

Repair Parts Manual

CRAFTSMAN®

LAWN TRACTOR

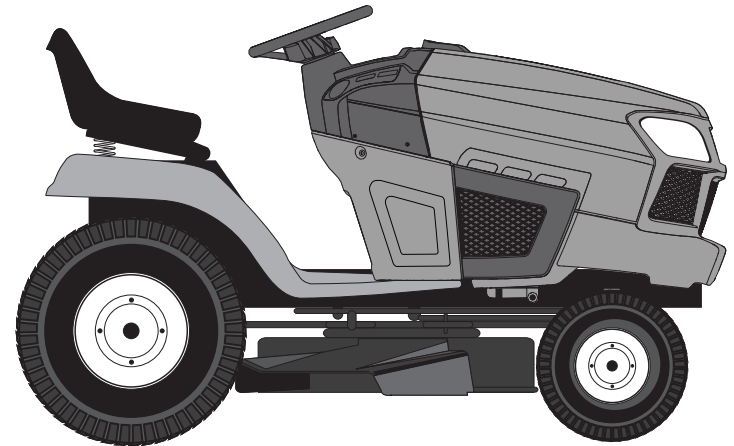
22.0 HP,* 42" Mower

Electric Start

Automatic Transaxle

Model No.

917.988240



For answers to your questions
about this product, call:

1-888-331-4569

Craftsman Customer Help Line

Sears Brands Management Corporation, Hoffman Estates, IL 60179 U.S.A.
Visit our Craftsman website: www.craftsman.com

* The power rating as declared by the engine manufacturer is the average gross power output at the specified RPM of a typical production engine for the engine model measured using SAE Standards for engine gross power. Please refer to the engine manufacturer for details.

CRAFTSMAN®

⚠ WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest Sears service center (See ENGINE ASSEMBLY section of this manual).

REPAIR PROTECTION AGREEMENTS

Congratulations on making a smart purchase. Your new Craftsman® product is designed and manufactured for years of dependable operation. But like all products, it may require repair from time to time. That's when having a Repair Protection Agreement can save you money and aggravation.

Here's what the Repair Protection Agreement* includes:

- ✓ **Expert service** by experienced service technicians trusted in millions of homes every year.
- ✓ **Unlimited service and no charge** for parts and labor on all covered repairs.
- ✓ **Product replacement** up to \$1500 if your covered product can't be fixed.
- ✓ **Discount of 25%** from regular price of service and related installed parts not covered by the agreement.
- ✓ **Fast help by phone** – phone support from a service agent on all products to help troubleshoot problems. Think of us as a "talking owner's manual."

Once you purchase the Repair Protection Agreement, a simple phone call is all that it takes for you to schedule service. You can call anytime day or night.

The Repair Protection Agreement is a risk-free purchase. If you cancel for any reason during the product warranty period, we will provide a full refund. Or, a prorated refund anytime after the product warranty period expires. Purchase your Repair Protection Agreement today!

Some limitations and exclusions apply. For prices and additional information call 1-800-827-6655.

Sears Installation Service

For Sears professional installation of home appliances, garage door openers, water heaters, and other major home items, call **1-888-331-4569**.

TRACTOR - - MODEL NUMBER 917.988240

BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
415	794903	Plug	918	797408	Hose-Vacuum (Rocker Cover #1)
418	795912	Plate-Carburetor	918A	799160	Hose-Vacuum (EVAP)
431	591661	Elbow-Intake	929	695239	Screw (Choke Control Bracket)
445	593240	Filter-Air Cleaner Cartridge	943	796222	Seal-O Ring (Oil Pump Cover) (Square Cut) (I.D. 2.48)
447	691003	Screw (Air Guide Cover) (#124x.43)	943A	690589	Seal-O Ring (Oil Pump Cover)
462	691261	Washer (Starter Cable)	947	798779	Solenoid-Fuel
467	790697	Knob-Air Cleaner	964	799159	Cap-Connector
474	592830	Alternator	965	796221	Cover-Oil Pump
501	845907	Regulator	968	795120	Cover-Air Cleaner
503	691532	Strap-Starter	975	796777	Bowl-Fuel
505	691029	Nut (Governor Control Lever)	987	691000	Seal-Throttle Shaft
510	696541	Drive-Starter	1005	791236	Fan-Flywheel
513	692024	Clutch-Drive	1012	592556	Retainer-Link
523	691036	Dipstick	1013	690954	Nipple-Oil Filter
524	691032	Seal-Dipstick Tube	1017	796214	Screen-Oil Pump
525	691037	Tube-Dipstick	1022	690971	Gasket-Rocker Cover
526	691108	Screw (Regulator)	1023	793146	Cover-Rocker (Cylinder #1)
552	796638	Bushing-Governor Crank	1023A	499600	Cover-Rocker (Cylinder #2)
552A	690553	Bushing-Governor Crank	1024	796220	Pump-Oil
562	690311	Screw (Governor Control Lever)	1026	690981	Rod-Push (Exhaust) (Steel)
573	790444	Plate-Back	1026A	690982	Rod-Push (Intake) (Aluminum)
601	691038	Hose-Clamp (Black)	1027	795890	Filter-Oil
615	698290	Retainer-Governor Shaft	1029	690972	Arm-Rocker
616	691045	Crank-Governor	1029A	807323	Arm-Rocker
617	697891	Seal-O Ring (Intake Manifold) (Red)	1036		Label-Emissions (Available from a Briggs & Stratton Authorized Dealer)
633	699813	Seal-Choke/Throttle Shaft (Choke Shaft)	1040	791237	Plate-Trim
633A	690998	Seal-Choke/Throttle Shaft	1051	691265	Ring-Retaining
635	66538s	Boot-Spark Plug	1058	381258TRI	Operator's Manual
654	690958	Nut (Carburetor) (Serrated)	1059	698516	Kit-Screw/Washer (Alternator)
659	691029	Nut (Starter Strap)	1070	592604	Screw (Flywheel Fan)
668	691500	Spacer (Rotating Screen)	1090	691293	Retainer-Bush
668A	691215	Spacer (Rotating Screen)	1095	694013	Gasket Set-Valve
672	690234	Gasket-Carburetor Plate	1100	791959	Pivot-Rocker Arm
691	790574	Seal-Governor Shaft	1119	691183	Screw (Alternator)
697	591909	Screw (Drive Cap)	1123	690987	Seal-O Ring (Solenoid Retainer)
703	691010	Clip (Fuel Line)	1124	841653	Seal-O Ring (Fuel Transfer Tube)
718	690959	Pin-Locating	1124A	690988	Seal-O Ring (Fuel Transfer Tube)
729	797454	Clip-Wire	1126	690991	Screw (Fuel Transfer Tube)
741	690980	Gear-Timing	1127	695407	Screw (Float Bowl)
742	690328	Retainer-E Ring	1128	690990	Screw (Carburetor Nozzle)
750	796208	Screw (Oil Pump Cover)	1193	592577	Screw (Thermostat) (#10-32x.62)
783	695708	Gear-Pinion	1329	N/A	Replacement Engine (Not Available At This Printing)
789	591392	Harness-Wiring	1330	N/A	Repair Manual (Not Available At This Printing)
797	693167	Nut (Brush Retainer)	1353	699725	Seal-O Ring (Fuel Transfer Tube Extension)
798	697890	Screw (Rocker Arm)			Carburetor Overhaul Kit Key No. 121
801	691283	Cap-Drive			Engine Gasket Set Key No. 358
802	691286	Cap-End			Valve Gasket Set Key No. 109
842	691031	Seal-O Ring (Dipstick Tube)			
847	499602	Dipstick/Tube Assembly			
850	100106	Sealant-Liquid			
851	493880s	Terminal-Spark Plug			
865	591667	Cover-Air Guide (Valley)			
868	690968	Seal-Valve			
877	790544	Wire/Connector-Alternator			
883	690970	Gasket-Exhaust			
914	691127	Screw (Rocker Cover)			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.988240

