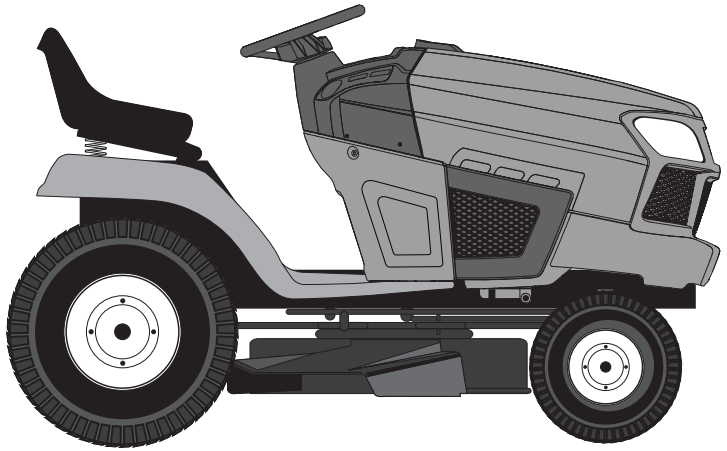
Repair Parts Manual

CRAFTSMAN®

LAWN TRACTOR

22 HP,* 46" Mower
Electric Start
Automatic Transmission

Model No.
96042021800



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Manufactured by Husqvarna Consumer Outdoor Products N.A., Inc. and distributed by Husqvarna Professional Products, Inc., 9335 Harris Corners Parkway, Suite 500, Charlotte, NC, 28269 USA

For answers to your questions about this product, call:
1-888-331-4569
Craftsman Customer Help Line

* The power rating as declared by the engine manufacturer is the average gross power output at the specified RPM of a typical production engine for the engine model measured using SAE Standards for engine gross power. Please refer to the engine manufacturer for details.

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Printed in the U.S.A.

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WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest service center (See ENGINE ASSEMBLY section of this manual).

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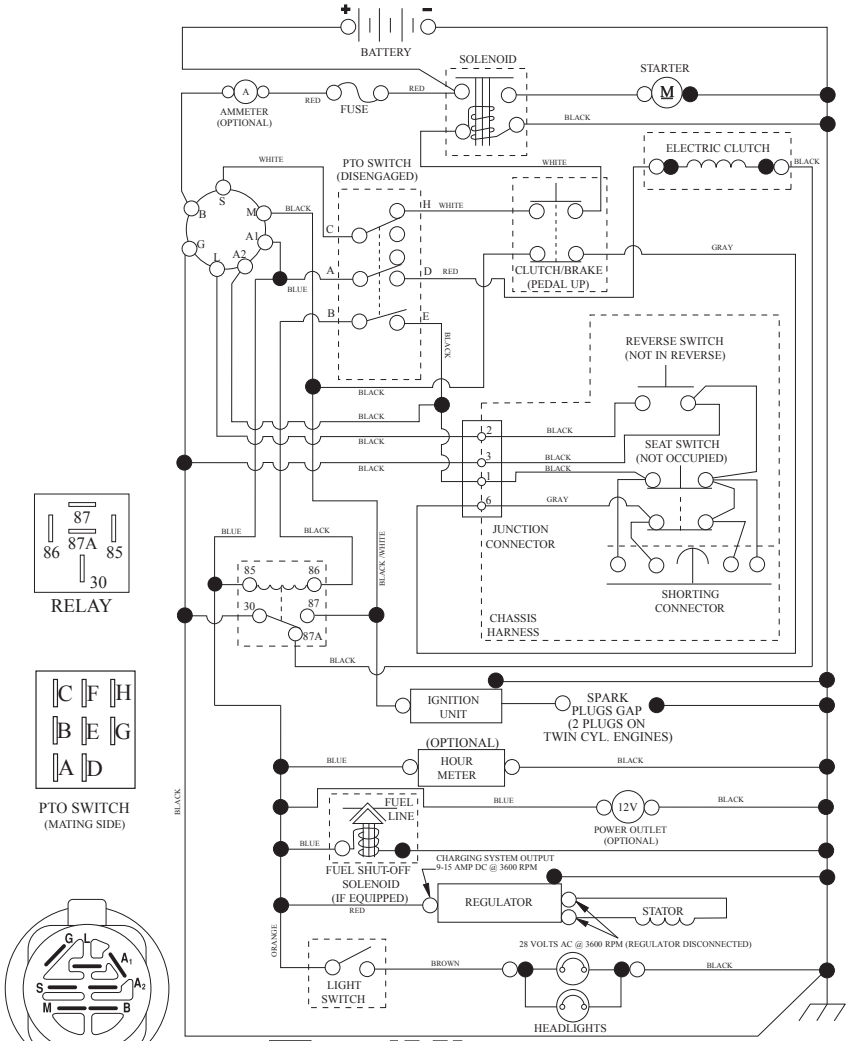
NOTES

