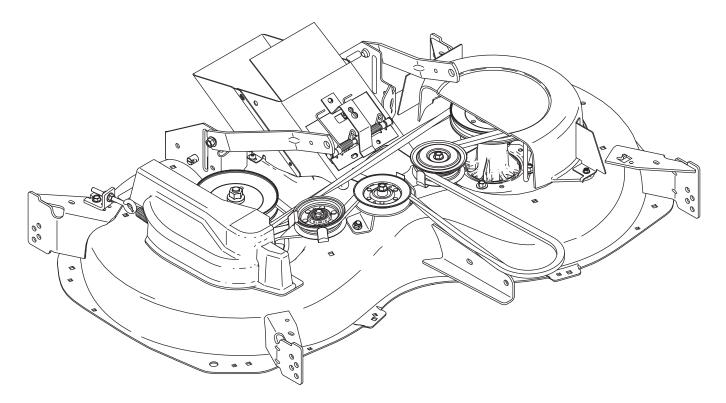
# INSTALLATION AND REPAIR PARTS MANUAL

107 CM REPLACEMENT MOWER DECK FOR LAWN TRACTORS

PART NUMBER 596 76 29-01





**SAFETY RULES** 



Safe Operation Practices for Ride-On Mowers

### DANGER: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.



WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.



WARNING: Do not coast down a hill in neutral, you may lose control of the tractor.



WARNING: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

## A WARNING A

Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

## A WARNING A

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.

#### I. CHILDREN



WARNING! CHILDREN CAN BE INJURED BY THIS EQUIPMENT. The American Academy of Pediatrics recommends that children be a minimum of 12 year of age before operating a pedestrian controlled lawn mower and a minimum of 16 years of age before operating a riding lawn mower.



WARNING! CHILDREN CAN BE SERIOUSLY INJURED OR KILLED BY THIS EQUIPMENT. Carefully read and follow all of the safety instructions below.

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

 Keep children out of the mowing area and in the watchful care of a responsible adult <u>other than</u> the operator.

- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.
- Never carry children, even with the blades shut off. They
  may fall off and be seriously injured or interfere with safe
  machine operation. Children who have been given rides
  in the past may suddenly appear in the mowing area for
  another ride and be run over or backed over by the machine.
- Never allow children to operate the machine.
- Use extreme caution when approaching blind corners, shrubs, trees, or other objects that may block your view of a child.

#### **II. GENERAL OPERATION**

- Read, understand, and follow all instructions on the machine and in the manual before starting.
- Do not put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blades.
- Ensure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blades when crossing gravel surfaces.
- Do not operate machine without the entire grass catcher, discharge chute, or other safety devices in place and working.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Disengage blades when not mowing. Shut off engine and wait for all parts to come to a complete stop before cleaning the machine, removing the grass catcher, or unclogging the discharge chute.
- Operate machine only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extreme caution when loading or unloading the machine into a trailer or truck.
- Always wear eye protection when operating machine.
- Use ear protectors to avoid damage to hearing.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Follow the manufacturer's recommendation for wheel weights or counterweights.
- Keep machine free of grass, leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

A

## SAFETY RULES



#### Safe Operation Practices for Ride-On Mowers

#### **III. SLOPE OPERATION**



# WARNING! When loading or unloading this machine, do not exceed the maximum recommended operation angle of 15°.

Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extreme caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

- Mow up and down slopes, not across.
- Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Do not mow on wet grass. Tires may lose traction. Always keep the machine in gear when going down slopes.
- Do not shift to neutral and coast downhill.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.
- Use extreme caution while operating machine with grass catchers or other attachments; they can affect the stability of the machine. Do no use on steep slopes.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly roll over if a wheel is over the edge or if the edge caves in.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.



#### **IV. TOWING**

- Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
- Follow the manufacturer's recommendation for weight limits for towed equipment and towing on slopes.
- Never allow children or others in or on towed equipment.
- On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
- Travel slowly and allow extra distance to stop.

#### V. SERVICE

#### SAFE HANDLING OF GASOLINE

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- · Use only approved gasoline container.

- Never remove gas cap or add fuel with the engine running.
- Allow engine to cool before refueling.
- Never fuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliances.
- Never fill containers inside a vehicle or on a truck or trailer bed with plastic liner. Always place containers on the ground away from your vehicle when filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill fuel tank. Replace gas cap and tighten securely.

#### **GENERAL SERVICE**

- Never operate machine in a closed area.
- Keep all nuts and bolts tight to ensure the equipment is in safe working condition.
- Never tamper with safety devices. Never interfere with the intended function of a safety device or reduce the protection provided by a safety device. Check there proper operation regularly. NEVER operate a machine with a safety device that does not function properly.
- Keep machine free of grass, leaves, or other debris buildup. Clean oil or fuel spillage and remove any fuel-soaked debris. Allow machine to cool before storing.
- If you strike a foreign object, stop and inspect the machine. Repair, if necessary, before restarting.
- Never make any adjustments or repairs with the engine running.
- Check grass catcher components and the discharge chute frequently and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp. Wrap the blade or wear gloves, and use extreme caution when servicing them.
- Check brake operation frequently. Adjust and service as required.
- Maintain or replace safety and instruction labels, as necessary.



Use ear protectors to avoid damage to hearing.



Always wear eye protection when operating machine.

## **REMOVAL & INSTALLATION**

- WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS: • Depress brake pedal fully and set parking brake.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key to "STOP" and remove key.
  - Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

#### TO REMOVE CENTER CHUTE (See Fig. 1)

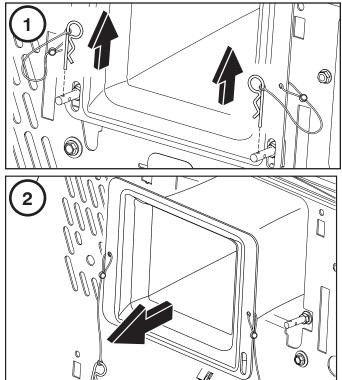


Fig. 1 TO REMOVE MOWER (See Fig. 2)

Mower will be easier to remove from the right side of tractor.

- Remove center chute as described previously.
- Place attachment clutch in "DISENGAGED" position.
- Lower attachment lift lever to its lowest position.
- Remove cable (H) by depressing tabs (I) and removing cable end from bracket (J).
- Remove mandrel cover (Q)
- Remove mower belt from clutch pulley (M).
- Dismantle the retainer spring (E) and remove the lever.
- Dismantle the retainer spring (A) and remove the lever.
- Dismantle the retainer spring (D) and remove the lever.

**IMPORTANT:** IF AN ATTACHMENT OTHER THAN THE MOWER DECKIS TO BE MOUNTED ON THE TRACTOR, REMOVE THE FRONT LINKS.

Slide mower out from under right side of tractor.



#### CAUTION: Attachment lift lever is spring loaded. Have a tight grip on rod and release slowly.

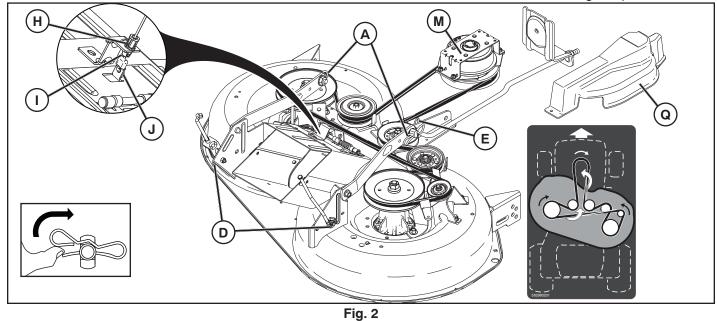
#### TO INSTALL MOWER

- Push in the mower deck under the tractor.
- Assemble in the reverse order to dismantling.

**IMPORTANT:** Check belt for proper routing in all mower pulley grooves.

**NOTE:** Arrows on belt routing image represent a twist in the belt in order to correctly align with pulleys. Narrow side of belt always mate to pulleys, wide side of belt always mate to flat idlers.

Raise attachment lift lever to highest position.



## **REMOVAL & INSTALLATION**

#### TO LEVEL MOWER

Ensure tires are properly inflated to the PSI shown on tires. If tires are over or under inflated, it may affect the appearance of your lawn and lead you to think the mower is not adjusted properly.

VISUAL SIDE-TO-SIDE ADJUSTMENT (See Fig. 3)

- With all tires properly inflated and if your lawn appears unevenly cut, determine which side of mower is cutting lower.
- With a 3/4" or adjustable wrench, turn lift link adjustment nut (A) to the left to lower LH side of mower, or, to the right to raise LH side of mower.

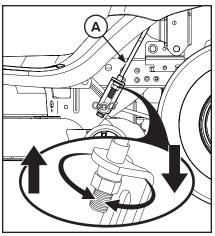


Fig. 3

**NOTE**: Each full turn of adjustment nut will change mower height about 3/16" (4,7 mm).

 Test your adjustment by mowing some uncut grass and visually checking the appearance. Readjust, if necessary, until you are satisfied with the results.

PRECISION SIDE-TO-SIDE ADJUSTMENT (See Fig. 4)

• With all tires properly inflated, park tractor on level ground or driveway.



CAUTION: Blade is sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

- Raise mower to its highest position.
- At both sides of mower, position blade at side and measure the distance (A) from bottom edge of blade to the ground. The distance should be the same on both sides.

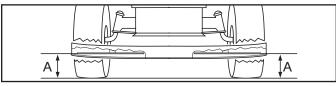


Fig. 4

- If adjustment is necessary, see steps in Visual Adjustment instructions above.
- Recheck measurements, adjust if necessary until both sides are equal.

FRONT-TO-BACK ADJUSTMENT (See Figs. 5 & 6) **IMPORTANT:** Deck must be level side-to-side.

To obtain the best cutting results, the mower blades should be adjusted so the front tip is 1/8" to 3/8" (3,1 to 9,5 mm) lower than the rear tip when the mower is in its highest position.



# CAUTION: Blade is sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

- Raise mower to highest position.
- Position blade so the tip is pointing straight forward. Measure distance (B) to the ground at front and rear tip of the blade.

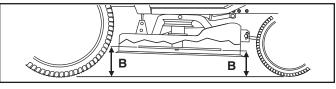
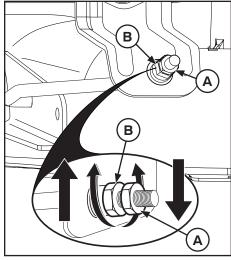


Fig. 5

- If front tip of blade is not 1/8" to 3/8" (3,1 to 9,5 mm) lower than the rear tip, go to the front of tractor.
- With an 11/16" or adjustable wrench, loosen jam nut A several turns to clear adjustment nut B.
- With a 3/4" or adjustable wrench, turn front link adjustment nut (B) clockwise (¬) (tighten) to raise the front of mower, or, counterclockwise (r) (loosen) to lower the front mower.

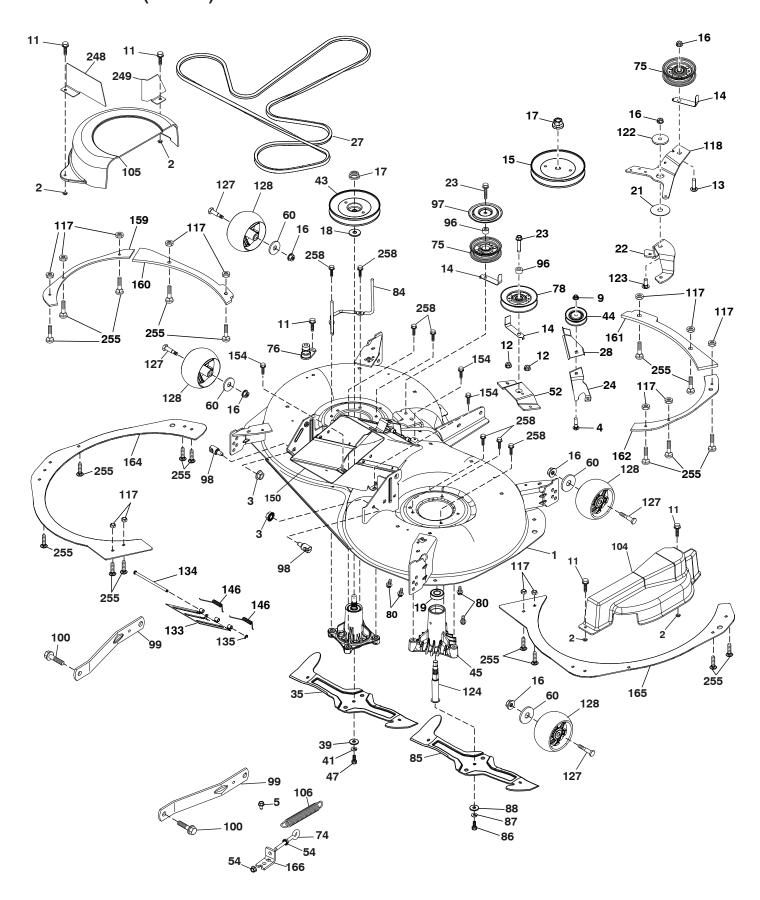




**NOTE:** Each full turn of the adjustment nut will change mower height about 1/8" (3,1 mm).

- Recheck measurements, adjust if necessary until front tip of blade is 1/8" to 3/8" (3,1 to 9,5 mm) lower than the rear tip.
- Hold adjustment nut in position with wrench and tighten jam nut securely against adjustment nut.

REPAIR PARTS 42" (107 CM) REPLACEMENT MOWER DECK PART # 596 76 29-01



### REPAIR PARTS 42" (107 CM) REPLACEMENT MOWER DECK PART # 596 76 29-01

| NO.         DESCRIPTION         NO.         NO.         DESCRIPTION           1         592 88 38-02         Deck Weldment         100         532 19 65-39         Bolt Shoulder           3         873 90 05-00         Nut Lock Hex Flange 5/16-18         105         532 44 47-55         Mandrel Cover RH           4         872 11 05-10         Bolt Carr. 5/16-18 x 1-1/4 Gr. 5         106         532 19 32-16         Spring Brake Return           9         586 69 13-01         Nut Hex Fig 5/16-18         117         873 90 04-00         Nut Hex Flange 1/4-20 unc           1         532 17 7-29         Screw Thd Roll 1/4-20 x 5/8         122         532 16 57-23         Spacer Retainer           12         532 11 06-12         Bolt Carr. 5/3 /8-16 x 1-1/2 Gr. 5         124         532 19 34-06         Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5           14         532 18 06-80         Keeper Belt Idler         128         589 27 3-01         Wheel Gauge           15         532 19 59-45         Pulley Mandrel         128         532 43 79-88         E-Ring 5/16           18         532 18 76-90         Washer Spacer, Mandrel         135         532 43 79-88         E-Ring 5/16           19         583 23 9-01         Bearing Mandrel         146         532 44 379-88  | KEV | DADT         |                                 | KEV | DADT         |                                 |
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| 2       532 42 30-62       Palnut 1/4       104       592 86 57-01       Mandrel Cover RH         3       873 90 05-00       Nut Lock Hex Flange 5/16-18       105       532 14 37-55       Mandrel Cover LH         5       817 00 05-10       Bolt Carr. 5/16-18 x 1-1/4 Gr. 5       106       532 19 32-16       Spring Brake Return         1       532 11 07-29       Screw Thd Roll 1/4-20 x 5/8       122       522 16 57-23       Spacer Retainer         11       532 11 28-99       Nut Hex Flg 5/16-18       123       872 11 06-10       Bolt RDHD 3/8-16 x 1-5/8         13       872 11 06-12       Bolt Carr. Sh 3/8-16 x 1-1/2 Gr. 5       124       532 16 54-82       Non Greasable Mandrel Shaft         14       532 19 59-45       Pulley Mandrel       128       589 52 73-01       Wheel Gauge         16       873 90 08-00       Nut Lock FIG 3/8-16 unc       133       532 43 58-61       Pin Hinge         15       532 18 76-90       Washer RHat Hardened       155       532 19 82-52       Fin Hinge         16       532 17 85-15       Washer FIA Hardened       155       532 19 82-55       Screw 176 71         17       824 00-23       Karek Angles V-1dler       165       582 30 94-05       Piate LH Side         16       582   |     |              | DESCRIPTION                     |     |              | DESCRIPTION                     |
| 2       532 42 30-62       Palnut 1/4       104       592 86 57-01       Mandrel Cover RH         3       873 90 05-00       Nut Lock Hex Flange 5/16-18       105       532 14 37-55       Mandrel Cover LH         5       817 00 05-10       Bolt Carr. 5/16-18 x 1-1/4 Gr. 5       106       532 19 32-16       Spring Brake Return         1       532 11 07-29       Screw Thd Roll 1/4-20 x 5/8       122       522 16 57-23       Spacer Retainer         11       532 11 28-99       Nut Hex Flg 5/16-18       123       872 11 06-10       Bolt RDHD 3/8-16 x 1-5/8         13       872 11 06-12       Bolt Carr. Sh 3/8-16 x 1-1/2 Gr. 5       124       532 16 54-82       Non Greasable Mandrel Shaft         14       532 19 59-45       Pulley Mandrel       128       589 52 73-01       Wheel Gauge         16       873 90 08-00       Nut Lock FIG 3/8-16 unc       133       532 43 58-61       Pin Hinge         15       532 18 76-90       Washer RHat Hardened       155       532 19 82-52       Fin Hinge         16       532 17 85-15       Washer FIA Hardened       155       532 19 82-55       Screw 176 71         17       824 00-23       Karek Angles V-1dler       165       582 30 94-05       Piate LH Side         16       582   | 1   | 592 88 38-02 | Deck Weldment                   | 100 | 532 19 65-39 | Bolt Shoulder                   |
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| 9       585 69 13-01       Nut Hex Fig 5/16-18       118       592 65 8-0.02       Arm Clutching         11       532 13 77-29       Screw Thd Roll 1/4-20 x 5/8       122       532 16 57-23       Spacer Retainer         12       539 11 28-99       Nut Hex Fig 5/16-18       123       872 11 06-10       Bolt RDHD 3/8-16 x 1-25         13       872 11 06-12       Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5       124       532 16 54-82       Non Greasable Mandrel Shaft         14       532 19 59-45       Pulley Mandrel       128       589 52 73-01       Wheel Gauge         16       873 90 06-00       Nut Lock FIG 3/8-16 unc       133       532 43 58-61       Pin Hinge         17       532 40 02-34       Nut Flange Lock Top       134       532 17 37-08       E-Ring 5/16         18       532 17 85-15       Washer, Spacer, Mandrel       135       532 43 79-88       E-Ring 5/16         19       585 23 29-01       Bearing Mandrel       146       532 44 98-96       Spring Tex CRD EZ Mulch         21       532 17 35-15       Washer Flat Hardened       150       560 130-02       Vieldemt Chute Lower 107 CRD         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24   |     |              |                                 |     |              |                                 |
| 11       532 13 77-29       Screw Thd Toll 1/4-20 x 5/8       122       532 16 57-23       Spacer Retainer         12       539 11 28-99       Nut Hex Flg 5/16-18       123       872 11 06-10       Bolt RDHD 3/8-16 x 1.25         14       532 15 60-85       Keeper Belt Idler       127       532 19 34-06       Bolt Shoulder 3/8-16 x 3-5/8 Gr. 5         15       532 19 50-45       Pulley Mandrel       128       589 52 73-01       Wheel Gauge         16       873 90 06-00       Nut Lock FIG 3/8-16 unc       133       532 43 81-97       EZ Mulch Door         17       532 40 02-34       Nut Flange Lock Top       134       532 43 58-61       Pin Hinge         18       532 17 85-15       Washer, Spacer, Mandrel       135       532 44 58-96       Spring Tex CRD EZ Mulch         21       532 49 72-903       Bracket Clutching Arm       154       532 19 98-55       Screw 1/4-20 Panhead         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Front         24       594 89-90       Idler Keeper       161       585 31 60-05       Plate LH Front         25       592 86 39-02       Idler Keeper       162       583 161-05       Plate RH Side         353 24 80 5-33       Bl  |     |              |                                 |     |              |                                 |
| 12       539 11 28-99       Nut Hex Fig 5/16-18       123       872 11 06-10       Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5         13       872 11 06-12       Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5       124       532 16 54-82       Non Greasable Mandrel Shaft         14       532 15 50-85       Keeper Belt Idler       127       532 19 39-45       Pulley Mandrel       128       580 25 27-01       Wheel Gauge         16       873 90 06-00       Nut Lock FiG 3/8-16 unc       133       532 43 24 358-61       Pin Hinge         17       532 40 02-34       Nut Flange Lock Top       134       532 43 79-88       E-Ring 5/16         18       532 17 85-15       Washer Spacer, Mandrel       135       532 43 79-88       E-Ring 5/16         21       532 17 85-15       Washer Flat Hardened       150       596 01 30-02       Weldment Chute Lower 107 CRD         22       592 85 47-02       Bracket Angles V-Idler       160       583 30 95-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 31 60-05       Plate RH Front         25       592 86 59-02       Idler Keeper       162       585 31 60-05       Plate RH       Stale 58         25       52 18 05-33       Balade Mower LH       166       5  |     |              |                                 |     |              |                                 |
| 13       872 11 06-12       Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5       124       532 16 54-82       Non Greasable Mandrel Shaft         14       532 15 60-85       Keeper Belt Idler       128       582 19 34-06       Bolt Shoulder 3/8-16 x 3-5/8 Gr. 5         15       532 19 59-45       Pulley Mandrel       128       588 52 73-01       Wheel Gauge         16       873 90 06-00       Nut Lock FIG 3/8-16 unc       133       532 43 81-97       EZ Mulch Door         17       532 40 02-34       Nut Flange Lock Top       134       532 43 58-61       Pin Hinge         18       532 17 85-15       Washer, Spacer, Mandrel       136       552 44 58-96       Spring Tex CRD EZ Mulch         21       532 17 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Clutching Arm       154       583 16 0-05       Plate LH Side         25       592 86 93-01       V-Belt Drive       161       583 16 0-05       Plate RH Front         26       582 18 05-83       Blade Mower LH       166       592 86 50-01       Baftle Plate RH         315 24 3 2-95 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>  |     |              |                                 |     |              |                                 |
| 14       532 15 60-85       Keeper Belt Idler       127       532 19 34-06       Bolt Shoulder 3/8-16 x 3-5/8 Gr. 5         15       532 19 59-45       Pulley Mandrel       128       589 52 73-01       Wheel Gauge         17       532 40 02-34       Nut Flange Lock Top       134       532 43 9-88       E-Ring 5/16         18       532 17 85-15       Bearing Mandrel       146       532 44 78-88       E-Ring 5/16         21       532 17 85-15       Washer Flat Hardened       150       596 01 30-02       Weldment Chute Lower 107 CRD         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Clutching Arm       154       532 19 85-55       Plate LH Front         27       592 66 59-01       Vasher Flat Hardened       160       585 30 95-05       Plate LH Side         28       592 86 50-01       Idler Keeper       161       585 31 60-05       Plate RH Front         28       582 14 95-83       Blade Mower LH       164       589 350-20       Baffle Plate RH         39       92 -47       Washer lock 7/16       166       592 86 60-01       Bracket Tension Adjustment         43       532 14 95-34       Pulley Ma   |     |              |                                 |     |              |                                 |
| 15       532 19 59-45       Pulley Mandrel       128       589 52 73-01       Wheel Gauge         16       873 90 06-00       Nut Lock FIG 3/8-16 unc       133       532 43 81-97       EZ Mulch Door         17       532 40 02-34       Nut Flange Lock Top       134       532 43 58-61       Pin Hinge         18       532 18 76-90       Washer, Spacer, Mandrel       135       532 43 79-88       E-Ring 5/16         19       585 32 39-01       Bearing Mandrel       146       532 14 95-80       Spring Tex CRD EZ Mulch         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 31 60-05       Plate LH Front         28       592 86 59-02       Idler Keeper       161       585 31 60-05       Plate RH       State RH Front         28       592 86 59-02       Washer 7/16 Flat       166       587 42 61-02       Baffle Plate LH         39       581 52 65-01       Washer Angles V-Idler       166       589 00 97-02       LH Front Steel Guard         41       530 99 02-47       Washer Jock 7/16       166       592 86 70-01       Bolt 1/4-20 x 3/4 Short Neck         45       532 19 95-   |     |              |                                 |     |              |                                 |
| 16       873 90 06-00       Nut Lock FIG 3/8-16 unc       133       532 43 81-97       EZ Mulch Door         17       532 40 02-34       Nut Flarge Lock Top       134       532 43 81-97       EX Mulch Door         18       532 18 76-90       Washer, Spacer, Mandrel       135       532 43 81-97       EX mulch Door         19       585 32 39-01       Bearing Mandrel       146       532 43 78-88       E-Ring 5/16         21       532 17 85-15       Washer Flat Hardened       150       596 01 30-02       Weldment Chute Lower 107 CRD         22       592 86 37-02       Bracket Angles V-Idler       160       585 30 94-05       Plate LH Side         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Front         24       594 97 29-03       Bracket Angles V-Idler       160       585 31 60-05       Plate RH Front         28       592 86 59-01       Idler Keeper       162       585 31 60-05       Plate RH Side         39       581 52 65-01       Washer Ick 7/16       166       592 85 00-01       Bracket Tension Adjustment         43       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         45       532 99 05-8  | 15  |              |                                 |     |              |                                 |
| 17       532 40 02-34       Nut Flange Lock Top       134       532 43 58-61       Pin Hinge         18       532 18 76-90       Washer, Spacer, Mandrel       135       532 43 79-88       E-Ring 5/16         19       585 32 39-01       Bearing Mandrel       146       532 44 58-96       Spring Tex CRD EZ Mulch         21       532 17 85-15       Washer Flat Hardened       150       596 01 30-02       Weldment Chute Lower 107 CRD         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 30 95-05       Plate LH Front         28       592 86 93-01       V-Belt Drive       161       585 31 60-05       Plate LH Front         28       592 86 59-02       Idler Keeper       162       585 31 60-05       Plate HH         39       581 52 65-01       Washer 7/16 Flat       165       587 42 61-02       Baffle Plate LH         41       539 99 02-47       Washer Ick 7/16       166       592 86 00-01       Bracket Tension Adjustment         43       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         539 99 05-85       Nut Hex 5/16-18  |     | 873 90 06-00 |                                 |     | 532 43 81-97 |                                 |
| 18       532 18 76-90       Washer, Špacer, Mandrel       135       532 43 79-88       E-Ring Š/16         19       585 32 39-01       Bearing Mandrel       146       532 44 58-96       Spring Tex CRD EZ Mulch         21       532 17 85-15       Washer Flat Hardened       150       596 01 30-02       Weldment Chute Lower 107 CRD         22       592 85 47-02       Bracket Clutching Arm       154       532 19 98-55       Screw 1/4-20 Panhead         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 30 95-05       Plate LH Front         27       592 86 59-02       Idler Keeper       162       585 31 61-05       Plate RH Front         28       592 86 59-02       Idler Keeper       162       587 42 61-02       Baffle Plate LH         39       581 52 65-01       Washer J/16 Flat       166       592 85 60-01       Bracket Tension Adjustment         41       539 90 02-47       Washer Kont       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt Hex Wsh Hd. 316-18 x 1.19         52   | 17  | 532 40 02-34 |                                 | 134 | 532 43 58-61 | Pin Hinge                       |
| 19       585 32 39-01       Bearing Mandrel       146       532 44 58-96       Spring Tex CRD EZ Mulch         21       532 17 85-15       Washer Flat Hardened       150       596 01 30-02       Weldment Chute Lower 107 CRD         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 31 60-05       Plate LH Front         27       592 86 93-01       V-Belt Drive       161       585 31 61-05       Plate RH Front         28       592 86 59-02       Idler Keeper       162       587 42 61-02       Baffle Plate LH         39       581 52 65-01       Washer Ilock 7/16       166       592 85 60-01       Bracket Tension Adjustment         41       539 99 02-47       Washer Ilock 7/16       166       592 85 60-01       Bracket Tension Adjustment         43       532 12 87-74       Mandrel Asm. Short       258       592 80 09 7-02       LH Front Steel Guard         44       532 99 90 5-85       Nut Hex 5/16-18        587 25 30-01       Bolt H-2 V s/4 Short Neck         54       539 99 05-85       Nut Hex 5/16 Flat STE STD ZD        587 25 30-01       Mandrel Assembly Tall (Includes   | 18  | 532 18 76-90 |                                 | 135 |              |                                 |
| 21       532 17 85-15       Washer Flat Hardened       150       596 01 30-02       Weldment Chute Lower 107 CRD         22       592 85 47-02       Bracket Clutching Arm       154       532 19 98-55       Screw 1/4-20 Panhead         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 30 95-05       Plate LH Front         27       592 86 93-01       V-Belt Drive       161       585 31 60-05       Plate RH Front         28       592 86 59-02       Idler Keeper       162       583 161-05       Plate RH Side         35       532 18 05-83       Blade Mower LH       164       589 39 53 55-02       Baffle Plate RH         41       539 99 02-47       Washer Ick 7/16       166       592 86 60-01       Bracket Tension Adjustment         43       532 19 95-34       Pulley Mandrel       248       589 00 97-02       LH Front Steel Guard         44       532 19 95-34       Pulley Clare Ground       249       589 00 97-02       LH Front Steel Guard         45       539 99 05-85       Nut Hex 5/16-18       Shot       255       592 80 78-01       Bolt Hex Wsh Hd .316-18 x 1.19         52 <td>19</td> <td>585 32 39-01</td> <td></td> <td>146</td> <td>532 44 58-96</td> <td></td>   | 19  | 585 32 39-01 |                                 | 146 | 532 44 58-96 |                                 |
| 22       592 85 47-02       Bracket Clutching Arm       154       532 19 98-55       Screw 1/4-20 Panhead         23       817 49 06-28       Screw Thdrol 3/8-16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 30 95-05       Plate LH Front         27       592 86 93-01       V-Belt Drive       161       585 31 60-05       Plate RH Front         28       592 86 59-02       Idler Keeper       162       585 31 61-05       Plate RH Side         39       581 52 65-01       Washer 7/16 Flat       166       582 86 60-01       Bracket Tension Adjustment         43       532 44 32-39       Pulley Mandrel       248       589 00 98-02       LH Feort Steel Guard         44       532 19 95-34       Pulley V-Idler Ground       249       589 00 97-02       LH Front Steel Guard         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt Hex Wsh Hd. 316-18 x 1.19         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Sh   | 21  |              |                                 | 150 | 596 01 30-02 |                                 |
| 23       817 49 06-28       Screw Thdrol 3/8 <sup>-</sup> 16 x 1-3/4       159       585 30 94-05       Plate LH Side         24       594 97 29-03       Bracket Angles V-Idler       160       585 30 95-05       Plate LH Front         27       592 86 93-01       V-Belt Drive       161       585 31 60-05       Plate RH Front         28       592 86 59-02       Idler Keeper       162       585 31 61-05       Plate RH Front         39       581 52 65-01       Washer 7/16 Flat       165       587 42 61-02       Baffle Plate RH         41       539 99 02-47       Washer lock 7/16       166       592 85 60-01       Bracket Tension Adjustment         43       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt 1/4-20 x 3/4 Short Neck         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 09 3-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt 1/4-20 x 3/4 Short Neck         47       539 91 26-03       Bracket Center V-Idler        587 25 3-01       Mandrel Assembly Tall (Includes <td>22</td> <td>592 85 47-02</td> <td>Bracket Clutching Arm</td> <td>154</td> <td>532 19 98-55</td> <td></td> | 22  | 592 85 47-02 | Bracket Clutching Arm           | 154 | 532 19 98-55 |                                 |
| 27       592 86 93-01       V-Belt Drive       161       585 31 60-05       Plate RH Front         28       592 86 59-02       Idler Keeper       162       585 31 61-05       Plate RH Side         39       581 52 65-01       Washer 7/16 Flat       164       589 35 85-02       Baffle Plate RH         39       581 52 65-01       Washer 7/16 Flat       166       592 86 00-01       Bracket Tension Adjustment         43       532 19 95-34       Pulley Mandrel       248       589 00 98-02       LH Rear Steel Guard         44       532 19 95-34       Pulley V-Idler Ground       249       580 00 97-02       LH Front Steel Guard         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt Hex Wsh Hd. 316-18 x 1.19         54       539 99 05-85       Nut Hex 5/16-18        587 25 33-01       Mandrel Assembly Tall (Includes         60       819 12 14-14       Washout Port        581 57 91-01       Decal, Cutfinger CE         75       532 17 39-02       Pulley Idler        581 57 91-01       Decal, Cutfinger CE         80       539  | 23  | 817 49 06-28 | Screw Thdrol 3/8-16 x 1-3/4     | 159 | 585 30 94-05 | Plate LH Side                   |
| 28       592 86 59-02       Idler Keeper       162       585 31 61-05       Plate RH Side         35       532 18 05-83       Blade Mower LH       164       589 35 85-02       Baffle Plate LH         39       581 52 65-01       Washer 7/16 Flat       165       587 42 61-02       Baffle Plate RH         41       539 99 02-47       Washer lock 7/16       166       592 85 60-01       Bracket Tension Adjustment         43       532 14 32-39       Pulley Mandrel       248       589 00 98-02       LH Rear Steel Guard         44       532 19 95-34       Pulley V-Idler Ground       249       589 00 97-02       LH Front Steel Guard         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt Hex Wsh Hd .316-18 x 1.19         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly Tall (Includes Housing (key #34), And Bearing Only (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         74       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16  | 24  | 594 97 29-03 | Bracket Angles V-Idler          | 160 | 585 30 95-05 | Plate LH Front                  |
| 35       532 18 05-83       Blade Mower LH       164       589 35 85-02       Baffle Plate LH         39       581 52 65-01       Washer 7/16 Flat       165       587 42 61-02       Baffle Plate RH         41       539 99 02-47       Washer lock 7/16       166       592 85 60-01       Bracket Tension Adjustment         43       532 44 32-39       Pulley Mandrel       248       589 00 98-02       LH Rear Steel Guard         44       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt Hex Wsh Hd .316-18 x 1.19         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly Tall (Includes Housing (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         74       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         76       532 17 34-38       Pulley Idler        596 76 29-01       Replacement Mower Com  | 27  | 592 86 93-01 | V-Belt Drive                    | 161 | 585 31 60-05 | Plate RH Front                  |
| 35       532 18 05-83       Blade Mower LH       164       589 35 85-02       Baffle Plate LH         39       581 52 65-01       Washer 7/16 Flat       165       587 42 61-02       Baffle Plate RH         41       539 99 02-47       Washer lock 7/16       166       592 85 60-01       Baffle Plate RH         43       532 44 32-39       Pulley Mandrel       248       589 00 98-02       LH Rear Steel Guard         44       532 19 95-34       Pulley V-Idler Ground       249       589 00 97-02       LH Front Steel Guard         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt Hex Wsh Hd .316-18 x 1.19         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly Tall (Includes Housing (key #34), And Bearing Only (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         74       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         76       532 1   | 28  | 592 86 59-02 | Idler Keeper                    | 162 | 585 31 61-05 | Plate RH Side                   |
| 41       539 99 02-47       Washer lock 7/16       166       592 85 60-01       Bracket Tension Adjustment         43       532 14 32-39       Pulley Mandrel       248       589 00 98-02       LH Rear Steel Guard         44       532 19 95-34       Pulley V-Idler Ground       249       589 00 97-02       LH Front Steel Guard         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt 1/4-20 x 3/4 Short Neck         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes         60       819 12 14-14       Washer 5/16 Flat STE STD ZD        587 25 33-01       Mandrel Assembly Tall (Includes         75       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         76       532 43 96-40       Washout Port        592 98 02-01       Decal, Cutfinger CE         76       532 17 39-02       Pulley Idler        591 57 91-01       Decal, Cutfinger CE         78       532 14 32-35       Keeper Belt Mandrel        592 98 02-01       Decal, V-Belt Schematic   | 35  | 532 18 05-83 |                                 | 164 | 589 35 85-02 | Baffle Plate LH                 |
| 43       532 44 32-39       Pulley Mandrel       248       589 00 98-02       LH Rear Steel Guard         44       532 19 95-34       Pulley V-Idler Ground       249       589 00 97-02       LH Front Steel Guard         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt 1/4-20 x 3/4 Short Neck         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly 741 (Jncludes Housing (key #33), Shaft Assembly 74       539 11 55-74       Bolt Eye 5/16 x 3-1/2        581 57 91-01       Mand Blade Bolt/Washers Not Included)         75       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, Cutfinger CE         84       532 18 05-84       Blade Mower RH        596 76 5 29-01       Replacement Mower Complete         85       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts         87       539 99 01-18       Washer Lock Hvy 3/8       <   | 39  | 581 52 65-01 | Washer 7/16 Flat                | 165 | 587 42 61-02 | Baffle Plate RH                 |
| 44       532 19 95-34       Pulley V-Idler Ground       249       589 00 97-02       LH Front Steel Guard         45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt 1/4-20 x 3/4 Short Neck         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes         54       539 99 05-85       Nut Hex 5/16-18        587 25 33-01       Mandrel Assembly Tall (Includes         60       819 12 14-14       Washer 5/16 Flat STE STD ZD        587 25 33-01       Mandrel Assembly Tall (Includes         74       532 17 34-38       Pulley Idler Flat        581 57 91-01       Not Blade Bolt/Washers Not         76       532 17 39-02       Pulley Idler        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         84       532 18 05-84       Blade Mower RH        596 75 58-01       Replacement Mower Complete         85       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-0  | 41  | 539 99 02-47 | Washer lock 7/16                | 166 | 592 85 60-01 | Bracket Tension Adjustment      |
| 45       532 12 87-74       Mandrel Asm. Short       255       592 80 78-01       Bolt 1/4-20 x 3/4 Short Neck         47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt 1/4-20 x 3/4 Short Neck         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly (key #34), And Bearing Only (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         60       819 12 14-14       Washer 5/16 Flat STE STD ZD        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #34), And Bearing Only (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         75       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         76       532 43 96-40       Washout Port        592 98 02-01       Decal, Cutfinger CE         78       532 17 39-02       Pulley Idler        592 98 02-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        596 76 29-01       Replacement Mower Complete         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts         87       539 99 01-18       Washer Lock Hvy 3/8        596 7   | 43  | 532 44 32-39 | Pulley Mandrel                  | 248 | 589 00 98-02 |                                 |
| 47       584 30 93-01       Screw Sems 7/16-20 x 1 Hex Head       258       584 95 39-01       Bolt Hex Wsh Hd .316-18 x 1.19         52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         60       819 12 14-14       Washer 5/16 Flat STE STD ZD        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         75       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         76       532 17 39-02       Pulley Idler        592 98 02-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        596 76 29-01       Decal, V-Belt Schematic         84       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts  |     | 532 19 95-34 |                                 |     | 589 00 97-02 | LH Front Steel Guard            |
| 52       594 97 26-03       Bracket Center V-Idler        587 25 33-01       Mandrel Assembly Tall (Includes Housing (key #33), Shaft Assembly 74         54       539 99 05-85       Nut Hex 5/16 Flat STE STD ZD       bly (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer And Blade Bolt/Washers Not Included)         74       532 17 34-38       Pulley Idler Flat        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, Cutfinger CE         84       532 44 32-35       Keeper Belt Mandrel        596 75 58-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts   |     | 532 12 87-74 | Mandrel Asm. Short              |     |              | Bolt 1/4-20 x 3/4 Short Neck    |
| 54       539 99 05-85       Nut Hex 5/16-18       Housing (key #33), Shaft Assembly (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         60       819 12 14-14       Washer 5/16 Flat STE STD ZD       bly (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         74       539 11 55-74       Bolt Eye 5/16 x 3-1/2       And Blade Bolt/Washers Not Included)         75       532 17 34-38       Pulley Idler Flat       And Blade Bolt/Washers Not Included)         76       532 17 39-02       Pulley Idler          80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, Cutfinger CE         84       532 44 32-35       Keeper Belt Mandrel        596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts   | 47  | 584 30 93-01 | Screw Sems 7/16-20 x 1 Hex Head | 258 | 584 95 39-01 | Bolt Hex Wsh Hd .316-18 x 1.19  |
| 60       819 12 14-14       Washer 5/16 Flat STE STD ZD       bly (key #34), And Bearing Only (key #19) - Pulley/Nut/Washer         74       539 11 55-74       Bolt Eye 5/16 x 3-1/2       key #19) - Pulley/Nut/Washer         75       532 17 34-38       Pulley Idler Flat       And Blade Bolt/Washers Not Included)         76       532 17 39-02       Pulley Idler        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         84       532 44 32-35       Keeper Belt Mandrel        596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts  | 52  | 594 97 26-03 | Bracket Center V-Idler          |     | 587 25 33-01 |                                 |
| 74       539 11 55-74       Bolt Eye 5/16 x 3-1/2       (key #19) - Pulley/Nut/Washer         75       532 17 34-38       Pulley Idler Flat       And Blade Bolt/Washers Not         76       532 43 96-40       Washout Port       Included)         78       532 17 39-02       Pulley Idler        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         84       532 44 32-35       Keeper Belt Mandrel        596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts  |     | 539 99 05-85 |                                 |     |              | Housing (key #33), Shaft Assem- |
| 75       532 17 34-38       Pulley Idler Flat       And Blade Bolt/Washers Not<br>Included)         76       532 43 96-40       Washout Port       Included)         78       532 17 39-02       Pulley Idler        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         84       532 44 32-35       Keeper Belt Mandrel        596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts         87       539 99 01-18       Washer Lock Hvy 3/8   | 60  | 819 12 14-14 | Washer 5/16 Flat STE STD ZD     |     |              | bly (key #34), And Bearing Only |
| 76       532 43 96-40       Washout Port       Included)         78       532 17 39-02       Pulley Idler        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         84       532 44 32-35       Keeper Belt Mandrel        596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts   |     |              |                                 |     |              | (key #19) - Pulley/Nut/Washer   |
| 78       532 17 39-02       Pulley Idler        581 57 91-01       Decal, Cutfinger CE         80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD        592 98 02-01       Decal, V-Belt Schematic         84       532 44 32-35       Keeper Belt Mandrel        596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH        596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8        596 75 58-01       Manual, SVC Parts         87       539 99 01-18       Washer Lock Hvy 3/8         596 75 58-01       Manual, SVC Parts   | 75  | 532 17 34-38 |                                 |     |              |                                 |
| 80       539 99 03-16       RHSNB 5/16-18 x 3/4 Gr. 5 ZD       -       592 98 02-01       Decal, V-Belt Schematic         84       532 44 32-35       Keeper Belt Mandrel       -       596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH       -       596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8       -       596 75 58-01       Manual, SVC Parts         87       539 99 01-18       Washer Lock Hvy 3/8       -       -       596 75 58-01       Manual, SVC Parts  |     |              |                                 |     |              |                                 |
| 84       532 44 32-35       Keeper Belt Mandrel       596 76 29-01       Replacement Mower Complete         85       532 18 05-84       Blade Mower RH       596 75 58-01       Manual, SVC Parts         86       532 18 17-13       Bolt 3/8-24 x 1.50 Gr.8       596 75 58-01       Manual, SVC Parts         87       539 99 01-18       Washer Lock Hvy 3/8   |     | 532 17 39-02 |                                 |     |              |                                 |
| 85 532 18 05-84 Blade Mower RH 596 75 58-01 Manual, SVC Parts<br>86 532 18 17-13 Bolt 3/8-24 x 1.50 Gr.8<br>87 539 99 01-18 Washer Lock Hvy 3/8  | 80  | 539 99 03-16 |                                 |     | 592 98 02-01 |                                 |
| 86 532 18 17-13 Bolt 3/8-24 x 1.50 Gr.8<br>87 539 99 01-18 Washer Lock Hvy 3/8   | 84  | 532 44 32-35 | Keeper Belt Mandrel             |     | 596 76 29-01 |                                 |
| 87 539 99 01-18 Washer Lock Hvy 3/8  |     | 532 18 05-84 | Blade Mower RH                  |     | 596 75 58-01 | Manual, SVC Parts               |
|  |     |              |                                 |     |              |                                 |
| 88 532 14 02-96 Washer. Hard. Blade. Mover   |     | 539 99 01-18 |                                 |     |              |                                 |
|  |     | 532 14 02-96 | Washer, Hard, Blade, Mover      |     |              |                                 |
| 96 532 40 02-71 Spacer   |     |              |                                 |     |              |                                 |
| 97 532 18 20-61 Shield Idler Mower   |     |              |                                 |     |              |                                 |
| 98 532 19 51-61 Stud Fastener NOTE: All component dimensions given in U.S. inches  |     |              |                                 | NOT |              |                                 |

99 532 19 51-61 Stud Fasterier 99 532 19 51-86 Arm Suspension Mower Rear **NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

