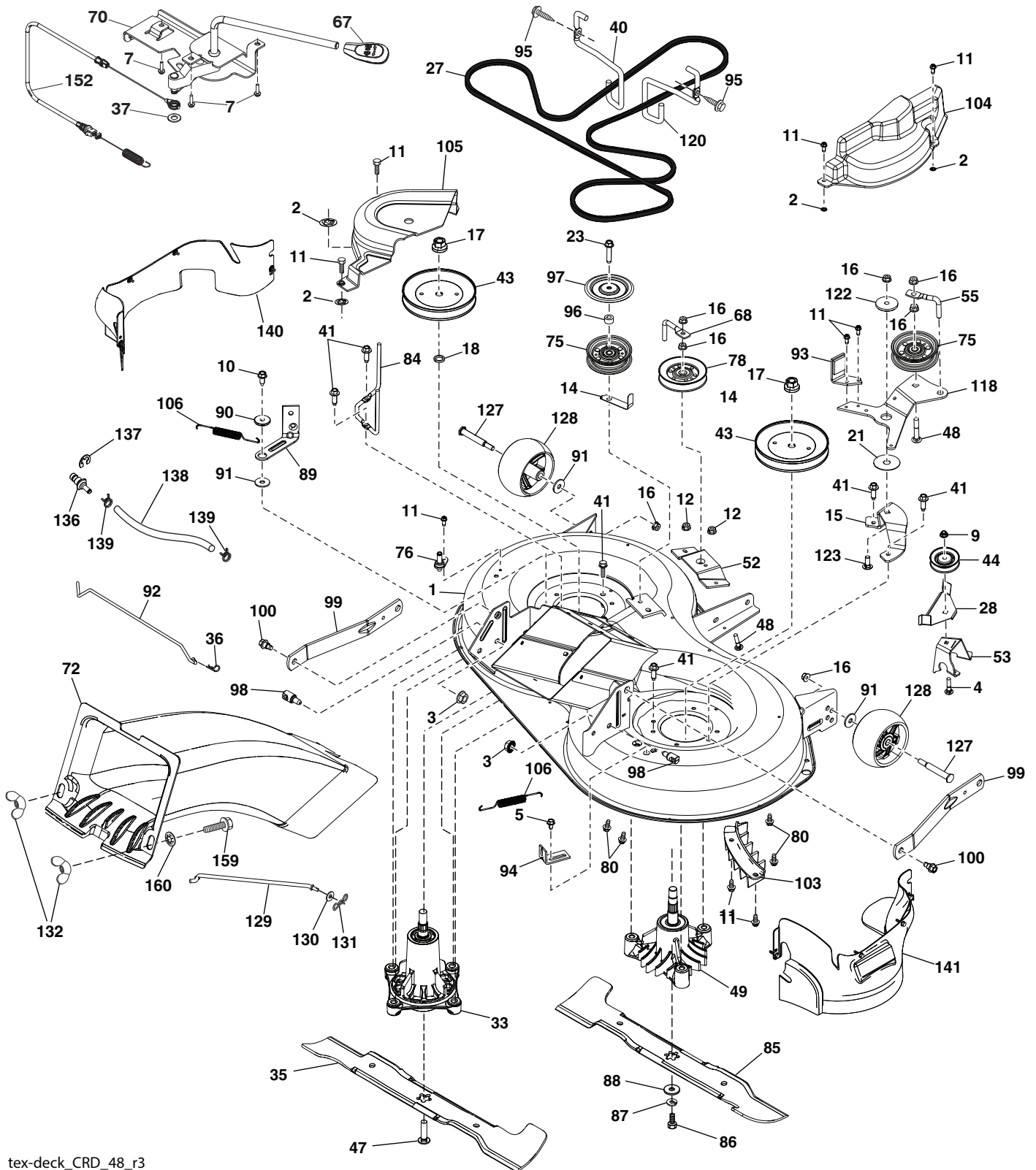
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TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
STEERING ASSEMBLY 41

KEY NO.	PART NO.	DESCRIPTION
1	532 42 45-43	Wheel, Steering
2	532 41 81-68	Axle Asm., Front
4	532 40 30-87	Spindle Asm., LH
5	532 40 30-88	Spindle Asm., RH
6	532 00 62-66	Washer, Threst, .75 x 1.230
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	596 23 87-01	Washer, Spring, Lock, .381 ID x .680
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	585 86 92-02	Steering Shaft
19	532 19 47-29	Plate Steering
20	532 41 12-91	Steering Boot
21	532 18 67-37	Adapter, Wheel Steering
22	585 02 98-02	Bearing
26	532 42 46-91	Insert, Wheel Steering
27	596 93 34-01	Washer, Plain
28	817 00 06-12	Screw 3/8-16 x 3/4
33	596 23 88-01	Washer, Lock, 5/16 Sqr. End. ZN
35	532 19 47-32	Gear, Sector Plate
45	596 04 00-01	Washer 11/32 x 2-3/8" Clr. Zn.
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	597 04 78-02	Draglink, LH. Ballstud, Std.
62	597 04 79-02	Draglink, RH. Ballstud, Std.
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	585 33 88-01	Bracket Deck Susp. Front
71	532 19 07-52	Shaft Extension
72	596 03 97-01	Bolt, Hex Head, 5/16-18 unc x 4" Gr. 5
74	532 00 33-66	Bearing, Col. Strg. Blk
75	580 68 37-01	Pinion
76	580 68 36-01	Screw Head Sock
122	532 44 49-62	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
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TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
MOWER DECK 44



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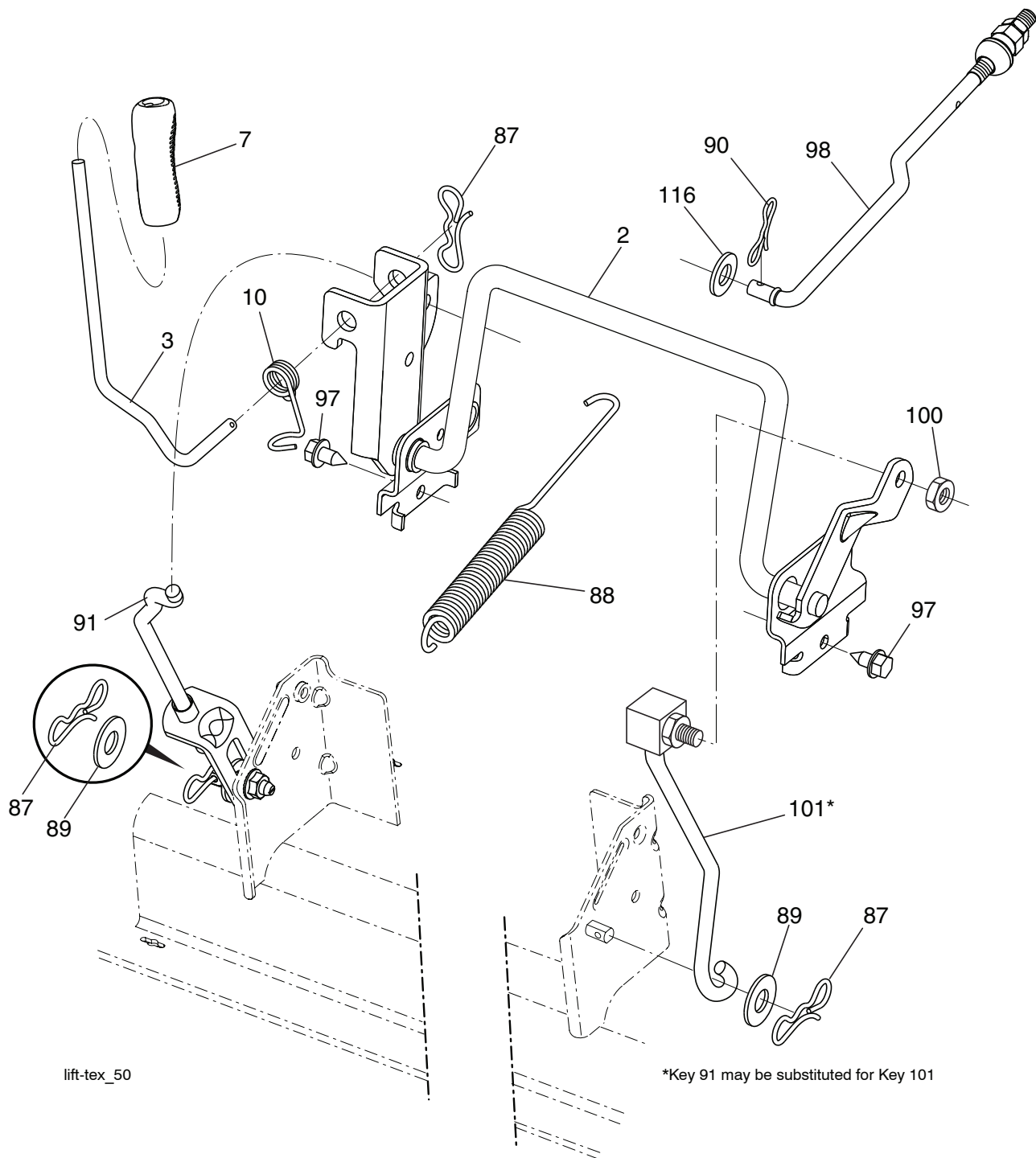
TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43

MOWER DECK **44**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	596 58 21-01	Kit SVC Deck Weldment	87	596 23 87-01	Washer, Spring, Lock, .381 ID x .680
2	532 42 30-62	Palnut 1/4	88	532 14 02-96	Washer Hard Blade
3	596 13 57-01	Nutlock, Prvl, Torq. 5/16-18 x .68	89	532 43 81-24	Arm Brake
4	872 11 05-10	Bolt Carr 5/16-18 x 1-1/4 Gr. 5	90	532 19 90-92	Spacer Retainer
5	817 00 05-10	Bolt 5/16-18	91	596 13 49-01	Washer, Plain 3/8 x 7/8
7	596 32 17-01	Screw #10 x 0.75 Bos. Thread	92	592 85 57-01	Rod Brake 97 CRD Link
9	585 69 13-01	Nut Hex Flg Nylock	93	592 85 49-02	Arm Brake
10	817 00 06-16	Screw 3/8-16 x 1	94	532 19 72-50	Bracket Clutch Cable
11	532 13 77-29	Screw 1/4-20 x 5/8	95	817 00 06-12	Screw Hexwsh 3/8-16 x 3/4
12	594 94 44-01	Nut, Hex Flng. 5/16-18 Nyloc. Clr	96	532 40 02-71	Spacer
14	532 15 60-85	Keeper Belt Idler	97	532 18 20-61	Shield Idler Mower
15	592 85 47-02	CRD Idler Arm Mount Bracket	98	593 82 40-01	Stud, W/"D" Anti-rotation
16	873 90 06-00	Nut 3/8-16	99	532 19 51-86	Arm Suspension
17	596 13 48-01	Nut, Hex 9/16-18 x 1.010	100	532 19 65-39	Bolt Shoulder
18	532 18 76-90	Washer Spacer Mandrel	103	532 43 69-92	Guard Front Vent
21	532 17 85-15	Washer Flat Hardened	104	592 84 81-01	Mandrel Cover RH
23	596 56 40-03	Bolt, Hex 3/8-16 x 1.78 Clrzinc.	105	532 43 87-44	Mandrel Cover LH
27	599 36 53-01	Belt, Deck	106	532 19 32-16	Spring Brake Return
28	592 85 56-02	Keeper 97 CRD Angled Idler	118	599 23 63-02	97 CRD. Clutching Arm, MS431
33	587 81 97-01	Kit, Mandrel, Nongrease, Tall	120	532 19 72-59	Keeper Belt Engine RH
35	532 42 79-84	Blade	122	532 16 57-23	Retainer Spring
36	532 00 44-97	Retainer, Spring, 1" Zinc/Cad	123	596 98 75-01	Bolt, 3/8 x 1-1/4" Gr. 5 Clr. Zn.
37	596 56 53-01	Washer, 3/8 x 0.08 In. St. Clr. Zinc	127	596 43 44-04	Bolt, Shoulder, 3/8-16 x 3-5/8
40	532 19 72-58	Keeper Belt Engine LH	128	589 52 73-01	Wheel Gauge Rally
41	584 95 39-01	Bolt Hex Wshrhd .313-18 x 1.19	129	532 40 48-51	Rod Anti-Sway
43	532 19 74-73	Pulley Mandrel	130	596 13 32-01	Washer 13/32 x 13/16 x 12 Ga.
44	532 19 95-34	Pulley V-Idler Grnd Dr Plated	131	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
47	584 30 93-01	Screw LH Blade 7/16 x 1	132	532 17 88-99	Knob Handle 3/8-16
48	596 13 63-01	Bolt, Cup, Head, 3/8-16 x 2	136	532 43 96-39	Washout Port Hookup
49	532 16 55-79	Mandrel, Asm. Crd. LH	137	812 00 00-29	Ring Klip
52	599 21 07-03	Bracket, 97 CRD. Center, Idler x 431	138	532 44 07-43	Hose 3/8 Long 12"
53	595 09 81-03	Bracket V-Idler Bolt Angled	139	596 86 74-01	Clamp, Hose, 3/8 Clear, Zinc
55	598 96 92-01	Keeper, 97 CRD. Clutching, Arm	140	501 57 94-01	Guard Asm. LH
67	532 40 30-12	Handle Clutch Cable	141	501 57 93-02	Guard Asm. RH
68	598 90 38-02	Keeper, Belt	152	532 44 04-88	Cable Clutch Manual W/Spring
70	532 19 83-32	Clutch Asm Manual	159	872 14 06-14	Bolt 3/8-16 unc x 1-3/4
72	582 03 56-01	Chute Upper	160	532 16 89-37	Nut Push
75	597 02 50-01	Pulley, Idler, Flat, Clr. Zn	- -	596 58 24-01	Replacement Mower Complete
76	532 43 96-40	Washout Port			
78	532 17 39-02	Pulley Idler V-Gr Plated 4.25			
80	595 90 16-01	Bolt, Cup, 5/16-18 x 3/4 Clear, Zin			
84	589 67 61-02	Keeper Belt Mandrel			
85	532 42 79-85	Blade			
86	532 18 17-13	Bolt 3/8-24 x 1.50			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
MOWER LIFT 45



lift-tex_50

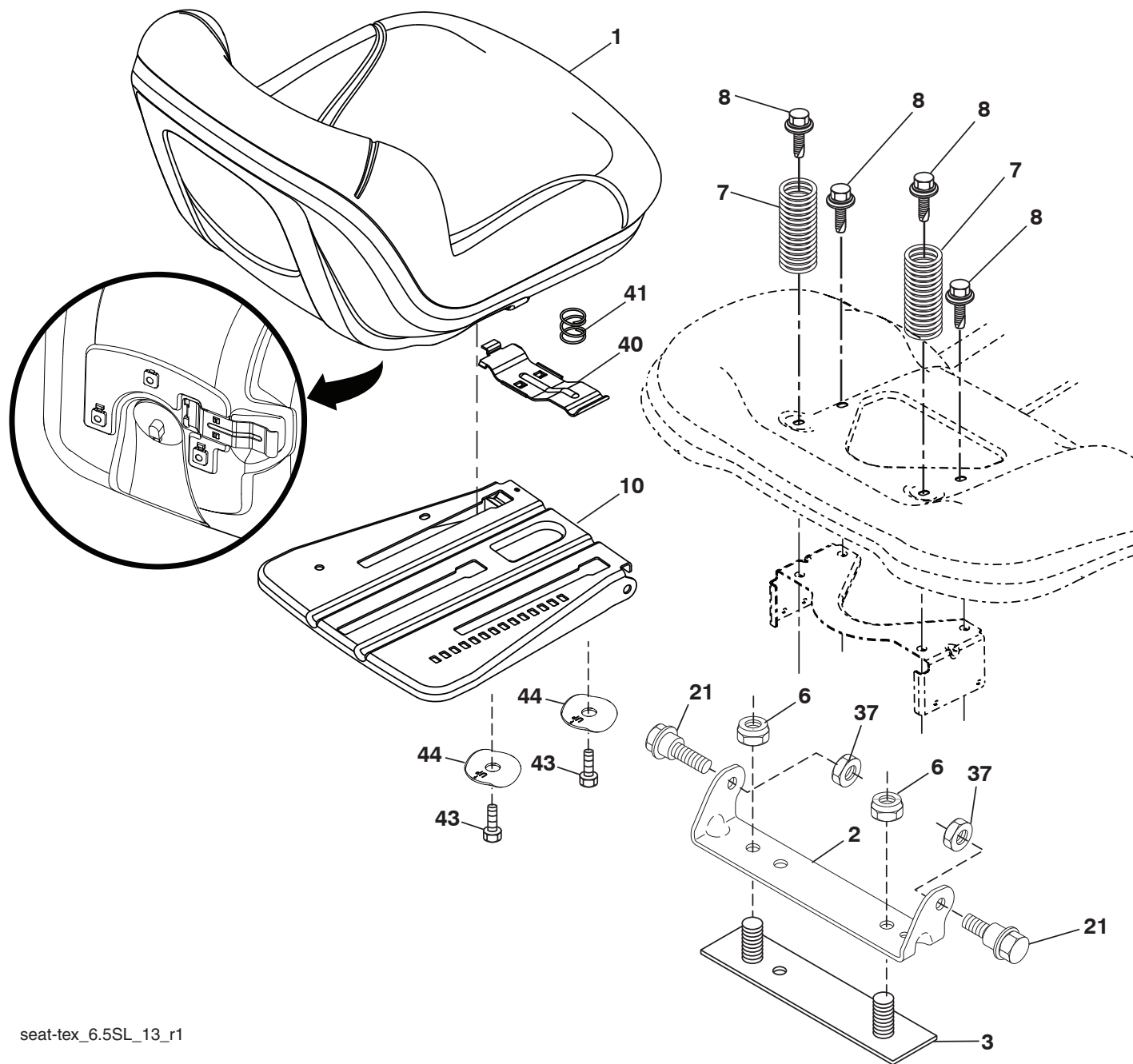
*Key 91 may be substituted for Key 101

KEY NO.	PART NO.	DESCRIPTION
2	532 43 69-96	Shaft Asm., Lift
3	594 01 80-01	Lever, Lift, Handle, Clear, Zinc
7	580 96 23-01	Grip, Lift
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 43 69-95	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	589 46 48-03	Link, Assy. Lift, Rear

KEY NO.	PART NO.	DESCRIPTION
97	596 56 40-01	Hex. Bolt W/Collar. 3/8-16 x 0.53
98	581 50 69-03	Link, Assy. Mwr. Front, Suspension
100	595 30 59-01	Nut, Hex. Locknut, 3/8-16
101	532 40 70-03	Link Asm. Lift Fxd
116	594 97 65-01	Washer, Round 15/32x 15/16x.065

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
SEAT ASSEMBLY 42



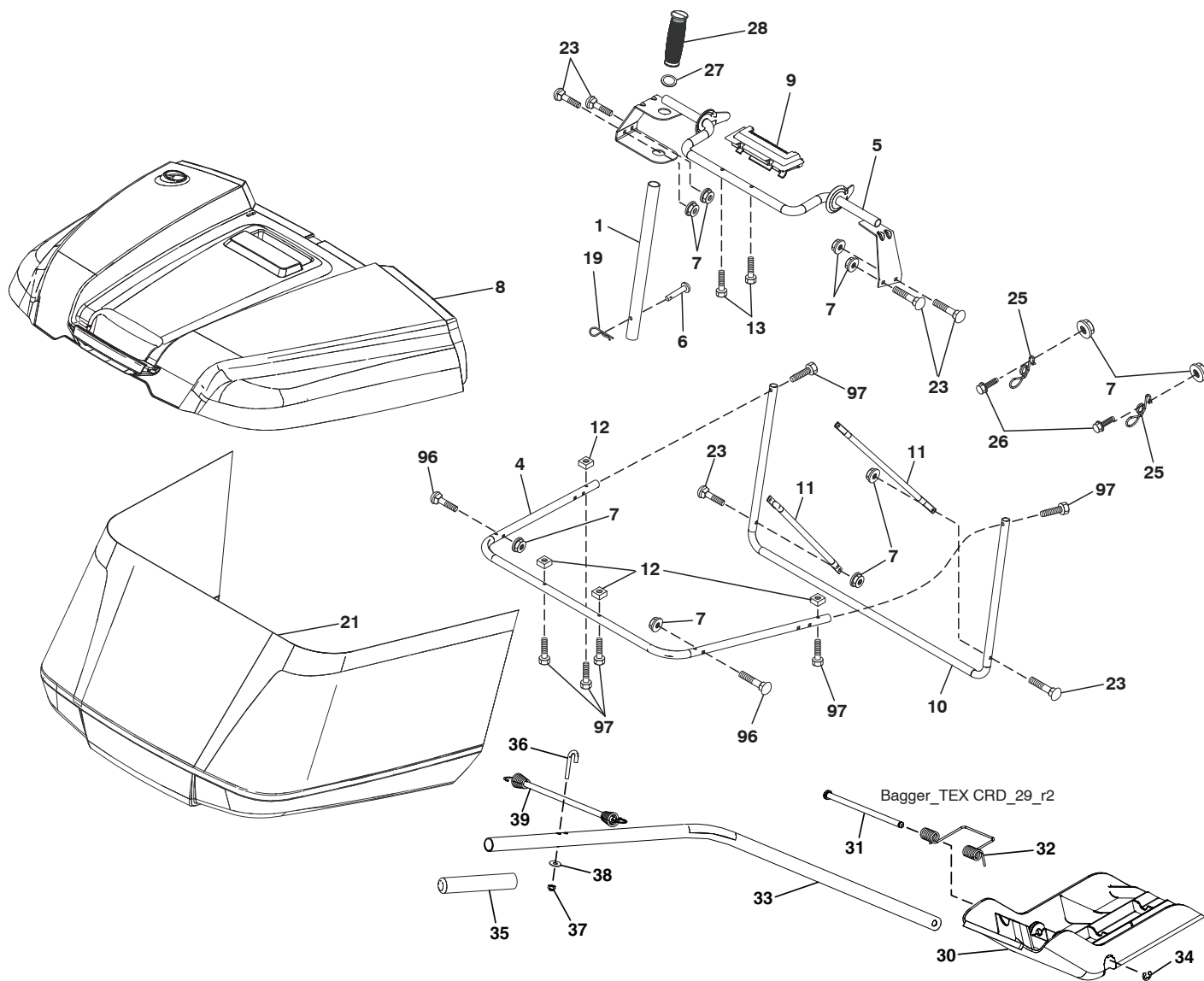
seat-tex_6.5SL_13_r1

KEY NO.	PART NO.	DESCRIPTION
1	532 40 66-25	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap Fender
6	873 80 06-00	Nut, Lock w/Ins. 3/8-16 unc
7	589 48 35-01	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	596 65 74-02	Plate, Seat, Slide 3pt. Ms 431
21	587 90 78-01	Bolt, Shoulder 5/16-18 x 5/8

KEY NO.	PART NO.	DESCRIPTION
37	596 58 37-02	Nut, W/Nonmetal, Ins. Blk. Zinc
40	595 08 81-02	Handle, Seat, Slide, E-Dip, x 431
41	532 19 82-00	Spring Latch Seat
43	874 76 06-12	Bolt Fin Hex 3/8-16 unc x 3/4
44	501 05 18-01	Washer Winged 3/8 ID 1.5 OD

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
BAGGER 46



TRACTOR - MODEL NO. 97HRB (96051014301), PROD. NO. 960 51 01-43
BAGGER 46

KEY NO.	PART NO.	DESCRIPTION
1	532 42 86-10	Tube Handle Bagger
4	579 78 54-01	Frame Asm Bagger Top
5	532 41 76-32	Frame Asm Top Bagger
6	532 12 68-75	Rivet Drilled
7	873 90 04-00	Nut Hex Flange 1/4-20 unc
8	532 42 59-54	Cover Bagger
9	532 41 76-29	Insert Handle Bagger
10	532 43 67-70	Frame Front
11	532 43 67-71	Tubing Brace Bagger
12	532 42 17-93	Nut Square 1/4
13	532 42 17-80	Screw 1/4 x 1.150
19	532 19 42-08	Cotter Pin 5/16 Bow Tie
21	532 44 83-07	Bag Asm
23	872 04 04-10	Bolt Carr. 1/4-20
25	532 42 16-14	Spring Latch Bagger
26	817 49 04-12	Screw
27	532 42 12-62	Grommet Rubber
28	532 16 57-87	Grip Handle Black
30	532 43 74-52	Plug Mulch
31	593 88 95-01	Pin, Grooved, Hinge
32	532 43 74-54	Spring Double Torsion
33	532 43 84-51	Shaft
34	532 43 79-88	E-ring
35	532 43 91-39	Grip Mulch
36	594 09 34-01	Bolt, 10-24 Unc-2Ax .750 Zpb
37	532 06 91-80	Nut Lock
38	819 07-08-18	Washer
39	532 43 92-42	Bungee
96	501 40 66-01	Screw Hexcap 1/4-20 x 1.500
97	590 10 57-01	Screw Torx Butn HD 1/4-20-1.500

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