NOTES

TRACTOR - - MODEL NUMBER 96042021800

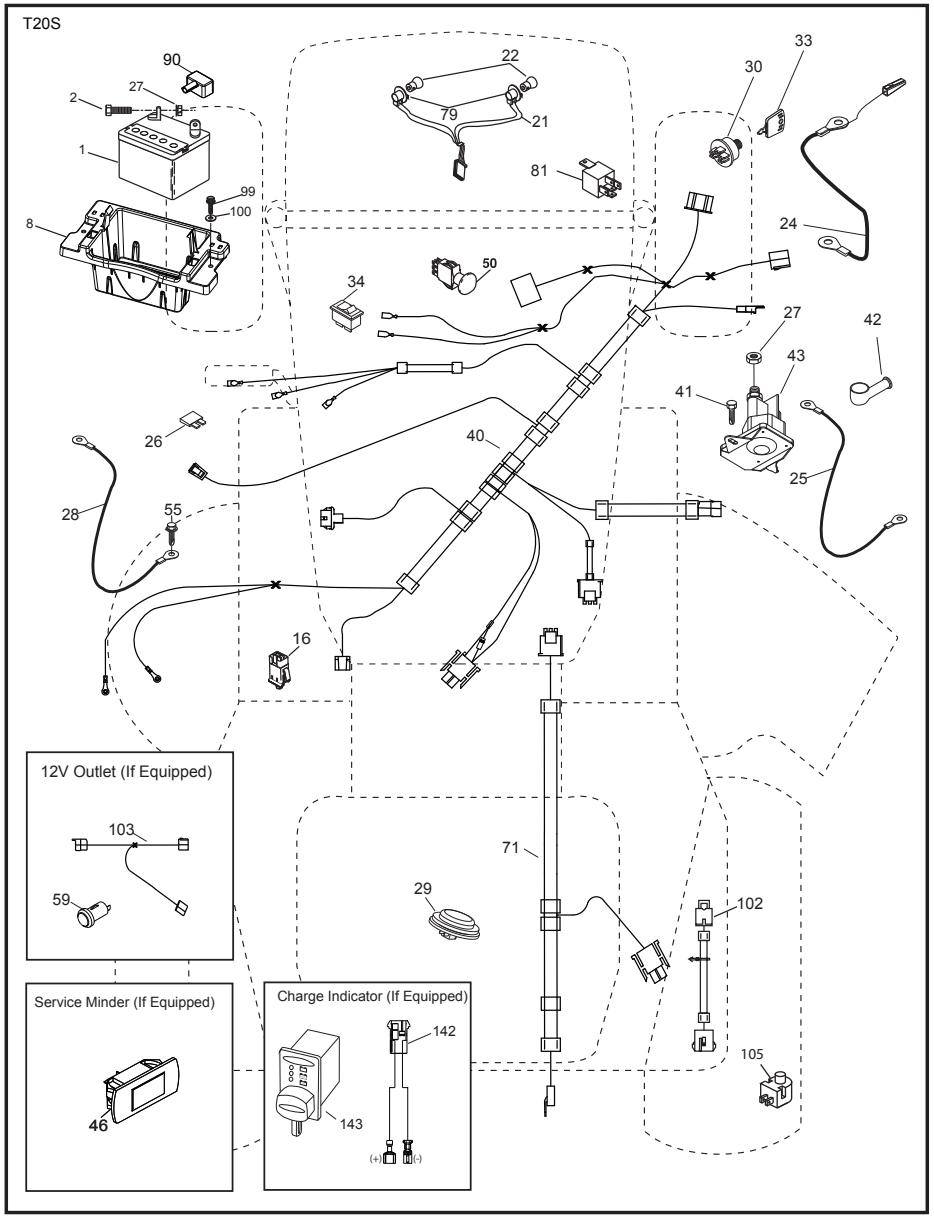
SCHEMATIC

SCH13



POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	

ELECTRICAL



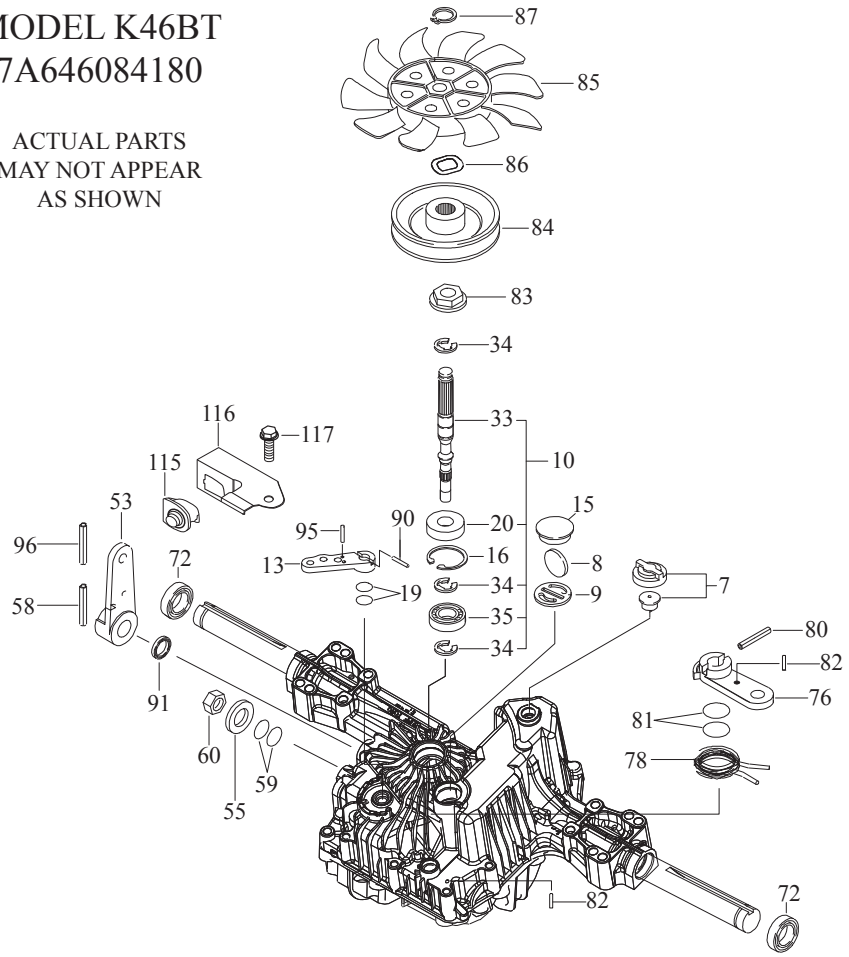
TUFF TORQ TRANSAXLE - MODEL NUMBER K46BT

KEY NO.	PART NO.	DESCRIPTION
7	414395	VENT VALVE 15
8	414396	MAGNET
9	414397	MAGNET HOLDER
10	415923	PUMP SHAFT/BEARING KIT
13	414398	BYPASS LEVER
15	414399	SEALING CAP 30
16	414400	SNAP RING C 35
19	414401	O-RING 1A P10A
20	414402	SEAL TC 153507
33	414403	PUMP SHAFT (STANDARD)
34	414404	E-RING 15
35	414405	BEARING 6202C3
53	414431	CONTROL LEVER F
55	415924	WASHER 12
58	415925	ROLL PIN 6 * 40
59	415926	O-RING 1A P14
60	415927	NUT 12
72	414407	SEAL 19 * 32 * 8
76	414408	BRAKE LEVER
78	414409	BRAKE RETURN SPRING
80	414410	SPRING PIN 5 * 32
81	414411	0-RING 1A P12
82	414412	SPRING PIN 4 * 16
83	414413	SPINE COLLAR
84	414414	PULLEY L
85	414415	FAN, BLACK
86	414416	WAVE WASHER
87	414417	SNAP RING
90	414418	SPRING PIN 3.0A * 20
91	414419	OIL SEAL 16 * 22 *.03
95	414850	SPRING PIN 3.0A*16
96	414420	ROLL PIN 3.5 * 40
115	415928	SWITCH 6440-11 DELTA
116	415929	SWITCH BRACKET
117	415930	TAPPING SCREW 8 * 20

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

MODEL K46BT
7A646084180

ACTUAL PARTS
MAY NOT APPEAR
AS SHOWN

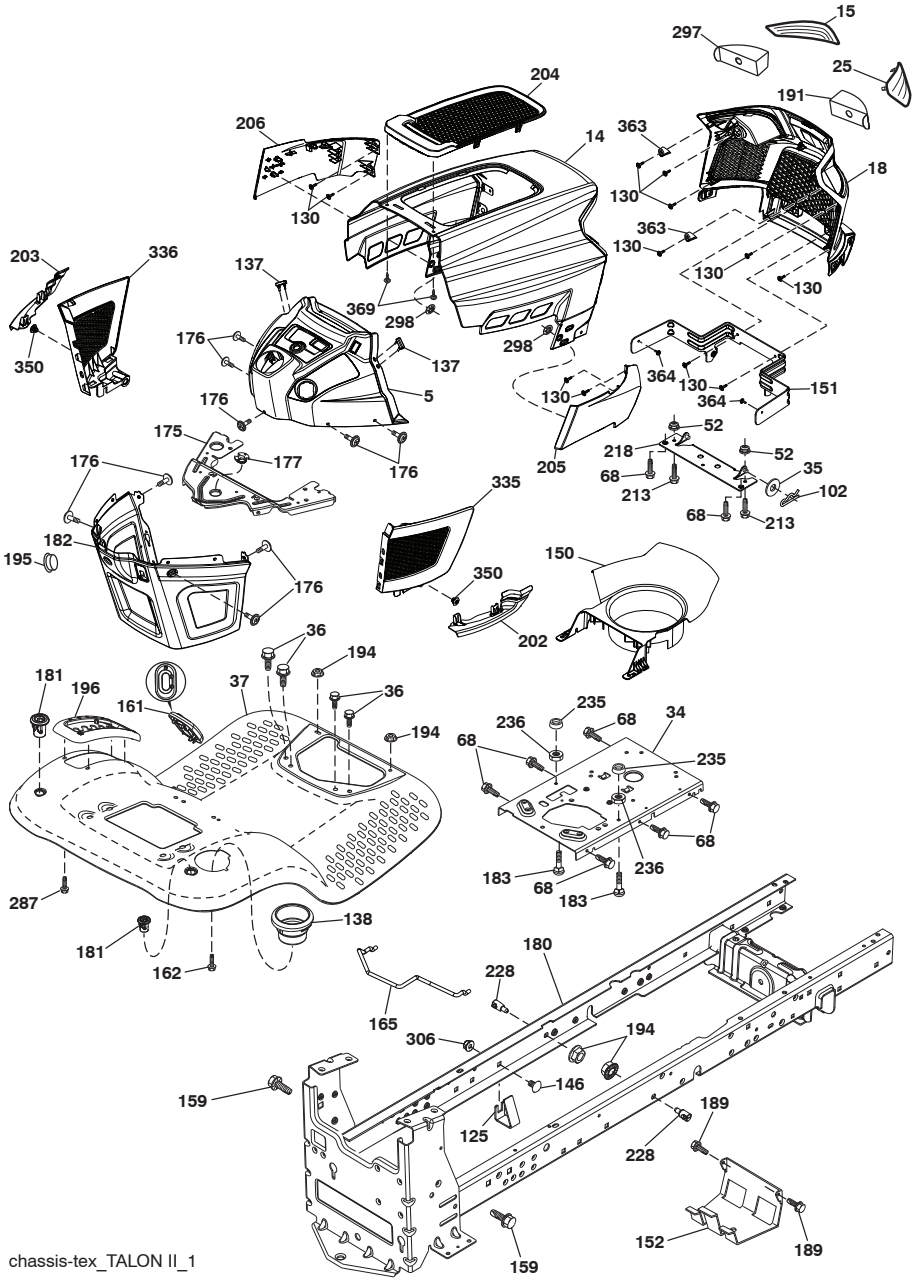


ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Hd 1/4-20 unc x 3/4
8	587205101	Box Battery
16	176138	Switch Interlock Push-In
21	400252	Harness Socket Light w/4152J
22	4152J	Bulb Light
24	585555601	Cable Btry.
25	585555501	Cable Starter
26	175158	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	416588	Cable, Ground
29	401545	Switch, Seat
30	193350	Switch, Ign
33	411934	Key/Chain
34	110712X	Switch Light / Reset
40	501133201	Harness Ign. Elec Relay
41	17720408	Screw Thd Cut 1/4-20 x 1/2
42	131563	Cover, Terminal
43	582042801	Solenoid
46	586161801	Gauge SRVCMNDR HRMTR
50	582107602	Switch PTO
55	17060512	Screw Thdrol 5/16-18 x 3/4 TYTT
71	194276	Harness Ign. Chassis
79	175242	Bulbholder Asm. Incandescent
81	409615	Relay Harness Sealed
90	435395	Cover Terminal Battery
99	17670412	Screw Hexwsh Thdrol 1/4-20 x 3/4
100	19091416	Washer 9/32 x 7/8 16 Ga.
102	404454	Harness Pigtail
105	407568	Switch Reverse