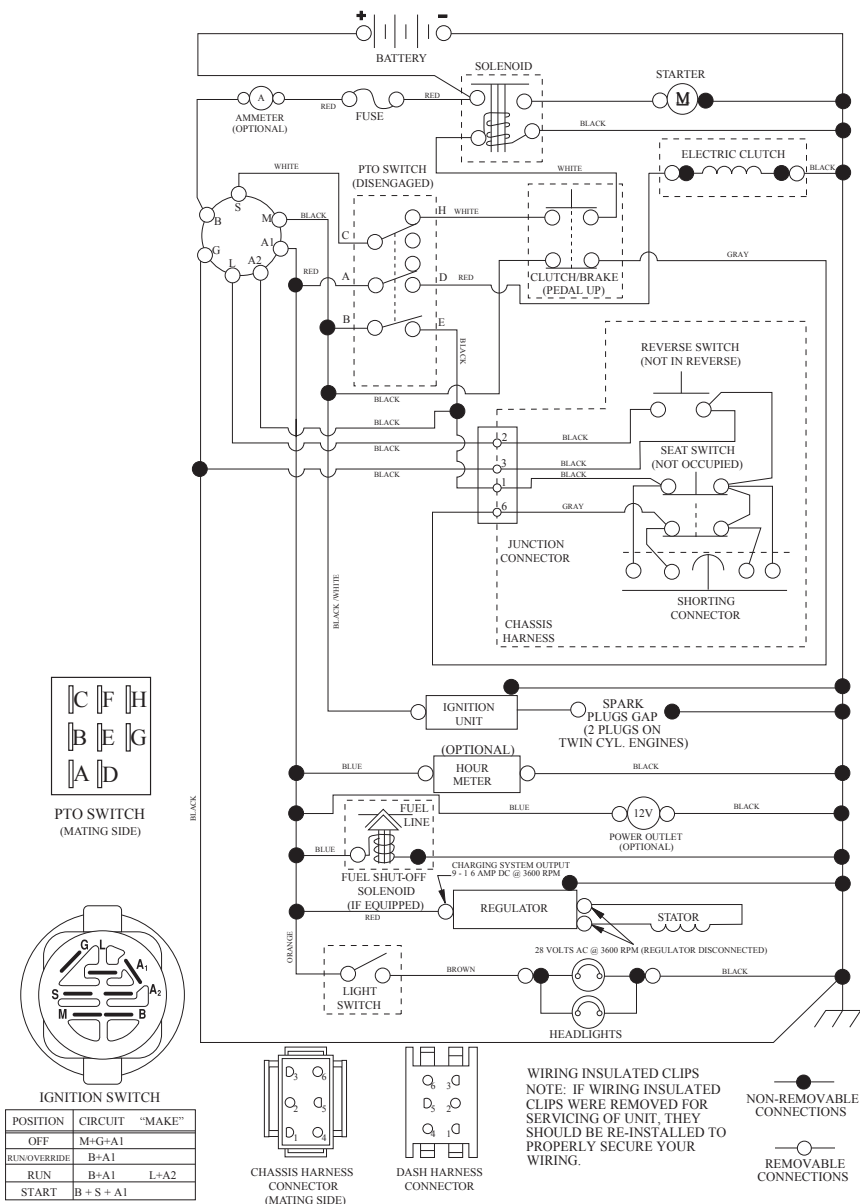
BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	591695	Cylinder Assembly	133	699724	Float-Carburetor
2	797673	Bushing/Seal Kit (Magneto Side)	135	699729	Tube-Fuel Transfer
3	391086s	Seal-Oil (Magneto Side)	137	690994	Gasket-Float Bowl
4	796307	Sump-Engine	141	796228	Kit-Choke Shaft
5	796231	Head-Cylinder (Cylinder #1)	142	699726	Nozzle-Carburetor
5A	796232	Head-Cylinder (Cylinder #2)	150	841649	Gasket-Nozzle
7	693997	Gasket-Cylinder Head	163	691001	Gasket-Air Cleaner
8	792185	Breather Assembly	186	795985	Connector-Hose (Intake Manifold)
9	690937	Gasket-Breather	186A	799158	Connector-Hose (EVAP)
10	691108	Screw (Breather Assembly)	186B	845141	Connector-Hose (EVAP)
11	792184	Tube-Breather	187	791766	Line-Fuel (Cut to Required Length)
12	591911	Gasket-Crankcase	188	691108	Screw (Control Bracket)
13	793988	Screw (Cylinder Head)	192	690083	Adjuster-Rocker Arm
15	690946	Plug-Oil Drain	209	798921	Spring-Governor (Orange)
16	796237	Crankshaft	211	691019	Spring-Governed Idle (No Color)
20	795387	Seal-Oil (PTO Side)	212	695238	Link-Throttle
22	694966	Screw (Crankcase Cover/Sump)	216	796229	Link-Choke
23	691053	Flywheel	217	799771	Spring-Choke Return
24	222698s	Key-Flywheel (Aluminum)	219	793338	Gear-Governor
25	792023	Piston Assembly (Standard)	220	799772	Washer (Governor Gear)
26	792072	Piston Assembly (.020" Oversize)	221	841026	Cup-Governor
26	792026	Ring Set (Standard)	222	592555	Bracket-Control
27	792073	Ring Set (.020" Oversize)	227	798856	Lever-Governor Control
27	690975	Lock-Piston Pin	231	690718	Screw (Choke Valve)
28	696581	Pin-Piston	240	695666	Filter-Fuel
29	796209	Rod-Connecting	250	690957	Retainer-Breather
32	690976	Screw (Connecting Rod)	252	794389	Collector-Oil
33	697576	Valve-Exhaust	265	691024	Clamp-Casing
34	792200	Valve-Intake	267	792629	Screw (Casing Clamp)
35	694865	Spring-Valve (Intake)	276	695410	Washer-Sealing (Aluminum)
36	694865	Spring-Valve (Exhaust)	276A	690997	Washer-Sealing (Fiber)
42	499586	Keeper-Valve	276B	794271	Washer-Sealing
45	690977	Tappet-Valve	287	697820	Screw (Dipstick Tube)
46	792555	Camshaft	304	591668	Housing-Blower
48	N/A	Short Block (Not Available At This Printing)	305	691005	Screw (Blower Housing)(1/420x.66)
50	591784	Manifold-Intake	305A	790690	Screw (Blower Housing)
51	795123	Gasket-Intake	305B	691061	Screw (Blower Housing)(#8-32x.87)
51A	690950	Gasket-Intake	306	591666	Shield-Cylinder (Cylinder #2)
51B	690949	Gasket-Intake	306A	796852	Shield-Cylinder (Cylinder #1)
53	690951	Stud (Carburetor)	307	691003	Screw (Cylinder Shield)
54	699816	Screw (Intake Manifold)	307A	691108	Screw (Cylinder Shield)(1/4-20x.66)
73	494439	Screen-Rotating	309	497595	Motor-Starter
74	698425	Screw (Rotating Screen)	310	690323	Screw (Starter Motor)
75	691056	Washer (Flywheel)	311	497608	Brush Set
95	690718	Screw (Throttle Valve)	332	691059	Nut (Flywheel)
98	699721	Kit-Idle Speed	333	592846	Armature-Magneto
104	694918	Pin-Float Hinge	334	691061	Screw (Magneto Armature)
105	797410	Valve-Float Needle	337	792015	Plug-Spark
108	699723	Valve-Choke	358	694012	Gasket Set-Engine
117	792296	Jet-Main (Standard) (Left Jet)	367	697820	Screw (Wire Clip)
117A	842627	Jet-Main (Standard) (Left Jet)	377	690979	Key-Woodruff
118	699457	Jet-Main (High Altitude) (Left Jet)	385	797409	Screw (Fuel Pump)
118A	699733	Jet-Main (High Altitude)(Right Jet)	387	808656	Pump-Fuel
121	797890	Kit-Carburetor Overhaul	404	690442	Washer (Governor Crank)
125	796227	Carburetor	405	697820	Screw (Back Plate)
130	690993	Valve-Throttle			
131	499805	Kit-Throttle Shaft			

SCHEMATIC

SCH12

TRACTOR - - MODEL NUMBER 917.988240



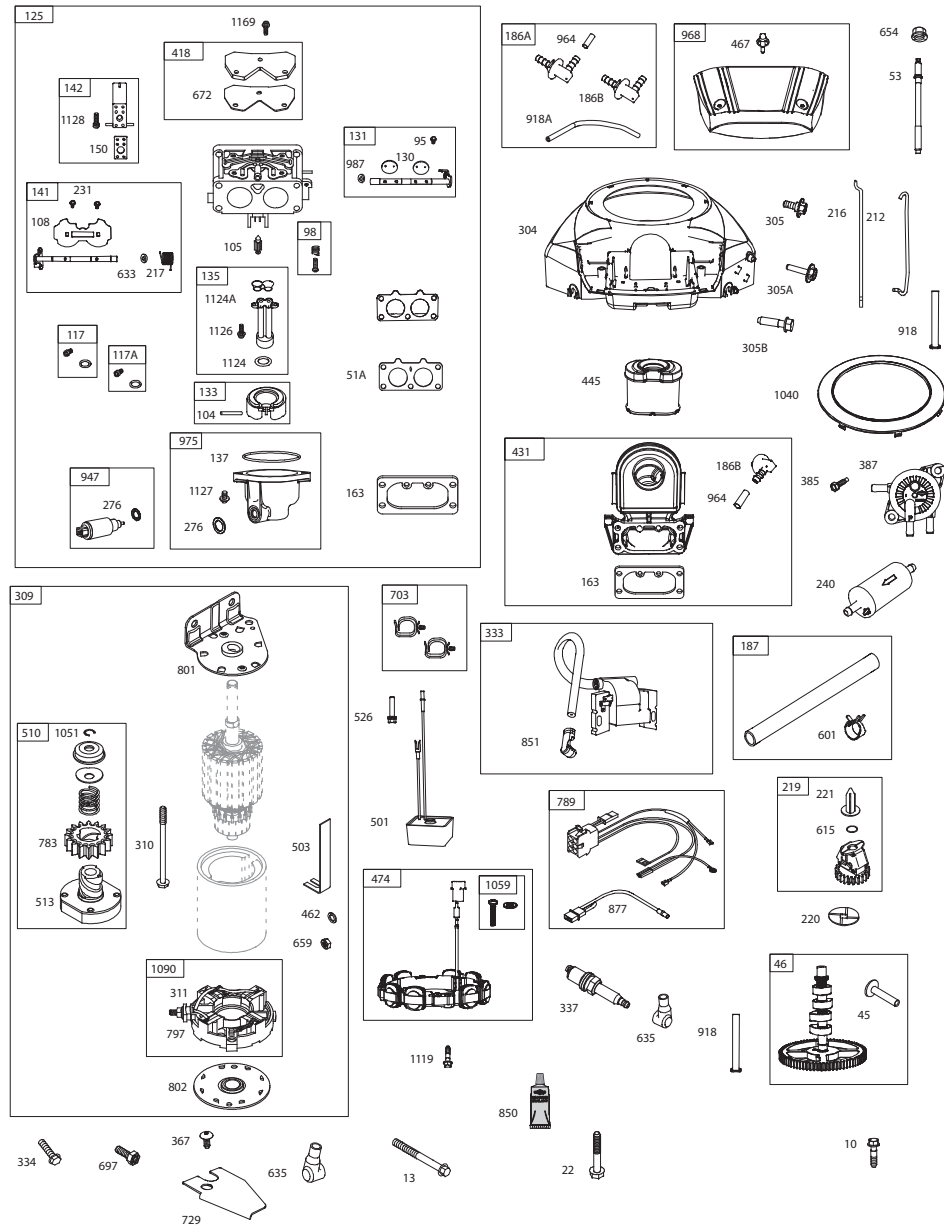
ELECTRICAL



BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1



BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0026-G1



TRACTOR - - MODEL NUMBER 917.988240

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Hd 1/4-20 unc x 3/4
8	587205101	Box Battery
16	176138	Switch Interlock Push-In
21	400252	Harness Socket Light w/4152J
22	4152J	Bulb Light
24	585555601	Cable Btry
25	585555501	Cable Starter
26	175158	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	416588	Cable, Ground
29	401545	Switch, Seat
30	193350	Switch, Ign
33	411932	Key/Chain
34	110712X	Switch Light / Reset
40	501132901	Harness Ign. Dash
41	17720408	Screw Thd Cut 1/4-20 x 1/2
42	131563	Cover, Terminal
43	192507	Solenoid
46	586161801	Gauge SRVCMNDR HRMTR
50	582107602	Switch PTO Terminal
55	17060512	Screw Thdrol 5/16-18 x 3/4 TYTT
71	194276	Harness Ign. Chassis
79	175242	Bulbholder Asm. Incan Descent
90	435395	Cover Terminal Battery
99	17670412	Screw Hexwsh Thdrol 1/4-20 x 3/4
100	19091416	Washer 9/32 x 7/8 x 16 Ga.
102	404454	Harness Pigtail
105	407568	Switch Reverse

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

chassis-tex_TALON II_1

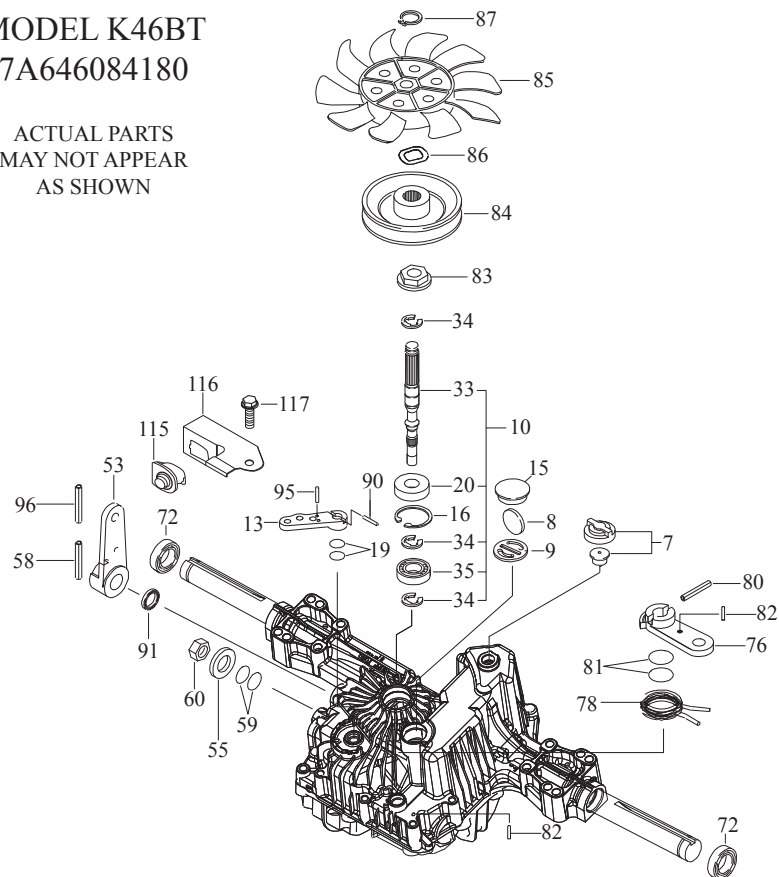


Exploded view diagram of a 1000 cc engine. The diagram shows the engine block, cylinder head, crankshaft, pistons, valves, and various accessories. Key components include the cylinder head (1000), cylinder block (1001), crankshaft (1002), pistons (1003), valves (1004), and various bolts and nuts (1005-1009). The diagram is organized into sections with numbered callouts for each part.

TRACTOR - - MODEL NUMBER 917.988240
TUFFTORQ TRANSAXLE - MODEL NUMBER K46BT 426120

MODEL K46BT
7A646084180

ACTUAL PARTS
MAY NOT APPEAR
AS SHOWN



KEY NO.	PART NO.	DESCRIPTION
--	--	K46BT TRANSAXLE
7	414395	VENT VALVE 15
8	414396	MAGNET
9	414397	MAGNET HOLDER
10	415923	PUMP SHAFT/BEARING KIT
13	414398	BYPASS LEVER
15	414399	SEALING CAP 30
16	414400	SNAP RING C 35
19	414401	O-RING 1A P10A
20	414402	SEAL TC 153507
33	414403	PUMP SHAFT (STANDARD)
34	414404	E-RING 15
35	414405	BEARING 6202C3
53	414431	CONTROL LEVER F
55	415924	WASHER 12
58	415925	ROLL PIN 6 * 40
59	415926	O-RING 1A P14
60	415927	NUT 12
72	414407	SEAL 19 * 32 * 8
76	414408	BRAKE LEVER

KEY NO.	PART NO.	DESCRIPTION
78	414409	BRAKE RETURN SPRING
80	414410	SPRING PIN 5 * 32
81	414411	O-RING 1A P12
82	414412	SPRING PIN 4 * 16
83	414413	SPINE COLLAR
84	414414	PULLEY L
85	414415	FAN, BLACK
86	414416	WAVE WASHER
87	414417	SNAP RING
90	414418	SPRING PIN 3.0A * 20
91	414419	OIL SEAL 16 * 22 * .03
95	414850	SPRING PIN 3.0A*16
96	414420	ROLL PIN 3.5 * 40
115	415928	SWITCH 6440-11 DELTA
116	415929	SWITCH BRACKET
117	415930	TAPPING SCREW 8 * 20

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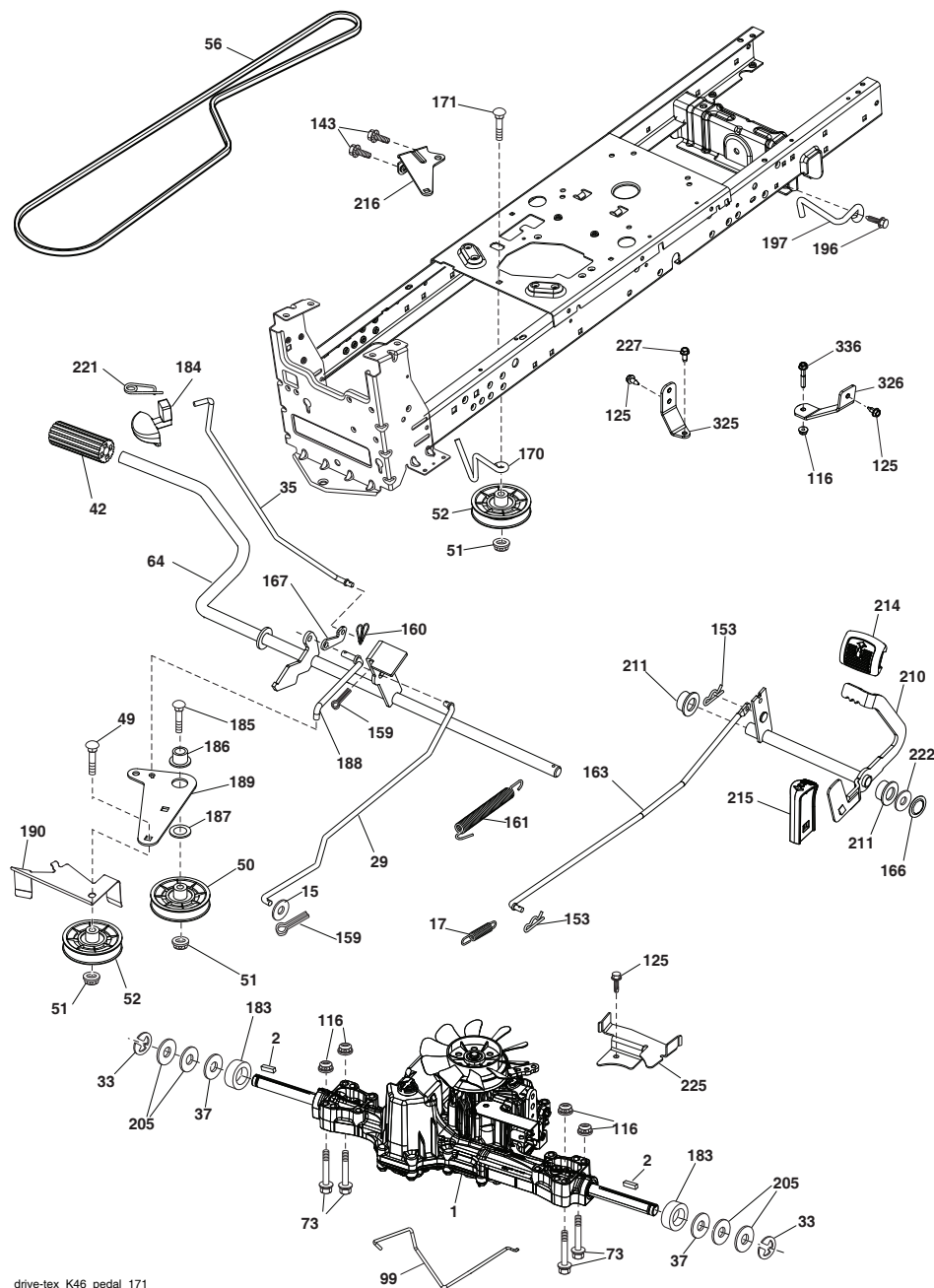
TRACTOR - - MODEL NUMBER 917.988240
CHASSIS ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
5	580485906	Dash
14	580354406	Hood
15	580485601	Lens LH
18	580485301	Grille
25	580484501	Lens RH
34	580910801	Plate engine
35	191111116	Washer 11/32 x 11/16 x 16 Ga.
36	17060512	Screw 5/16-18 x 3/4
37	414878X615	Fender
52	73680500	Nut Crown lock 5/16-18
68	17490508	Screw Thdrol 5/16-18 x 1/2
102	4497H	Retainer Spring 1"
125	581684801	Clip Fuel Line
130	416358	Screw # 10 x .750 BOS Thread
137	407590	Bumper Dash
138	193224X428	Cupholder
146	581857901	Bolt
150	580485501	Duct Air Hood
151	580663302	Bracket Pivot
152	199535	Shield Browning/Debris
159	17000612	Screw Hexwsh Thdr 3/8-16 x 3/4
161	193229X428	Console Fuel Window
162	142432	Screw Hex Wsh Hi-Lo 1/4 x 1/2
165	196826	Support Tank Rear
175	196304	Crossmember
176	400776	Screw 10-24 x 5/8 Wshd Qdrx
177	195228	Bushing Steering
180	195457	Chassis
181	193102X428	Bushing Mtg. Fender Crgo.
182	586738602	Dash Lower
183	74520520	Bolt 5/16-18 x 1-1/4
189	17000512	Screw 5/16-18 x 3/4
191	580485101	Mylar Headlight/Reflective Lens RH
194	73900500	Nut Lock Hex Flange 5/16-18
195	401556X428	Plug Hole Dash 12V Adapter
196	414579	Console Asm. Deck Lift
202	580485002	C-Closeout Lwr Trm RH
203	580484802	C-Closeout Lwr Trm LH
204	580484701	Hood Top Vent
205	580843706	Assembly Corner RH
206	580843806	Assembly Corner LH
213	74760512	Bolt hex HD 5/16-18 unc x 3/4
218	580897301	Pivot Hood Assy
228	195161	Stud Fastener
235	406129	Spacer Fender
236	73930500	Nut Center Lock 5/16-18
287	17600406	Screw Hex Washead 1/4-20 x 3/8
297	580484901	Mylar Headlight/Reflective Lens LH
298	580851001	Nut Push
306	73900600	Nut Lock
335	580484602	C-Side Closeout RH
336	580484402	C-Side Closeout LH
350	445143	Clip X-Mass Tree
363	580724501	Cap Talon Grille
364	17060408	Screw
369	421756	Screw #10 x 0.500 BOS Thread

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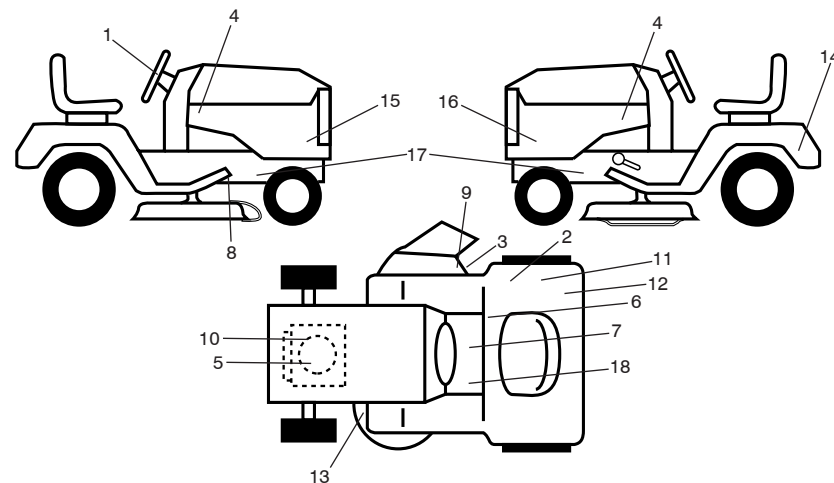
GROUND DRIVE



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TRACTOR - - MODEL NUMBER 917.988240

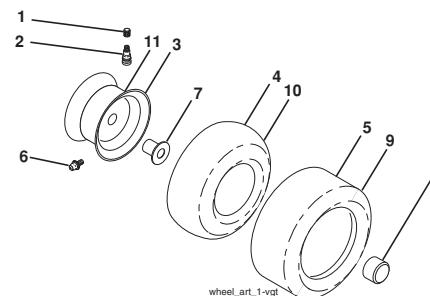
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	581894601	Decal, Steering
2	586800301	Decal, Fwd/Rev Pedal Symbol
3	581579201	Decal, Mower Warn. Keep Hand Away
4	585767601	Decal, Hood RH/LH
5	582522401	Decal, Engine HP
6	581578001	Decal, Saddle Brake
7	581578101	Decal, Warning
8	421534	Decal, V-Belt Schematic
9	584904601	Decal, Deck/Deflect Warning
10	581579701	Decal, Engine Warn
11	501082601	Decal, ECM Australia 2016
12	581724102	Decal, 80 DBA

KEY NO.	PART NO.	DESCRIPTION
13	581580001	Decal, Mower V-Belt SCH.
14	145005	Decal, Battery
15	582602701	Decal, Side Skrts Talon RH
16	582602801	Decal, Side Skrts Talon LH
17	581579601	Decal, Chassis
18	581724001	Decal, Defl
--	581724801	Decal, Bypass Fender
--	581724601	Decal, Drawbar
--	193226X428	Pad, Footrest LH
--	400981X428	Pad, Footrest RH
--	115834626	Manual, Operator's (English)
--	115834728	Manual, Parts (English)

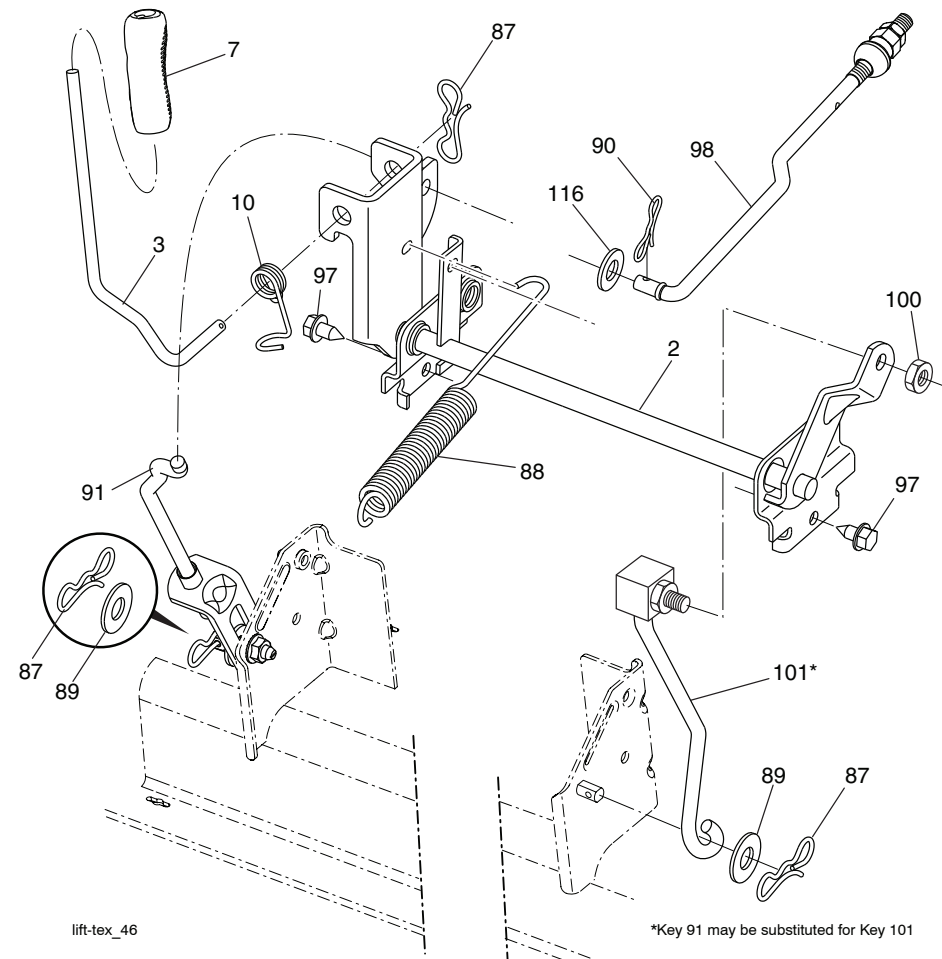
WHEELS & TIRES



KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106732X613	Rim Assembly, Front
4	59904	Tube, Front
5	106222X	Tire, Front 15 x 6.-6
6	278H	Fitting, Grease
7	9040H	Bearing, Flange
8	104757X428	Cap, Axle
9	138468	Tire, Rear 20 x 8-8
10	7152J	Tube, Rear
11	106108X613	Rim Assembly, Rear
--	144334	Sealant, Tire (10 oz. Tube)

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TRACTOR - - MODEL NUMBER 917.988240
LIFT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
2	422027	Shaft Asm., Lift
3	195231	Lever Asm., Lift RH
7	445060X428	Grip, Lever
10	196314	Spring Torsion
87	194209	Pin Cotter 7/16 Bow Tie Lock
88	410710	Spring Lift Assist
89	19191912	Washer Clear Zinc
90	194208	Pin Cotter 5/16 Bow Tie Lock
91	195181	Link Lift Susp Mower Rear

KEY NO.	PART NO.	DESCRIPTION
97	17000612	Screw 3/8-16 x .75
98	195270	Link Lift Susp. Front Mower
100	73930600	Nut Centerlock 3/8-16 unc
101	407003	Link Asm Lift Fxd
116	19151516	Washer 15/32 x 15/16 x 16 Ga

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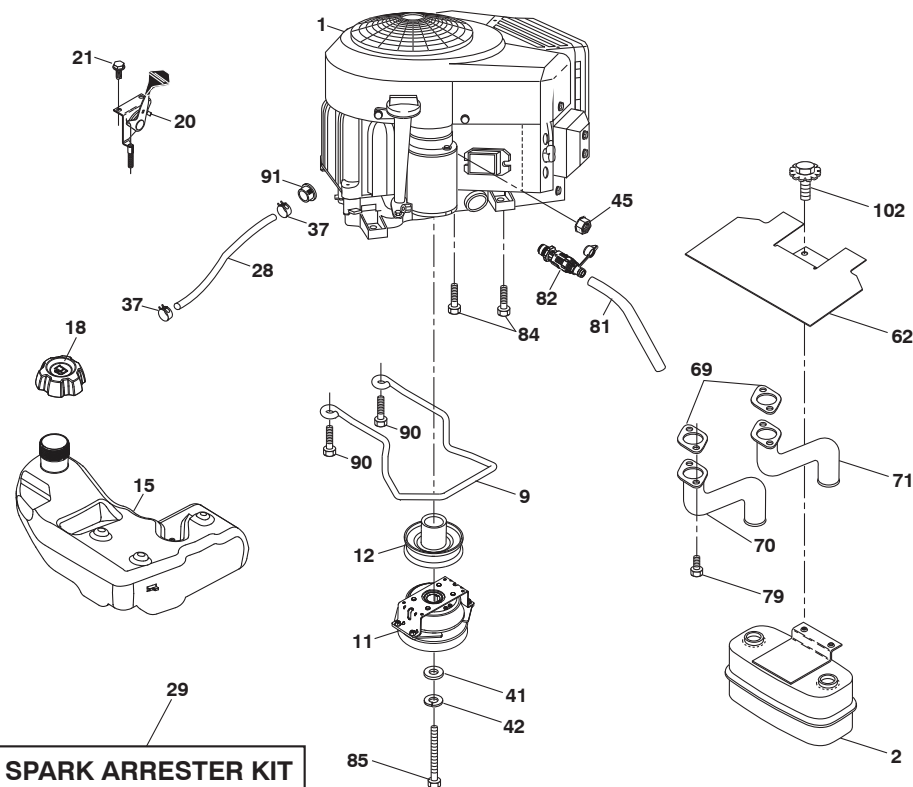
TRACTOR - - MODEL NUMBER 917.988240
GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	---	Transaxle, Tufftorq K46BT (426120) (See Transaxle Breakdown.)
2	123583X	Key
15	19131316	Washer 13/32 x 13/16 x 16 Ga.
17	413678	Spring, Brake
29	403806	Rod, Brake
33	12000001	Ring E
35	583864501	Rod, Brake, Park
37	188967	Washer Harden
42	8883R	Cover, Foot Pedal
49	72110614	Bolt
50	194327	Pulley Idler Flat
51	73900600	Lock Nut 3/8-16
52	194326	Idler V-Groove
56	130969	V-Belt, Drive
64	197865	Shaft Asm. Pedal Brake Control
73	74490540	Bolt 5/16-18 x 2-1/2 Gr. 5
99	415742	Rod Asm. Bypass
116	73900500	Nut Lock Hex Flange 5/16-18
125	17000512	Screw 5/16-18 x 3/4
143	17490508	Screw 5/16-18 x 1/2
153	4497H	Retainer Spring
159	76020412	Pin Cotter 1/8 x 3/4
160	169484	Retainer Clip
161	105709x	Spring, Return, Clutch
163	448275	Rod Pedal Control
166	429164	Nut, Push
167	405257	Latch Brake Parking
170	194322	Keeper Belt Centerspan
171	72110616	Bolt 3/8-16 unc
183	137057	Spacer Axle
184	196439X428	Handle Parking Brake
185	72110622	Bolt
186	194321	Spacer Retainer
187	19133210	Washer
188	582217001	Link Clutch Ground Drive, Long
189	194317	Bellcrank Ground Drive
190	194318	Keeper Bellcrank Ground Drive
196	17000616	Screw 3/8-16 x 1
197	585658601	Link Clutch Anti-Rotation
205	121748X	Washer
210	400980	Rocker Asm. Pedal Control
211	120183X	Bearing, Nylon
214	421263	Pad Pedal Forward
215	197301X428	Pad Pedal Reverse
216	196131	Bracket Pulley Idler
221	403187	Retainer Spring Clip Handle
222	79212010	Washer
225	403319	Keeper Belt Transaxle
227	17490512	Screw 5/16-18 x 3/4
325	585668502	Torque Strap K46 LT RH
326	585670802	Bracket TRQ STP 46 20" Tire RH
336	587259601	Bolt 5/16 - 18 x 1-3/4 Flanged

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

ENGINE

TRACTOR - - MODEL NUMBER 917.988240



SPARK ARRESTER KIT

engine-tex_bs-2cyl_155

MOWER DECK

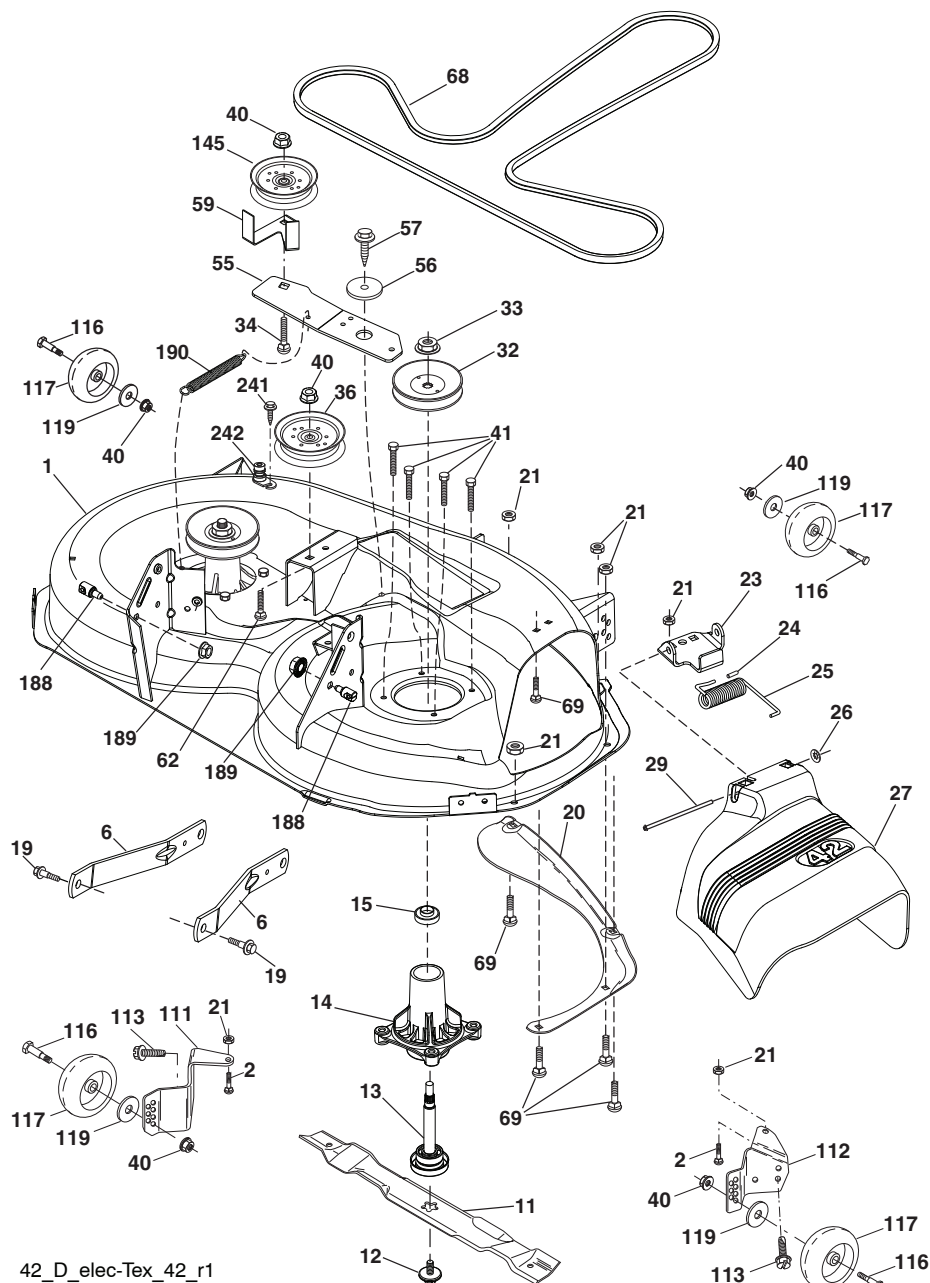
TRACTOR - - MODEL NUMBER 917.988240

KEY NO.	PART NO.	DESCRIPTION
1	196495X615	Mower Housing
2	72140506	Bolt RDHD SQNK5/16-18uncx3/4
6	195186	Arm Suspension
11	138971	Blade 42" High Lift
--	424752	Blade 42SP 3N1
--	139775	Blade 42" Mulching Premium
--	134149	Blade 42" Mulching Mandrel
--	422719	Blade Mower 42" 3N1 Premium
12	584309301	Screw
13	587256501	Shaft Assembly, Mandrel
14	187281	Housing, Mandrel
15	585323901	Bearing, Mandrel
19	196539	Bolt, Shoulder
20	159770	Baffle Vortex
21	73680500	Nut, Crownlock 5/16-18 unc
23	192557	Bracket, Deflector
24	105304X	Cap, Sleeve
25	197026	Spring, Torsion, Deflector
26	110452X	Nut, Push
27	193108X428	Shield, Deflector
29	131491	Rod, Hinge
32	153535	Pulley, Mandrel
33	400234	Nut, Toplock, Flanged
34	72110612	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5
36	197379	Pulley, Idler, Flat
40	73900600	Nut, Lock Flg. 3/8-16 unc
41	584953901	Bolt Hex
55	437110	Arm, Idler
56	199092	Spacer, Retainer
57	17000616	Screw 3/8-16 x 1
59	141043	Guard, Tuv Idler
62	72110616	Bolt 3/8-16 unc x 2
68	144959	V-Belt Drive
69	72140505	Bolt
111	404784	Bracket Wheel gauge LH
112	404785	Bracket Wheel gauge RH
113	17000510	Screw 5/16-18
116	4898H	Bolt Shld "A" 2.41 "B" 1.66
117	188606	Wheel Gage
119	19121414	Washer 3/8 x 7/8 x 14 Ga.
145	193197	Pulley Idler
188	195161	Stud Fastener
189	73900500	Nut Lock Hex Flange
190	197251	Spring Mower Drive
241	152927	Screw TT# 10-32.5.3/8 Flange
242	415598	Port Washout
--	587253301	Mandrel Assembly (Includes housing (key#14), shaft assembly (key#13), and bearing only (key#15) - pulley/nut/washer and blade bolt/washers not included)
--	582616501	Replacement Mower, Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

MOWER DECK

TRACTOR - - MODEL NUMBER 917.988240



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ENGINE

TRACTOR - - MODEL NUMBER 917.988240

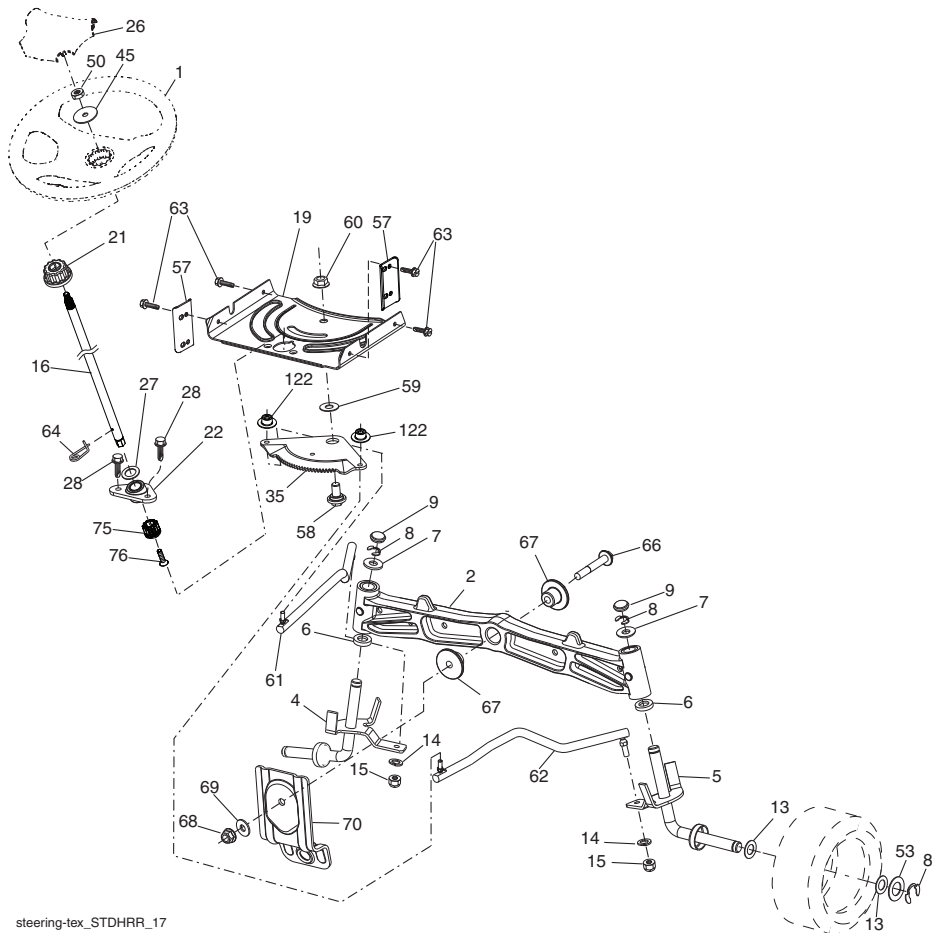
KEY NO.	PART NO.	DESCRIPTION
1	---	Engine B&S Model No. 44R677-0026-G1 (586607601) (See engine breakdown.)
2	445962	Muffler
9	501832602	Keeper Belt Engine
11	587241501	Clutch Electric
12	405097	Pulley Engine
15	532438025	Tank Fuel
18	585124802	Cap Fuel
20	421473X428	Control Throttle
21	416358	Screw 10 x .750 BOS Thread
28	8543R	Fuel Line
29	137180	Spark Arrester Kit
37	123487X	Clamp Hose
41	126197X	Washer 1-1/2 OD x 15/32 ID x .250
42	10040700	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
62	434017	Shield Heat Muffler
69	165391	Gasket
70	581881101	Exhaust Tube LH
71	581881001	Exhaust Tube RH
79	183906	Screw 5/16-18 x .75
81	148456	Tube Drain Oil Easy
82	428287	Valve Oil Drain
84	17060620	Screw 3/8-16 x 1-1/4
85	581332804	Clutch Bolt 7/16-20 x 3.5
90	17000616	Screw 3/8-16 x 1.0
91	187495	Bushing
102	17000512	Screw 5/16-18 x 3/4

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - - MODEL NUMBER 917.988240 STEERING ASSEMBLY



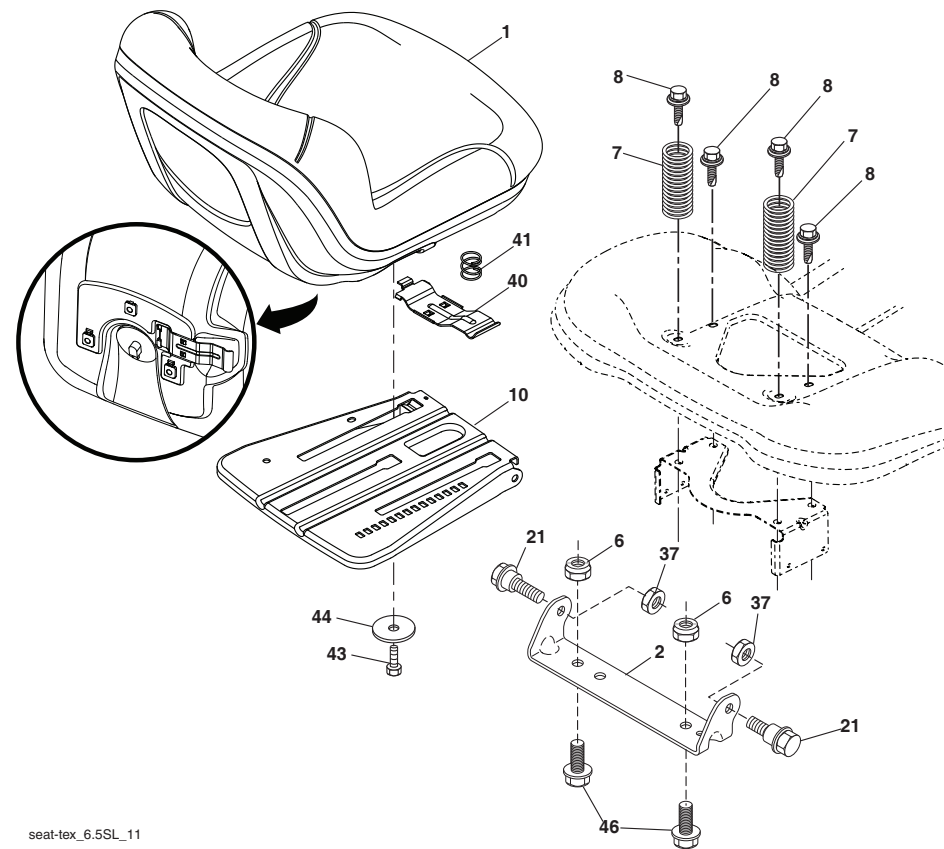
steering-tex_STDHRR_17

KEY NO.	PART NO.	DESCRIPTION
1	414803X428	Wheel, Steering
2	195968	Axle Asm., Front
4	403087	Spindle Asm., LH
5	403088	Spindle Asm., RH
6	6266H	Thrust Washer
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Klip #T5304-75
9	184946X667	Cap, Spindle
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	10040600	Washer, Lock Hvy Hlcl Spr 3/8
15	73540600	Nut, Crown Lock 3/8-24 unf
16	587016002	Shaft Steering
19	194729	Plate Steering
21	586840201	Adapter, Wheel Steering
22	585029802	Bearing Subasm Shaft Steer Low
26	414852X428	Insert, Wheel Steering
27	19211616	Washer 21/32 x 1 x 16 Ga.
28	17000612	Screw 3/8-16 x 3/4
35	194732	Gear, Sector Plate
45	587016401	Washer 3/8 ID 2-3/8 OD 12 Ga.
50	73900600	Nut Lock Flg 3/8-16 unc

KEY NO.	PART NO.	DESCRIPTION
53	188967	Washer Hardened.793x1.637x.060
57	407465	Bracket Upstop
58	194747	Bolt Shoulder Sector Pivot CFM
59	194748	Washer Thrust Sector Steering
60	73971000	Nut Flange Lock 5/8-11
61	194740	Draglink LH
62	194741	Draglink, RH
63	17000512	Screw 5/16-18 x 3/4
64	199849	Retainer Clip Spring Steering
66	71020748	Bolt Hex Fghd 7/16-14 x 3 Serr
67	194737	Bushing PM Front Axle
68	73900700	Nut Lock Flange 7/16-14 Gr. 5
69	199162	Washer 1.5 x .505 x .118
70	585338801	Bracket Deck Susp. Front
75	580683701	Pinion
76	580683601	Screw Head Sock
122	444962	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER 917.988240 SEAT ASSEMBLY



seat-tex_6.5SL_11

KEY NO.	PART NO.	DESCRIPTION
1	586507601	Seat
2	180166	Bracket Pivot Fender
6	73800600	Nut, Lock W/Ins. 3/8-16 unc
7	587613301	Spring, Seat Cprsn
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems
10	196977	Pan, Seat
21	587907801	Bolt, Shoulder 5/16-18 x 5/8
37	73800500	Nut, Lock 5/16-18 unc
40	197661	Handle Slide Seat

KEY NO.	PART NO.	DESCRIPTION
41	198200	Spring Latch Seat
43	74760612	Bolt 3/8-16 x 3/4
44	19133812	Washer 13/32 x 2-3/8 x 12 Ga.
46	588090401	Bolt 3/8-16 x 1, 1.25 OD

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm