

Parts Manual

CZT54x / 967 671701-00

Please read the operator manual carefully and make sure you understand the instructions before using the machine.

Gasoline containing a maximum of 10% ethanol (E10) is permitted for use in this machine. The use of gasoline with more than 10% ethanol (E10) will void the product warranty.

2019-02-28 JSE

115 91 53-27 Rev. E



When you need spare parts or support in service questions, warranty issues, etc., consult the following professional:

This manual belongs to the machine with the manufacturing number:	Engine	Transmission

Manufacturing Number

The machine's manufacturing number can be found on the printed plate affixed to the engine compartment.

Stated on the plate, from the top are:

- The machine's type designation (I.D.)
- The manufacturer's type number (Model)
- The machine's serial number (Serial no.)

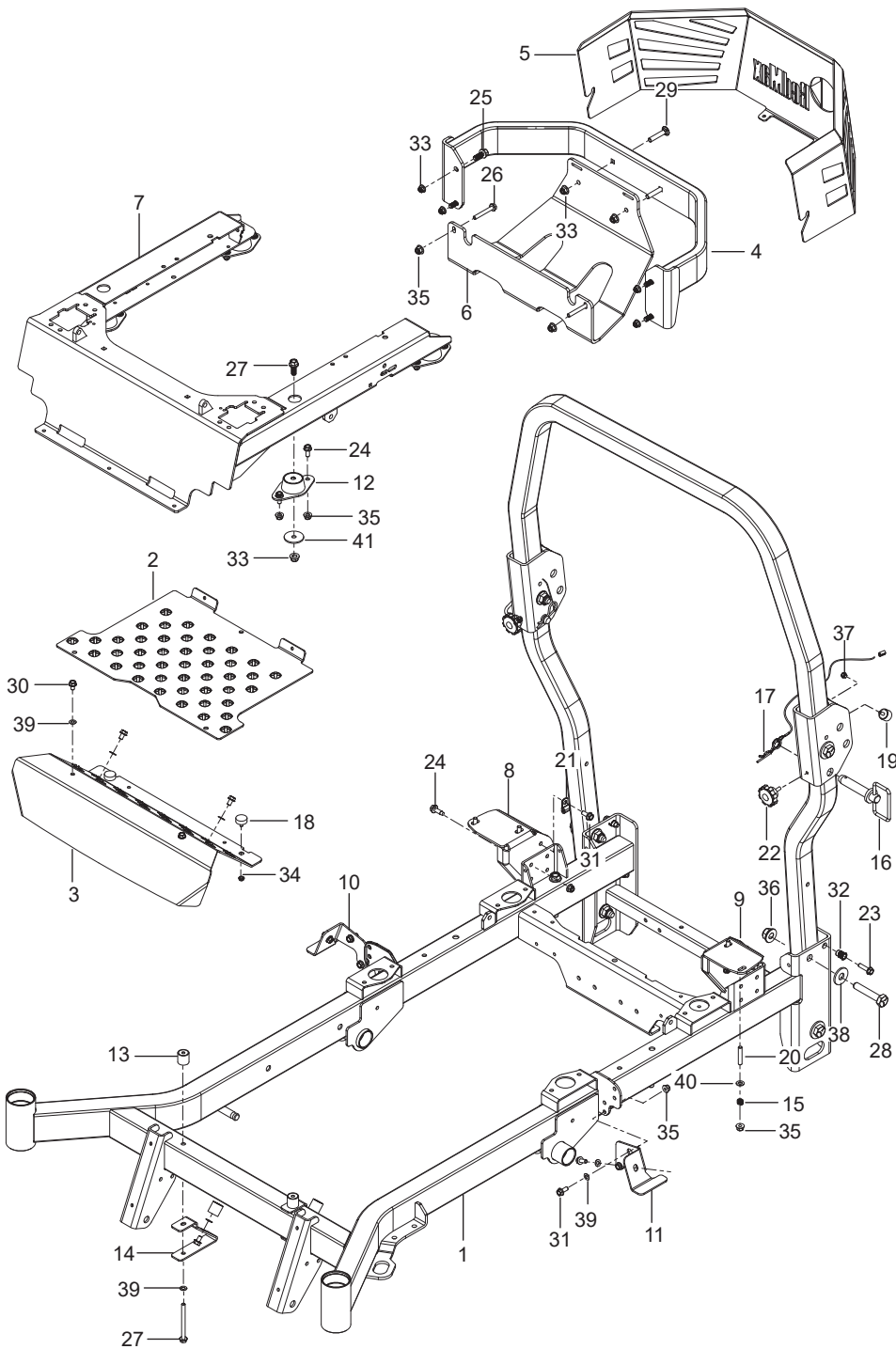
Please have the type designation and serial number available when ordering spare parts.

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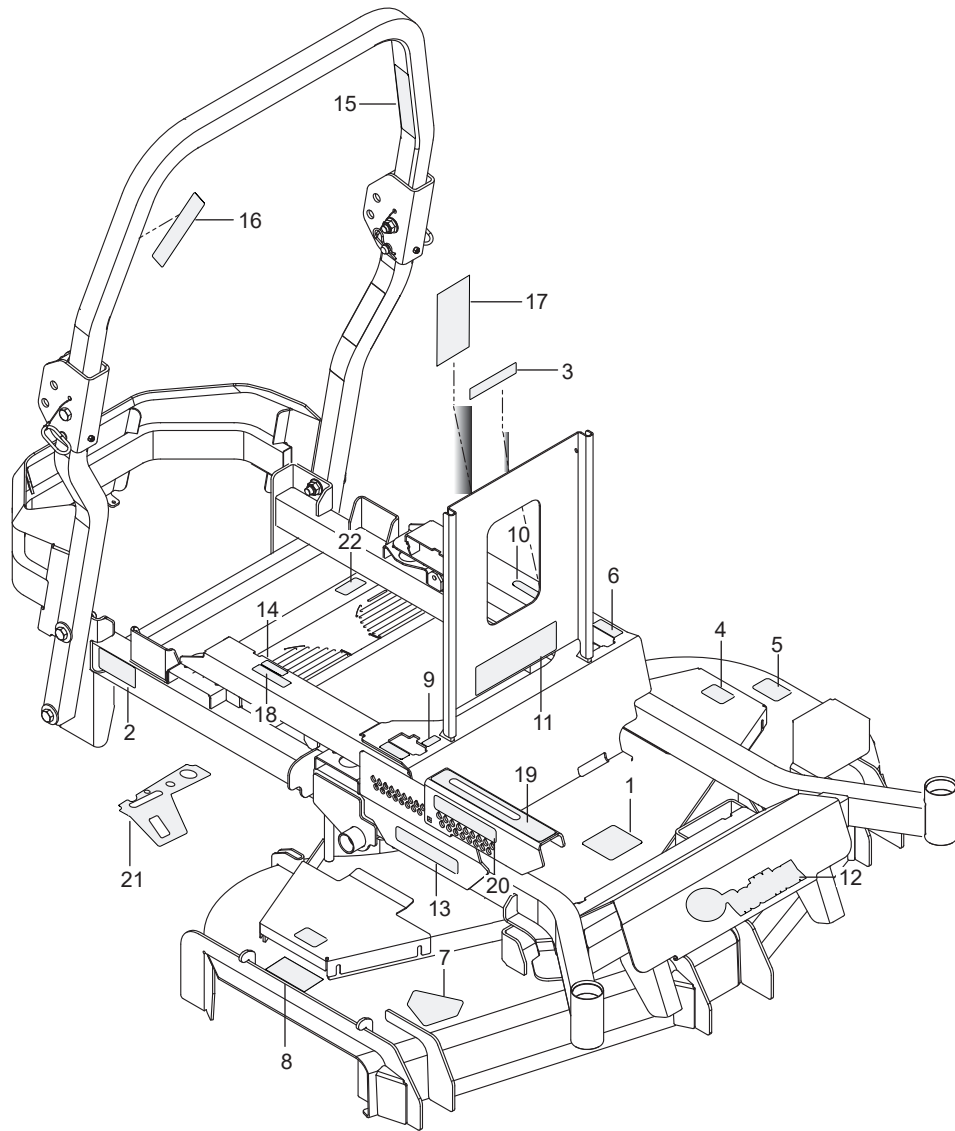
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Illustrations may or may not represent the actual assemblies
and it is not recommended to use this manual as a guide to
assemble or disassemble the mower.

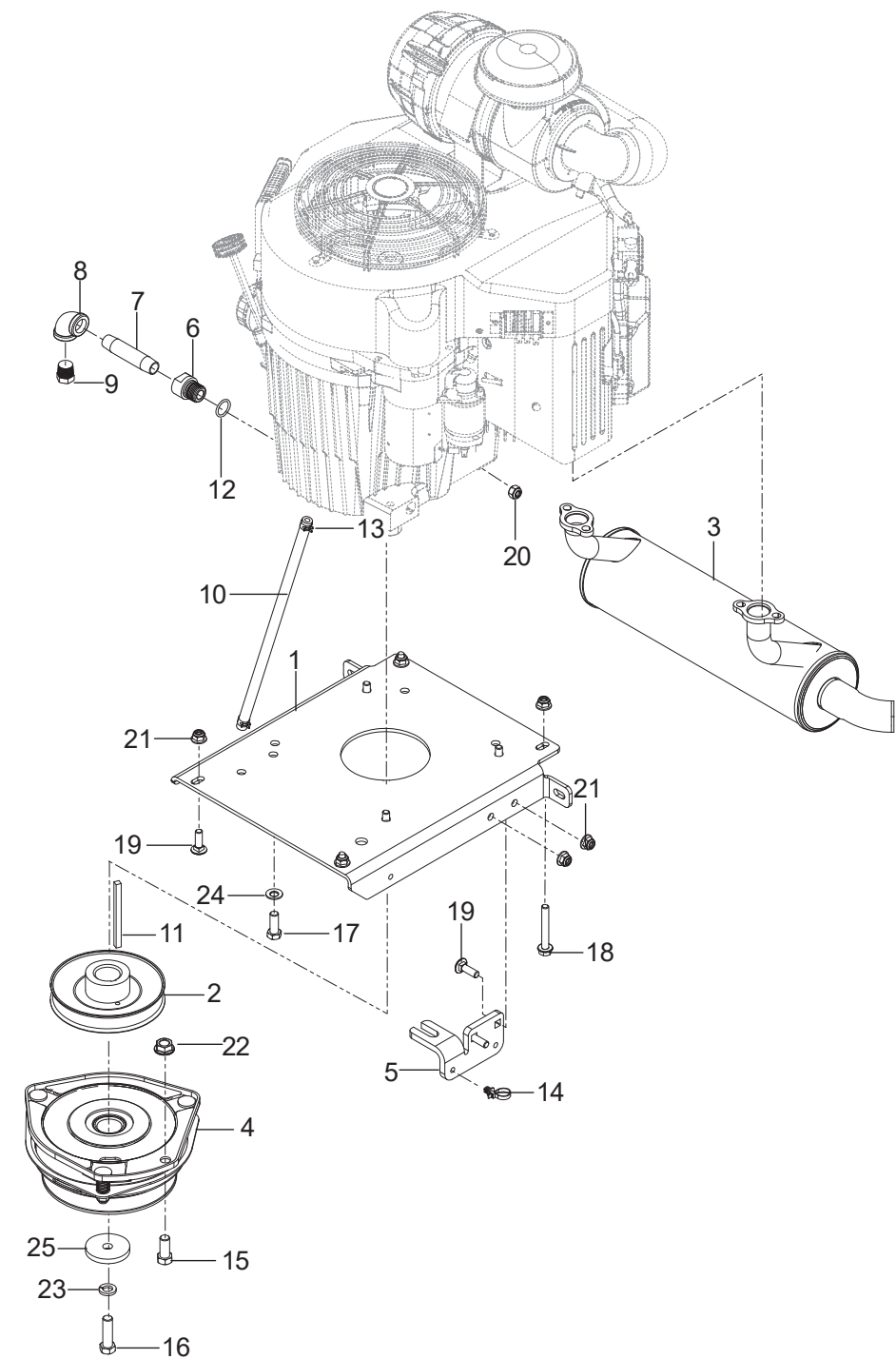
NOTE: All fasteners are Grade 5 unless otherwise specified.



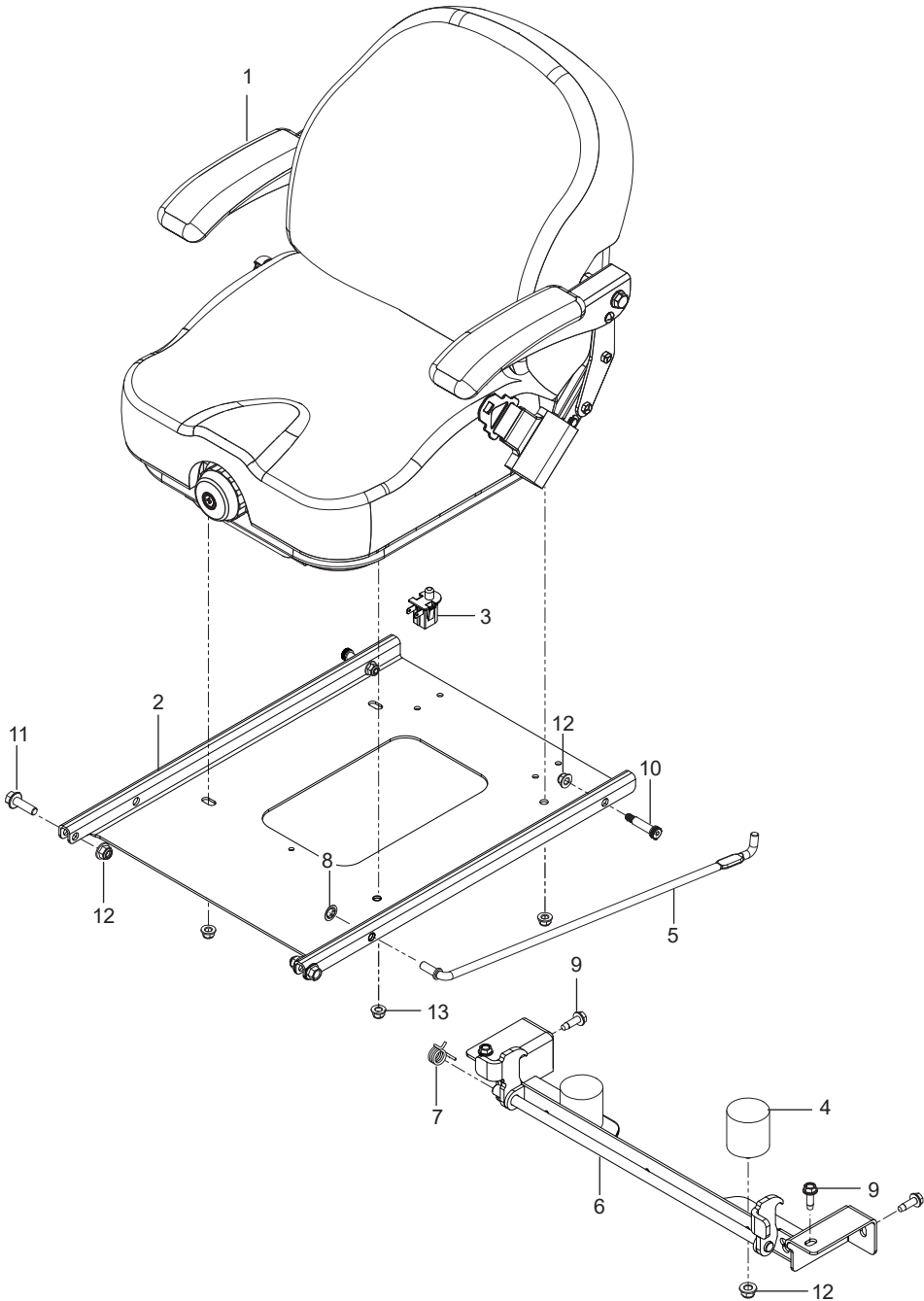
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	574 43 73-01	1	Decal, Belt Route	
2	539 10 57-44	1	Decal, Belt Drive Warning	
3	539 10 57-45	1	Decal, Battery Warning	
4	581 72 43-01	2	Decal, No Step	
5	591 07 88-01	1	Decal, 54"	
6	587 60 90-01	2	Decal, Motion Control	
7	584 90 46-01	1	Decal, Blade Warning	
8	581 72 44-01	1	Decal, Deflector	
9	501 26 12-01	2	Decal, Tracking	
10	501 26 13-01	1	Decal, Park Brake	
11	590 48 55-01	1	Decal, Warning	
12	590 79 91-01	1	Decal, Logo	
13	591 07 99-01	2	Decal, CZT54x	
14	590 79 20-01	1	Decal, Fuse	
15	574 56 90-06	1	Decal, ROPS	
16	574 56 90-02	1	Decal, ROPS Warning	
17	574 82 59-01	1	Decal, Service	
18	532 42 41-02	1	Decal, Spark Arrestor	
19	590 82 28-01	1	Decal, Height	
20	590 82 29-01	1	Decal, Height	
21	590 80 11 01	1	Decal, Console	
22	590 80 10-01	1	Decal, Fuel	



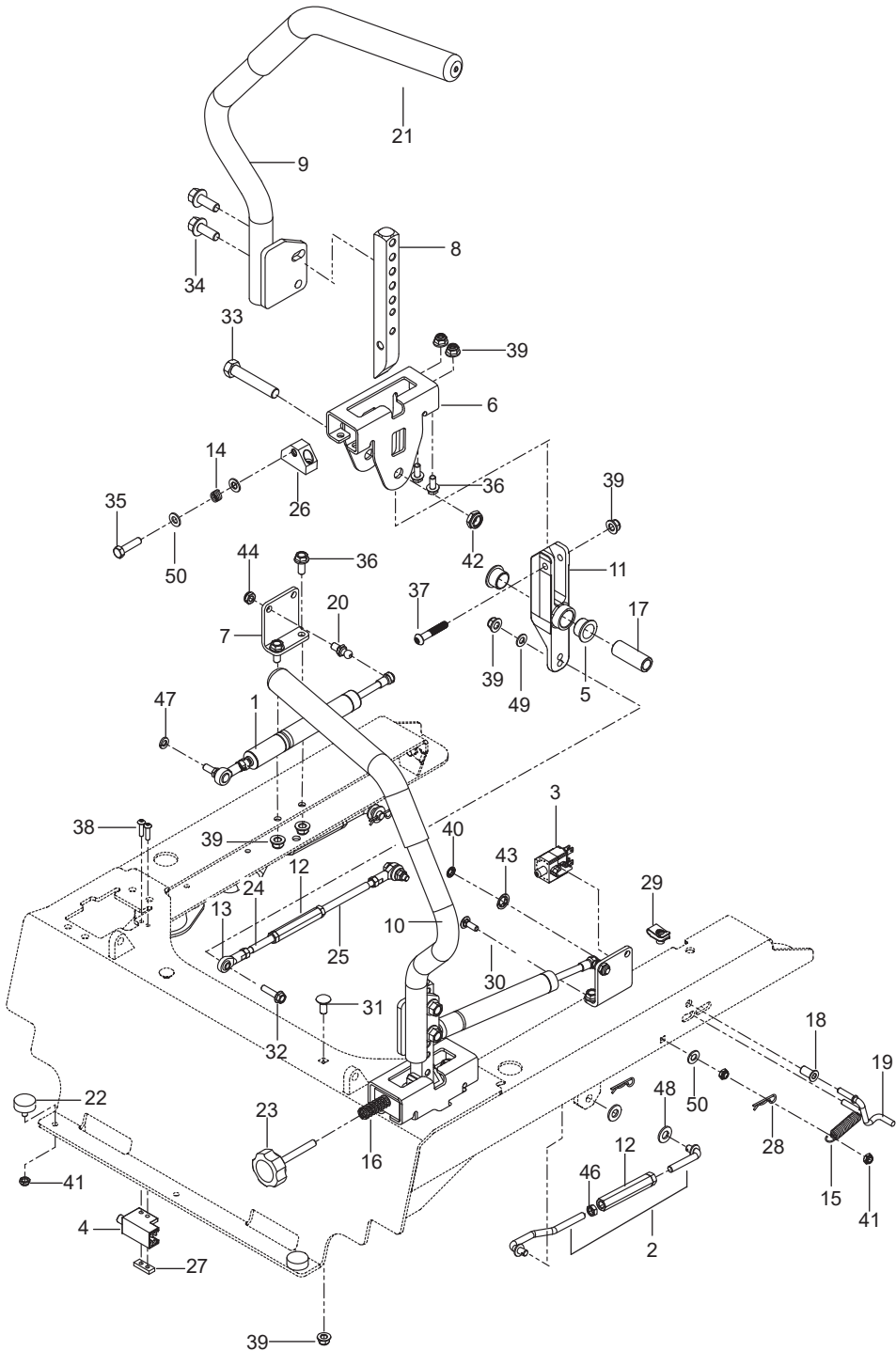
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	574 48 28-07	1	Frame w/ Safety Decals Red	
2	574 21 56-05	1	Floor Pan Red	
3	574 21 57-04	1	Footrest Red	
4	522 67 57-05	1	Bumper, Rear Red	
5	574 29 91-06	1	Guard, Rear Red	
6	574 22 86-04	1	Plate, Skid Blk	
7	577 32 77-04	1	Mount, Seat Red	
8	529 27 96-03	1	Mount, Tank Right Rear	
9	529 27 97-03	1	Mount, Tank Left Rear	
10	529 27 99-03	1	Mount, Tank Right Front Blk	
11	529 28 00-03	1	Mount, Tank Left Front Blk	
12	510 08 21-01	4	Mount	
13	510 08 32-01	4	Mount, F/F Insert	
14	510 04 03-01	2	Bracket, Rest Mount	
15	539 10 28-45	4	Spring, Tank Mount	
16	591 10 16-01	2	Pin	
17	591 10 17-01	2	Pin w/ Lanyard	
18	575 81 15-01	2	Bumper 1/4-20 Stud 3/8"	
19	522 80 14-01	2	Bumper 1/4-20 Stud 5/8"	
20	539 10 25-02	4	Stud, Fuel Tank	
21	539 10 98-67	1	Clamp, Double Tube	
22	591 34 45-01	2	Knob	
23	525 54 40-01	2	Bolt 5/16-18 x 1-1/4 Hex Flange Hd Tap	
24	874 49 05-12	14	Bolt 5/16-18 x 3/4 Hex Flange Hd	
25	525 61 28-01	4	Bolt 3/8-16 x 1 Hex Flange Hd	
26	574 23 38-01	4	Bolt 5/16-18 x 2-1/4 Hex Flange Hd	
27	539 13 17-80	2	Bolt 5/16-18 x 3-3/4 Hex Flange Hd	
28	580 75 46-01	6	Bolt 5/8-11 x 3-1/2 Hex Hd	
29	539 10 01-45	2	Bolt 3/8-16 x 2 Round Hd Square Neck	
30	539 99 08 58	6	Screw 5/16-18 x 1/2 Thread Form	
31	817 49 05-16	7	Screw 5/16-18 x 1 Thread Form	
32	539 11 10-28	2	Nutsert 5/16-18	
33	521 99 65-01	8	Nut 3/8-16 Hex Flange Nyloc	
34	539 10 81-20	2	Nut 1/4-20 Hex Thin Nyloc	
35	539 11 28-99	16	Nut 5/16-18 Hex Flange Nyloc	
36	525 82 91-01	6	Nut 5/8-11 Flange Nyloc	
37	539 97 69-78	2	Nut 1/4-20 Hex Nyloc	
38	539 10 26-53	6	Washer 5/8 Std Flat	
39	539 10 96-00	6	Washer 5/16 Disc Spring	
40	819 11 11-16	4	Washer 5/16 SAE Flat	
41	539 11 18-97	4	Washer 3/8	
Not Shown				
	590 87 78-04	1	Service Kit, ROPS Blk	



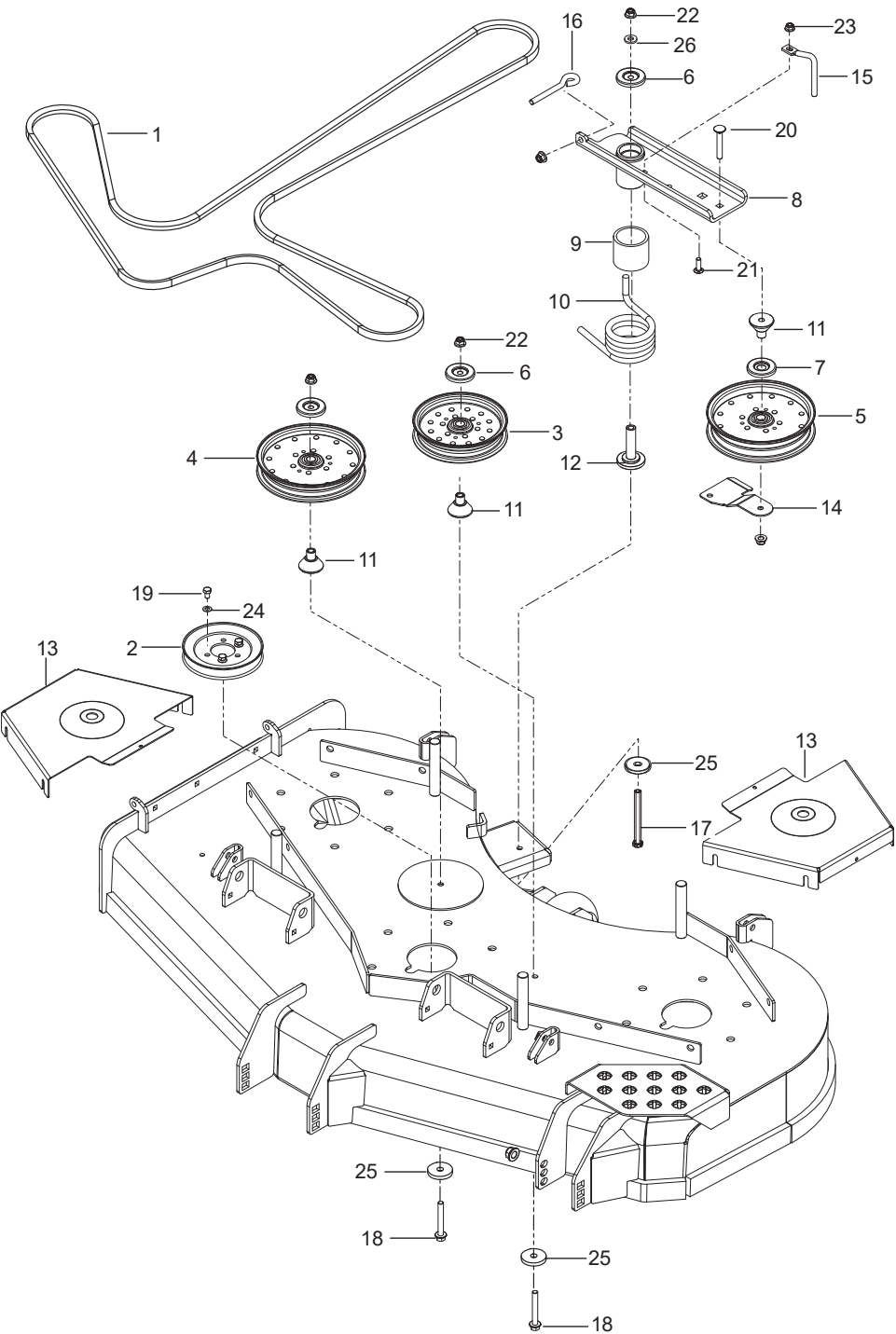
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	59 89 98-01	1	Assembly, Seat w/ Belt	
2	510 03 93-02	1	Pan, Seat Blk	
3	532 42 10-62	1	Switch, Seat	
4	510 28 38-01	2	Bumper, Rubber	
5	510 06 41-01	1	Rod, Seat	
6	585 85 74-02	1	Latch, Seat Blk	
7	520 28 31-01	1	Spring, Torsion	
8	539 91 38-47	2	Retainer Nut 3/8	
9	817 49 05-19	4	Screw 5/16-18 x 1 Thread Form	
10	515 99 06-01	2	Bolt 3/8 x 1-1/4 - 5/16-18 Shoulder	
11	525 83 42-01	2	Bolt 3/8 -16 x 1-1/4 Hex Flange Hd	
12	521 99 65-01	6	Nut 3/8 -16 Hex Flange Nyloc	
13	539 11 28-99	4	Nut 5/16-18 Hex Flange Nyloc	



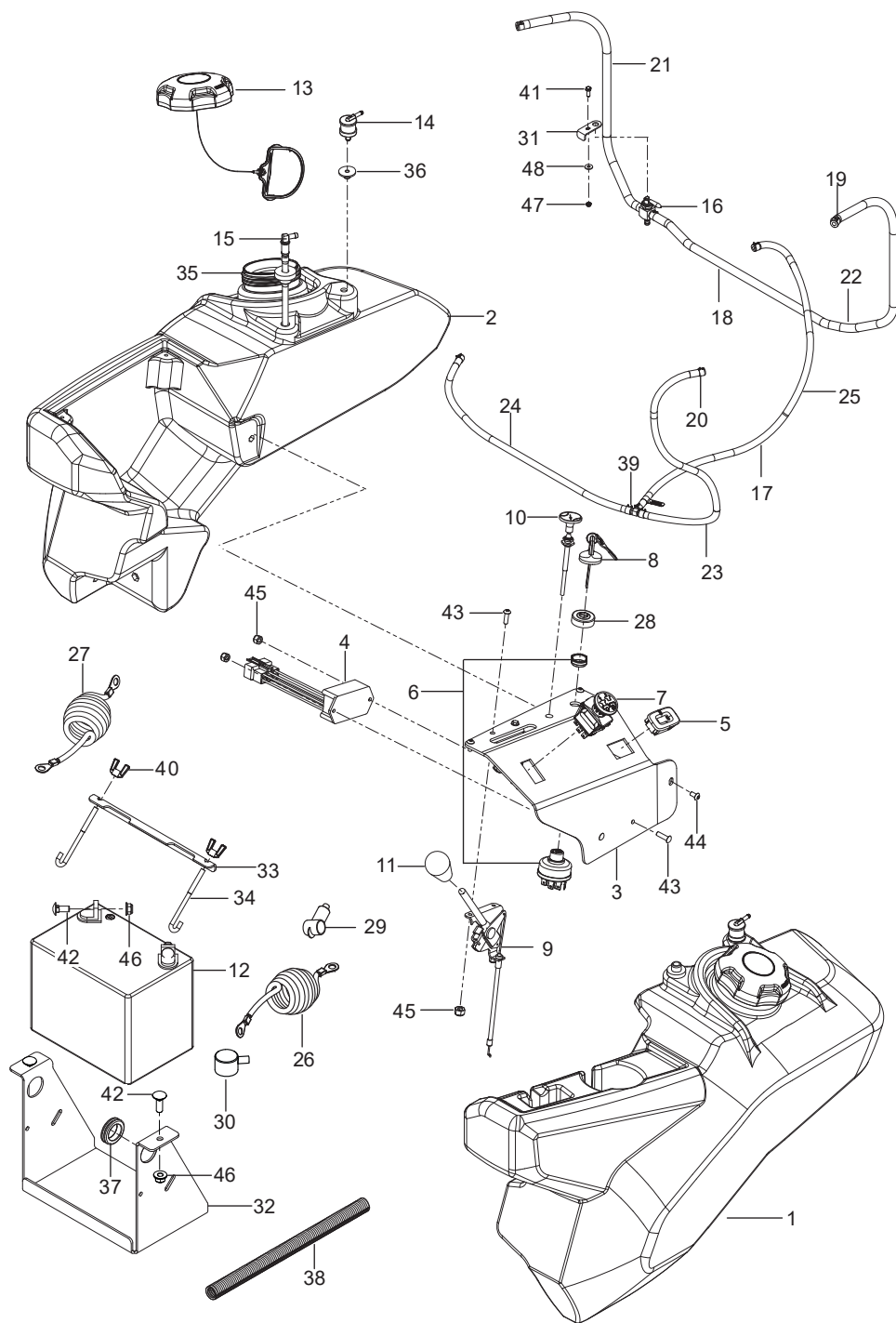
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	510 00 46-02	1	Plate, Engine	
2	510 01 98-01	1	Pulley, Engine	
3	525 75 03-01	1	Muffler	
4	525 74 95-01	1	Clutch, GT 3.5	
5	522 67 67-02	1	Stop, Clutch	
6	539 11 96-80	1	Adaptor, Oil Drain	
7	539 11 89-11	2	Pipe 3/8 NPT x 3"	
8	539 10 50-72	1	Elbow 90°	
9	522 83 70-01	1	Plug 3/8 NPTF Drain	
10	587 04 48-14	1	Fuel Line 14"	
11	525 74 99-01	1	Key 1/4 Sq x 3-1/2	
12	539 10 96-18	1	O-Ring	
13	532 12 34-87	2	Clamp, Hose Blk	
14	505 28 00-01	1	Tie Wrap w/ Clip	
15	874 78 07-16	1	Bolt 7/16-14 x 1 Hex Hd	
16	581 33 28-01	1	Bolt 7/16-20 x 1-1/2 Hex Hd	
17	532 15 04-06	4	Bolt 3/8-16 x 1 Hex Hd	
18	574 23 38-01	2	Bolt 5/16-18 x 2-1/4 Hex Flange Hd	
19	872 14 05-08	3	Bolt 5/16-18 x 1 Round Hd Square Neck	
20	539 10 31-53	1	Nut M8 x 1.25 Nyloc	
21	539 11 28-99	8	Nut 5/16-18 Hex Flange Nyloc	
22	539 10 25-82	1	Nut 7/16-14 Hex Whiz Lock	
23	539 99 02-47	1	Washer 7/16 Slotted Lock	
24	539 10 25-93	4	Washer 3/8 Spring	
25	539 12 56-26	1	Washer, Heavy	
Not Shown				
	525 55 42-01	1	Engine Harness, Kawasaki	
	574 82 58-01	1	Kit, Spark Arrestor	
	586 83 97-01	2	Gasket, Exhaust	
	-----	1	Engine, Kawasaki FX801V 19 kW (25.5 hp) For Engine Replacement Parts, See a Kawasaki Dealer	



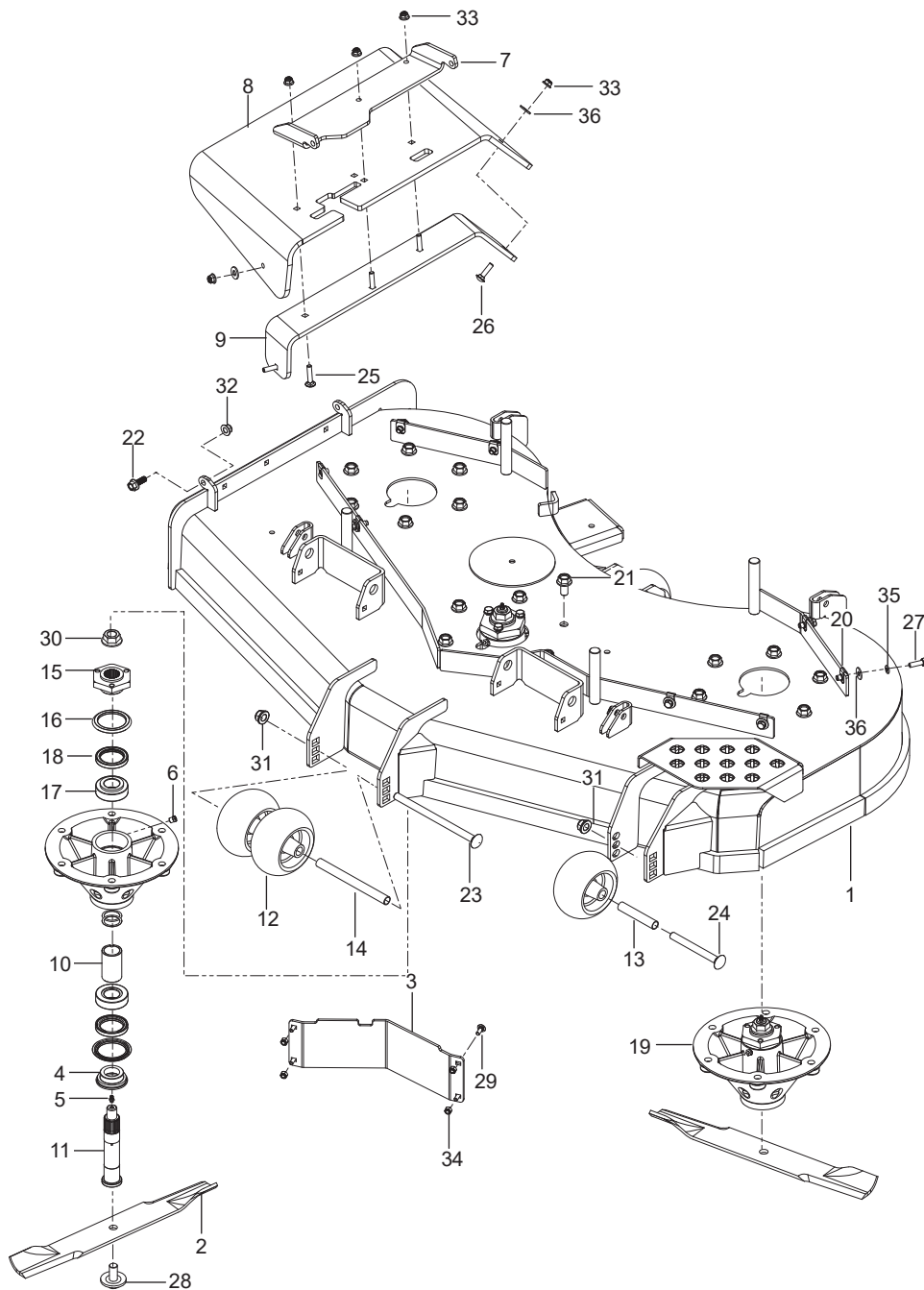
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	588 26 48-02	1	Belt	
2	521 97 97-01	3	Pulley	
3	525 59 82-01	1	Pulley, Idler 7" Narrow	
4	510 01 96-01	1	Puller, Idler 6" Narrow	
5	510 01 51-01	1	Pulley, Idler 7"	
6	510 25 45-01	3	Shield, Dust	
7	510 26 22-01	1	Shield, Dust	
8	525 46 44-03	1	Arm, Idler w/ Spacer, Bearings	
9	525 46 56-01	1	Spacer, Idler Pivot	
10	525 31 09-01	1	Spring, Torsion, Idler	
11	510 26 37-01	3	Bearing, Idler Arm	
12	522 72 97-01	1	Bearing, Idler Pivot	
13	510 13 12-05	2	Guard, Belt Red	
14	574 26 21-02	1	Belt Guide, Blk	
15	574 26 22-01	1	Belt Keeper	
16	574 20 20-01	1	Eyebolt 2-1/2	
17	874 88 06-72	1	Bolt 3/8-16 x 4-1/2 Hex Hd	
18	874 49 06-44	2	Bolt 3/8-16 x 2-3/4 Hex Flange Hd	
19	539 13 03-15	9	Bolt 5/16-18 x 1/2 Hex Hd	
20	539 12 81-01	1	Bolt 3/8-16 x 2-1/2 Carriage	
21	872 11 05-08	1	Bolt 5/16-18 x 1 Round Hd Square Neck	
22	521 99 65-01	2	Nut 3/8-16 Hex Flange Nyloc	
23	539 11 28-99	1	Nut 5/16-18 Hex Flange Nyloc	
24	539 10 96-00	9	Washer 5/16 Disc Spring	
25	539 10 65-04	3	Washer, Heavy	
26	522 02 34-01	1	Washer 3/8 Thick	



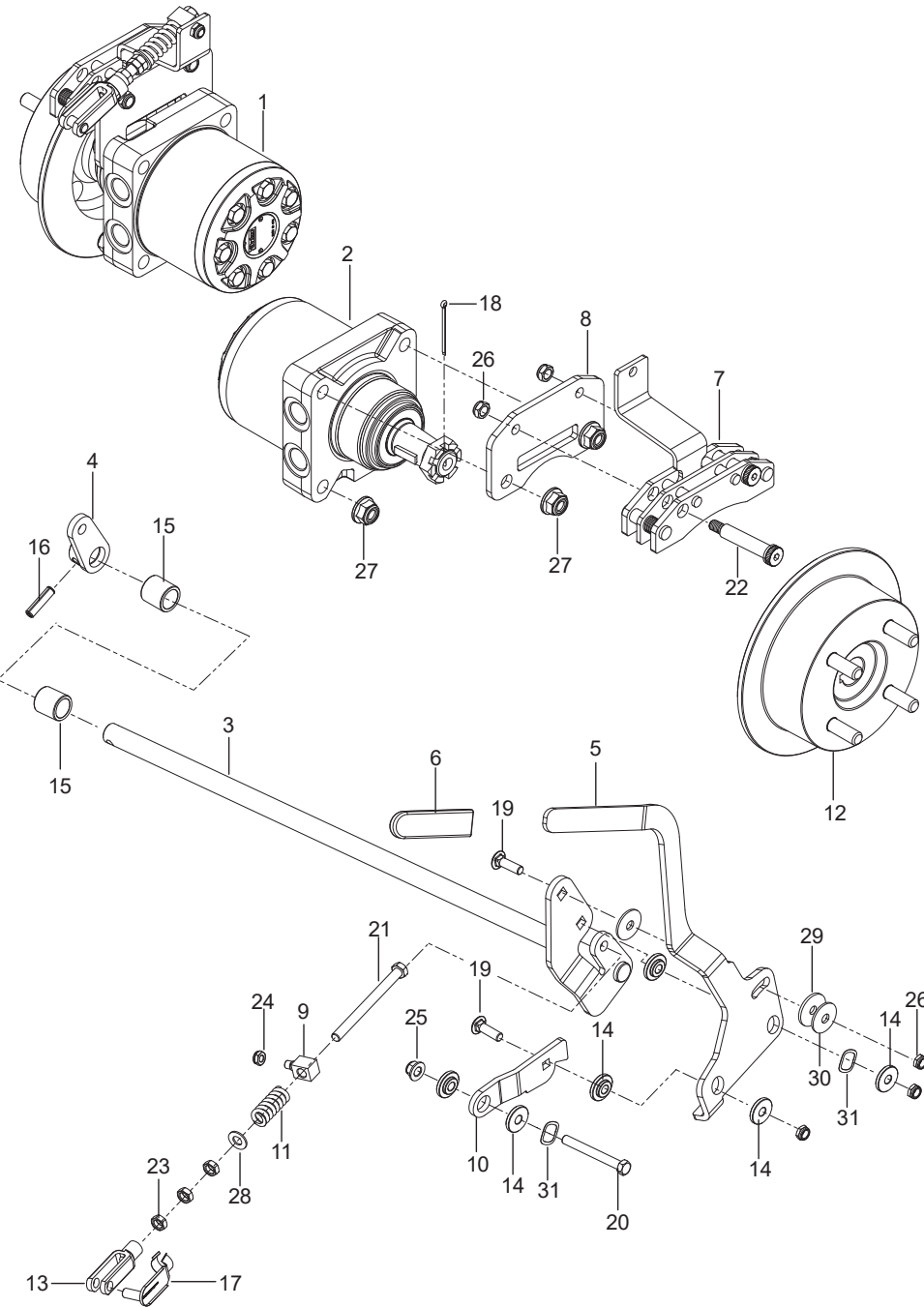
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	516 02 03-01	2	Assembly, Dampener	12, 46
2	525 44 79-01	1	Assembly, Seat Strut	
3	539 11 37-92	1	Switch, Brake (3-Pole)	
4	532 10 95-53	2	Switch, Interlock	
5	539 13 15-18	4	Bearing, Flange	
6	586 73 72-02	2	Bracket, Control	
7	501 74 11-01	2	Bracket, Dampener	
8	574 26 94-01	2	Lever, Motion	
9	577 04 24-03	1	Lever W/ Grip Right	
10	577 04 23-03	1	Lever W/ Grip Left	
11	576 14 03-02	2	Lever, Control	
12	539 10 91-49	4	Turnbuckle	
13	539 10 25-90	4	Ball End	
14	539 10 28-45	1	Spring	
15	539 02 00-35	1	Spring	
16	576 85 03-01	1	Spring	
17	577 25 24-01	2	Spacer, Pivot	
18	511 59 49-01	1	Bushing 1/4 Flange	
19	511 59 50-01	1	Link, Switch	
20	539 11 06-07	2	Ball Stud 10Mm	
21	539 13 08-94	2	Grip, Lever	
22	575 81 15-01	2	Bumper	
23	539 13 17-99	1	Knob	
24	522 55 92-01	2	Linkage, Control Front	
25	522 84 28-01	2	Linkage, Control Rear	
26	581 43 75-01	2	Block, Tracking	
27	581 22 30-01	1	Plate, Nut	
28	539 97 69-88	4	Hairpin Cotter	
29	539 10 47-63	4	Retainer, U Type	
30	872 11 04-06	1	Bolt 1/4-20 x 3/4 Round Hd Square Neck Gr 2	
31	539 99 03-16	2	Bolt 5/16-18 x 3/4 Round Hd Square Neck	
32	525 54 40-01	4	Bolt 5/16-18 x 1-1/4 Hex Flange Tap	
33	874 78-08-44	2	Bolt 1/2-13 x 2-3/4 Hex Flange Hd	
34	525 61 28-01	4	Bolt 3/8-16 x 1 Hex Flange Hd	
35	874 78 05-20	1	Bolt 5/16-18 x 1-1/4 Hex Hd Tap	
36	874 49 05-12	12	Bolt 5/16-18 x 3/4 Hex Flange Hd	
37	576 85 04-02	2	Screw 5/16-18 x 1-3/4 Button Hd	
38	574 82 27-01	6	Screw 10-24 x 3/4 Socket Hd	
39	539 11 28-99	16	Nut 5/16-18 Hex Flange Nyloc	
40	539 99 02-23	4	Nut 5/16-24 Hex	
41	539 10 81-20	4	Nut 1/4-20 Hex Thin Nyloc	
42	539 10 80-10	2	Nut 1/2-13 Hex Jam Nyloc	
43	539 91 38-47	2	Nut 3/8 Retainer	
44	873 80 05-00	2	Nut 5/16-18 Hex Nyloc	
45	539 11 28-99	6	Nut 5/16-18 Hex Flange Nyloc	
46	539 10 87-32	4	Nut 3/8-24 Hex Jam	
47	539 99 01-87	2	Washer 5/16 Slotted Lock	
48	819 13 13-16	4	Washer 3/8 SAE Flat	
49	539 99 06-92	4	Washer 5/16 Std Flat	
50	819 11 11-16	3	Washer 5/16 SAE Flat	



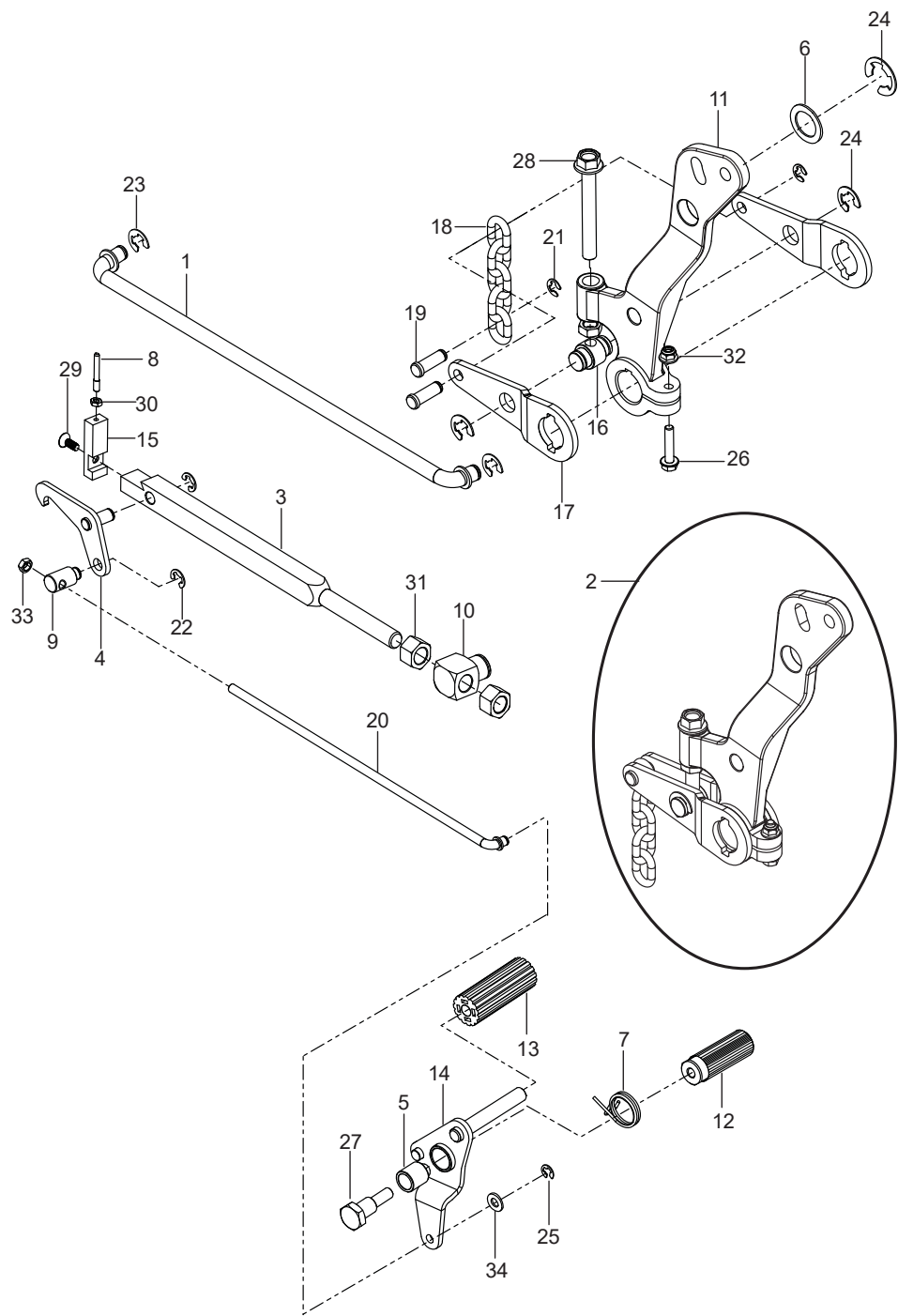
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	588 12 76-08	1	Deck w/ Safety Decals	
2	575 26 59-01	3	Blade, 19"	
3	510 43 75-02	1	Baffle, Flow Diverter	
4	580 94 25-01	3	Carrier	
5	539 97 69-98	3	Zerk	
6	539 97 73-26	3	Zerk	
7	574 19 70-02	1	Bracket, Chute Pivot	
8	525 48 58-01	1	Chute, Discharge	
9	525 48 60-02	1	Support, Chute Bracket	
10	580 94 23-01	3	Spacer	
11	580 94 21-01	3	Shaft, Spindle	
12	574 16 96-01	4	Roller, Gauge	
13	574 19 64-01	2	Tube, Roller Axle	
14	574 19 65-01	1	Tube, Roller Axle Long	
15	580 94 22-01	3	Hub	
16	580 94 27-01	6	V-Ring	
17	580 94 18-01	6	Bearing	
18	580 94 26-01	6	Seal, Shaft	
19	580 94 33-04	3	Assembly, Spindle	
20	539 10 47-63	8	Retainer, U Type	
21	574 21 06-01	18	Bolt 1/2-13 x 1 Hex Flange Hd	
22	525 61 28-01	2	Bolt 3/8-16 x 1 Hex Flange Hd	
23	872 14 08-64	1	Bolt 1/2-13 x 8 Round Hd Square Neck	
24	510 02 23-01	2	Bolt 1/2-13 x 4-3/4 Round Hd Square Neck	
25	539 10 29-33	3	Bolt 5/16-18 x 1-1/2 Round Hd Square Neck	
26	539 10 04-72	2	Bolt 5/16-18 x 1-1/4 Round Hd Square Neck	
27	539 99 02-09	8	Bolt 5/16-18 x 1 Hex Hd	
28	539 11 90-07	3	Bolt, Blade	
29	539 11 56-20	4	Bolt 1/4-20 x 3/4 Round Hd Square Neck	
30	539 13 06-53	3	Nut 3/4-16 Hex Flange Hd	
31	521 99 11-01	3	Nut 1/2-13 Hex Flange Nyloc	
32	521 99 65-01	1	Nut 3/8-16 Hex Flange Nyloc	
33	539 11 28-99	5	Nut 5/16-18 Hex Flange Nyloc	
34	539 97 69-78	4	Nut 1/4-20 Hex Nyloc	
35	539 99 01-87	8	Washer 5/16 Slotted Lock	
36	819 12 14-14	10	Washer 5/16 Std Flat	
NOT SHOWN				
	525 30 70-01	3	Blade, High Lift 19"	
	574 48 11-01	3	Blade, Low Lift 19"	
	525 52 59-01	3	Blade, Gator 19"	
	574 86 09-01	3	Blade, Wavy Rev Lift 19"	
	574 75 42-01	1	Kit, Bearing Assembly	
When replacing the Spindle bearings, order the Bearing Assembly Kit to assure proper installation				



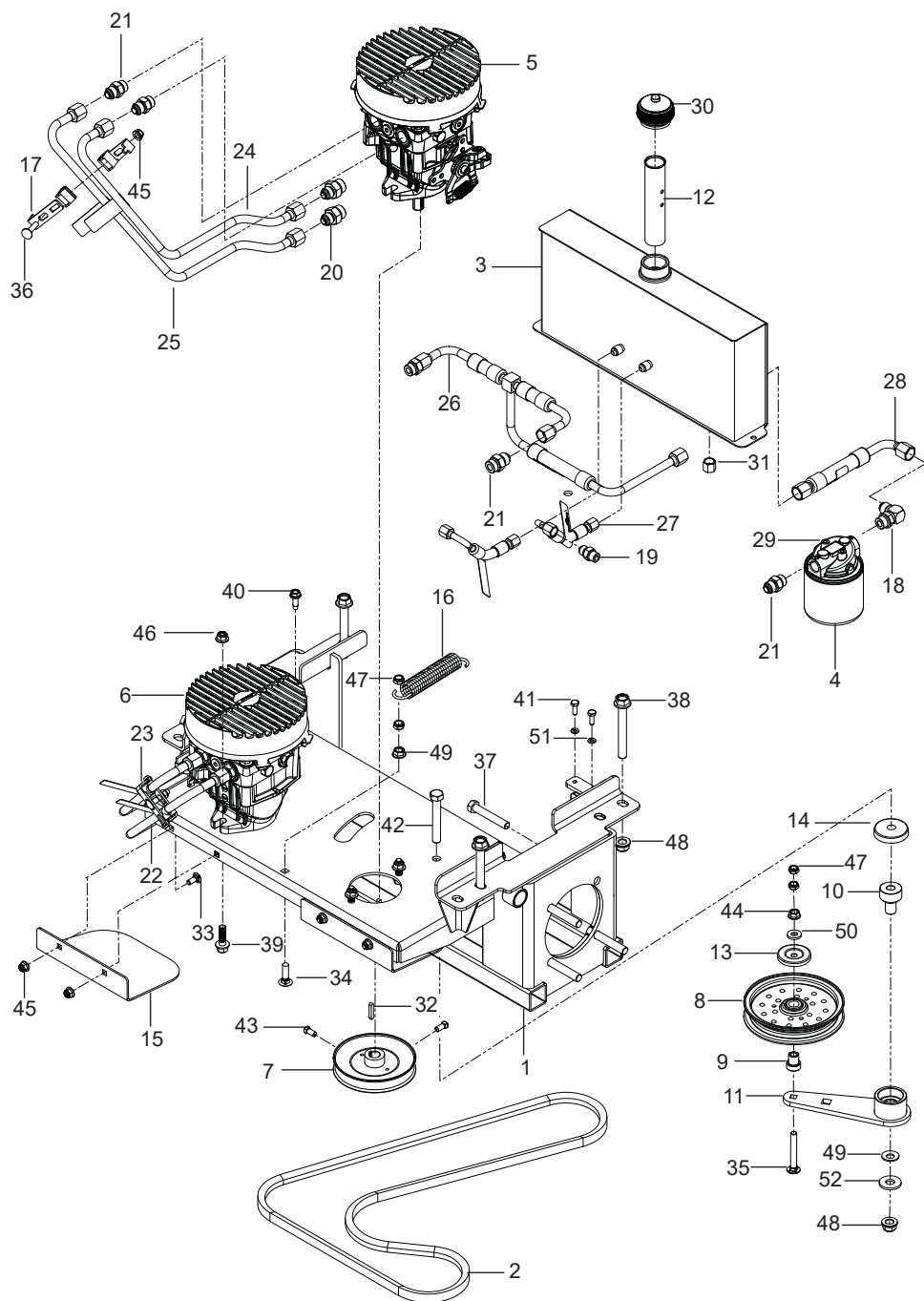
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	589 99 73-01	1	Assembly, Tank Left Blk	13, 14,15, 35, 36
2	590 02 60-01	1	Assembly, Tank Right Blk	13, 14,15, 35, 36
3	529 28 02-03	1	Panel, Control Blk	
4	574 51 40-01	1	Timer, Seat	
5	586 16 18-01	1	Meter, Service	
6	574 45 54-01	1	Switch, Ignition	
7	582 10 76-02	1	Switch, Blade	
8	574 45 55-01	1	Key, Ignition	
9	574 20 70-01	1	Control, Throttle	
10	574 20 69-01	1	Cable, Choke	
11	539 13 26-24	1	Knob	
12	539 10 24-36	1	Battery	
13	575 01 81-01	2	Cap w/ Tether, Fuel	
14	576 61 81-01	2	Valve, Fuel Check	
15	525 86 54-01	2	Fitting, Fuel	
16	539 10 26-79	1	Valve, Fuel	
17	587 59 34-01	1	Assembly, Vapor Line	20, 23, 24, 25, 39
18	577 15 05-01	1	Assembly, Fuel Line	16, 19, 21, 22
19	539 91 22-22	4	Clamp, Hose	
20	575 43 65-01	6	Clamp, Hose	
21	587 04 48-22	1	Hose 1/4 x 22"	
22	587 04 48-38	1	Hose 1/4 x 38"	
23	587 04 45-37	1	Hose 3/16 x 37"	
24	587 04 45-21	1	Hose 3/16 x 21"	
25	587 04 45-30	1	Hose 3/16 30"	
26	522 71 87-01	1	Cable, Positive	
27	522 71 07-01	1	Cable, Negative	
28	539 10 31-78	1	Cap, Ignition Switch	
29	539 10 27-59	2	Insulator	
30	579 57 97 01	1	Cover, Battery Terminal	
31	587 18 14-04	1	Bracket, Valve	
32	510 02 99-02	1	Bracket, Battery Blk	
33	588 10 72-01	1	Bracket, Battery Mount	
34	510 06 40-01	2	J Hook	
35	539 10 52-45	2	Grommet, Rubber	
36	576 61 82-01	2	Grommet, Check Valve	
37	539 10 59-74	1	Grommet	
38	579 57 97-01	1	Loom 5/8 Split	
39	574 20 66-02	1	Tee 3/16 Fuel Line	
40	539 99 09-97	2	Wingnut 1/4-20 Nyloc	
41	539 99 05-80	1	Bolt 1/4-20 x 3/4 Hex Head	
42	872 14 05-06	4	Bolt 5/16-18 x 3/4 Round Head Square Neck	
43	574 82 27-01	4	Screw 10-24 x 3/4 Socket Head	
44	539 11 43-41	3	Screw 10-24 x 3/8 Socket Head	
45	539 97 69-77	4	Nut 10-24 Hex Nyloc	
46	539 11 28-99	4	Nut 5/16-18 Hex Flange Nyloc	
47	539 10 81-20	1	Nut 1/4-20 Hex Thin Nyloc	
48	539 99 05-98	1	Washer 1/4 Flat	
NOT SHOWN				
	589 67 01-01	1	Harness, Wiring	
	532 40 96-15	2	Relay	



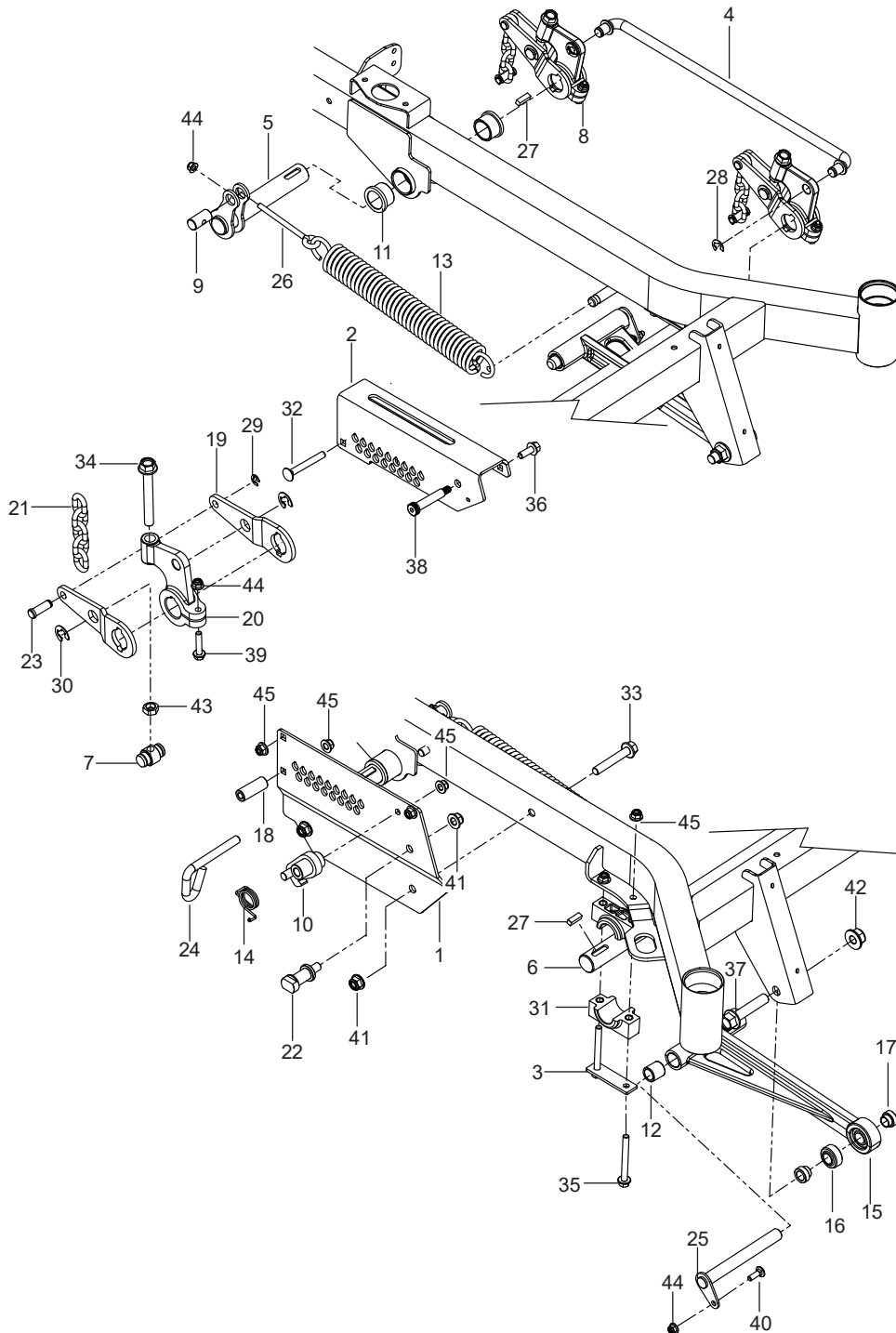
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	510 08 98-01	1	Rod, Lift	
2	525 46 55-02	1	Assembly, Deck Lift Lever	11, 16, 17, 18, 19,
3	510 40 63-01	1	Bar, Height	
4	510 40 72-01	1	Latch, Height	
5	510 08 92-01	1	Bushing, Sleeve 3/4 x 1	
6	539 91 65-61	1	Bushing	
7	510 37 67-01	1	Spring, Torsion	
8	510 40 66-01	1	Link, Indicator	
9	510 40 75-01	1	Swivel, Height Latch	
10	510 40 64-01	1	Swivel, Height Bar	
11	510 02 25-02	1	Lever, Deck Lift	
12	510 08 95-01	1	Pad, Foot Pedal	
13	510 40 83-01	1	Pedal, Deck Height	
14	510 40 78-01	1	Release, Pedal	
15	510 40 65-01	1	Cap, Height Bar	
16	510 02 36-01	1	Trunion, Lift Shaft	
17	510 41 00-02	1	Arm, Lift	
18	539 10 26-41	1	Lift Chain	
19	510 09 01-01	2	Pin 7/16 Clevis	
20	510 40 76-01	1	Rod, Height Latch	
21	522 70 52-01	4	E-Ring 7/16	
22	539 10 19-49	2	E-Ring 1/2	
23	539 10 50-69	2	E-Ring 5/8	
24	539 10 24-54	2	E-Ring 3/4	
25	539 99 08-70	1	E-Ring 3/8	
26	525 46 54-01	1	Bolt 5/16-18 x 1-1/2 Hex Flange Hd	
27	510 40 82-01	1	Bolt, Shoulder	
28	525 46 57-01	1	Bolt 1/2-13 x 4 Hex Flange Hd	
29	522 70 56-01	1	Screw 5/16-18 x 3/4 Hex Socket	
30	539 99 11-12	1	Nut 1/4-20 Hex Jam	
31	539 10 86-77	2	Nut 3/4-10 Hex	
32	539 11 28-99	1	Nut 5/16-18 Hex Flange Nyloc	
33	539 10 87-32	1	Nut 3/8-24 Hex Jam	
34	819 13 13-16	1	Washer 3/8 SAE Flat	



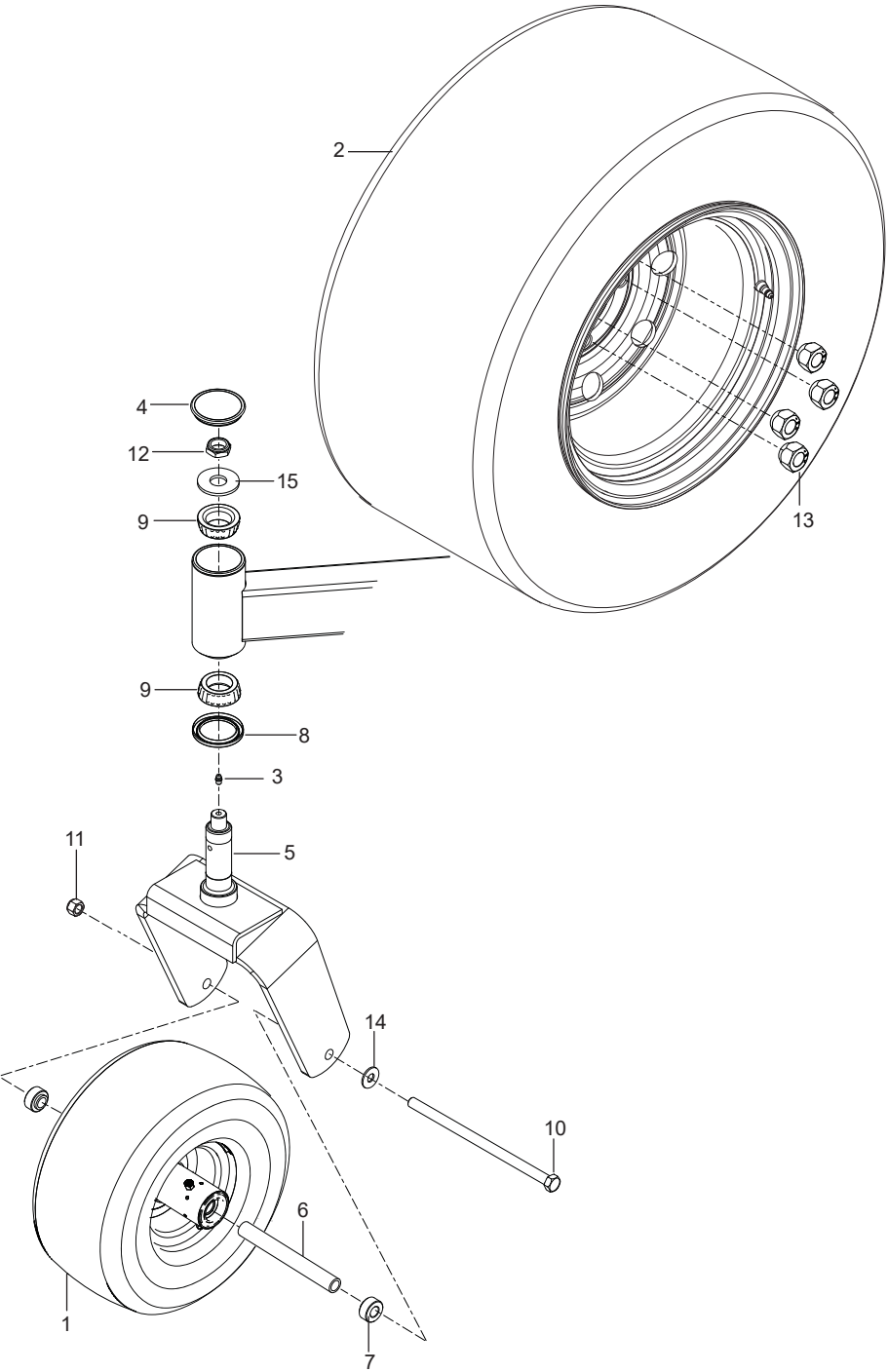
Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	574 80 52-02	1	Motor, Right	
2	574 80 52-01	1	Motor, Left	
3	525 85 12-01	1	Shaft, Brake	
4	510 02 59-01	1	Arm, Brake	
5	515 98 00-02	1	Lever, Brake	
6	539 97 65-26	1	Grip, Lever	
7	539 13 30-47	2	Caliper	
8	525 85 16-01	2	Plate, Caliper	
9	525 85 14-01	1	Swivel, Brake	
10	515 98 03-01	1	Link, Follower	
11	539 11 39-52	1	Spring	
12	525 84 87-01	2	Hub, Disc Brake w/ Studs	
13	539 97 74-65	1	Yoke	
14	539 13 21-61	6	Bushing, Brake	
15	510 08 92-01	2	Bushing, Sleeve 3/4 x 1	
16	539 11 06-31	1	Roll Pin 5/16 Dia.	
17	522 70 59-01	1	Pin 3/8 Clevis Spring	
18	539 10 28-89	2	Cotter Pin 1/8 x 2	
19	872 14 06-10	3	Bolt 3/8-16 x 1-1/4 Round Hd Square Neck	
20	539 92 34-63	1	Bolt 3/8-16 x 3-1/4 Hex Flange Hd	
21	539 10 49-84	1	Bolt 3/8-24 x 4-1/2 Hex Flange Hd	
22	516 03 55-01	4	Bolt 1/2 x 2-1/4, 3/8-16 Shoulder	
23	539 10 87-32	3	Nut 3/8-24 Hex Jam	
24	539 11 56-17	1	Nut 5/16-18 Hex Nyloc	
25	521 99 65-01	1	Nut 3/8-16 Hex Flange Nyloc	
26	539 20 02-82	9	Nut 3/8-16 Hex Jam Nyloc	
27	521 99 11-01	8	Nut 1/2-13 Hex Flange Nyloc	
28	819 13 13-16	1	Washer 3/8 SAE Flat	
29	525 49 09-01	2	Washer, Friction	
30	539 91 20-63	1	Washer, Cone	
31	539 13 30-07	2	Washer, Wave	



Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	510 40 85-05	1	Plate, Inner Height Red	
2	510 40 86-05	1	Plate, Outer Height Red	
3	525 82 22-01	2	Plate, Pillow Block	
4	510 08 98-01	1	Rod, Lift	
5	510 41 07-03	2	Shaft, Lift Rear	
6	510 40 96-02	1	Shaft, Lift Front	
7	510 02 36-01	3	Trunion, Lift Shaft	
8	525 46 55-01	3	Assembly, Deck Lift Crank	7, 19, 20, 21, 23, ,29, 30, 34, 39,43, 44
9	510 41 23-01	2	Pivot, Spring	
10	510 40 68-01	1	Latch, Transport	
11	510 08 94-01	4	Bushing, Flanged	
12	510 08 92-01	2	Bushing, Sleeve 3/4 x 1	
13	510 02 92-01	2	Spring, Extension	
14	510 37 66-01	1	Spring, Torsion	
15	510 10 65-01	2	Assembly, Strut	
16	510 08 38-01	1	Swivel 3/4 Balljoint	
17	510 36 25-01	4	Spacer, Strut	
18	510 40 84-01	1	Spacer, Height Plate	
19	510 41 00-02	3	Arm, Lift	
20	510 02 25-01	1	Arm, Cast Lift	
21	539 10 26-41	3	Lift Chain	
22	510 40 67-01	1	Guide, Height Bar	
23	510 09 01-01	6	Pin 7/16 Clevis	
24	510 01 65-01	1	Pin, Height	
25	515 98 82-01	2	Pin, Strut	
26	539 12 09-93	2	Eyebolt 4-1/2	
27	525 82 25-01	4	Key 5/16 Square x 1	
28	539 10 50-69	2	E-Ring 5/8	
29	522 70 52-01	4	E-Ring 7/16	
30	539 10 24-54	6	E-Ring 3/4	
31	510 02 39-02	4	Pillow Block	
32	539 12 27-28	1	Bolt 3/8-16 x 3 Round Hd Square Neck Gr 2	
33	874 49 08-48	2	Bolt 1/2-13 x 3 Hex Flange Hd	
34	525 46 57-01	3	Bolt 1/2-13 x 4 Hex Flange Hd	
35	874 49 06-52	4	Bolt 3/8-16 x 3-1/2 Hex Flange Hd	
36	525 61 28-01	2	Bolt 3/8-16 x 1 Hex Flange Hd	
37	874 45 10-48	2	Bolt 5/8-11 x 3 Hex Flange Hd Grade 8	
38	516 03 55-01	1	Bolt 1/2 x 2-1/4 3/8-16 Shoulder	
39	525 46 54-01	1	Bolt 5/16-18 x 1-1/2 Hex Flange Hd	
40	872 11 05-08	2	Bolt 5/16-18 x 1 Round Hd Square Neck	
41	521 99 11-01	3	Nut 1/2-13 Hex Flange Nyloc	
42	525 82 91-01	2	Nut 5/8-11 Flange Nyloc	
43	539 99 06-25	4	Nut 1/2-13 Hex Jam	
44	539 11 28-99	7	Nut 5/16-18 Hex Flange Nyloc	
45	521 99 65-01	4	Nut 3/8-16 Hex Flange Nyloc	



Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	506 00 79-02	1	Frame, Sub Blk	
2	573 97 83-01	1	Belt	
3	576 03 59-02	1	Assembly, Oil Tank	12, 30, 31
4	522 80 54-01	1	Filter, 25 Micron	
5	506 12 04-01	1	Pump, 16CC Right	
6	506 12 05-01	1	Pump, 16CC Left	
7	510 01 90-02	2	Pulley, Pump 17 mm	
8	510 28 37-02	1	Pulley, Idler	
9	525 43 56-01	1	Pivot, Idler	
10	510 20 63-01	1	Pivot, Bearing	
11	510 04 16-03	1	Arm, Idler w/ Bearings	
12	522 80 50-01	1	Tube, Anti-Splash	
13	510 25 45-01	1	Shield, Dust	
14	539 11 46-62	1	Shield, Dust	
15	574 39 85-02	2	Shield, Pulley	
16	577 43 72-01	1	Spring, Pump	
17	576 57 77-01	2	Assembly, Vibration	
18	539 10 12-42	1	Elbow 90 Degree	
19	539 10 33-16	2	Connector	
20	539 10 12-39	4	Connector, Straight	
21	539 10 12-37	7	Connector, Straight	
22	510 01 36-01	1	Line, Hydraulic, Right-A	
23	510 01 37-01	1	Line, Hydraulic, Right-B	
24	510 01 38-01	1	Line, Hydraulic, Left-A	
25	510 01 39-01	1	Line, Hydraulic, Left-B	
26	510 01 40-01	1	Line, Hydraulic, Charge	
27	510 01 45-01	2	Line, Hydraulic, Case	
28	510 01 07-01	1	Line, Hydraulic, Suction	
29	575 87 23-01	1	Filter Hd	
30	522 80 53-01	1	Cap, Hydraulic	
31	539 10 51-68	1	Cap	
32	539 10 11-77	2	Key, Metric	
33	872 14 05-06	4	Bolt 5/16-18 x 3/4 Round Hd Square Neck	
34	872 14 06-10	1	Bolt 3/8-16 x 1-1/4 Round Hd Square Neck	
35	872 14 06-22	1	Bolt 3/8-16 x 2-3/4 Round Hd Square Neck	
36	872 14 05-12	1	Bolt 5/16-18 x 1-1/2 Round Hd Square Neck	
37	874 78 08-44	8	Bolt 1/2-13 x 2-3/4 Hex Hd	
38	525 54 48-01	4	Bolt 1/2-13 x 4 Hex Flange Hd	
39	874 49 06-20	4	Bolt 3/8-16 x 1-1/4 Hex Flange Hd	
40	817 49 05-16	2	Screw 5/16-18 x 1 Thread Form	
41	539 99 00-72	2	Bolt 1/4-20 x 5/8 Hex Hd	
42	874 78 08-52	1	Bolt 1/2-13 x 3-1/4 Hex Hd	
43	539 10 27-17	4	Screw 5/16-18 x 5/8 Set	
44	539 99 06-13	1	Nut 3/8-16 Hex Whiz lock	
45	539 11 28-99	5	Nut 5/16-18 Hex Flange Nyloc	
46	521 99 65-01	4	Nut 3/8-16 Hex Flange Nyloc	
47	539 20 02-82	4	Nut 3/8-16 Hex Jam Nyloc	
48	521 99 11-01	5	Nut 1/2-13 Hex Flange Nyloc	
49	539 11 55-28	1	Washer 1/2 Belleville	
50	522 02 34-01	1	Washer 3/8 Thick	
51	539 99 00-52	2	Washer 1/4 Split Lock	
52	819 18 22-12	1	Washer 1/2 Flat	



Ref.	Part No.	Qty	Description	Kit / Assy Includes
1	510 15 46-02	2	Assembly, Tire 13 x 6.5 Flat Free	
2	591 09 18-01	2	Assembly, Tire 23 x 10.5	
3	539 10 14-74	2	Zerk	
4	510 03 40-01	2	Cap, Dust	
5	591 04 61-01	2	Yoke, Caster, Red	
6	590 70 49-01	2	Spacer, Hub	
7	590 69 07-01	4	Spacer, Axle	
8	510 03 43-01	2	Seal, Bearing	
9	510 03 44-03	4	Cone	
10	539 10 55-17	2	Bolt 1/2-13 x 9-1/2 Hex Nyloc	
11	521 99 11-01	2	Nut 1/2-13 Hex Flange Nyloc	
12	522 84 26-01	2	Nut 3/4-16 Hex Thin Nyloc	
13	587 65 39-02	8	Nut, Lug	
14	539 99 02-50	4	Washer 1/2 SAE	
15	574 82 47-01	2	Washer 3/4 Hardened	