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

CHASSIS ASSEMBLY



chassis-tex_TALON II_1

BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1

KEY NO.	PART NO.	DESCRIPTION
415	794903	Plug
418	795912	Plate-Carburetor
431	591661	Elbow-Intake
445	593240	Filter-Air Cleaner Cartridge
447	691003	Screw (Air Guide Cover)(#124x.43)
462	691261	Washer (Starter Cable)
467	790697	Knob-Air Cleaner
474	592830	Alternator
501	845907	Regulator
503	691532	Strap-Starter
505	691029	Nut (Governor Control Lever)
510	696541	Drive-Starter
513	692024	Clutch-Drive
523	691036	Dipstick
524	691032	Seal-Dipstick Tube
525	691037	Tube-Dipstick
526	691108	Screw (Regulator)
552	796638	Bushing-Governor Crank
552A	690553	Bushing-Governor Crank
562	690311	Screw (Governor Control Lever)
573	790444	Plate-Back
601	691038	Hose-Clamp (Black)
615	698290	Retainer-Governor Shaft
616	691045	Crank-Governor
617	697891	Seal-O Ring (Intake Manifold)(Red)
633	699813	Seal-Choke/Throttle Shaft(Choke Shaft)
6 33A	690998	Seal-Choke/Throttle Shaft
635	66538s	Boot-Spark Plug
654	690958	Nut (Carburetor) (Serrated)
659	691029	Nut (Starter Strap)
668	691500	Spacer (Rotating Screen)
668A	691215	Spacer (Rotating Screen)
672	690234	Gasket-Carburetor Plate
691	790574	Seal-Governor Shaft
697	591909	Screw (Drive Cap)
703	691010	Clip (Fuel Line)
718	690959	Pin-Locating
729	797454	Clip-Wire
741	690980	Gear-Timing
742	690328	Retainer-E Ring
750	796208	Screw (Oil Pump Cover)
783	695708	Gear-Pinion
789	591392	Harness-Wiring
797	693167	Nut (Brush Retainer)
798	697890	Screw (Rocker Arm)
801	691283	Cap-Drive
802	691286	Cap-End
842	691031	Seal-O Ring (Dipstick Tube)
847	499602	Dipstick/Tube Assembly
850	100106	Sealant-Liquid
851	493880s	Terminal-Spark Plug
865	591667	Cover-Air Guide (Valley)
868	690968	Seal-Valve
877	790544	Wire/Connector-Alternator
883	690970	Gasket-Exhaust
914	691127	Screw (Rocker Cover)
918	797408	Hose-Vacuum (Rocker Cover #1)
918A	799160	Hose-Vacuum (EVAP)
929	695239	Screw (Choke Control Bracket)
943	796222	Seal-O Ring (Oil Pump Cover) (Square Cut) (I.D. 2.48)
943A	690589	Seal-O Ring (Oil Pump Cover)
947	798779	Solenoid-Fuel
964	799159	Cap-Connector
965	796221	Cover-Oil Pump
968	795120	Cover-Air Cleaner
975	796777	Bowl-Fuel
987	691000	Seal-Throttle Shaft
1005	791236	Fan-Flywheel
1012	592556	Retainer-Link
1013	690954	Nipple-Oil Filter
1017	796214	Screen-Oil Pump
1022	690971	Gasket-Rocker Cover
1023	793146	Cover-Rocker (Cylinder #1)
1023A	499600	Cover-Rocker (Cylinder #2)
1024	796220	Pump-Oil
1026	690981	Rod-Push (Exhaust) (Steel)
1026A	690982	Rod-Push (Intake) (Aluminum)
1027	795890	Filter-Oil
1029	690972	Arm-Rocker
1029A	807323	Arm-Rocker
1036		Label-Emissions (Available from a Briggs & Stratton Authorized Dealer)
1040	791237	Plate-Trim
1051	691265	Ring-Retaining
1058	381258TRI	Operator's Manual
1059	698516	Kit-Screw/Washer (Alternator)
1070	592604	Screw (Flywheel Fan)
1090	691293	Retainer-Brush
1095	694013	Gasket Set-Valve
1100	791959	Pivot-Rocker Arm
1119	691183	Screw (Alternator)
1123	690987	Seal-O Ring (Solenoid Retainer)
1124	841653	Seal-O Ring (Fuel Transfer Tube)
1124A	690988	Seal-O Ring (Fuel Transfer Tube)
1126	690991	Screw (Fuel Transfer Tube)
1127	695407	Screw (Float Bowl)
1128	690990	Screw (Carburetor Nozzle)
1193	592577	Screw (Thermostat) (#10-32x.62)
1329	N/A	Replacement Engine (Not Available At This Printing)
1330	N/A	Repair Manual (Not Available At This Printing)
1353	699725	Seal-O Ring (Fuel Transfer Tube Extension)

Carburetor Overhaul Kit	Key No. 121
Engine Gasket Set	Key No. 358
Valve Gasket Set	Key No. 109

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 96042021800

BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1

KEY NO.	PART NO.	DESCRIPTION
1	591695	Cylinder Assembly
2	797673	Bushing/Seal Kit (Magneto Side)
3	391086s	Seal-Oil (Magneto Side)
4	796307	Sump-Engine
5	796231	Head-Cylinder (Cylinder #1)
5A	796232	Head-Cylinder (Cylinder #2)
7	693997	Gasket-Cylinder Head
8	792185	Breather Assembly
9	690937	Gasket-Breather
10	691108	Screw (Breather Assembly)
11	792184	Tube-Breather
12	591911	Gasket-Crankcase
13	793988	Screw (Cylinder Head)
15	690946	Plug-Oil Drain
16	796237	Crankshaft
20	795387	Seal-Oil (PTO Side)
22	694966	Screw (Crankcase Cover/Sump)
23	691053	Flywheel
24	222698s	Key-Flywheel (Aluminum)
25	792023	Piston Assembly (Standard)
	792072	Piston Assembly (020" Oversize)
26	792026	Ring Set (Standard)
	792073	Ring Set (.020" Oversize)
27	690975	Lock-Piston Pin
28	696581	Pin-Piston
29	796209	Rod-Connecting
32	690976	Screw (Connecting Rod)
33	697576	Valve-Exhaust
34	792200	Valve-Intake
35	694865	Spring-Valve (Intake)
36	694865	Spring-Valve (Exhaust)
42	499586	Keeper-Valve
45	690977	Tappet-Valve
46	792555	Camshaft
48	N/A	Short Block (Not Available AtThis Printing)
50	591784	Manifold-Intake
51	795123	Gasket-Intake
51A	690950	Gasket-Intake
51B	690949	Gasket-Intake
53	690951	Stud (Carburetor)
54	699816	Screw (Intake Manifold)
73	494439	Screen-Rotating
74	698425	Screw (Rotating Screen)
75	691056	Washer (Flywheel)
95	690718	Screw (Throttle Valve)
98	699721	Kit-Idle Speed
104	694918	Pin-Float Hinge
105	797410	Valve-Float Needle
108	699723	Valve-Choke
117	792296	Jet-Main (Standard) (Left Jet)
117A	842627	Jet-Main (Standard) (Left Jet)
118	699457	Jet-Main (High Altitude) (Left Jet) (5000/9000 Feet)
118A	699733	Jet-Main (High Altitude)(Right Jet) (5000/9000 Feet)
121	797890	Kit-Carburetor Overhaul
125	796227	Carburetor
130	690993	Valve-Throttle
131	499805	Kit-Throttle Shaft
133	699724	Float-Carburetor
135	699729	Tube-Fuel Transfer
137	690994	Gasket-Float Bowl
141	796228	Kit-Choke Shaft
142	699726	Nozzle-Carburetor
150	841649	Gasket-Nozzle
163	691001	Gasket-Air Cleaner
186	795985	Connector-Hose (Intake Manifold)
186A	799158	Connector-Hose (EVAP)
186B	845141	Connector-Hose (EVAP)
187	791766	Line-Fuel (Cut to Required Length)
188	691108	Screw (Control Bracket)
192	690083	Adjuster-Rocker Arm
209	798921	Spring-Governor (Orange)
211	691019	Spring-Governed Idle (No Color)
212	695238	Link-Throttle
216	796229	Link-Choke
217	799771	Spring-Choke Return
219	793338	Gear-Governor
220	799772	Washer (Governor Gear)
221	841026	Cup-Governor
222	592555	Bracket-Control
227	798856	Lever-Governor Control
231	690718	Screw (Choke Valve)
240	695666	Filter-Fuel
250	690957	Retainer-Breather
252	794389	Collector-Oil
265	691024	Clamp-Casing
267	792629	Screw (Casing Clamp)
276	695410	Washer-Sealing (Aluminum)
276A	690997	Washer-Sealing (Fiber)
276B	794271	Washer-Sealing
287	697820	Screw (Dipstick Tube)
304	591668	Housing-Blower
305	691005	Screw (Blower Housing)(1/420x.66)
305A	790690	Screw (Blower Housing) `(Blower Housing to Intake Elbow)
305B	691061	Screw (Blower Housing)(#8-32x.87)
306	591666	Shield-Cylinder (Cylinder #2)
306A	796852	Shield-Cylinder (Cylinder #1)
307	691003	Screw (Cylinder Shield)
307A	691108	Screw (Cylinder Shield)(1/4-20x.66)
309	497595	Motor-Starter
310	690323	Screw (Starter Motor)
311	497608	Brush Set
332	691059	Nut (Flywheel)
333	592846	Armature-Magneto
334	691061	Screw (Magneto Armature)
337	792015	Plug-Spark
358	694012	Gasket Set-Engine
367	697820	Screw (Wire Clip)
377	690979	Key-Woodruff
385	797409	Screw (Fuel Pump)
387	808656	Pump-Fuel
404	690442	Washer (Governor Crank)
405	697820	Screw (Back Plate)

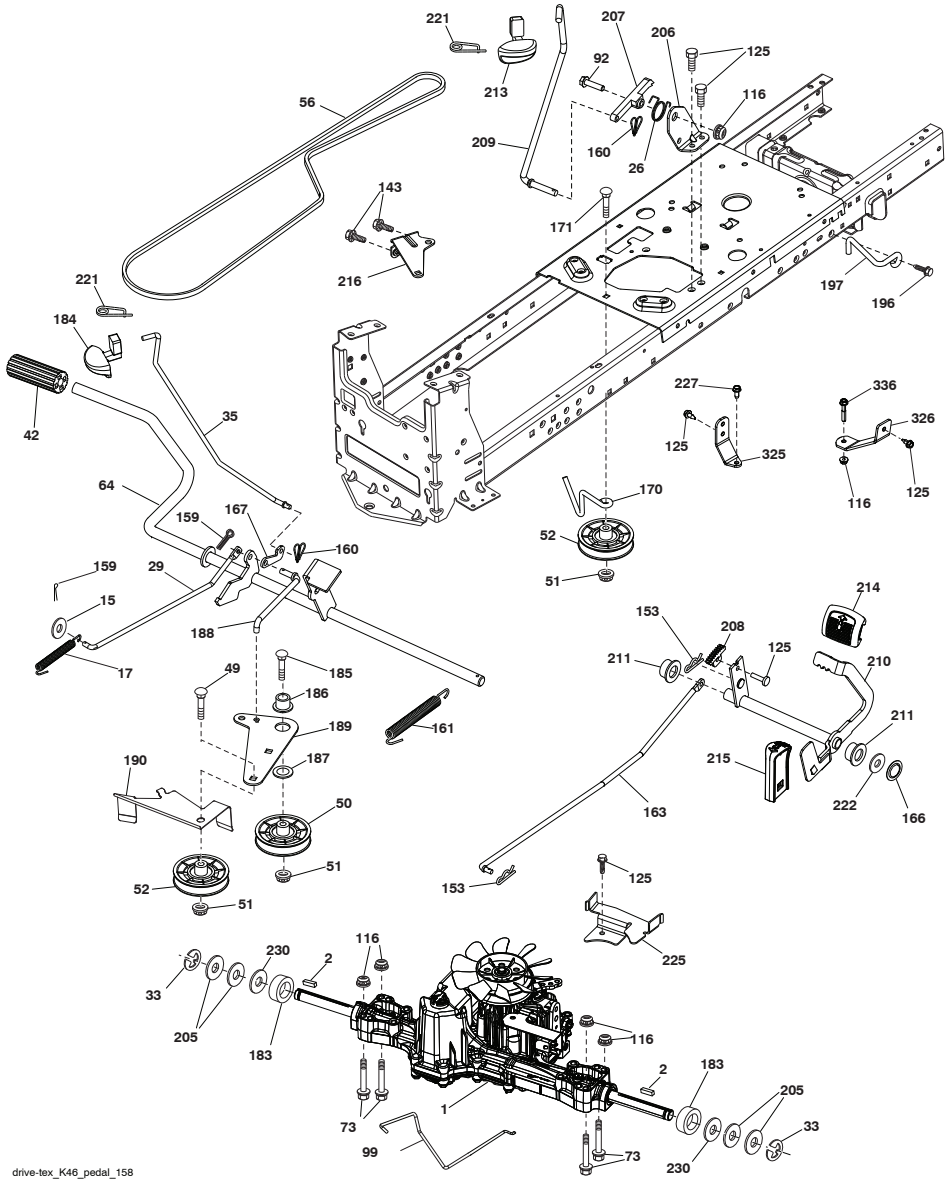
TRACTOR - - MODEL NUMBER 96042021800

CHASSIS ASSEMBLY

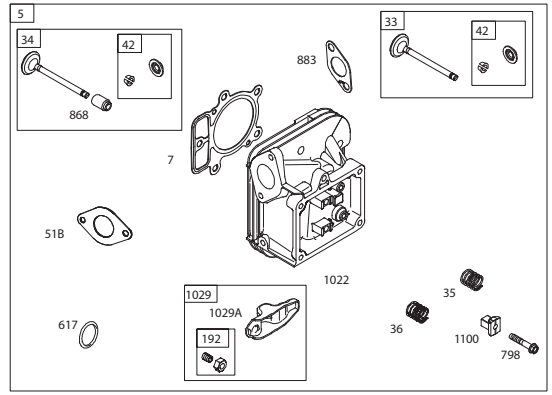
KEY NO.	PART NO.	DESCRIPTION
5	580485906	Dash
14	580354407	Hood
15	580485601	Lens LH
18	580485302	Grille
25	580484501	Lens RH
34	580910801	Plate engine
35	19111116	Washer 11/32 x 11/16 x 16 Ga.
36	17060512	Screw 5/16-18 x 3/4
37	414878X428	Fender
52	73680500	Nut Crown lock 5/16-18
68	539990858	Screw Thdrol 5/16-18 x 1/2
102	4497H	Retainer Spring 1"
125	581684801	Clip Fuel Line
130	416358	Screw # 10 x .750 BOS Thread
137	407590	Bumper Dash
138	193224X428	Cupholder
146	581857901	Bolt
150	585238002	Duct Heat Hood
151	580663302	Bracket Pivot
152	199535	Shield Browning/Debris
159	17000612	Screw Hexwsh Thdr 3/8-16 x 3/4
161	193229X428	Console Fuel Window
162	142432	Screw Hex Wsh Hi-Lo 1/4 x 1/2
165	196826	Support Tank Rear
175	590607702	Crossmember
176	400776	Screw 10-24 x 5/8 Wshd Qdrx
177	195228	Bushing Steering
180	195457	Chassis
181	193102X428	Bushing Mtg. Fender Crgo.
182	406859	Dash Lower
183	74520520	Bolt 5/16-18 x 1-1/4
189	17000512	Screw 5/16-18 x 3/4
191	580485101	Mylar Headlight/Reflective Lens RH
194	73900500	Nut Lock Hex Flange 5/16-18
195	401556X428	Plug Hole Dash 12V Adapter
196	431658	Console Asm. Deck Lift
202	580485002	C-Closeout Lwr Trm RH
203	580484802	C-Closeout Lwr Trm LH
204	580484701	Hood Top Vent
205	580843707	Assembly Corner RH
206	580843807	Assembly Corner LH
213	539976934	HCS 5/16-18 x 3/4 Gr. 5 ZD
218	580897301	Pivot Hood Assy
228	195161	Stud Fastener
235	406129	Spacer Fender
236	73930500	Nut Center Lock 5/16-18
287	17600406	Screw Washead 1/4-20 x 3/8
297	580484901	Mylar Headlight/Reflective Lens LH
298	580851001	Nut Push
306	73900600	Nut Lock
335	580484602	C-Side Closeout RH
336	580484402	C-Side Closeout LH
350	445143	Clip X-Mass Tree
363	580724501	Cap Talon Grille
364	17060408	Screw
369	421756	Screw #10 x 0.500 BOS Thread

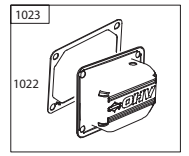
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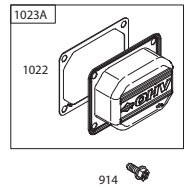
GROUND DRIVE

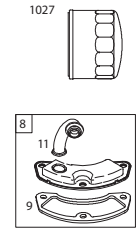


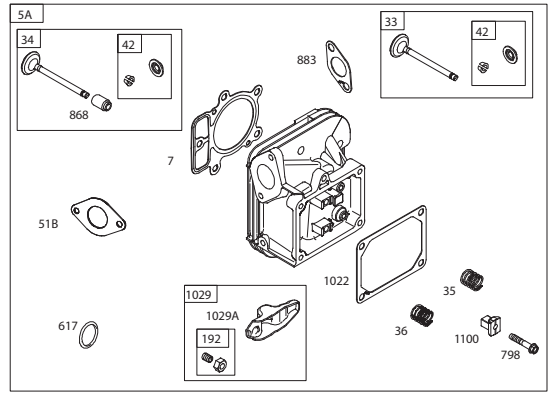
BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1

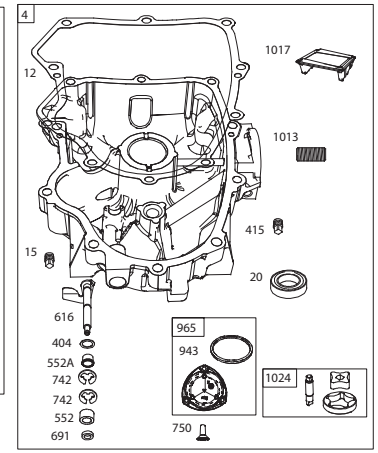


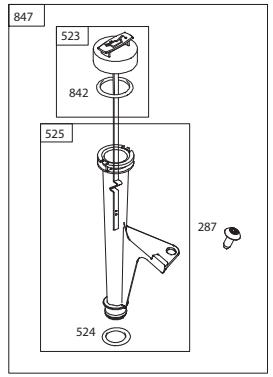


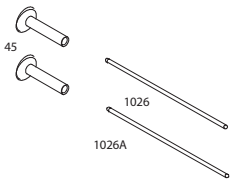


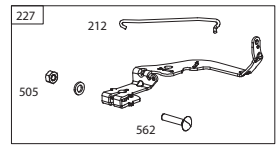


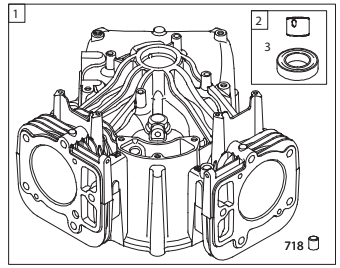


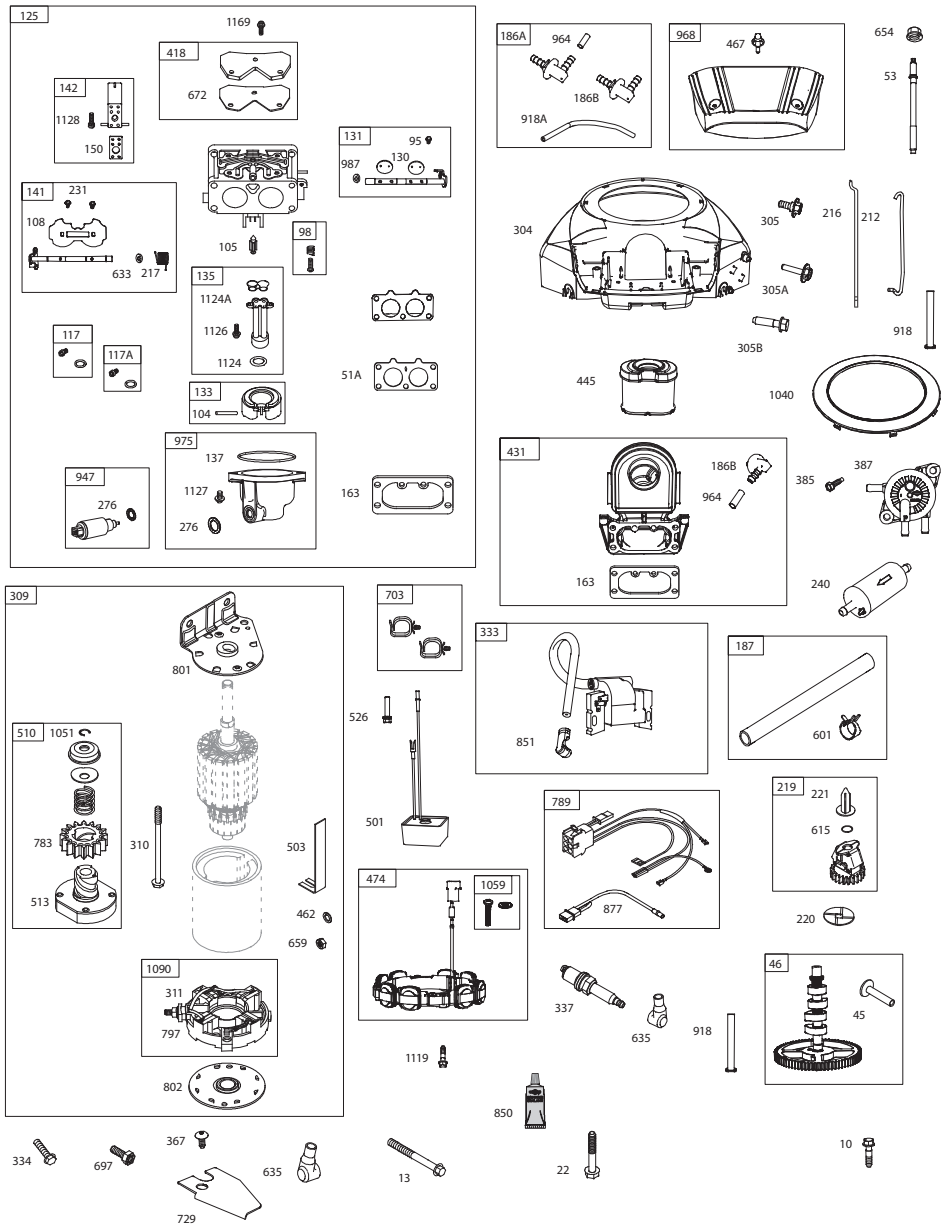










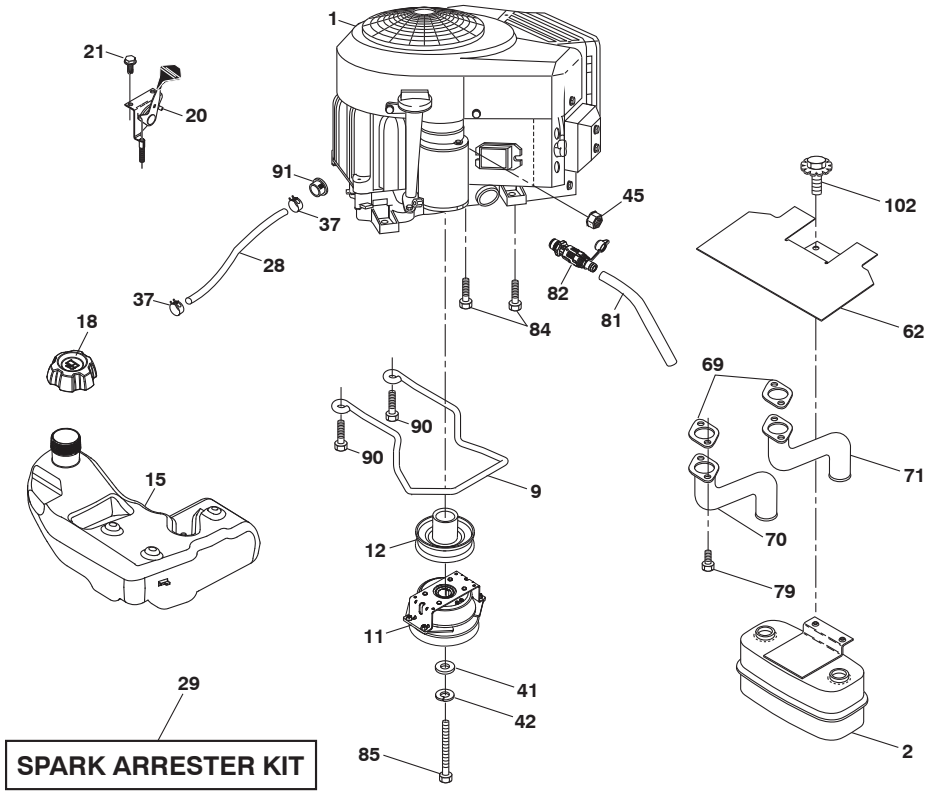


GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	– – – –	Transaxle, Tufftorq K46BT (426120) (See Transaxle Breakdown.)
2	123583X	Key
15	19131316	Washer 13/32 x 13/16 x 16 Ga.
17	413678	Spring, Brake
26	199679	Spring Return Cruise
29	403806	Rod, Brake
33	12000001	Ring E
35	583864501	Rod, Brake, Park
42	8883R	Cover, Foot Pedal
49	72110614	Bolt
50	194327	Pulley Idler Flat
51	73900600	Lock Nut 3/8-16
52	194326	Idler V-Groove
56	130969	V-Belt, Drive
64	197865	Shaft Asm. Pedal Brake Control
73	74490540	Bolt 5/16-18 x 2-1/2 Gr. 5
92	74760520	Bolt Fin. Hex 5/16-18 unc x 1.25
99	415742	Rod Asm. Bypass
116	73900500	Nut Lock Hex Flange 5/16-18
125	17000512	Screw 5/16-18 x 3/4
143	539990858	Screw 5/16-18 x 1/2
153	4497H	Retainer Spring
159	76020412	Pin Cotter 1/8 x 3/4
160	169484	Retainer Clip
161	105709x	Spring, Return, Clutch
163	448275	Rod Pedal Control
166	429164	Nut, Push
167	405257	Latch Brake Parking
170	194322	Keeper Belt Centerspan
171	72110616	Bolt 3/8-16 unc
183	137057	Spacer Axle
184	196439X428	Handle Parking Brake
185	72110622	Bolt
186	194321	Spacer Retainer
187	19133210	Washer
188	582217001	Link Clutch Ground Drive, Long
189	194317	Bellcrank Ground Drive
190	194318	Keeper Bellcrank Ground Drive
196	17000616	Screw 3/8-16 x 1
197	585658601	Link Clutch Anti-Rotation
205	121748X	Washer
206	448596	Bracket Mount Latch Cruise
207	587031401	Latch Control Cruise
208	197869	Bolt Sector Control Cruise
209	199592	Rod Conrtrol Cruise
210	400980	Rocker Asm. Pedal Control
211	120183X	Bearing, Nylon
213	196441X428	Knob Control Cruise
214	421263	Pad Pedal Forward
215	197301X428	Pad Pedal Reverse
216	196131	Bracket Pulley Idler
221	403187	Retainer Spring Clip Handle
222	79212010	Washer
225	403319	Keeper Belt Transaxle
227	17490512	Screw 5/16-18 x 3/4
230	188967	Washer Harden
325	585668502	Torque Strap K46 LT RH
326	585670802	Bracket TRQ STP 46 20" Tire RH
336	587259601	Bolt 5/16 - 18 x 1-3/4 Flanged

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

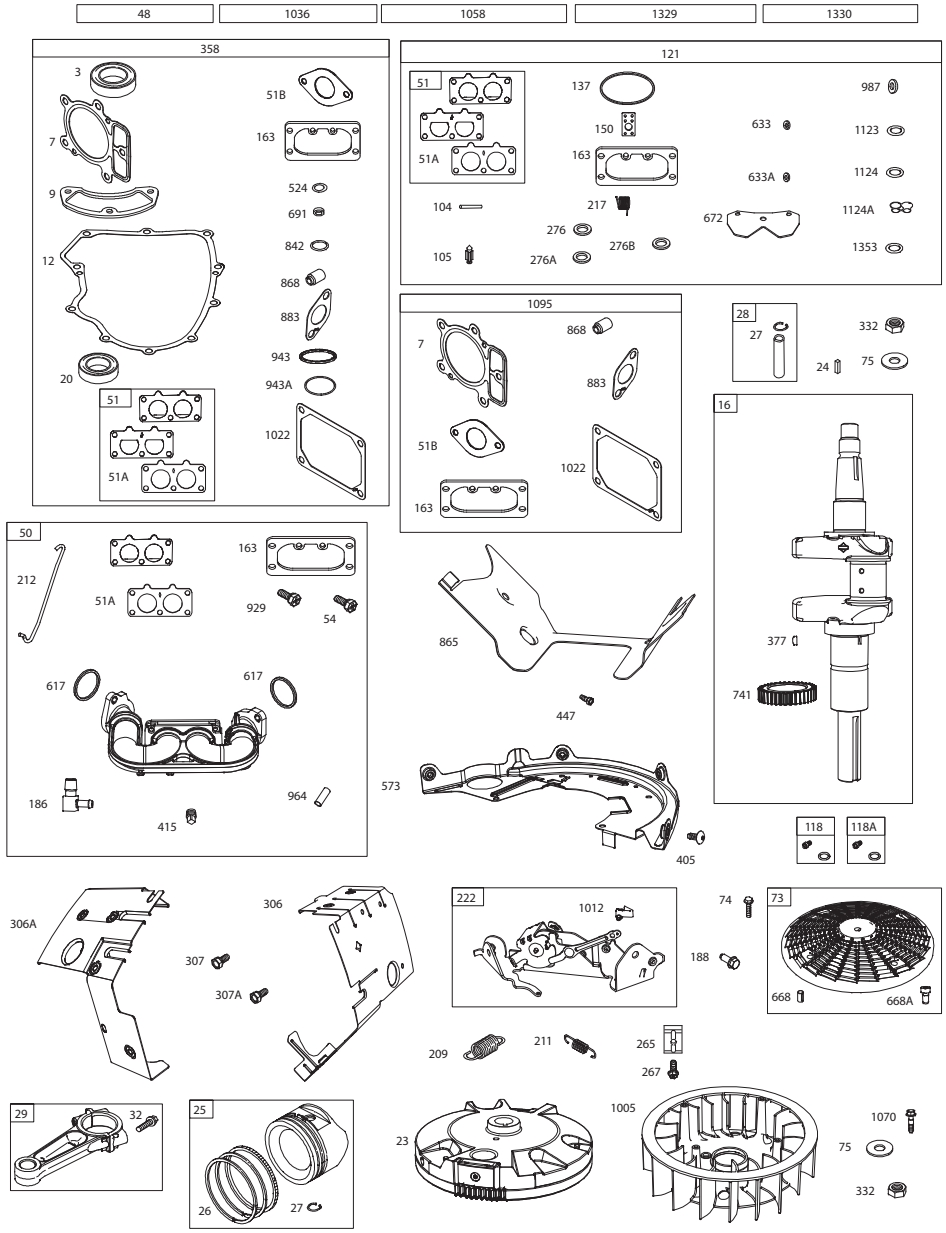
ENGINE



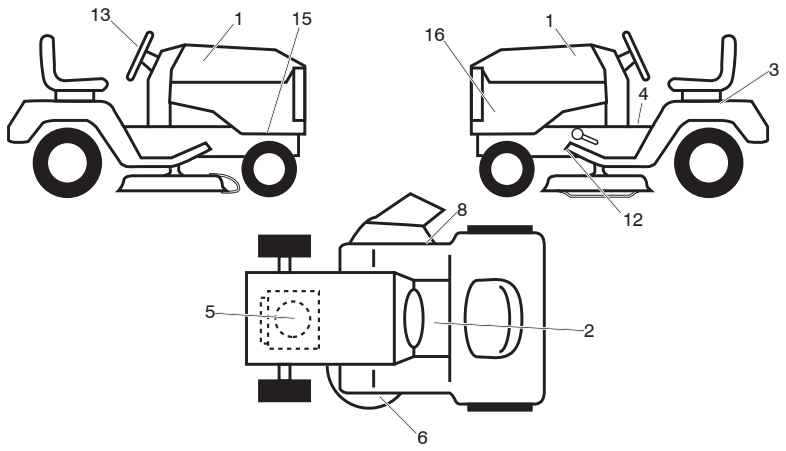
SPARK ARRESTER KIT

engine-tex_bs-2cyl_155

BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1

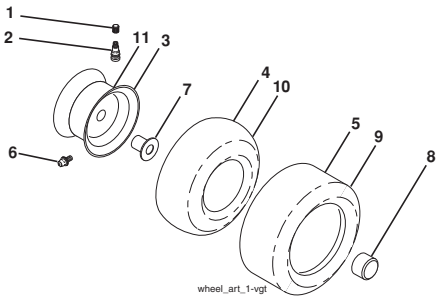


DECALS



KEY NO.	PART NO.	DESCRIPTION
1	585767601	Decal, Hood
2	581579901	Decal, Warn. Spark
3	587390301	Decal, Fender Dichard
4	581579001	Decal, Warning
5	586111501	Decal, Engine
6	581580001	Decal, B-Belt Schematic
8	584904601	Decal, Deck/Deflect Warning
15	586208001	Decal, Sideskirt RH
16	586208002	Decal, Sideskirt LH
12	421534	Decal, Mower V-Belt Schematic
13	581894601	Decal, Steering Wheel
- -	581724801	Decal, Bypass
- -	193226X428	Pad, Footrest, LH
- -	400981X428	Pad, Footrest, RH
- -	114110724	Manual, Operator's (English/Spanish)
- -	114110824	Manual, Parts (English/Spanish)

WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106732X613	Rim Assembly, Front
4	59904	Tube, Front
5	106222X	Tire, Front 15 x 6-6
6	278H	Fitting, Grease
7	9040H	Bearing, Flange
8	104757X428	Cap, Axle
9	138468	Tire, Rear 20 x 8-8
10	7152J	Tube, Rear
11	106108X613	Rim Assembly, Rear
- -	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	– – – –	Engine B&S Model No. 44R677-0026-G1 (586607601) (See engine breakdown.)
2	589818701	Muffler
9	501832601	Keeper Belt Engine
11	587241601	Clutch Electric
12	405097	Pulley Engine
15	532438025	Tank Fuel
18	585124802	Cap Fuel
20	421473X428	Control Throttle
21	416358	Screw 10 x .750 BOS Thread
28	401135	Fuel Line
29	137180	Spark Arrester Kit
37	123487X	Clamp Hose
41	126197X	Washer 1-1/2 OD x 15/32 ID x .250
42	539990247	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
62	434017	Shield Heat Muffler
69	165391	Gasket
70	581881101	Exhaust Tube LH
71	581881001	Exhaust Tube RH
79	183906	Screw 5/16-18 x .75
81	148456	Tube Drain Oil Easy
82	428287	Valve Oil Drain
84	17060620	Screw 3/8-16 x 1-1/4
85	501606601	Bolt Hex 7/16-20 x 3.75 Gr. 5
90	17000616	Screw 3/8-16 x 1.0
91	187495	Bushing
102	17000512	Screw 5/16-18 x 3/4

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

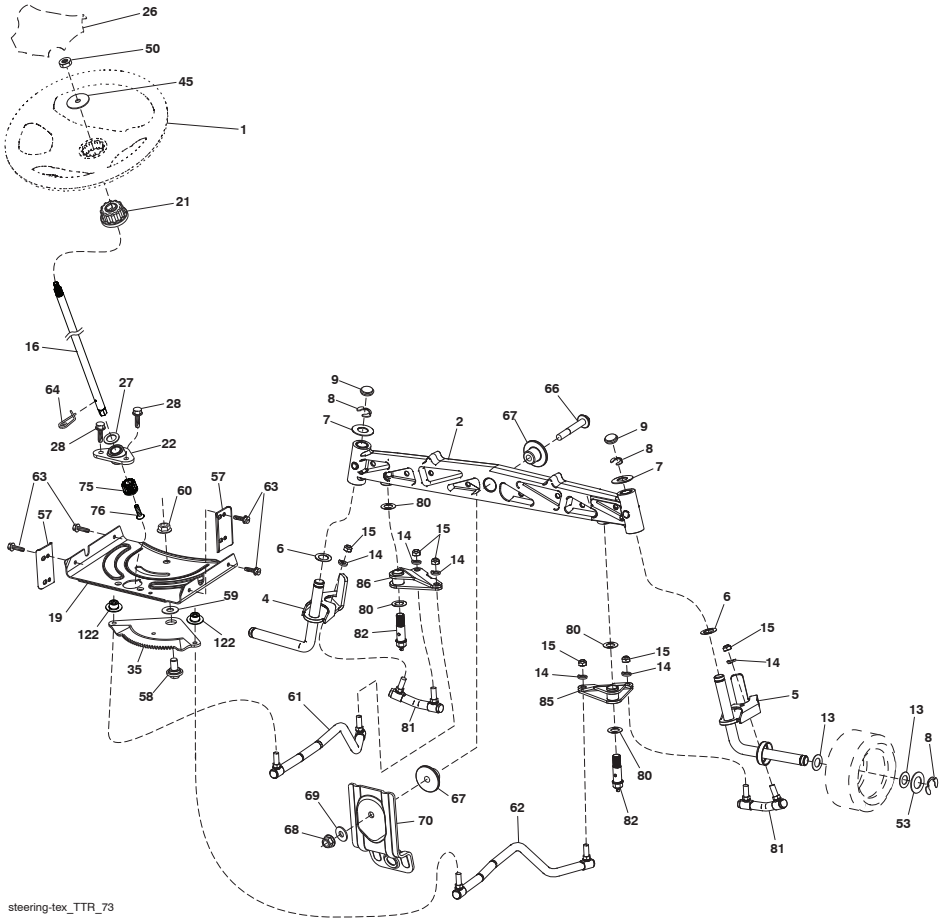
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton 1-800-233-3723

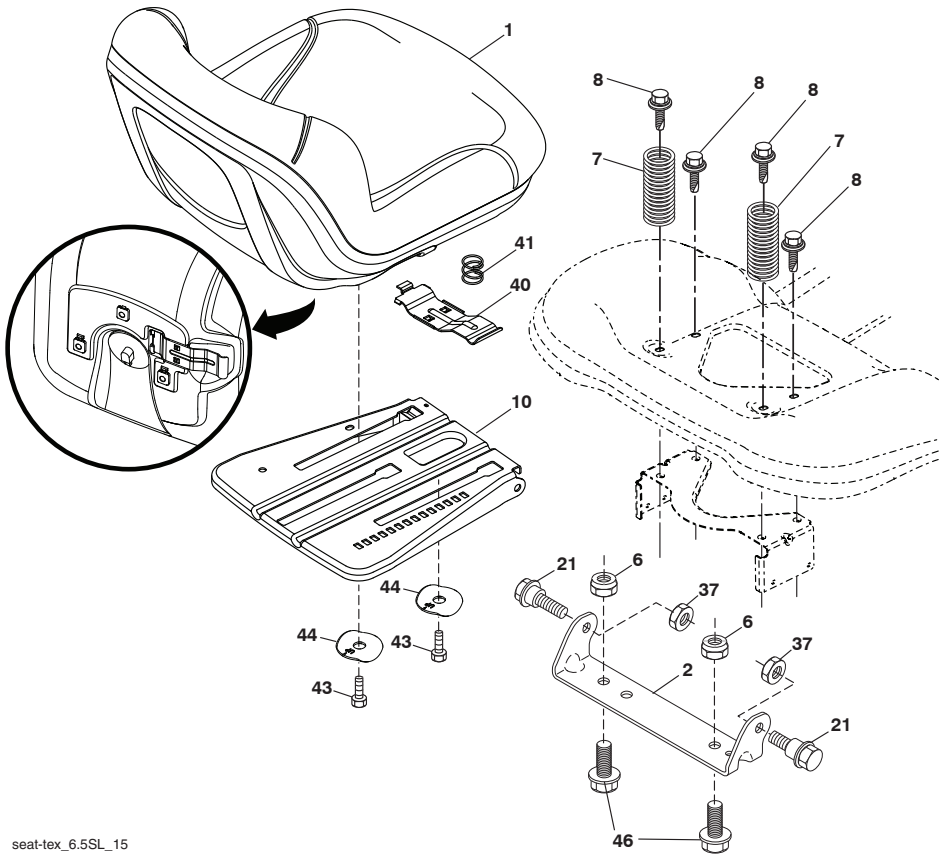
Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual “on-site” or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

STEERING ASSEMBLY



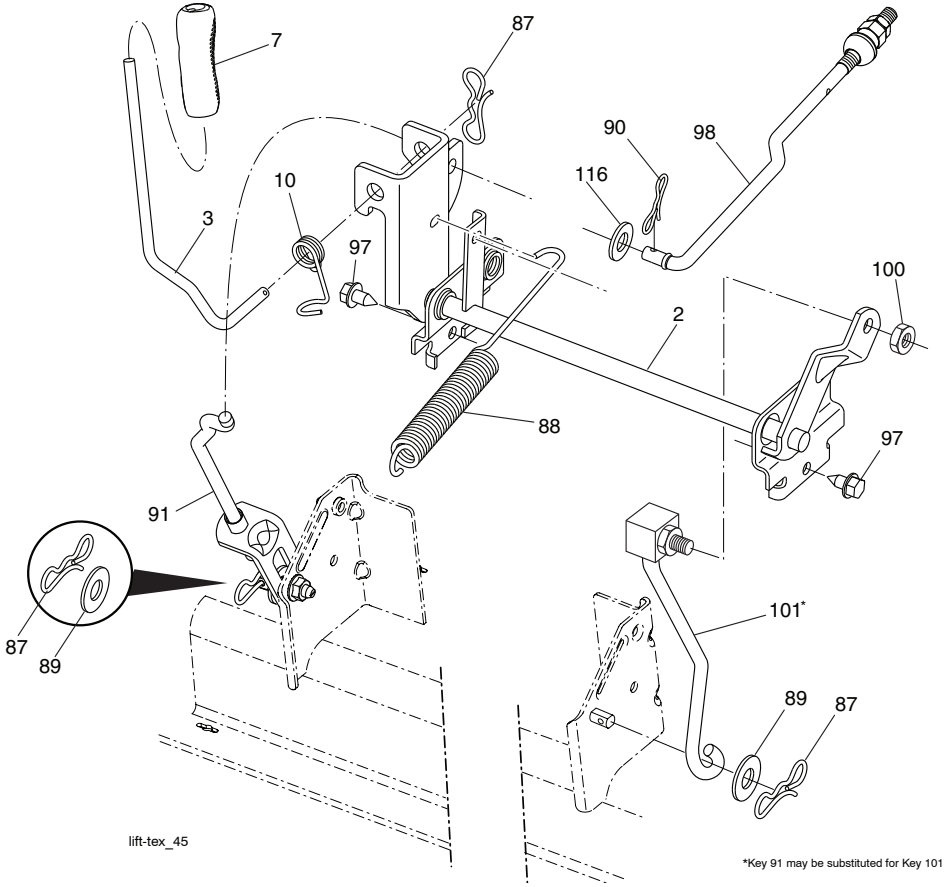
SEAT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	586507601	Seat
2	180166	Bracket Pivot Fender
6	73800600	Nut, Lock W/Ins. 3/8-16 unc
7	589483501	Spring, Seat Cprsn
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems
10	596657402	Pan, Seat
21	587907801	Bolt, Shoulder 5/16-18 x 5/8
37	73800500	Nut, Lock 5/16-18 unc
40	197661	Handle Slide Seat
41	198200	Spring Latch Seat
43	74760612	Bolt 3/8-16 x 3/4
44	501051801	Washer Winged 3/8 ID 1.5 OD
46	588090401	Bolt 3/8-16 x 1.25

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

LIFT ASSEMBLY



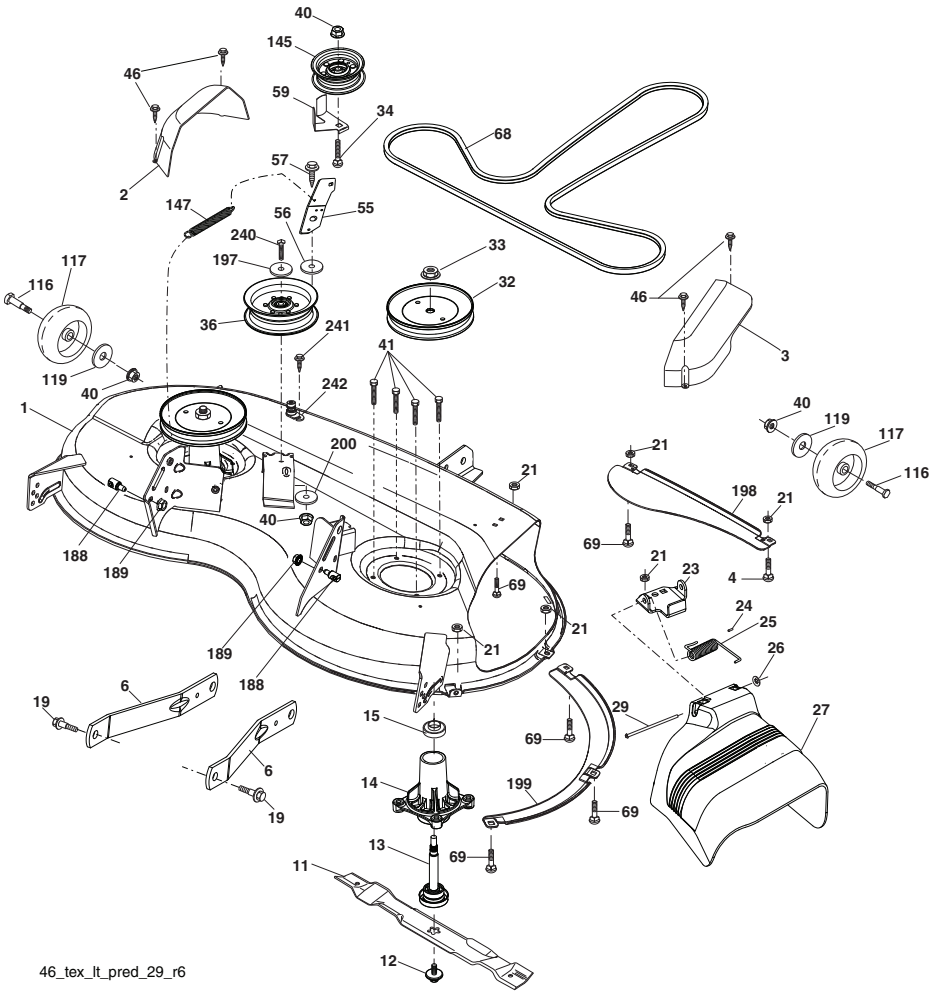
KEY NO.	PART NO.	DESCRIPTION
2	422027	Shaft Asm., Lift
3	426896	Lever Asm., Lift RH
7	445060X428	Grip, Lever
10	196314	Spring Torsion
87	194209	Pin Cotter 7/16 Bow Tie Lock
88	410710	Spring Lift Assist
89	19191912	Washer Clear Zinc
90	194208	Pin Cotter 5/16 Bow Tie Lock
91	195181	Link Lift Susp Mower Rear
97	17000612	Screw 3/8-16 x .75
98	195270	Link Lift Susp. Front Mower
100	73930600	Nut Centerlock 3/8-16 unc
101	407003	Link Asm Lift Fxd
116	19151516	Washer 15/32 x 15/16 x 16 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	414803X428	Wheel, Steering
2	436870	Axle Asm., Front
4	436873	Spindle Asm., LH
5	436874	Spindle Asm., RH
6	6266H	Washer Thrust 0.75 x 1.23
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Klip #T5304-75
9	184946X667	Cap, Spindle
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	539990118	Washer, Lock 3/8
15	73540600	Nut, Crown Lock 3/8-24 unf
16	587016002	Shaft Steering
19	194729	Plate Steering
21	586840201	Adapter, Wheel Steering Splnd Alum
22	585029901	Bearing Subasm Shaft Steer Low
26	414852X428	Insert, Wheel Steering
27	19211616	Washer 21/32 x 1 x 16 Ga.
28	17000612	Screw 3/8-16 x 3/4
35	440770	Gear, Sector Plate
45	587016401	Washer 3/8 ID 2-3/8OD 12 Ga. PLTD
50	73900600	Nut Lock Flg. 3/8-16 unc
53	188967	Washer Hardened .793 x 1.637 x .060
57	407465	Bracket Upstop
58	194747	Bolt Shoulder Sector Pivot CFM
59	194748	Washer Thrust Sector Steering
60	73971000	Nut Flange Lock 5/8-11
61	436884	Draglink, LH
62	436885	Draglink, RH
63	17000512	Screw 5/16-18 x 3/4
64	199849	Retainer Clip Spring Steering
66	71020748	Bolt Hex Fghd 7/16-14 x 3 Serr
67	194737	Bushing PM Front Axle
68	73900700	Nut Lock Flange 7/16-14 Gr. 5
69	199162	Washer 1.5 x .505 x .118
70	585338801	Bracket Deck Susp. Front
75	580683701	Pinion
76	580683601	Screw Head Sock
80	1370H	Washer
81	436887	Link Cross RH
82	442147	Pivot Bolt
85	441873	Pivot RH
86	441872	Pivot LH
122	444962	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm



KEY NO.	PART NO.	DESCRIPTION
1	581692001	Kit SVC Deck Weldment
2	405507	Cover Mandrel LH
3	405506	Cover Mandrel RH
4	539976934	Bolt Hex Hd 5/16-18 unc x 3/4
6	195186	Arm Suspension
11	405380	Blade Mulching
12	584309301	Screw
13	587256501	Shaft Assembly, Mandrel
14	187281	Housing, Mandrel
15	585323901	Bearing, Mandrel
19	196539	Bolt, Shoulder
21	73680500	Nut
23	192557	Bracket, Deflector
24	105304X	Cap, Sleeve
25	197026	Spring, Torsion, Deflector
26	110452X	Nut, Push
27	405357	Shield, Deflector
29	131491	Rod, Hinge
32	197473	Pulley, Mandrel
33	400234	Nut, Toplock, Flanged
34	72110612	Bolt Carr. Sh. 3/8-16 x 1-1/2 Gr. 5
36	197379	Pulley, Idler, Flat
40	73900600	Nut, Lock Flg. 3/8-16 unc
41	584953901	Bolt Hx Wsh Hd 313-18 x 1.19
46	137729	Screw
55	197249	Arm, Idler
56	199092	Spacer, Retainer
57	17000616	Screw Hex Wsh. Thd. 3/8-16 x 1
59	141043	Guard, Tuv. Idler (94)
68	405143	V-Belt
69	72140505	Bolt

TRACTOR - - MODEL NUMBER 96042021800
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION
116	4898H	Bolt, Shoulder
117	589527401	Wheel, Gauge
119	19121414	Washer 13/32 x 7/8 x 14 Ga.
145	193197	Pulley Idler
147	197251	Spring Return
188	195161	Stud Fastener
189	73900500	Nut Lock Hex Flange
197	19131312	Washer 13/32 x 13/16 x 12 Ga.
198	403149	Baffle Center Front
199	403150	Baffle Front RH
200	413524	Washer 13/32 x 1 x 1/2 x 11 Ga
240	74520636	Bolt Fin. Hex 3/8-16 x 2-1/4 Gr. 5
241	152927	Screw
242	415598	Port Washout
- -	416405	Coupling Quick Connect
- -	587253301	Mandrel Assembly (Includes housing (Key #14), shaft assembly (Key #13), and bearing only (Key #15) - pulley/nut/washer and blade bolt/washers not included.)
- -	582245701	Replacement Mower, Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm