

Repair Parts Manual

CRAFTSMAN®

LAWN TRACTOR

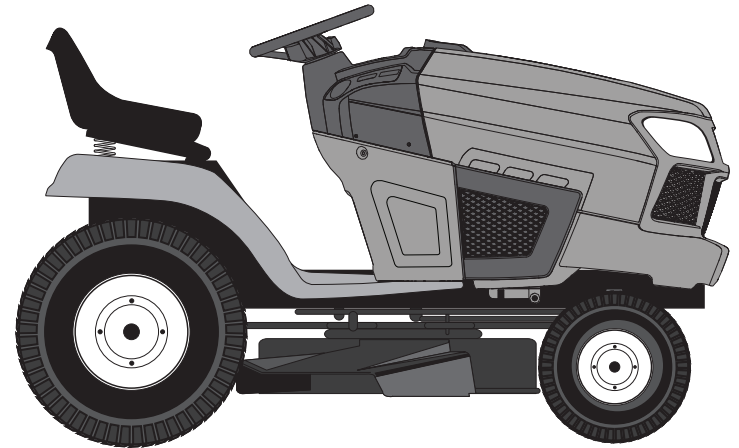
22 HP,* 42" Mower

Electric Start

Automatic Transmission

Model No.

96042021900



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For answers to your questions about this product, call:

1-888-331-4569

Craftsman Customer Help Line

* The power rating as declared by the engine manufacturer is the average gross power output at the specified RPM of a typical production engine for the engine model measured using SAE Standards for engine gross power. Please refer to the engine manufacturer for details.

⚠️WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

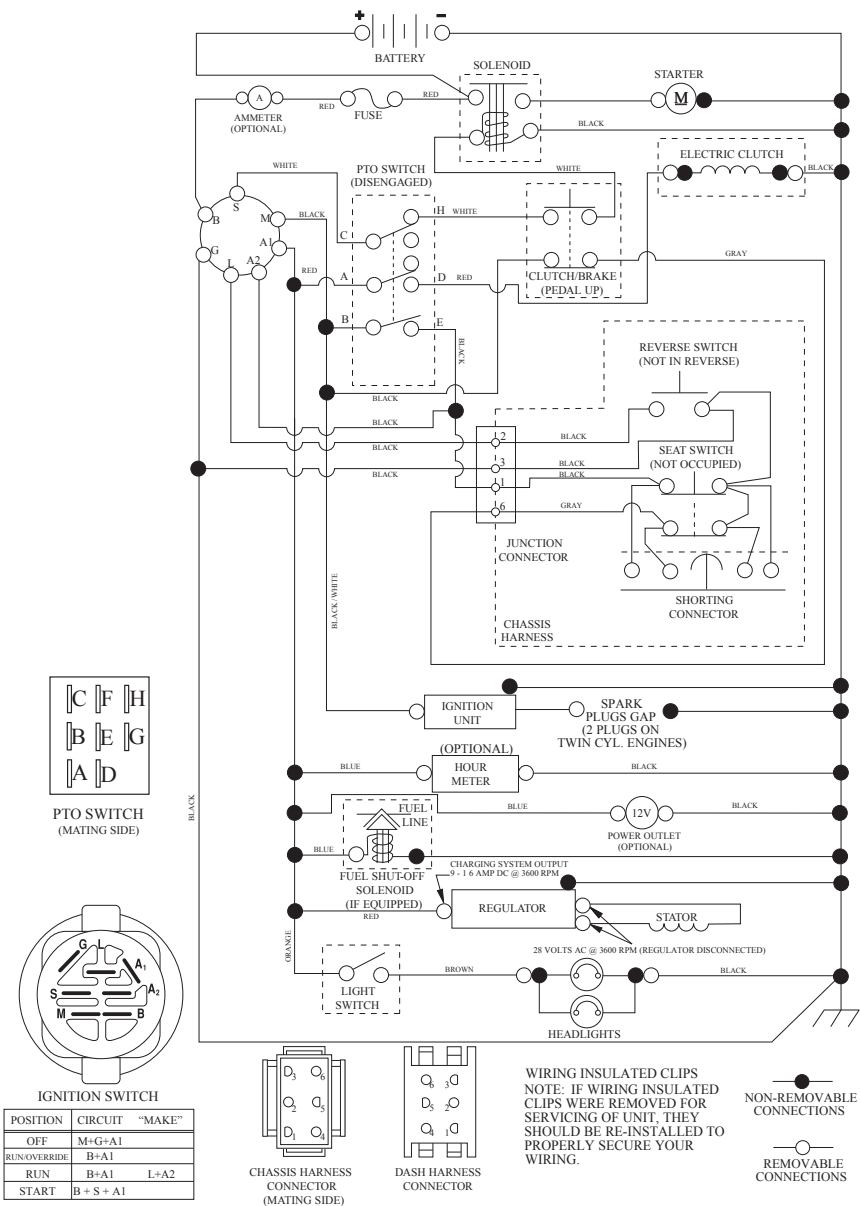
In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest service center (See ENGINE ASSEMBLY section of this manual).

NOTES

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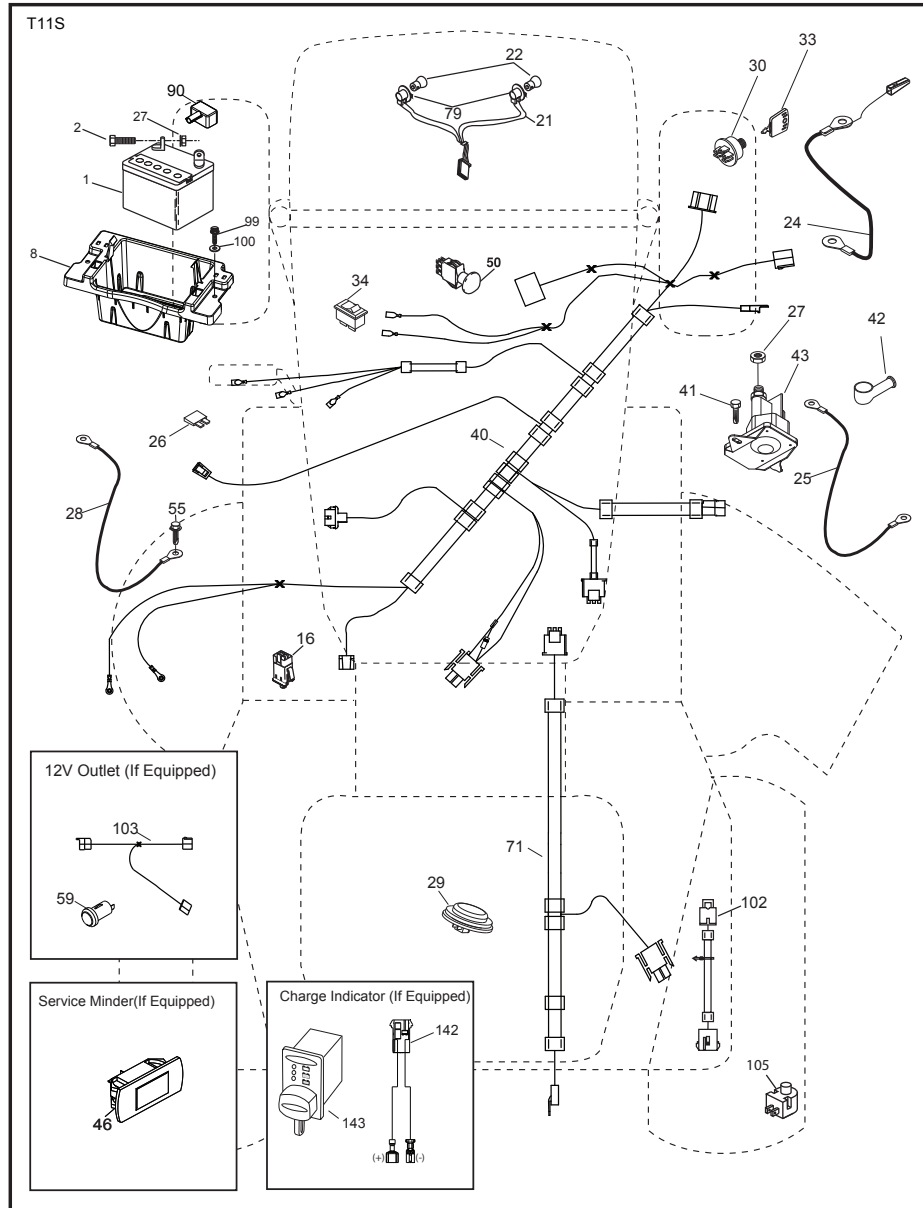
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SCH12



TRACTOR - - MODEL NUMBER 96042021900

ELECTRICAL



TRACTOR - - MODEL NUMBER 96042021900

TUFF TORQ TRANSAXLE - MODEL NUMBER K46BT

KEY NO.	PART NO.	DESCRIPTION
7	414395	VENT VALVE 15
8	414396	MAGNET
9	414397	MAGNET HOLDER
10	415923	PUMP SHAFT/BEARING KIT
13	414398	BYPASS LEVER
15	414399	SEALING CAP 30
16	414400	SNAP RING C 35
19	414401	O-RING 1A P10A
20	414402	SEAL TC 153507
33	414403	PUMP SHAFT (STANDARD)
34	414404	E-RING 15
35	414405	BEARING 6202C3
53	414431	CONTROL LEVER F
55	415924	WASHER 12
58	415925	ROLL PIN 6 * 40
59	415926	O-RING 1A P14
60	415927	NUT 12
72	414407	SEAL 19 * 32 * 8
76	414408	BRAKE LEVER
78	414409	BRAKE RETURN SPRING
80	414410	SPRING PIN 5 * 32
81	414411	O-RING 1A P12
82	414412	SPRING PIN 4 * 16
83	414413	SPINE COLLAR
84	414414	PULLEY L
85	414415	FAN, BLACK
86	414416	WAVE WASHER
87	414417	SNAP RING
90	414418	SPRING PIN 3.0A * 20
91	414419	OIL SEAL 16 * 22 * .03
95	414850	SPRING PIN 3.0A*16
96	414420	ROLL PIN 3.5 * 40
115	415928	SWITCH 6440-11 DELTA
116	415929	SWITCH BRACKET
117	415930	TAPPING SCREW 8 * 20

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

ACTUAL PARTS
MAY NOT APPEAR
AS SHOWN



NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

chassis-tex_TALON II_1



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
415	794903	Plug	918	797408	Hose-Vacuum (Rocker Cover #1)
418	795912	Plate-Carburetor	918A	799160	Hose-Vacuum (EVAP)
431	591661	Elbow-Intake	929	695239	Screw (Choke Control Bracket)
445	593240	Filter-Air Cleaner Cartridge	943	796222	Seal-O Ring (Oil Pump Cover)
447	691003	Screw (Air Guide Cover) (#124x.43)			(Square Cut) (I.D. 2.48)
462	691261	Washer (Starter Cable)	943A	690589	Seal-O Ring (Oil Pump Cover)
467	790697	Knob-Air Cleaner	947	798779	Solenoid-Fuel
474	592830	Alternator	964	799159	Cap-Connector
501	845907	Regulator	965	796221	Cover-Oil Pump
503	691532	Strap-Starter	968	795120	Cover-Air Cleaner
505	691029	Nut (Governor Control Lever)	975	796777	Bowl-Fuel
510	696541	Drive-Starter	987	691000	Seal-Throttle Shaft
513	692024	Clutch-Drive	1005	791236	Fan-Flywheel
523	691036	Dipstick	1012	592556	Retainer-Link
524	691032	Seal-Dipstick Tube	1013	690954	Nipple-Oil Filter
525	691037	Tube-Dipstick	1017	796214	Screen-Oil Pump
526	691108	Screw (Regulator)	1022	690971	Gasket-Rocker Cover
552	796638	Bushing-Governor Crank	1023	793146	Cover-Rocker (Cylinder #1)
552A	690553	Bushing-Governor Crank	1023A	499600	Cover-Rocker (Cylinder #2)
562	690311	Screw (Governor Control Lever)	1024	796220	Pump-Oil
573	790444	Plate-Back	1026	690981	Rod-Push (Exhaust) (Steel)
601	691038	Hose-Clamp (Black)	1026A	690982	Rod-Push (Intake) (Aluminum)
615	698290	Retainer-Governor Shaft	1027	795890	Filter-Oil
616	691045	Crank-Governor	1029	690972	Arm-Rocker
617	697891	Seal-O Ring (Intake Manifold) (Red)	1029A	807323	Arm-Rocker
633	699813	Seal-Choke/Throttle Shaft(Choke Shaft)	1036		Label-Emissions (Available from a Briggs & Stratton Authorized Dealer)
6 33A	690998	Seal-Choke/Throttle Shaft	1040	791237	Plate-Trim
635	66538s	Boot-Spark Plug	1051	691265	Ring-Retaining
654	690958	Nut (Carburetor) (Serrated)	1058	381258TRI	Operator's Manual
659	691029	Nut (Starter Strap)	1059	698516	Kit-Screw/Washer (Alternator)
668	691500	Spacer (Rotating Screen)	1070	592604	Screw (Flywheel Fan)
668A	691215	Spacer (Rotating Screen)	1090	691293	Retainer-Brush
672	690234	Gasket-Carburetor Plate	1095	694013	Gasket Set-Valve
691	790574	Seal-Governor Shaft	1100	791959	Pivot-Rocker Arm
697	591909	Screw (Drive Cap)	1119	691183	Screw (Alternator)
703	691010	Clip (Fuel Line)	1123	690987	Seal-O Ring (Solenoid Retainer)
718	690959	Pin-Locating	1124	841653	Seal-O Ring (Fuel Transfer Tube)
729	797454	Clip-Wire	1124A	690988	Seal-O Ring (Fuel Transfer Tube)
741	690980	Gear-Timing	1126	690991	Screw (Fuel Transfer Tube)
742	690328	Retainer-E Ring	1127	695407	Screw (Float Bowl)
750	796208	Screw (Oil Pump Cover)	1128	690990	Screw (Carburetor Nozzle)
783	695708	Gear-Pinion	1193	592577	Screw (Thermostat) (#10-32x.62)
789	591392	Harness-Wiring	1329	N/A	Replacement Engine (Not Available At This Printing)
797	693167	Nut (Brush Retainer)			
798	697890	Screw (Rocker Arm)	1330	N/A	Repair Manual (Not Available At This Printing)
801	691283	Cap-Drive			
802	691286	Cap-End	1353	699725	Seal-O Ring (Fuel Transfer Tube Extension)
842	691031	Seal-O Ring (Dipstick Tube)			
847	499602	Dipstick/Tube Assembly			
850	100106	Sealant-Liquid			
851	493880s	Terminal-Spark Plug			
865	591667	Cover-Air Guide (Valley)			
868	690968	Seal-Valve			
877	790544	Wire/Connector-Alternator			
883	690970	Gasket-Exhaust			
914	691127	Screw (Rocker Cover)			

Carburetor Overhaul Kit

Engine Gasket Set

Valve Gasket Set

Key No. 121

Key No. 358

Key No. 109

NOTE: All component dimensions given in U.S. inches

1 inch = 25.4 mm

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TRACTOR - - MODEL NUMBER 96042021900

BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	591695	Cylinder Assembly	130	690993	Valve-Throttle
2	797673	Bushing/Seal Kit (Magneto Side)	131	499805	Kit-Throttle Shaft
3	391086s	Seal-Oil (Magneto Side)	133	699724	Float-Carburetor
4	796307	Sump-Engine	135	699729	Tube-Fuel Transfer
5	796231	Head-Cylinder (Cylinder #1)	137	690994	Gasket-Float Bowl
5A	796232	Head-Cylinder (Cylinder #2)	141	796228	Kit-Choke Shaft
7	693997	Gasket-Cylinder Head	142	699726	Nozzle-Carburetor
8	792185	Breather Assembly	150	841649	Gasket-Nozzle
9	690937	Gasket-Breather	163	691001	Gasket-Air Cleaner
10	691108	Screw (Breather Assembly)	186	795985	Connector-Hose (Intake Manifold)
11	792184	Tube-Breather	186A	799158	Connector-Hose (EVAP)
12	591911	Gasket-Crankcase	186B	845141	Connector-Hose (EVAP)
13	793988	Screw (Cylinder Head)	187	791766	Line-Fuel (Cut to Required Length)
15	690946	Plug-Oil Drain	188	691108	Screw (Control Bracket)
16	796237	Crankshaft	192	690083	Adjuster-Rocker Arm
20	795387	Seal-Oil (PTO Side)	209	798921	Spring-Governor (Orange)
22	694966	Screw (Crankcase Cover/Sump)	211	691019	Spring-Governed Idle (No Color)
23	691053	Flywheel	212	695238	Link-Throttle
24	222698s	Key-Flywheel (Aluminum)	216	796229	Link-Choke
25	792023	Piston Assembly (Standard)	217	799771	Spring-Choke Return
	792072	Piston Assembly (.020" Oversize)	219	793338	Gear-Governor
26	792026	Ring Set (Standard)	220	799772	Washer (Governor Gear)
	792073	Ring Set (.020" Oversize)	221	841026	Cup-Governor
27	690975	Lock-Piston Pin	222	592555	Bracket-Control
28	696581	Pin-Piston	227	798856	Lever-Governor Control
29	796209	Rod-Connecting	231	690718	Screw (Choke Valve)
32	690976	Screw (Connecting Rod)	240	695666	Filter-Fuel
33	697576	Valve-Exhaust	250	690957	Retainer-Breather
34	792200	Valve-Intake	252	794389	Collector-Oil
35	694865	Spring-Valve (Intake)	265	691024	Clamp-Casing
36	694865	Spring-Valve (Exhaust)	267	792629	Screw (Casing Clamp)
42	499586	Keeper-Valve	276	695410	Washer-Sealing (Aluminum)
45	690977	Tappet-Valve	276A	690997	Washer-Sealing (Fiber)
46	792555	Camshaft	276B	794271	Washer-Sealing
48	N/A	Short Block (Not Available AtThis Printing)	287	697820	Screw (Dipstick Tube)
			304	591668	Housing-Blower
50	591784	Manifold-Intake	305	691005	Screw (Blower Housing)(1/420x.66)
51	795123	Gasket-Intake	305A	790690	Screw (Blower Housing)
51A	690950	Gasket-Intake			(Blower Housing to Intake Elbow)
51B	690949	Gasket-Intake	305B	691061	Screw (Blower Housing)(#8-32x.87)
53	690951	Stud (Carburetor)	306	591666	Shield-Cylinder (Cylinder #2)
54	699816	Screw (Intake Manifold)	306A	796852	Shield-Cylinder (Cylinder #1)
73	494439	Screen-Rotating	307	691003	Screw (Cylinder Shield)
74	698425	Screw (Rotating Screen)	307A	691108	Screw (Cylinder Shield)(1/4-20x.66)
75	691056	Washer (Flywheel)	309	497595	Motor-Starter
95	690718	Screw (Throttle Valve)	310	690323	Screw (Starter Motor)
98	699721	Kit-Idle Speed	311	497608	Brush Set
104	694918	Pin-Float Hinge	332	691059	Nut (Flywheel)
105	797410	Valve-Float Needle	333	592846	Armature-Magneto
108	699723	Valve-Choke	334	691061	Screw (Magneto Armature)
117	792296	Jet-Main (Standard) (Left Jet)	337	792015	Plug-Spark
117A	842627	Jet-Main (Standard) (Left Jet)	358	694012	Gasket Set-Engine
118	699457	Jet-Main (High Altitude) (Left Jet)	367	697820	Screw (Wire Clip)
		(5000/9000 Feet)	377	690979	Key-Woodruff
118A	699733	Jet-Main (High Altitude)(Right Jet)	385	797409	Screw (Fuel Pump)
		(5000/9000 Feet)	387	808656	Pump-Fuel
121	797890	Kit-Carburetor Overhaul	404	690442	Washer (Governor Crank)
125	796227	Carburetor	405	697820	Screw (Back Plate)

TRACTOR - - MODEL NUMBER 96042021900

CHASSIS ASSEMBLY

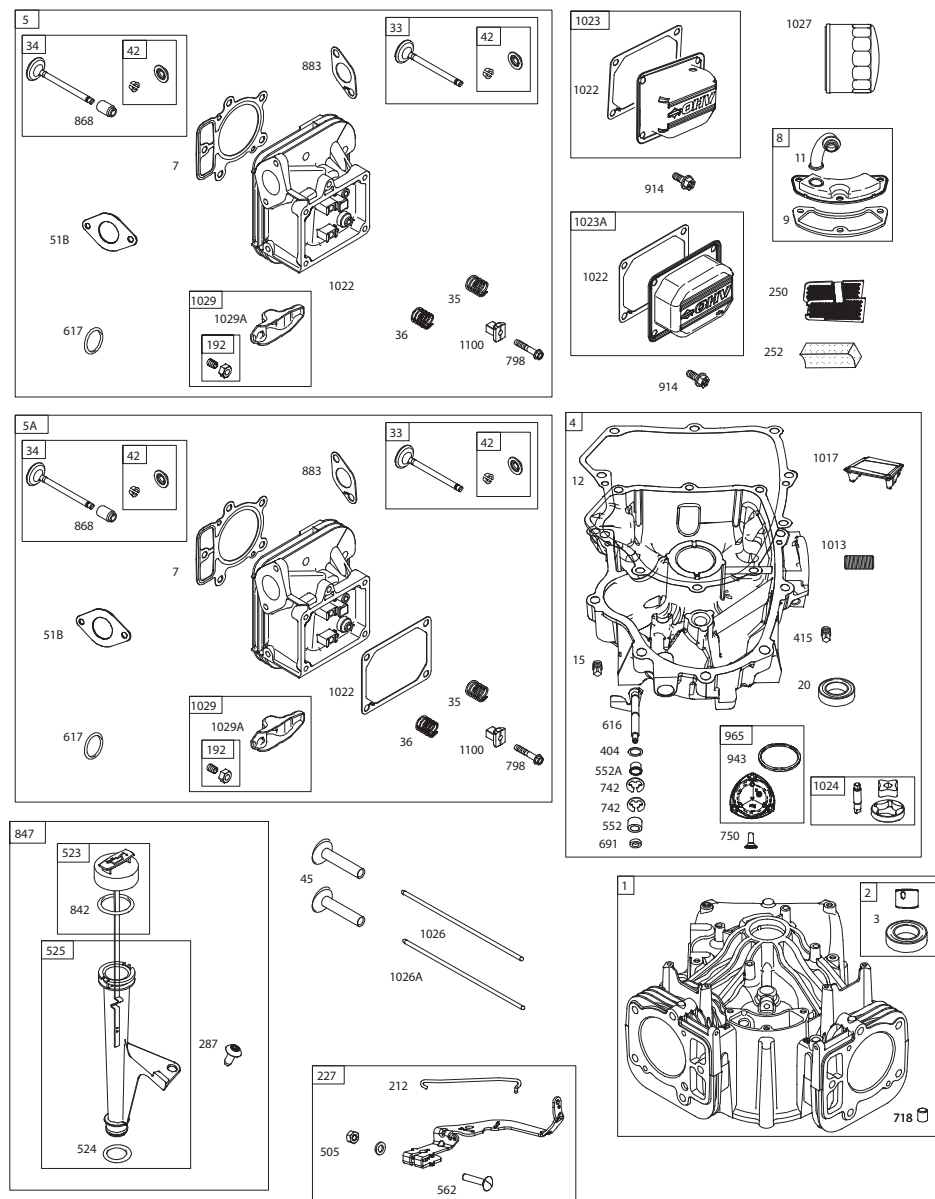
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
5	580485906	Dash	191	580485101	Mylar Headlight/Reflective Lens RH
14	580354407	Hood	194	73900500	Nut Lock Hex Flange 5/16-18
15	580485601	Lens LH	195	401556X428	Plug Hole Dash 12V Adapter
18	580485302	Grille	196	431658	Console Asm. Deck Lift
25	580484501	Lens RH	202	580485002	C-Closeout Lwr Trm RH
34	580910801	Plate engine	203	580484802	C-Closeout Lwr Trm LH
35	19111116	Washer 11/32 x 11/16 x 16 Ga.	204	580484701	Hood Top Vent
36	17060512	Screw 5/16-18 x 3/4	205	580843707	Assembly Corner RH
37	414878X428	Fender	206	580843807	Assembly Corner LH
52	73680500	Nut Crown lock 5/16-18	213	539976934	HCS 5/16-18 x 3/4 Gr. 5 ZD
68	539990858	Screw Thdrol 5/16-18 x 1/2	218	580897301	Pivot Hood Assy
102	4497H	Retainer Spring 1"	228	195161	Stud Fastener
125	581684801	Clip Fuel Line	235	406129	Spacer Fender
130	416358	Screw # 10 x .750 BOS Thread	236	73930500	Nut Center Lock 5/16-18
137	407590	Bumper Dash	287	17600406	Screw Hex Washhead 1/4-20 x 3/8
138	193224X428	Cupholder	297	580484901	Mylar Headlight/Reflective Lens LH
146	581857901	Bolt	298	580851001	Nut Push
150	585238002	Duct Heat Hood	306	73900600	Nut Lock
151	580663302	Bracket Pivot	335	580484602	C-Side Closeout RH
152	199535	Shield Browning/Debris	336	580484402	C-Side Closeout LH
159	17000612	Screw Hexwsh Thdr 3/8-16 x 3/4	350	445143	Clip X-Mass Tree
161	193229X428	Console Fuel Window	363	580724501	Cap Talon Grille
162	142432	Screw Hex Wsh Hi-Lo 1/4 x 1/2	364	17060408	Screw
165	196826	Support Tank Rear	369	421756	Screw #10 x 0.500 BOS Thread
175	590607702	Crossmember			
176	400776	Screw 10-24 x 5/8 Wshd Qdrr			
177	195228	Bushing Steering			
180	195457	Chassis			
181	193102X428	Bushing Mtg. Fender Crgo.			
182	406859	Dash Lower			
183	74520520	Bolt 5/16-18 x 1-1/4			
189	17000512	Screw 5/16-18 x 3/4			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

GROUND DRIVE

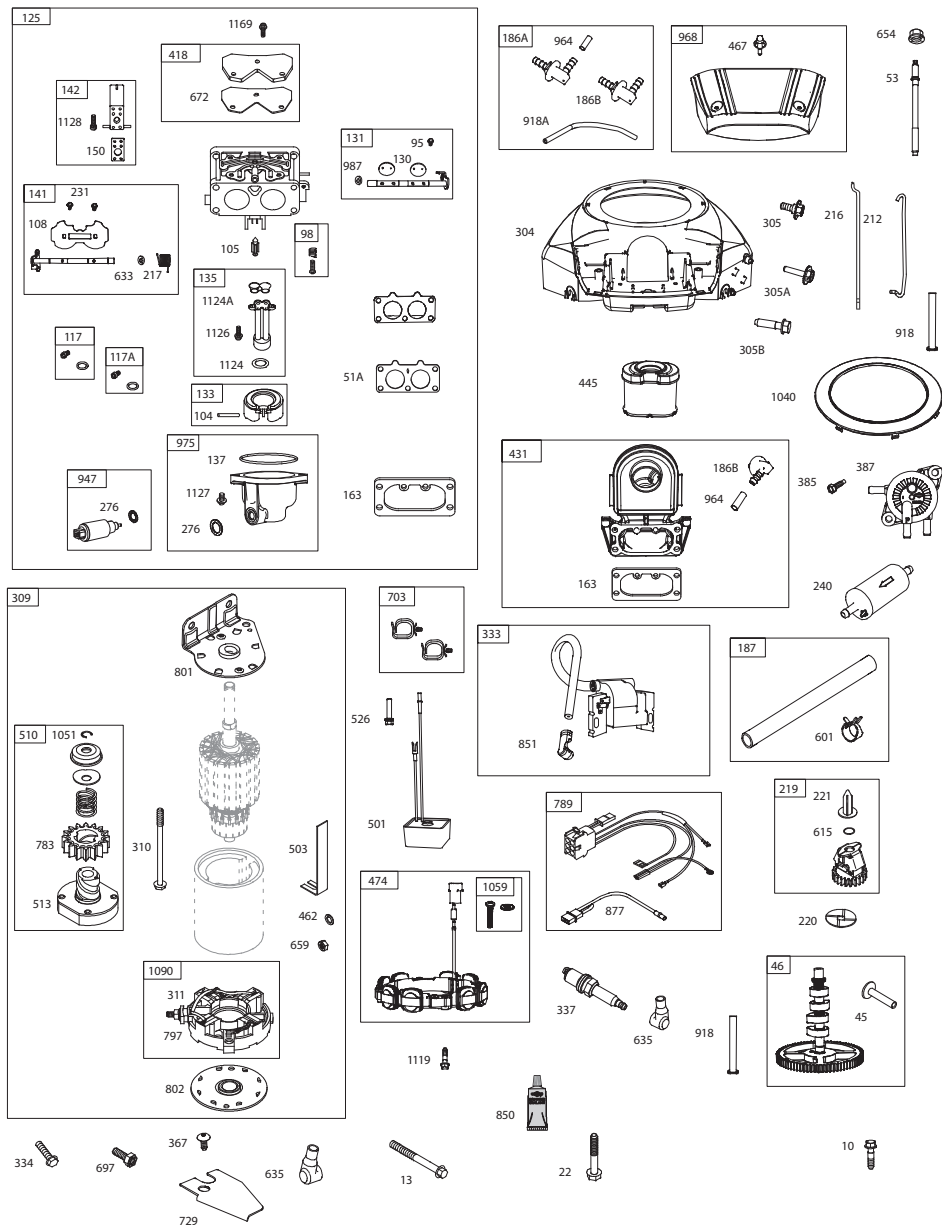


BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1



TRACTOR -- MODEL NUMBER 96042021900

BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1



TRACTOR -- MODEL NUMBER 96042021900

GROUND DRIVE

KEY PART NO. NO.

1	---	Transaxle, Tufftorq K46BT (426120) (See Transaxle Breakdown.)
2	123583X	Key
15	19131316	Washer 13/32 x 13/16 x 16 Ga.
17	413678	Spring, Brake
26	199679	Spring Return Cruise
29	403806	Rod, Brake
33	12000001	Ring E
35	583864501	Rod, Brake, Park
37	188967	Washer
42	8883R	Cover, Foot Pedal
49	72110614	Bolt
50	194327	Pulley Idler Flat
51	73900600	Lock Nut 3/8-16
52	194326	Idler V-Groove
56	130969	V-Belt, Drive
64	197865	Shaft Asm. Pedal Brake Control
73	74490540	Bolt 5/16-18 x 2-1/2 Gr. 5
92	74760520	Bolt Fin Hex 5/16-18 unc x 1.25
99	415742	Rod Spring Bypass
116	73900500	Nut Lock Hex Flange 5/16-18
125	17000512	Screw 5/16-18 x 3/4
143	539990858	Screw 5/16-18 x 1/2
153	4497H	Retainer Spring
159	76020412	Pin Cotter 1/8 x 3/4
160	169484	Retainer Clip
161	105709X	Spring, Return, Clutch
163	448275	Rod Pedal Control
166	429164	Nut Push .625
167	405257	Latch Brake Parking
170	194322	Keeper Belt Centerspan
171	72110616	Bolt 3/8-16 x 2
183	137057	Spacer Split
184	196439X428	Handle Parking Brake

KEY PART NO. NO.

185	72110622	Bolt Rdhd Sqnk 3/8-16 x 2-1/2
186	194321	Spacer Retainer
187	19133210	Washer
188	582217001	Link Clutch Ground Drive, Long
189	194317	Bellcrank Ground Drive
190	194318	Keeper Bellcrank Ground Drive
196	17000616	Screw 3/8-16 x 1
197	585658601	Link Clutch Anti-Rotation
205	121748X	Washer
206	448596	Bracket Mount Latch Cruise
207	587031401	Latch Control Cruise
208	197869	Gear Sector Control Cruise
209	199592	Rod Control Cruise
210	400980	Rocker Asm. Pedal Control
211	120183X	Bearing Nylon
213	196441X428	Knob Control Cruise
214	421263	Pedal Forward
215	197301X428	Pedal Reverse
216	196131	Bracket Pulley Idler
221	403187	Retainer Spring Clip Handle
222	79212010	Washer 21/32 x 1-1/4 x 10 Ga.
225	403319	Keeper Belt Trans.
227	17490512	Screw Thdrol. 5/16-18 x 3/4
325	585668502	Torque Strap K46 LT RH
326	585670802	Bracket TRQ STP 46 20" Tire RH
336	587259601	Bolt 5/16 - 18 x 1-3/4 Flanged

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

ENGINE



Exploded view diagram of a 1000 cc engine assembly. The diagram shows the main engine block and various sub-assemblies, including the cylinder head, crankshaft, pistons, and various valves and bearings. The components are labeled with numbers and part numbers. The diagram is organized into sections with numbered boxes (358, 121, 1095, 50, 76, 73, 29, 25) indicating the sequence of assembly.

358

3 51B 163 524 691 842 868 883 943 943A 1022 51 51A 20

121

51 137 150 633 1123 633A 1124 1353 163 217 276 276A 276B 762 104 105

1095

7 868 883 1022 51B 163

50

212 51A 929 54 617 617 186 415 964

76

865 447 573 405

73

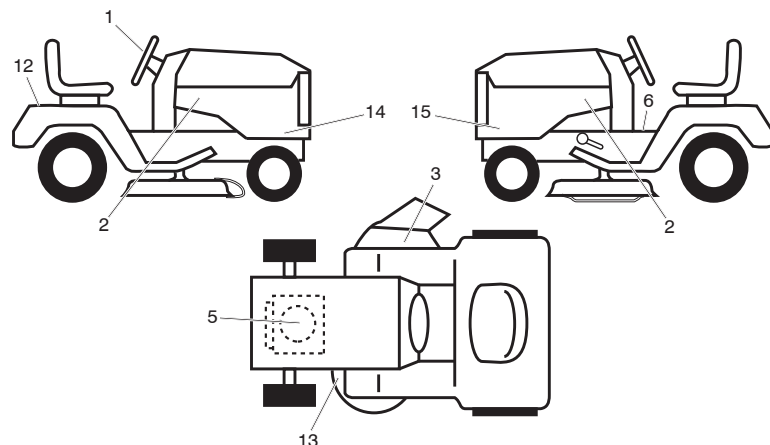
118 118A 377 741

29

32 306 307 307A 25 26 27 209 211 265 267 1005 1070 75 332

DECALS

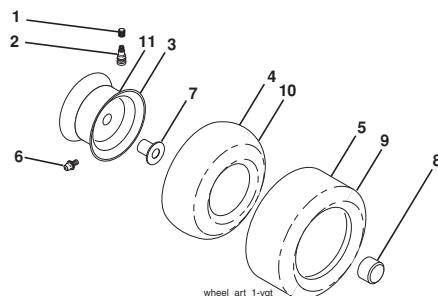
TRACTOR - - MODEL NUMBER 96042021900



KEY NO.	PART NO.	DESCRIPTION
1	581894601	Decal, Steering
2	585767601	Decal, Hood
3	584904601	Decal, Deck/Deflect Warning
5	586111501	Decal, Engine HP
6	581579001	Decal, Fender Warning
8	421534	Decal, V-Belt Schematic Drive
12	587390301	Decal, Fender
13	581580001	Decal, Mower V-Belt SCH.
14	586207901	Decal, Sideskirt RH

KEY NO.	PART NO.	DESCRIPTION
15	586207902	Decal, Sideskirt LH
--	581579901	Decal, Warning Spark Ign.
--	193226X428	Pad, Footrest LH
--	400981X428	Pad, Footrest
--	581724801	Decal, Bypass
--	114114649	Manual, Operator's (English/Spanish)
--	114114749	Manual, Part's

WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106732X613	Rim Assembly, Front
4	59904	Tube, Front
5	106222X	Tire, Front 15 x 6-6
6	278H	Fitting, Grease
7	9040H	Bearing, Flange
8	104757X428	Cap, Axle
9	138468	Tire, Rear 20 x 8-8
10	7152J	Tube, Rear
11	106108X613	Rim Assembly, Rear
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

ENGINE

TRACTOR - - MODEL NUMBER 96042021900

KEY NO.	PART NO.	DESCRIPTION
1	---	Engine B&S Model No. 44R677-0026-G1 (586607601) (See Engine Breakdown.)
2	589818701	Muffler
9	501832601	Keeper Belt Engine
11	587241501	Clutch Electric
12	405097	Pulley Engine
15	532438080	Tank Fuel
18	585124802	Cap Fuel
20	421473X428	Control Throttle
21	416358	Screw 10 x .750 BOS Thread
28	401135	Fuel Line
29	137180	Spark Arrester Kit
37	123487X	Clamp Hose
41	126197X	Washer 1-1/2 x 15/32 x .250
42	539990247	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
62	434017	Shield Heat Muffler
69	165391	Gasket
70	581881101	Exhaust Tube LH
71	581881001	Exhaust Tube RH
79	183906	Screw 5/16-18 x .75
81	148456	Tube Drain Oil Easy
82	428287	Valve Oil Drain
84	17060620	Screw 3/8-16 x 1-1/4
85	581332804	Bolt 7/16-20 x 3.5 Gr. 5
90	17000616	Screw 3/8-16 x 1.0
91	187495	Bushing
102	17000512	Screw 5/16-18 x 3/4

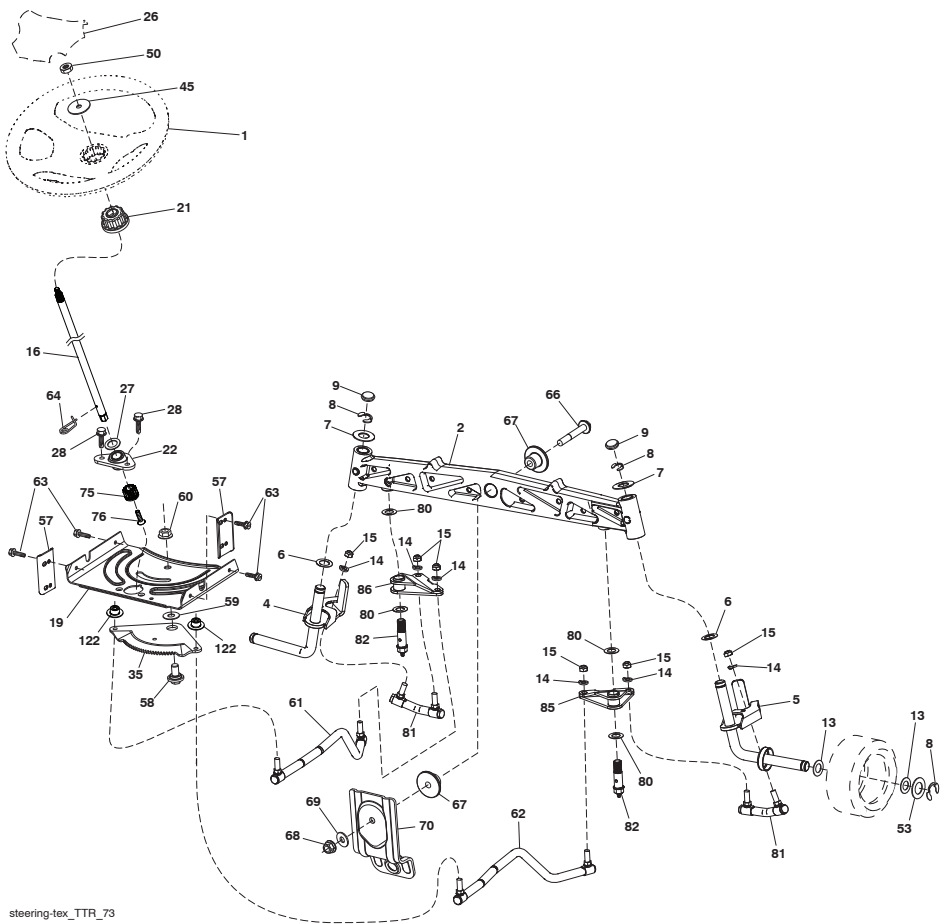
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll
free number for your engine manufacturer listed below:
Briggs & Stratton 1-800-233-3723

Engine Power Rating Information

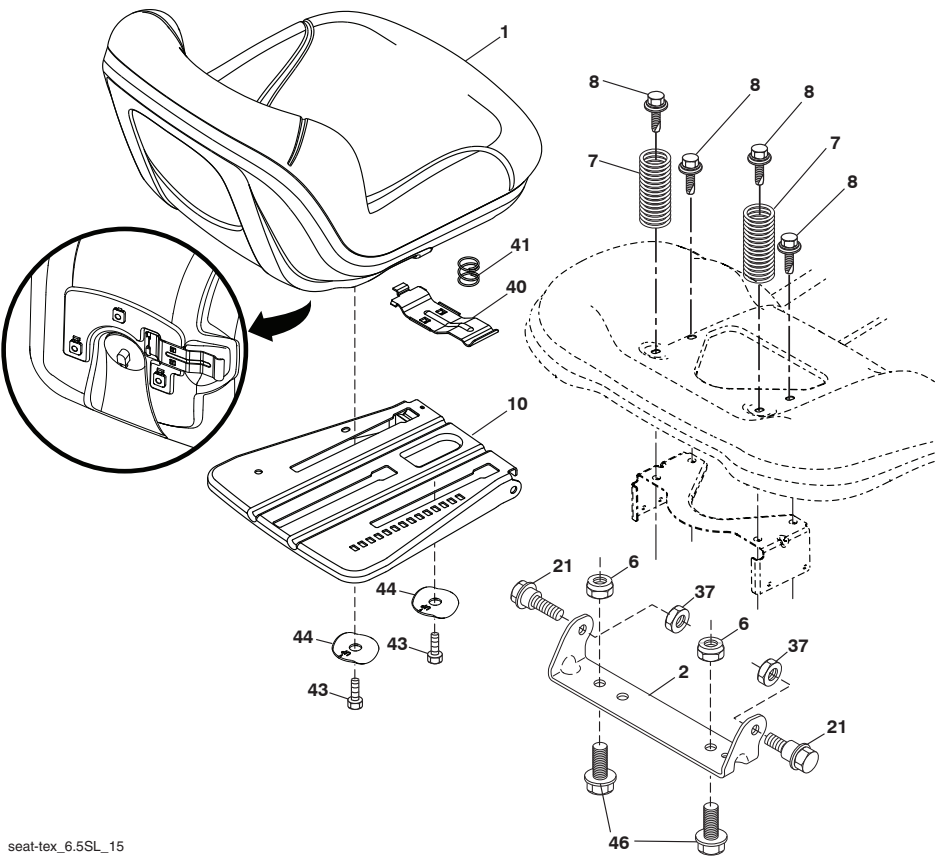
The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - - MODEL NUMBER 96042021900
STEERING ASSEMBLY



steering-tex_TTR_73

TRACTOR - - MODEL NUMBER 96042021900
SEAT ASSEMBLY

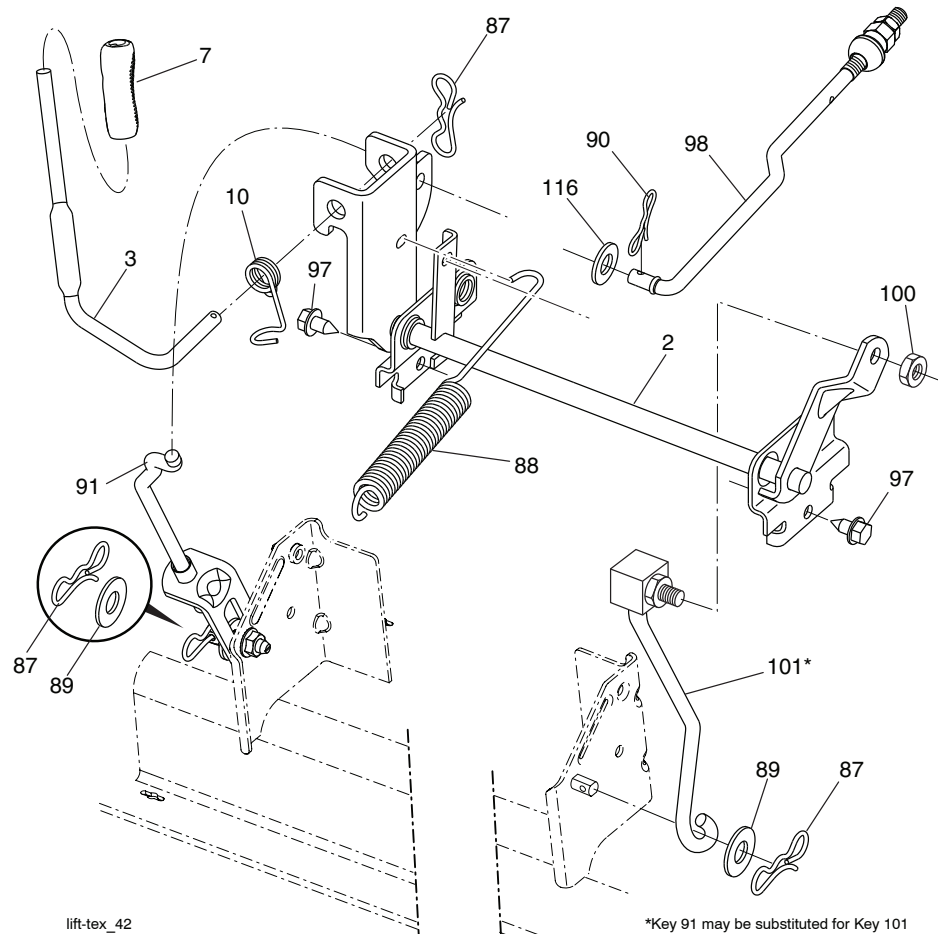


seat-tex_6.5SL_15

KEY PART NO.	NO.	DESCRIPTION	KEY PART NO.	NO.	DESCRIPTION
1	586507601	Seat	41	198200	Spring Latch Seat
2	180166	Bracket Pivot Fender	43	74760612	Bolt 3/8-16 x 3/4
6	73800600	Nut, Lock W/Ins. 3/8-16 unc	44	501051801	Washer Winged 3/8 ID 1.5 OD
7	589483501	Spring, Seat Cprsn	46	588090401	Bolt 3/8-16 x 1.25 OD
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems			
10	596657402	Pan, Seat			
21	587907801	Bolt, Shoulder 5/16-18 x 5/8			
37	73800500	Nut, Lock 5/16-18 unc			
40	197661	Handle Slide Seat			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 96042021900
LIFT ASSEMBLY



lift-tex_42

KEY NO.	PART NO.	DESCRIPTION
2	422027	Shaft Asm., Lift
3	426896	Lever Asm., Lift RH
7	445060X428	Grip, Lever
10	196314	Spring Torsion
87	194209	Pin Cotter 7/16 Bow Tie Lock
88	410710	Spring Lift Assist
89	19191912	Washer Clear Zinc
90	194208	Pin Cotter 5/16 Bow Tie Lock
91	195181	Link Lift Susp Mower Rear

KEY NO.	PART NO.	DESCRIPTION
97	17000612	Screw 3/8-16 x .75
98	195270	Link Lift Susp. Front Mower
100	73930600	Nut Centerlock 3/8-16 unc
101	407003	Link Asm Lift Fxd
116	19151516	Washer 15/32 x 15/16 x 16 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

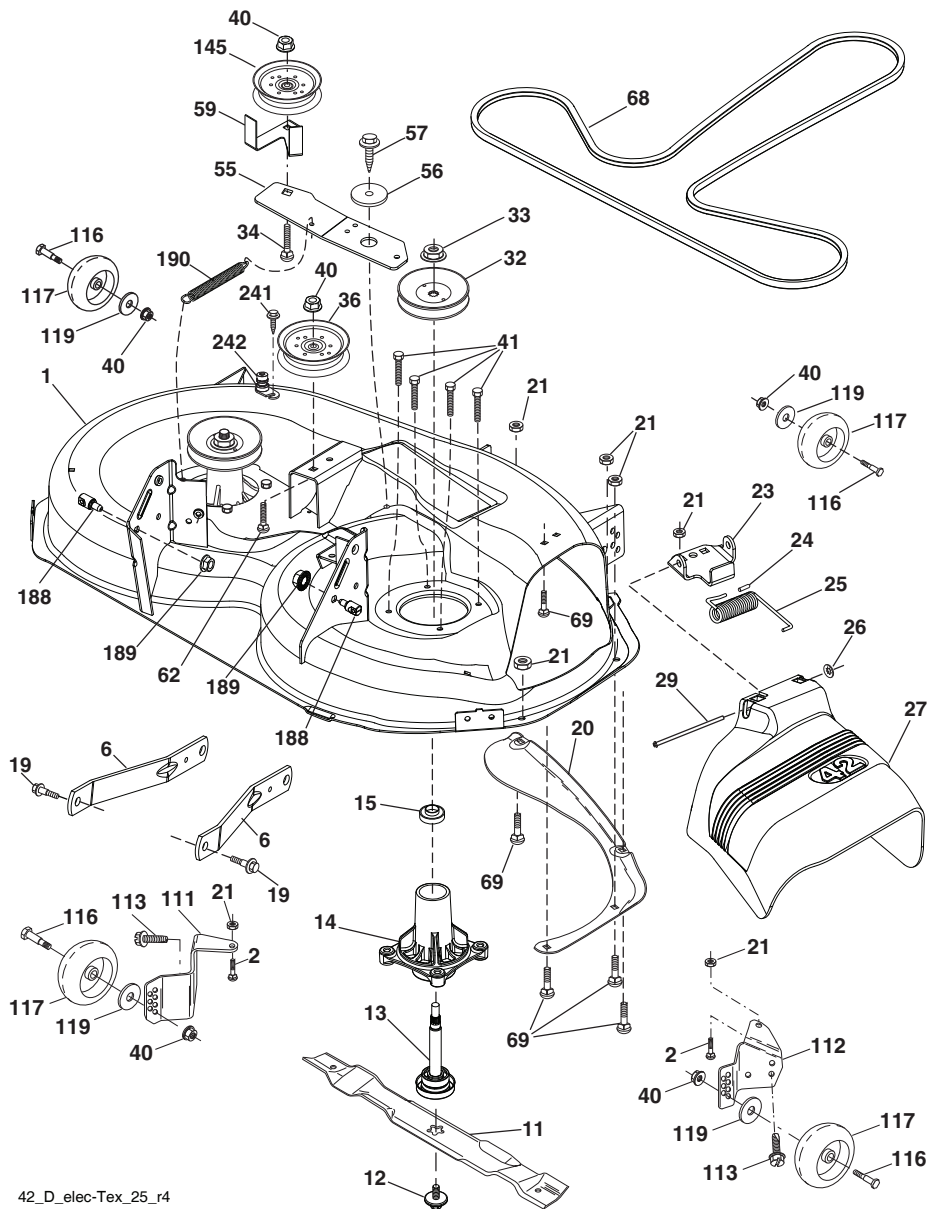
TRACTOR - - MODEL NUMBER 96042021900
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	414803X428	Wheel, Steering
2	436870	Axle Asm., Front
4	436873	Spindle Asm., LH
5	436874	Spindle Asm., RH
6	6266H	Washer Thrust 0.75 x 1.23
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Klip #T5304-75
9	184946X667	Cap, Spindle
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	539990118	Washer, Lock 3/8
15	73540600	Nut, Crown Lock 3/8-24 unc
16	587016002	Shaft Steering
19	194729	Plate Steering
21	586840201	Adapter, Wheel Steering Splnd Alum
22	585029901	Bearing Subasm Shaft Steer Low
26	414852X428	Insert, Wheel Steering
27	19211616	Washer 21/32 x 1 x 16 Ga.
28	17000612	Screw 3/8-16 x 3/4
35	440770	Gear, Sector Plate
45	587016401	Washer 3/8 ID 2-3/8OD 12 Ga. PLTD
50	73900600	Nut Lock Flg. 3/8-16 unc
53	188967	Washer Hardened .793 x 1.637 x .060
57	407465	Bracket Upstop
58	194747	Bolt Shoulder Sector Pivot CFM
59	194748	Washer Thrust Sector Steering
60	73971000	Nut Flange Lock 5/8-11
61	436884	Draglink, LH
62	436885	Draglink, RH
63	17000512	Screw 5/16-18 x 3/4
64	199849	Retainer Clip Spring Steering
66	71020748	Bolt Hex Fghd 7/16-14 x 3 Serr
67	194737	Bushing PM Front Axle
68	73900700	Nut Lock Flange 7/16-14 Gr. 5
69	199162	Washer 1.5 x .505 x .118
70	585338801	Bracket Deck Susp. Front
75	580683701	Pinion
76	580683601	Screw Head Sock
80	1370H	Washer
81	436887	Link Cross RH
82	442147	Pivot Bolt
85	441873	Pivot RH
86	441872	Pivot LH
122	444962	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

MOWER DECK

TRACTOR - - MODEL NUMBER 96042021900



42_D_elec-Tex_25_r4

MOWER DECK

TRACTOR - - MODEL NUMBER 96042021900

KEY NO.	PART NO.	DESCRIPTION
1	442754	Kit SVC Weldment
2	539990316	Bolt RDHD.SQNK. 5/16-18 x 3/4 Gr. ZD
6	195186	Arm Suspension
11	424752	Blade, 3N1
--	422719	Blade
--	134149	Blade
--	139775	Blade
--	138971	Blade
12	584309301	Screw
13	587256501	Shaft Assembly, Mandrel
14	187281	Housing, Mandrel
15	585323901	Bearing, Mandrel
19	196539	Bolt, Shoulder
20	159770	Baffle Vortex
21	73680500	Nut, Crownlock 5/16-18 unc
23	192557	Bracket, Deflector
24	105304X	Cap, Sleeve
25	197026	Spring, Torsion, Deflector
26	110452X	Nut, Push
27	424469	Shield, Deflector
29	131491	Rod, Hinge
32	153535	Pulley, Mandrel
33	400234	Nut, Toplock, Flanged
34	72110612	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5
36	197379	Pulley Idler
40	73900600	Nut, Lock Flg. 3/8-16 unc
41	584953901	Bolt Hex Washer HD .313-18 x1.19
55	437110	Arm, Idler
56	199092	Spacer, Retainer

KEY NO.	PART NO.	DESCRIPTION
57	17000616	Screw Hexwsh Thd 3/8-16 x 1
59	141043	Guard, Tuv Idler (94)
62	72110616	Bolt Rdhd Sqnk 3/8-16 unc x 2
68	144959	V-Belt
69	72140505	Bolt Rdhd Sqnk 5/16-18 x 5/8
111	404784	Bracket, Gauge Wheel LH
112	404785	Bracket, Gauge Wheel RH
113	17000510	Screw 5/16-18
116	4898H	Bolt, Shoulder
117	589527401	Wheel, Gauge
119	19121414	Washer 13/32 x 7/8 x 14 Ga.
145	193197	Pulley, Idler, Flat
188	195161	Stud Fastener
189	73900500	Nut Lock Hex Flange
190	197251	Spring Mower Drive
241	152927	Screw
242	415598	Washout Port
--	416405	Coupling, Quick
--	586671301	Replacement Mower, Complete
--	587253301	Mandrel Assembly (Includes housing (key#14), shaft assembly (key#13), and bearing only (key#15) - pulley/nut/washer and blade bolt/washers not included)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm