DIXON ZTR

Parts Manual

SpeedZTR 42 CE / 966808403



Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

Form Number 115 456327 Rev A 2012-01-05

When you need spare parts or support in service questions, warranty issues, etc., please consult the following professional:

This Parts Manual belongs to the machine with the manufacturing number:	Engine	Transmission

Manufacturing Number

The machine's manufacturing number can be found on the printed plate affixed to the engine compartment.

Stated on the plate, from the top are:

- The machine's type designation (I.D.).
- The manufacturer's type number (Model).
- The machine's serial number (Serial no.)

Please have the type designation and serial number available when ordering spare parts.

The engine's manufacturing number is stamped on one of the valve covers.

The plate states:

- The engine's model.
- The engine's type.
- Code

Please have these available when ordering spare parts.

Wheel motors and hydrostatic pumps have a barcode decal affixed at the rear.

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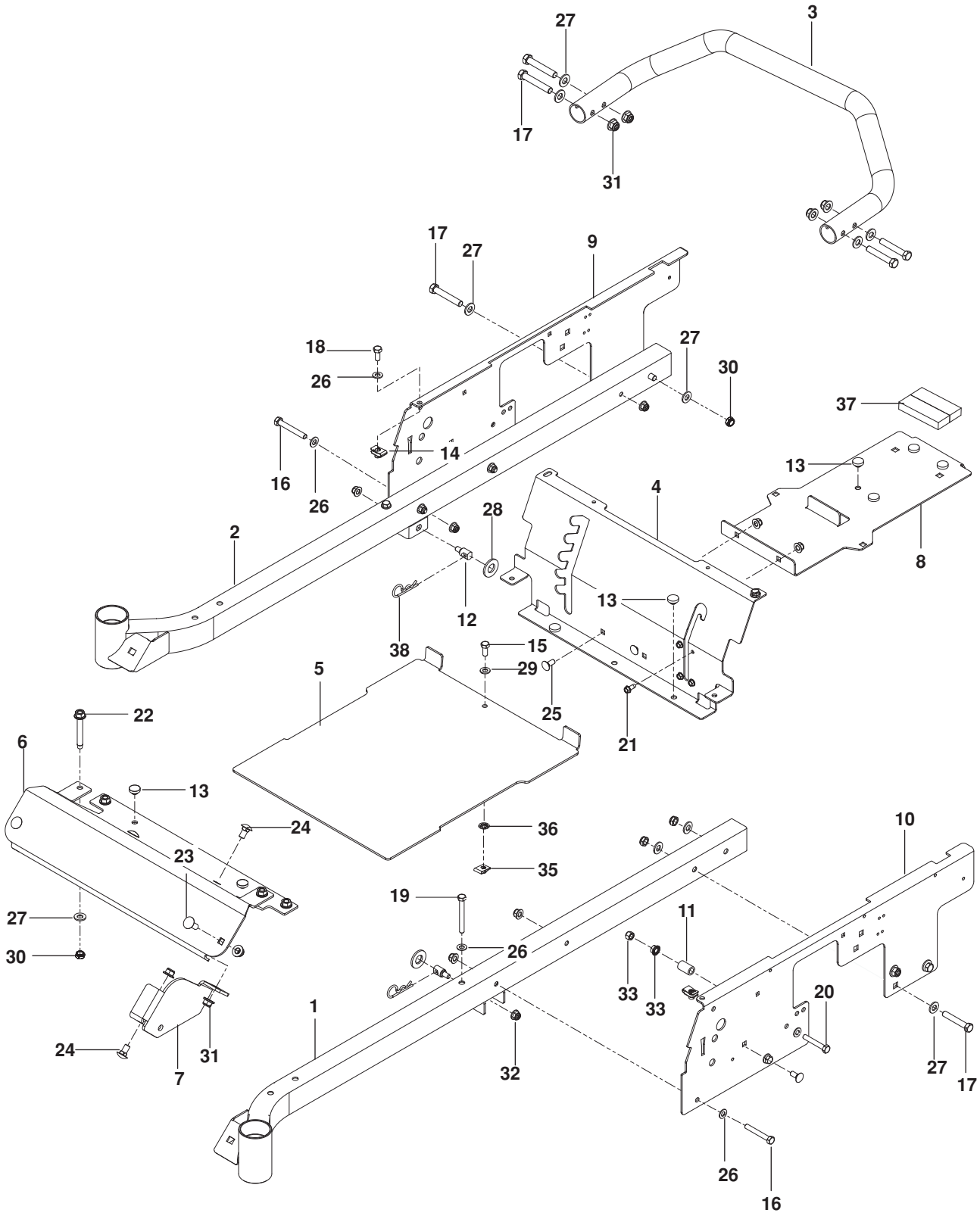
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NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

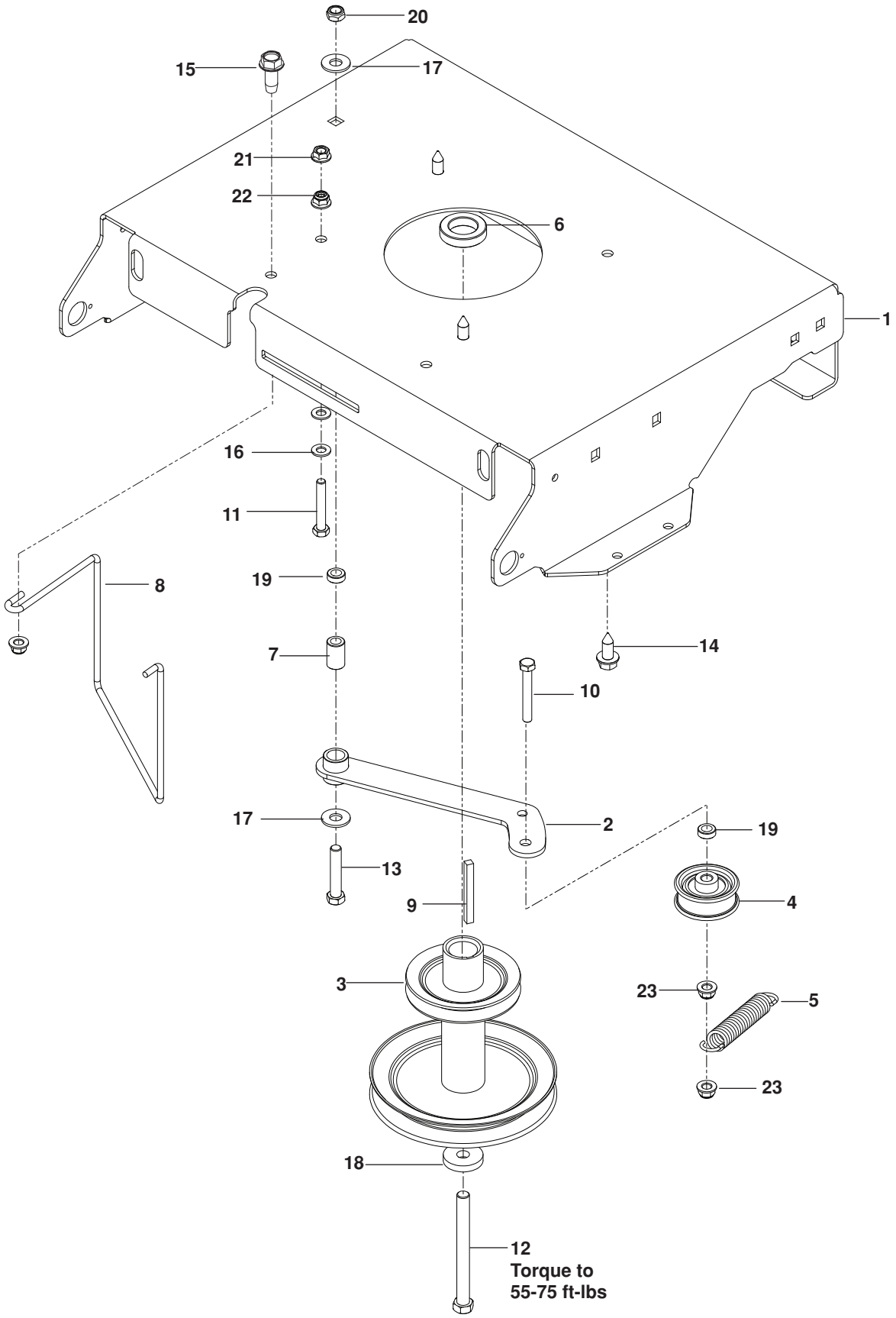
FRAME


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FRAME

ITEM	PART NO.	QTY.	DESCRIPTION
1..	525 454703	1	FRAME TUBE, LT BLU
2..	525 454903	1	FRAME TUBE, RT BLU
3..	574 354703	1	BAR, IMPACT BLU
4..	575 661303	1	PANEL, SEAT SUPPORT BLU
5..	577 677403	1	FOOT PLATE BLU
6..	574 779802	1	FOOT REST BLU
7..	525 605502	1	BRACKET, FRONT DECK BLK
8..	525 798402	1	SUPPORT, TANK BLK
9..	575 328403	1	PLATE, RT BLU
10..	575 328303	1	PLATE, LT BLU
11..	539 119087	2	BUSHING
12..	532 195161	2	STUD w/ ANTI-ROTATE
13..	539 102587	9	GROMMET, BUMPER
14..	539 104763	4	RETAINER, U TYPE
15..	539 990580	1	HCS ¼-20 x ¾
16..	539 976938	4	HCS 5/16-18 x 2¼
17..	539 990629	8	HCS 3/8-16 x 2¼
18..	539 976934	2	HCS 5/16-18 x ¾
19..	539 101721	2	HCS 5/16-18 x 2¾
20..	539 976937	2	HCS 5/16-18 x 2
21..	539 990362	4	SCREW ¼-20 x 5/8 SLF TAP
22..	539 111976	4	BOLT 3/8-16 x 2 5/8 THD FRM
23..	539 990645	2	RHSNB 3/8-16 x 1
24..	539 111785	3	RHSNB 3/8-16 x ¾
25..	539 990316	2	RHSNB 5/16-18 x ¾
26..	539 990188	10	WASHER 5/16 SAE FLT
27..	539 990122	17	WASHER 3/8 SAE FLT
28..	539 976982	2	WASHER 5/8 SAE FLT
29..	539 990055	1	WASHER ¼ FLT SAE
30..	539 200282	8	NUT 3/8-16 HEX JAM NYLOC
31..	521 996501	12	NUT 3/8-16 HEX FLG NYLOC
32..	539 112899	13	NUT 5/16-18 HEX FLG NYLOC
33..	539 990585	4	NUT 5/16-18 HEX WHIZLK
34..	539 990717	6	NUT 5/16-18 HEX NYLOC
35..	532 174814	1	NUT, U TYPE
36..	532 423062	1	PALNUT
37..	539 110290	2	FOAM STRIP
38..	539 976989	2	HAIRPIN

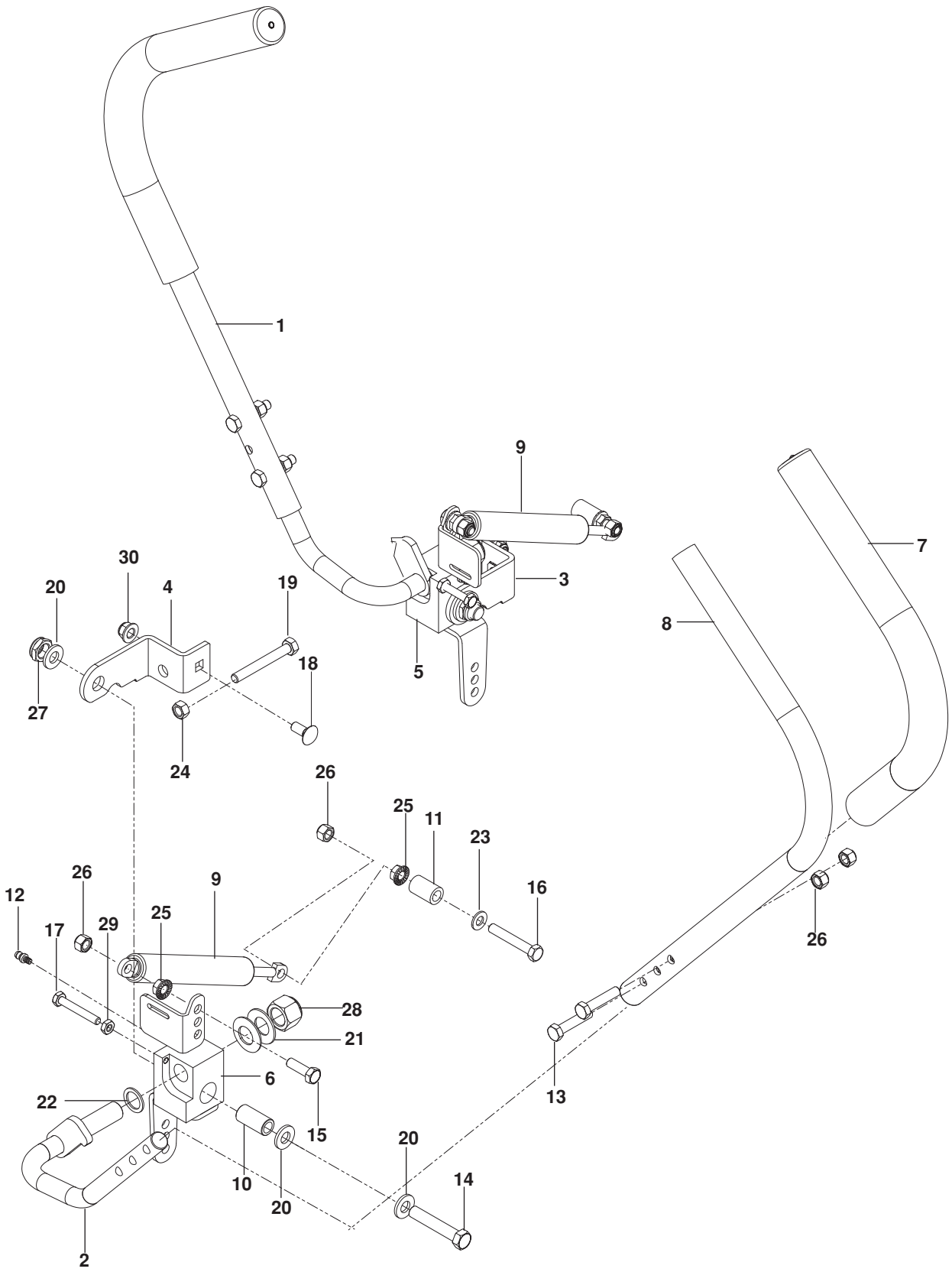
ENGINE PLATE



ENGINE PLATE

ITEM	PART NO.	QTY.	DESCRIPTION
1..	578 156303	1	PLATE, ENGINE BLU
2..	574 497504	1	ARM IDLER
3..	539 120812	1	PULLEY, IDLER
4..	574 382001	1	PULLEY, ENGINE
5..	539 116350	1	SPRING 3½
6..	539 114387	1	SPACER
7..	539 115270	1	BUSHING, METAL
8..	575 952201	1	KEEPER, BELT
9..	539 917033	1	KEY ¼ SQ x 2½ LG
10..	539 101350	1	HCS 3/8-16 x 3 TPBLT
11..	539 976937	1	HCS 5/16-18 x 2
12..	574 882801	1	HCS 7/16-20 x 4
13..	539 990588	1	HCS 3/8-16 x 2
14..	532 120616	3	HHFS 3/8-16 x 1 THD FRM
15..	539 107476	1	BOLT 3/8-16 x 1 THD FRM
16..	539 990188	2	WASHER 5/16 SAE FLT
17..	539 990517	2	WASHER 3/8 STD FLT
18..	539 115546	1	WASHER
19..	539 109562	1	WASHER 3/8 x ¾ SPEC
20..	539 200282	1	NUT 3/8-16 HEX JAM NYLOC
21..	539 990585	1	NUT 5/16-18 HEX WHIZLK
22..	539 112899	1	NUT 5/16-18 HEX FLG NYLOC
23..	521 996501	1	NUT 3/8-16 HEX FLG NYLOC
NOT SHOWN			
	576 014301	1	PIGTAIL
	575 934901	1	GUARD, MUFFLER
	539 133026	1	GUARD, ENGINE SCREEN

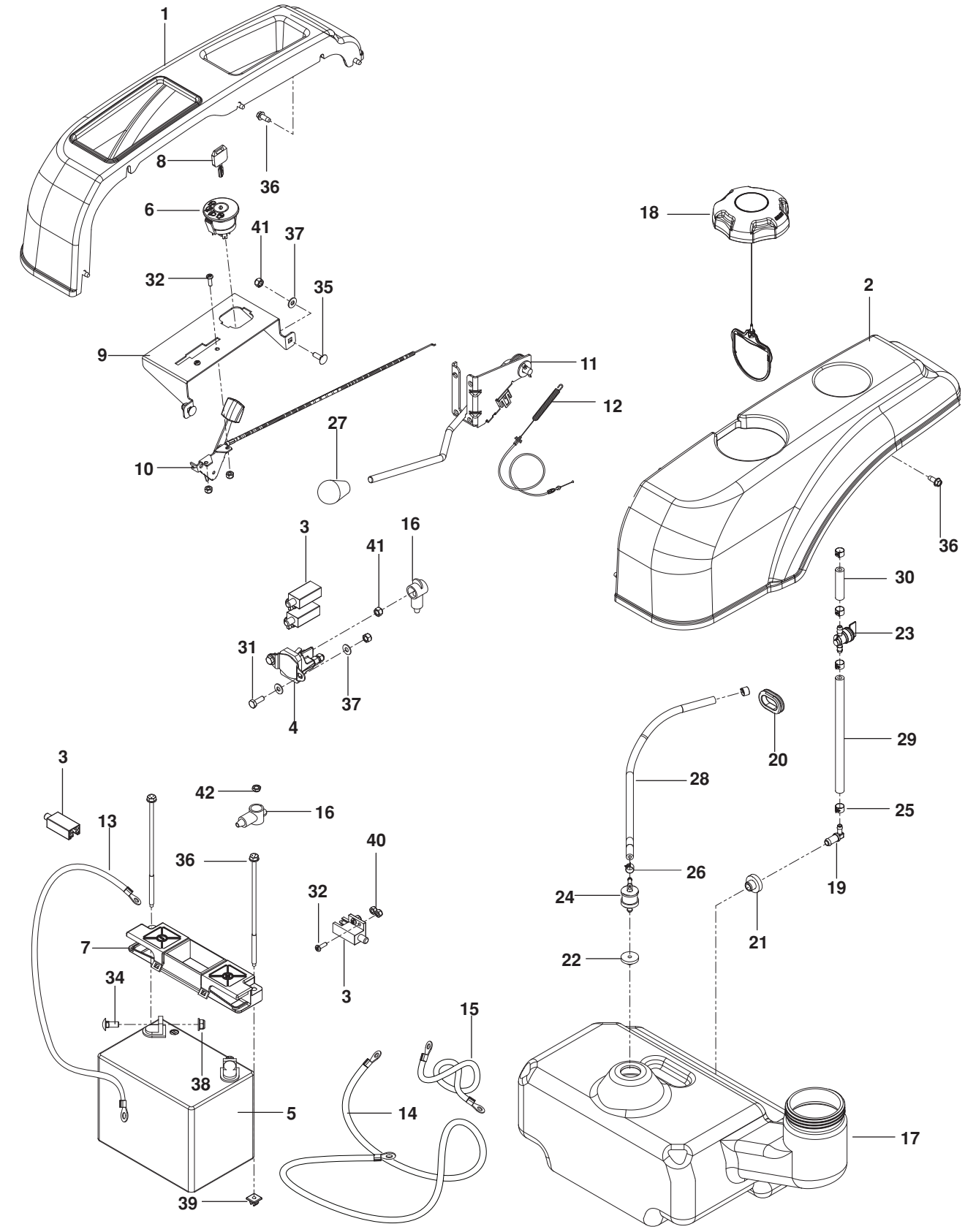
STEERING


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STEERING

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 120159	1	LOWER LEVER, RT
2..	539 120162	1	LOWER LEVER, LT
3..	539 117949	1	SUPPORT, STEER CNTRL RT
4..	539 117950	1	SUPPORT, STEER CNTRL LT
5..	539 120984	1	PIVOT, RT
6..	539 120983	1	PIVOT, LT
7..	539 120899	2	GRIP
8..	539 120160	2	LEVER, UPPER
9..	539 114453	2	DAMPENER
10..	539 120956	2	BUSHING ½ ID x ¾ OD
11..	539 119087	2	BUSHING
12..	539 115638	2	ZERK
13..	539 976935	4	HCS 5/16-18 x 1½
14..	539 101332	2	HCS ½-13 x 2¾
15..	539 990209	2	HCS 5/16-18 x 1
16..	539 976937	2	HCS 5/16-18 x 2
17..	539 991003	2	HCS ¼-20 x 1¾
18..	539 990316	2	RHSNB 5/16-18 x ¾
19..	539 108396	2	HCS 5/16-18 x 2½ TPBLT
20..	539 990250	6	WASHER ½ SAE
21..	539 911121	4	WASHER 5/8 BELLEVILLE
22..	539 115570	2	WASHER, SPECIAL
23..	539 990188	2	WASHER 5/16 SAE FLT
24..	539 990196	2	NUT 5/16-18 HEX
25..	539 990585	2	NUT 5/16-18 HEX WHIZLK
26..	539 990717	6	NUT 5/16-18 HEX NYLOC
27..	539 108010	2	NUT ½-13 JAM NYLOC GR 2
28..	539 110340	2	NUT 5/8-11 NYLOC
29..	539 991112	2	NUT ¼-20 JAM
30..	539 112899	2	NUT 5/16-18 HEX FLG NYLOC

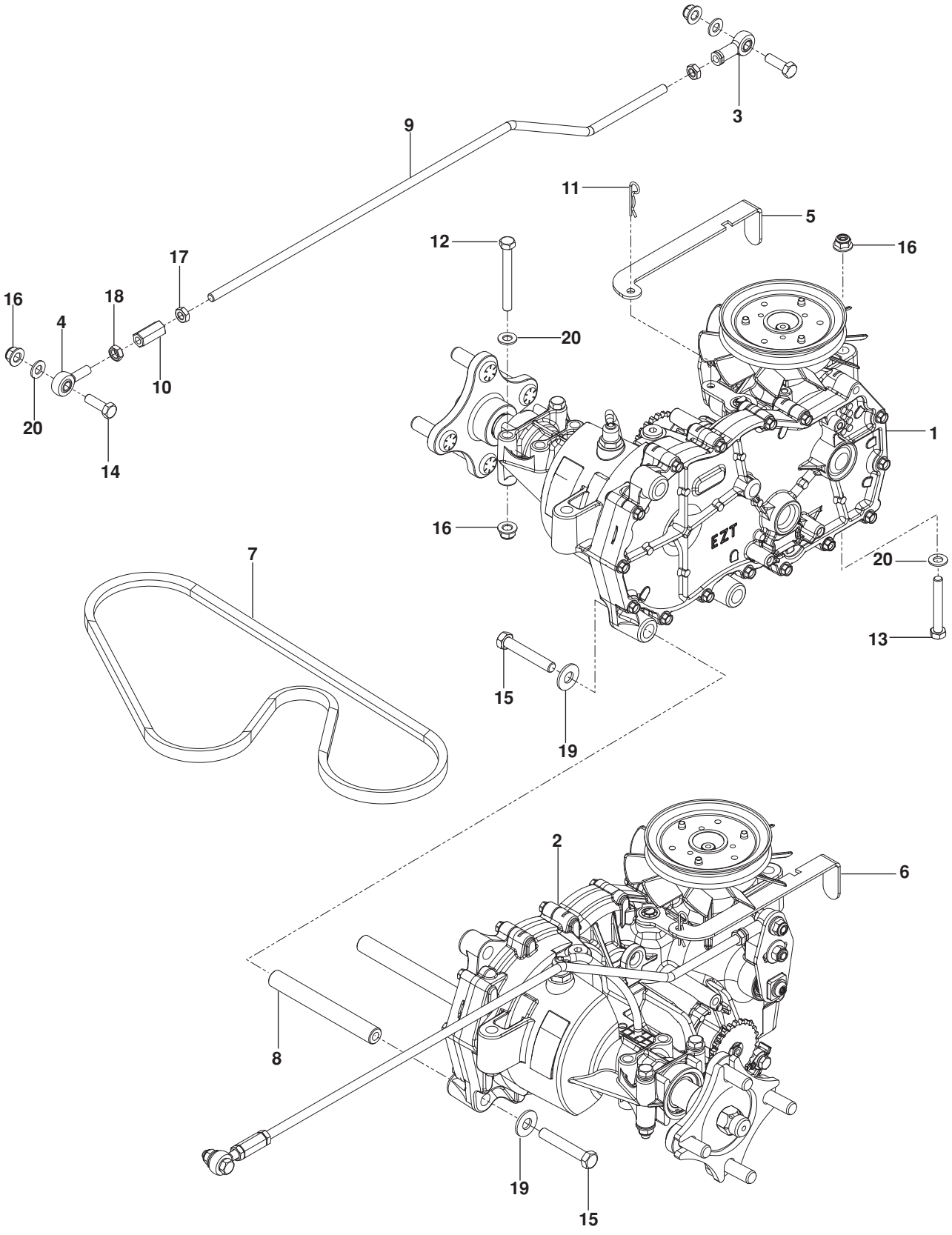
IGNITION


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IGNITION

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 120193	1	FENDER, RT
2..	539 120192	1	FENDER, LT
3..	532 109553	4	SWITCH
4..	539 101714	1	SOLENOID
5..	539 102436	1	BATTERY
6..	539 107541	1	SWITCH, IGNITION
7..	539 107628	1	HOLD DOWN, BATTERY
8..	532 140401	1	KEY, IGNITION
9..	525 598601	1	PANEL, CONTROL
10..	539 120222	1	CABLE, THROTTLE
11..	575 661501	1	CLUTCH ASSY w/ CABLE
12..	532 193235	1	CABLE, CLUTCH
13..	539 110068	1	CABLE, BATTERY NEG 25"
14..	539 104974	1	CABLE, BATTERY POS 31"
15..	539 103306	1	CABLE, BATTERY POS 19"
16..	539 116400	3	TERMINAL COVER, SM
17..	576 369501	1	TANK, FUEL
18..	575 018101	1	CAP, FUEL w/ TETHER
19..	539 110432	1	ELBOW
20..	539 105974	1	GROMMET
21..	539 105245	1	GROMMET
22..	576 618201	1	GROMMET
23..	539 916325	1	VALVE, FUEL
24..	576 618101	1	VALVE, FUEL CHECK
25..	539 912222	4	CLAMP, HOSE
26..	575 436501	4	CLAMP, HOSE
27..	539 132624	1	KNOB, CLUTCH
28..	574 521305	1	HOSE, FUEL 3/16 x 20
29..	539 115736	1	HOSE ¼ x 8
30..	539 121486	1	HOSE, ¼ x 2
31..	539 990580	2	HCS ¼-20 x ¾
32..	539 976952	8	SCREW 10-24 x 5/8
33..	539 990362	9	SCREW ¼-20 x 5/8 SLF TAP
34..	539 990316	2	RHSNB 5/16-18 x ¾
35..	539 990074	2	RHSNB ¼-20 x ¾ GR 2
36..	539 107632	2	BOLT ¼ x 7½
37..	539 990055	6	WASHER ¼ FLT SAE
38..	539 112899	2	NUT 5/16-18 HEX FLG NYLOC
39..	539 107629	2	NUT ¼ PUSH NYLON
40..	539 976977	8	NUT 10-24 HEX NYLOC
41..	539 976978	4	NUT ¼-20 HEX NYLOC
42..	539 108120	1	NUT ¼-20 HEX THIN NYLOC
NOT SHOWN			
	574 658201	1	WIRING HARNESS

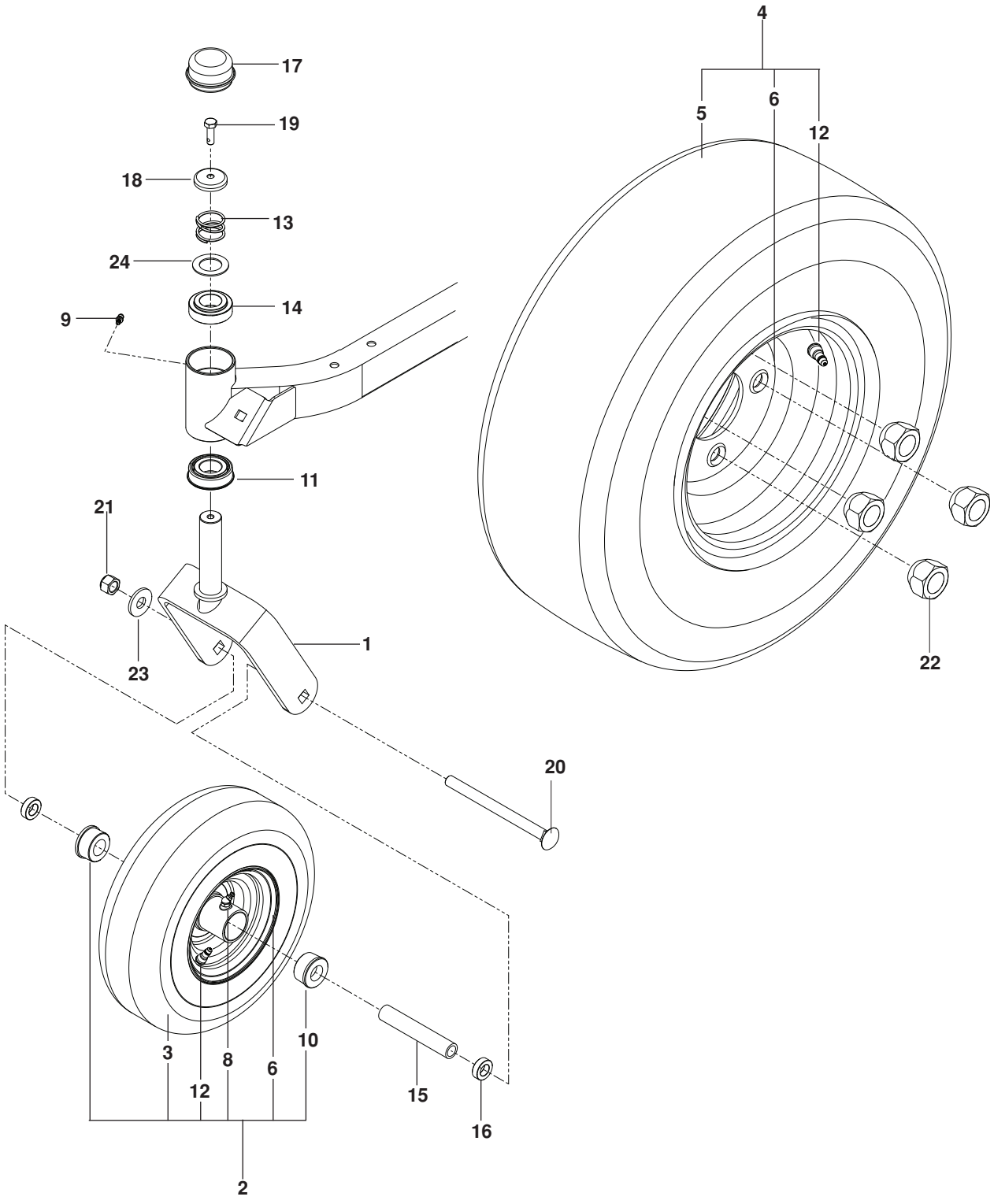
HYDRAULIC PUMP / MOTOR



HYDRAULIC PUMP / MOTOR

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 120152	1	HYDRO, RT
2..	539 120153	1	HYDRO, LT
3..	539 115729	2	ROD END, RT
4..	539 116690	2	ROD END, MALE LT
5..	539 120157	1	RELEASE HANDLE, RT
6..	539 120156	1	RELEASE HANDLE, LT
7..	575 852401	1	BELT, EZT
8..	574 356501	2	SPACER, HYDRO
9..	539 120169	2	ROD, CONTROL
10..	539 116689	2	ROD END COUPLER
11..	539 976988	2	HAIRPIN COTTER
12..	539 101721	4	HCS 5/16-18 x 2¾
13..	539 976938	2	HCS 5/16-18 x 2¼
14..	539 990209	4	HCS 5/16-18 x 1
15..	539 990629	4	HCS 3/8-16 x 2¼
16..	539 112899	10	NUT 5/16-18 HEX FLG NYLOC
17..	539 115502	4	NUT 5/16-24 HEX JAM
18..	539 991073	2	NUT 5/16-24 HEX JAM LT
19..	539 990517	4	WASHER 3/8 STD FLT
20..	539 990188	10	WASHER 5/16 SAE FLT

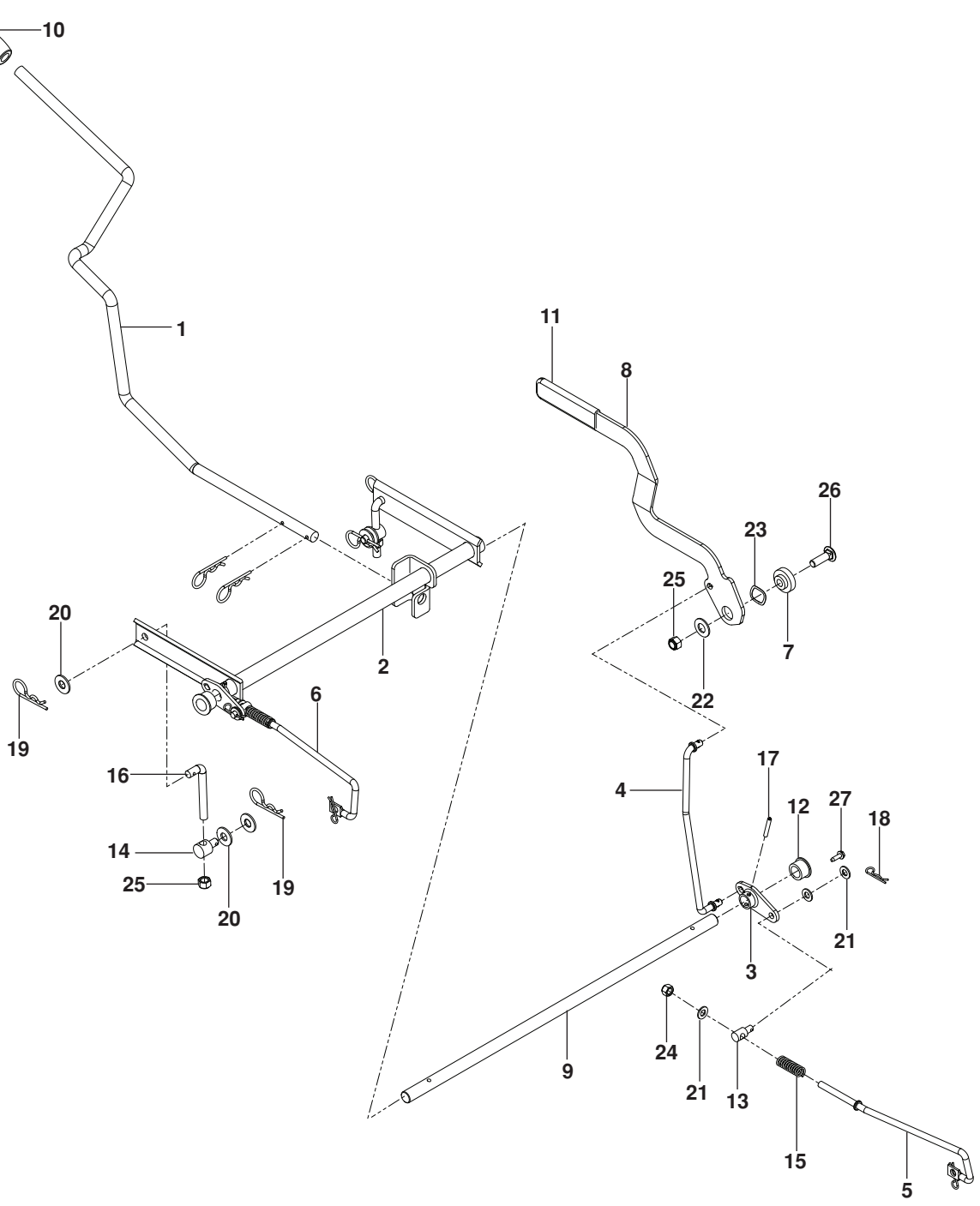
WHEELS / TIRES



WHEELS / TIRES

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 123593	2	YOKE, CASTER BLU
2..	516 001901	2	CASTER TIRE ASSY
3..	539 114697	2	TIRE, CASTER
4..	574 383701	2	WHEEL ASSY REAR
5..	539 117555	2	TIRE 4 PLY 18 x 7.5 x 8
6..	539 106994	2	RIM, CASTER
7..	574 383601	2	RIM, REAR
8..	539 103300	2	ZERK
9..	539 115638	2	ZERK
10..	576 617801	4	BEARING, FLANGED
11..	539 112660	2	BEARING, FLANGED
12..	539 912234	4	VALVE
13..	539 115747	2	SPRING, CASTER
14..	539 117901	2	BUSHING, CASTER
15..	539 105543	2	SPACER
16..	539 114805	4	SPACER 5/16
17..	539 102535	2	CAP, GREASE
18..	539 115749	2	PLUG, CASTER
19..	539 115566	2	HHB 5/16-18 x 1 NYLOC
20..	539 121159	2	RHSNB ½-13 x 6½
21..	539 200100	2	NUT ½ HEX CNTRLK
22..	539 101173	8	NUT ½ LUG
23..	539 109554	2	WASHER ½ FLT
24..	539 115675	2	WASHER

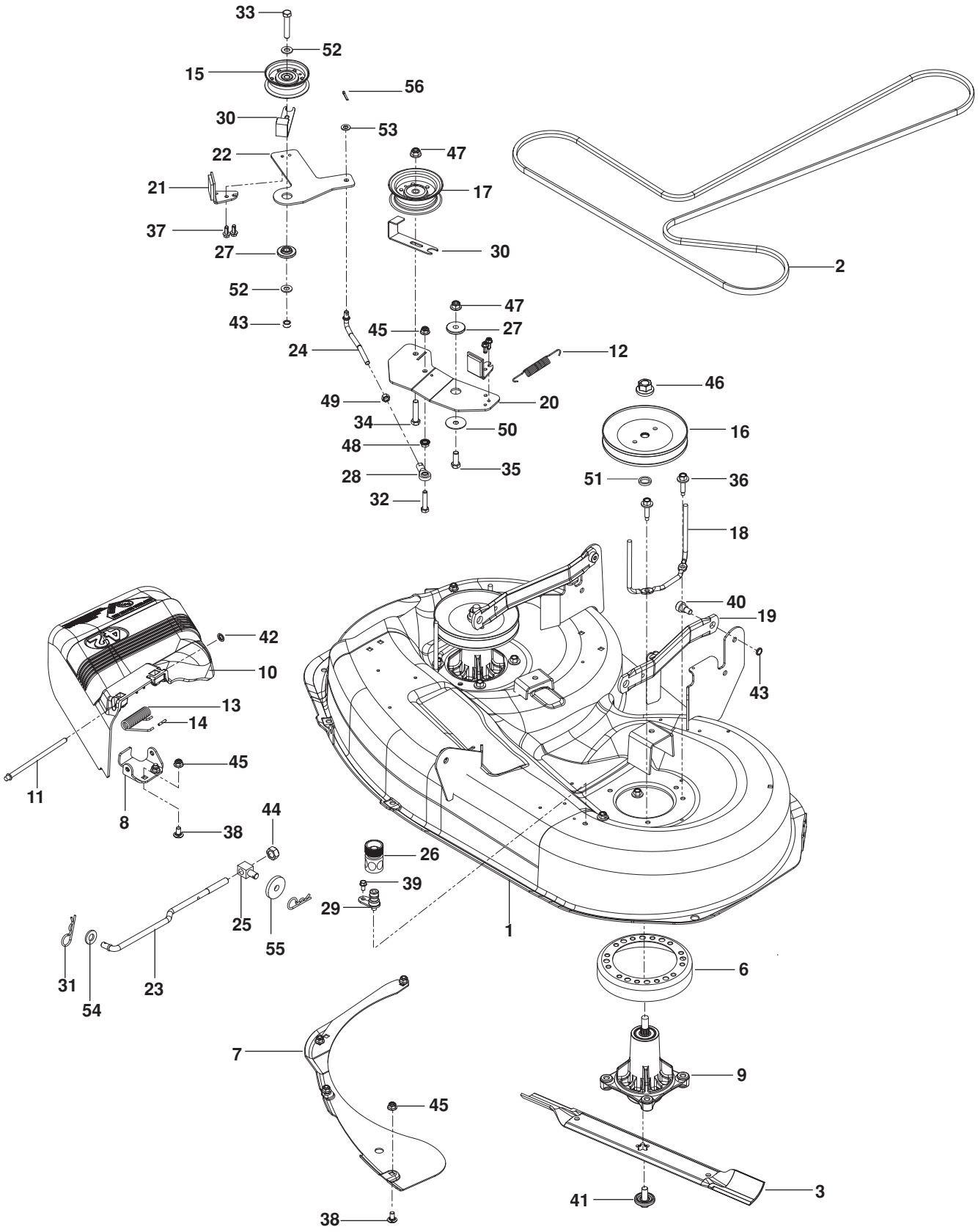
BRAKE / DECK LIFT



BRAKE / DECK LIFT

ITEM	PART NO.	QTY.	DESCRIPTION
1..	525 580402	1	HANDLE, LIFT
2..	574 356802	1	SHAFT, LIFT
3..	525 580201	2	BELLCRANK, BRAKE
4..	525 735701	1	LINKAGE, UPPER
5..	525 583601	1	LINKAGE, BRAKE RT
6..	525 583701	1	LINKAGE, BRAKE LT
7..	539 120220	1	PIVOT, BRAKE ARM
8..	525 485602	1	HANDLE, BRAKE
9..	574 356601	1	ROD, BRAKE
10..	532 196492	1	GRIP, LIFT HANDLE
11..	539 120921	1	GRIP, BRAKE HANDLE
12..	539 109368	2	BUSHING, PLASTIC
13..	539 112308	2	SWIVEL, BRAKE
14..	539 118179	2	SWIVEL
15..	539 101224	2	SPRING
16..	539 115247	2	L-ROD 3 1/8"
17..	539 101082	2	ROLL PIN 3/16"
18..	539 976988	4	HAIRPIN COTTER
19..	539 976989	6	HAIRPIN
20..	539 990517	7	WASHER 3/8 STD FLT
21..	539 990188	6	WASHER 5/16 SAE FLT
22..	539 102843	1	WASHER 7/16 SPRING DISK
23..	539 133007	1	WASHER, .825
24..	539 990717	2	NUT 5/16-18 HEX NYLOC
25..	539 976979	3	NUT 3/8-16 HEX NYLOC
26..	539 100413	1	RHSNB 3/8-16 x 1¼
27..	539 991034	2	SCREW 10-24 x 5/8" WSH HD

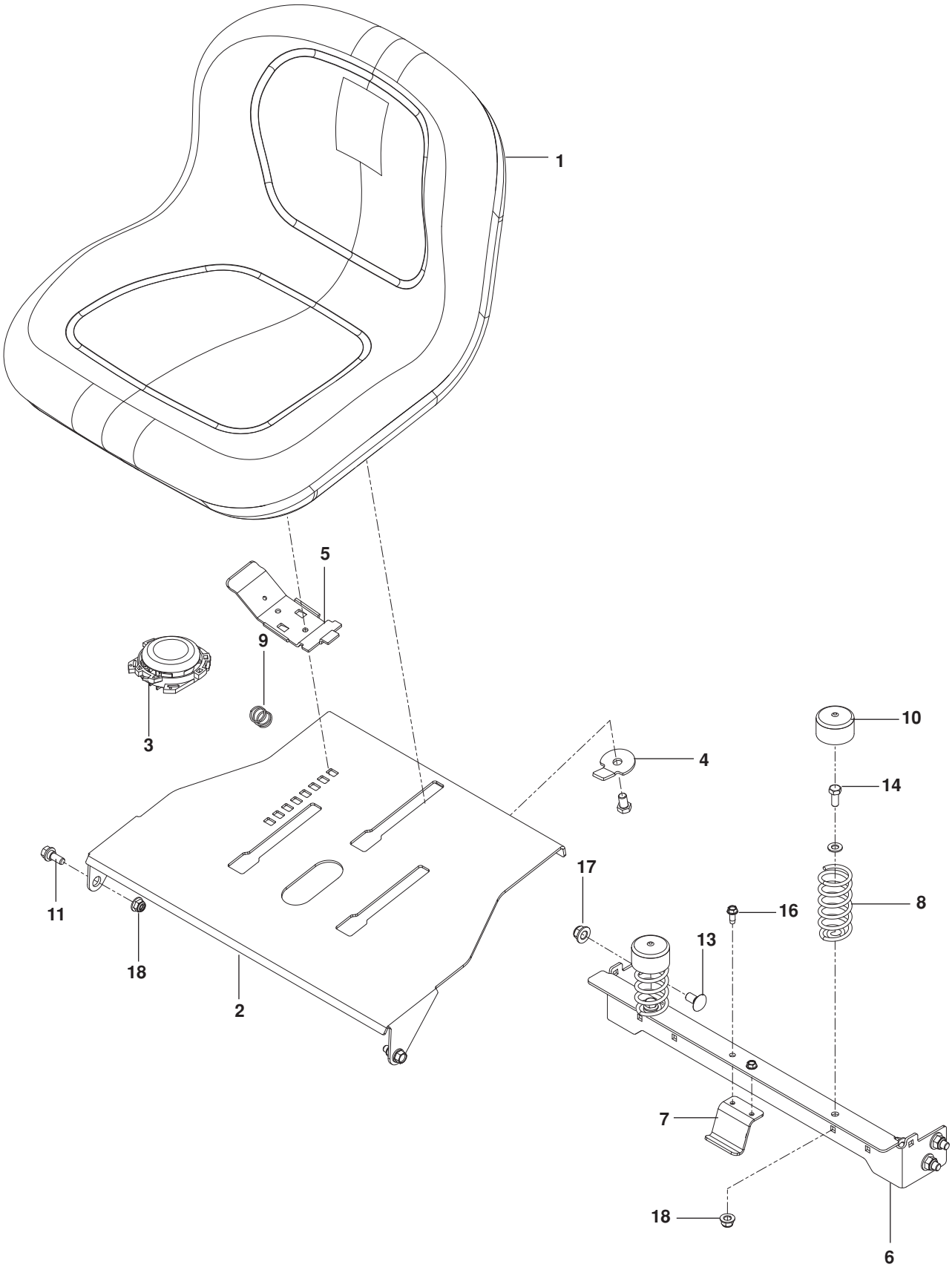
MOWER DECK / CUTTING DECK



MOWER DECK / CUTTING DECK

ITEM	PART NO.	QTY.	DESCRIPTION
1..	575 699802	1	DECK w/ SAFETY DECALS
2..	574 173003	1	BELT
3..	532 134149	2	BLADE 42"
4..	539 990365	1	HAIR PIN
5..	539 976989	2	HAIR PIN 4
6..	539 107518	2	STRIPPER, ROUND
7..	539 110463	1	BAFFLE, DECK
8..	532 192557	1	BRACKET, DEFLECTOR
9..	532 192870	2	MANDREL
10..	532 193108	1	SHIELD, DEFLECTOR
11..	539 110462	1	ROD, HINGE
12..	532 401872	1	SPRING, RETURN
13..	539 110328	1	SPRING, TORSION
14..	539 107627	1	CAP, SLEEVE
15..	539 919078	1	PULLEY, IDLER
16..	532 195945	2	PULLEY, MANDREL
17..	532 177968	1	PULLEY, IDLER
18..	532 400140	2	KEEPER, PULLEY
19..	532 195185	2	ARM, SUSPENSION REAR
20..	574 694502	1	ARM, IDLER
21..	529 311801	2	ARM, LT BRAKE
22..	574 693302	1	ARM, BRAKE
23..	532 195740	1	LINK, SUSPENSION
24..	574 694601	1	LINKAGE, DECK BRAKE
25..	539 114789	1	SWIVEL
26..	532 416405	1	QUICK CONNECT
27..	532 199092	2	SPACER RETAINER
28..	539 102590	1	BALL END, RT
29..	532 415598	1	WASHOUT PORT
30..	577 209101	2	GUIDE, BELT
31..	539 976989	2	HAIRPIN 4
32..	539 976935	1	HCS $^{5}/_{16}$-18 x 1½
33..	539 990588	1	HCS $^{3}/_{8}$-16 x 2
34..	539 990730	1	HCS $^{3}/_{8}$-16 x 1¾
35..	539 990563	2	HCS $^{3}/_{8}$-16 x 1
36..	539 107630	8	SCREW, WASHER HEAD
37..	539 107631	4	SCREW ¼ -20 x $^{5}/_{8}$
38..	539 990799	8	RHSNB $^{5}/_{16}$-18 x $^{5}/_{8}$
39..	539 990134	1	BOLT 10-24 x $^{5}/_{8}$ WSHER HD
40..	539 113621	2	BOLT $^{3}/_{8}$-16 x $^{3}/_{8}$ SKT HD
41..	532 193003	2	BOLT, WASHER
42..	539 107626	1	PUSHNUT
43..	539 200282	3	NUT $^{3}/_{8}$-16 HEX JAM NYLOC
44..	573 975201	1	NUT $^{7}/_{16}$-20 HEX NYLOC
45..	539 112899	9	NUT $^{5}/_{16}$-18 HEX FLG NYLOC
46..	539 107590	2	NUT $^{9}/_{16}$ TOP CNTRLK
47..	521 996501	2	NUT $^{3}/_{8}$-16 HEX FLG NYLOC
48..	539 990585	1	NUT $^{5}/_{16}$-18 HEX WHIZLK
49..	539 990196	1	NUT $^{5}/_{16}$-18 HEX
50..	539 102998	1	WASHER, FRICTION
51..	539 107520	2	WASHER / SPACER
52..	539 990122	2	WASHER $^{3}/_{8}$ SAE FLT
53..	539 990188	1	WASHER $^{5}/_{16}$ SAE FLT
54..	539 990250	1	WASHER ½ SAE
55..	539 106504	1	WASHER, HEAVY

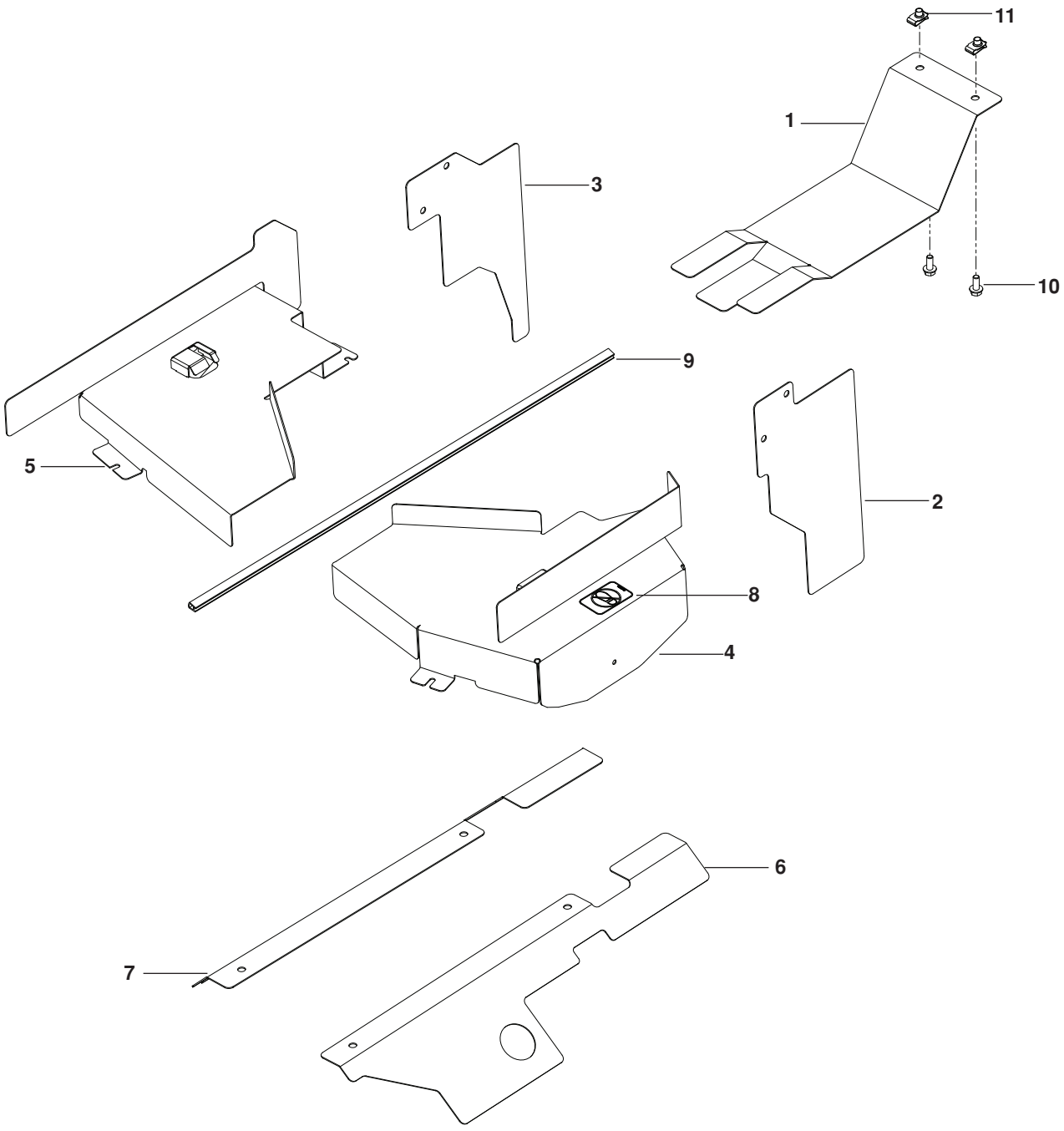
SEAT



SEAT

ITEM	PART NO.	QTY.	DESCRIPTION
1..	522 598901	1	SEAT
2..	574 356303	1	PLATE, SEAT BLU
3..	539 132140	1	SWITCH, SEAT N/C
4..	574 191002	1	STOP, SEAT
5..	532 197661	1	HANDLE, SEAT SLIDE
6..	574 356403	1	SEAT SUPPORT, REAR BLU
7..	525 864502	1	BRACKET, FUEL TANK BLK
8..	539 122632	2	SPRING, SEAT
9..	532 198200	1	SPRING, SEAT SLIDE
10..	539 119884	2	CAP, SPRING
11..	539 110303	2	BOLT 5/16-SHOULDER
12..	539 107476	1	BOLT 3/8-16 x 1 THD FRM
13..	539 111785	3	RHSNB 3/8-16 x 3/4
14..	539 108503	3	HCS 3/8-16 x 5/8
15..	539 976934	2	HCS 5/16-18 x 3/4
16..	539 990362	2	SCREW 1/4-20 x 5/8 SLF TAP
17..	521 996501	3	NUT 3/8-16 HEX FLG NYLOC
18..	539 112899	4	NUT 5/16-18 HEX FLG NYLOC

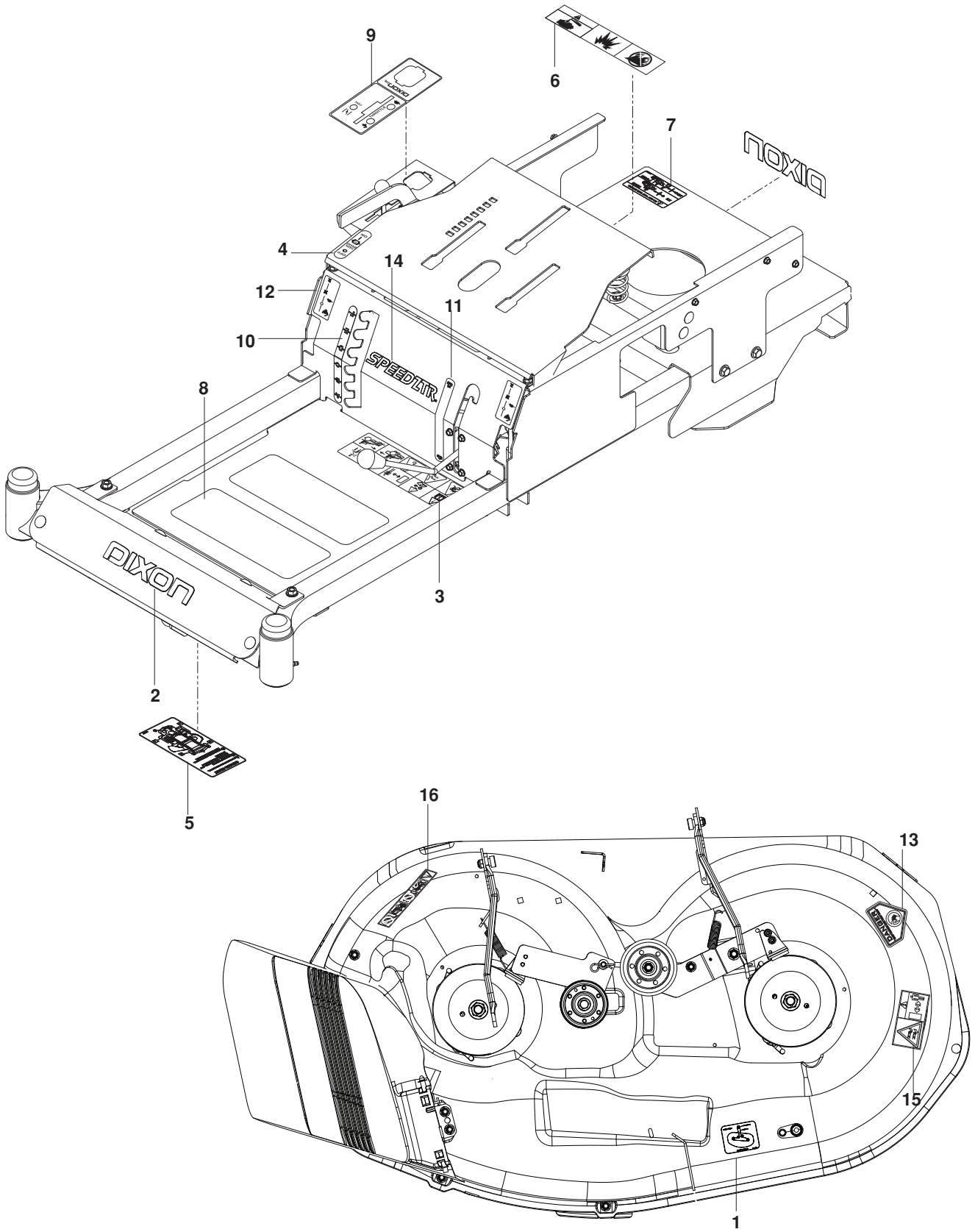
GUARDS



GUARDS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	578 019002	1	GUARD, REAR BLK
2..	578 019103	1	GUARD, FLAT WALL LT BLK
3..	578 019104	1	GUARD, FLAT WALL RT BLK
4..	578 018403	1	GUARD, BELT COVER LT BLK
5..	578 018404	1	GUARD, BELT COVER RT BLK
6..	578 018903	1	GUARD, WALL LT BLK
7..	578 018904	1	GUARD, WALL RT BLK
8..	539 105743	2	EURO, DECAL, NO STEP
9..	539 112294	1	FLEX TRIM BLK
10..	525 464701	2	HHFS $^{5}/_{16}$-18 x $^{3}/_{4}$
11..	539 104763	2	RETAINER, U TYPE

DECALS

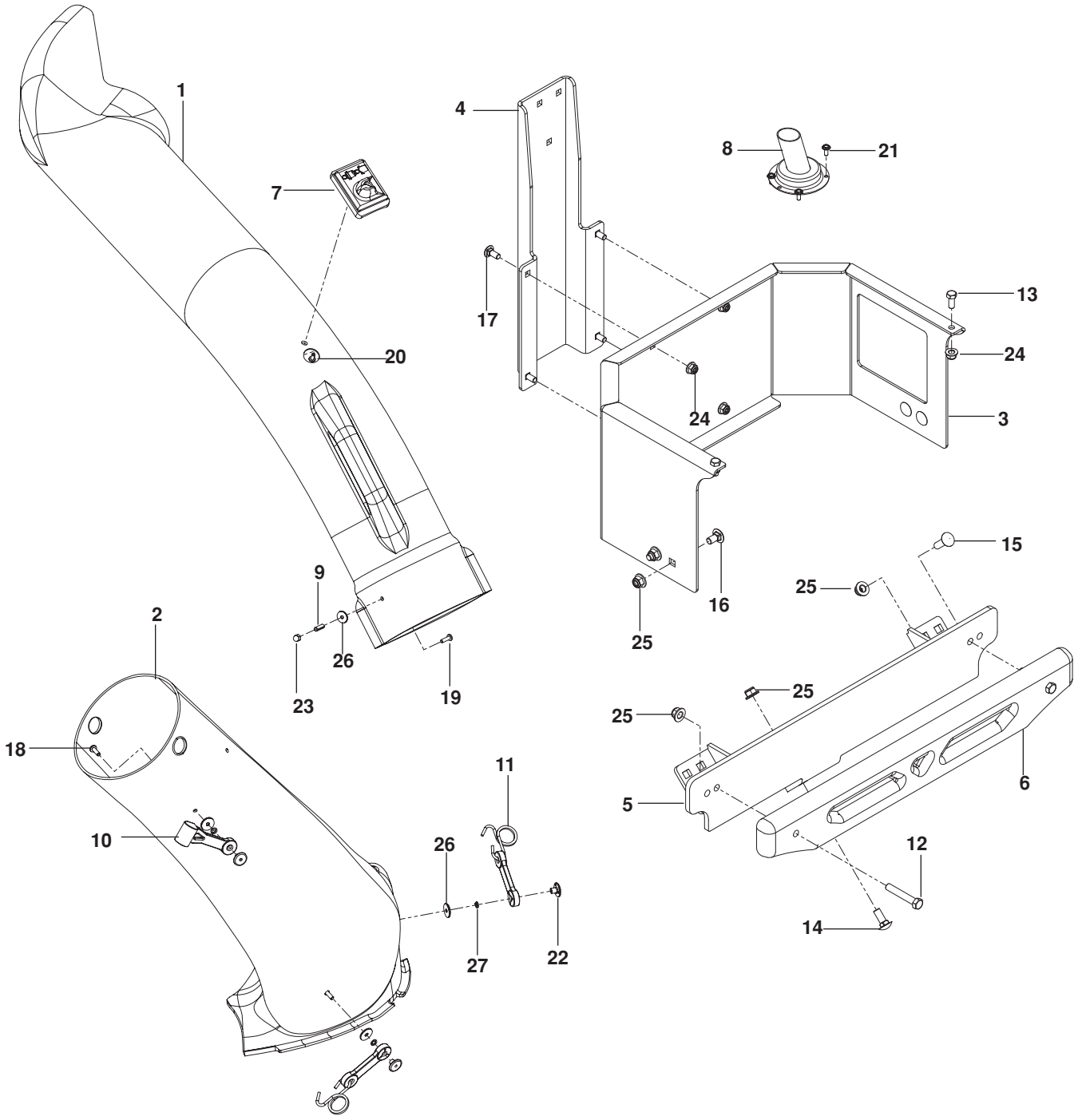


DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	510 240201	1	DECAL, BELT ROUTING
2..	576 960001	2	DECAL, DIXON
3..	539 109908	1	DECAL, SAFETY GRAPHICS
4..	576 953701	1	DECAL, PARK BRAKE
5..	539 109897	1	DECAL, SERVICE
6..	539 105745	1	DECAL, BATTERY WARNING
7..	539 108385	1	DECAL, DO NOT TOW
8..	539 977778	2	PAD, ABRASIVE
9..	576 967501	1	DECAL, CONTROL PANEL
10..	525 814201	1	DECAL, DECK HEIGHT
11..	525 814301	1	DECAL, BLADE ENGAGE
12..	576 953501	2	DECAL, MOTION CONTROL
13..	539 913010	1	DECAL, BLADE WARNING
14..	525 865801	1	DECAL, SPEEDZTR
15..	539 105746	1	DECAL, SEVERING
16..	532 196357	1	DECAL, DEFLECTOR

Collection Kit

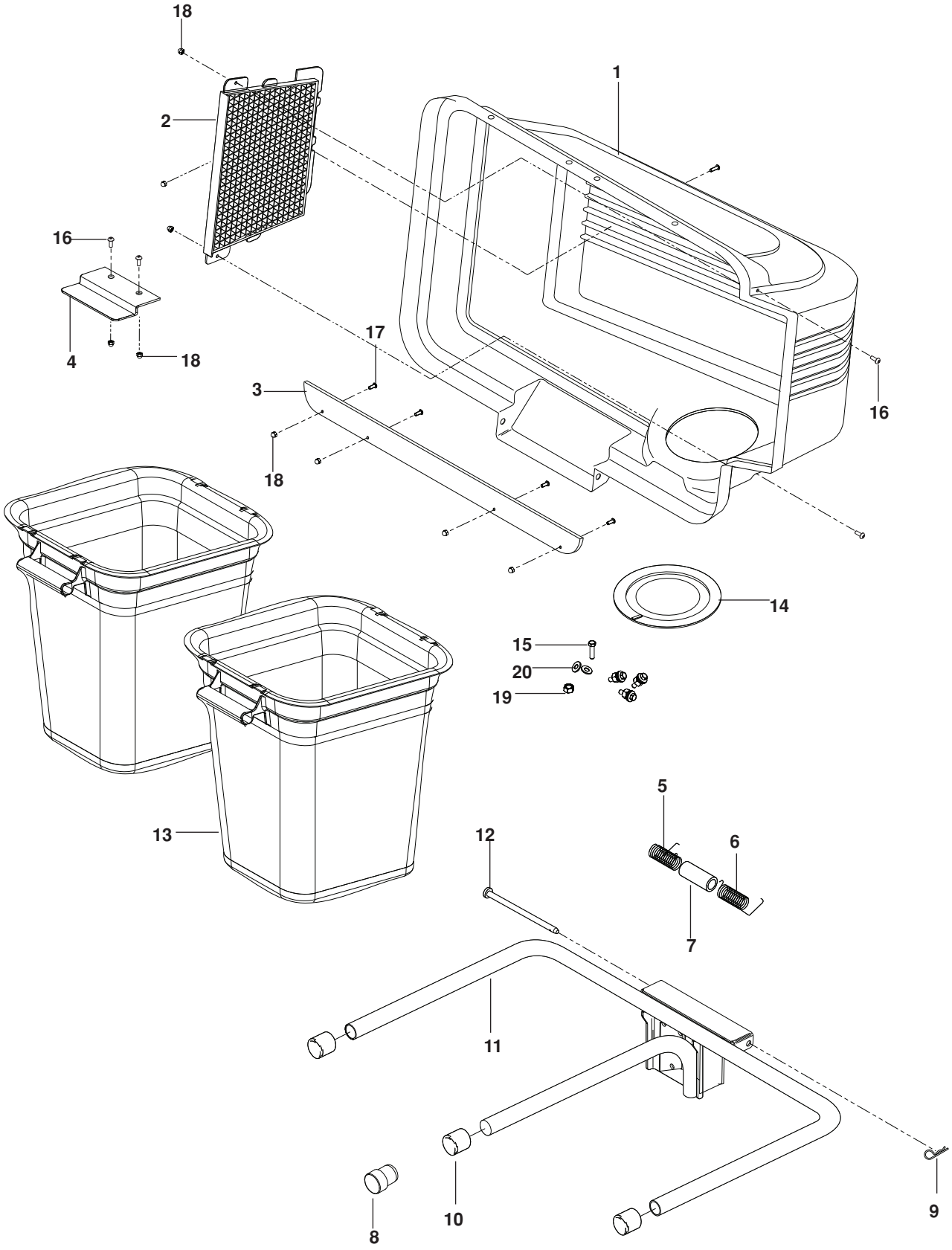
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ACCESSORIES

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 108141	1	CHUTE, UPPER
2..	575 494401	1	CHUTE, LOWER 42
3..	574 031006	1	GUARD, REAR
4..	574 031102	1	BRACKET, HANGER
5..	574 255502	1	BRACKET, WEIGHT
6..	539 113177	1	CAST WEIGHT
7..	539 108082	1	BAG INDICATOR
8..	539 131601	1	EXTENSION, MUFFLER
9..	539 108085	1	SPACER, SPLIT
10..	539 108088	1	LATCH, HOOD
11..	539 108194	2	LATCH ASSY
12..	539 990629	2	HCS 3/8-16 x 2¼
13..	539 990206	2	HCS 5/16-18 x ¾
14..	539 990645	1	RHSNB 3/8-16 x 1
15..	539 100413	2	RHSNB 3/8-16 x 1¼
16..	539 111785	4	RHSNB 3/8-16 x ¾
17..	539 990316	4	RHSNB 5/16-18 x ¾
18..	539 976952	3	SCREW 10-24 x .625
19..	539 108083	1	SCREW 10- 24 x 1 1/8
20..	539 108081	1	SCREW SPECIAL 10-14 x ½
21..	539 115537	4	SCREW, HEX WASHER HD
22..	539 108089	3	WELD NUT, PLATED
23..	539 108086	1	NUT 10- 24 ACORN
24..	539 112899	6	NUT 5/16-18 HEX FLG NYLOC
25..	521 996501	9	NUT 3/8-16 HEX FLG
26..	539 108084	4	WASHER 3/16 x ¾ x 16 GA
27..	539 109552	3	WASHER 3/16 LOCK

Collection Kit

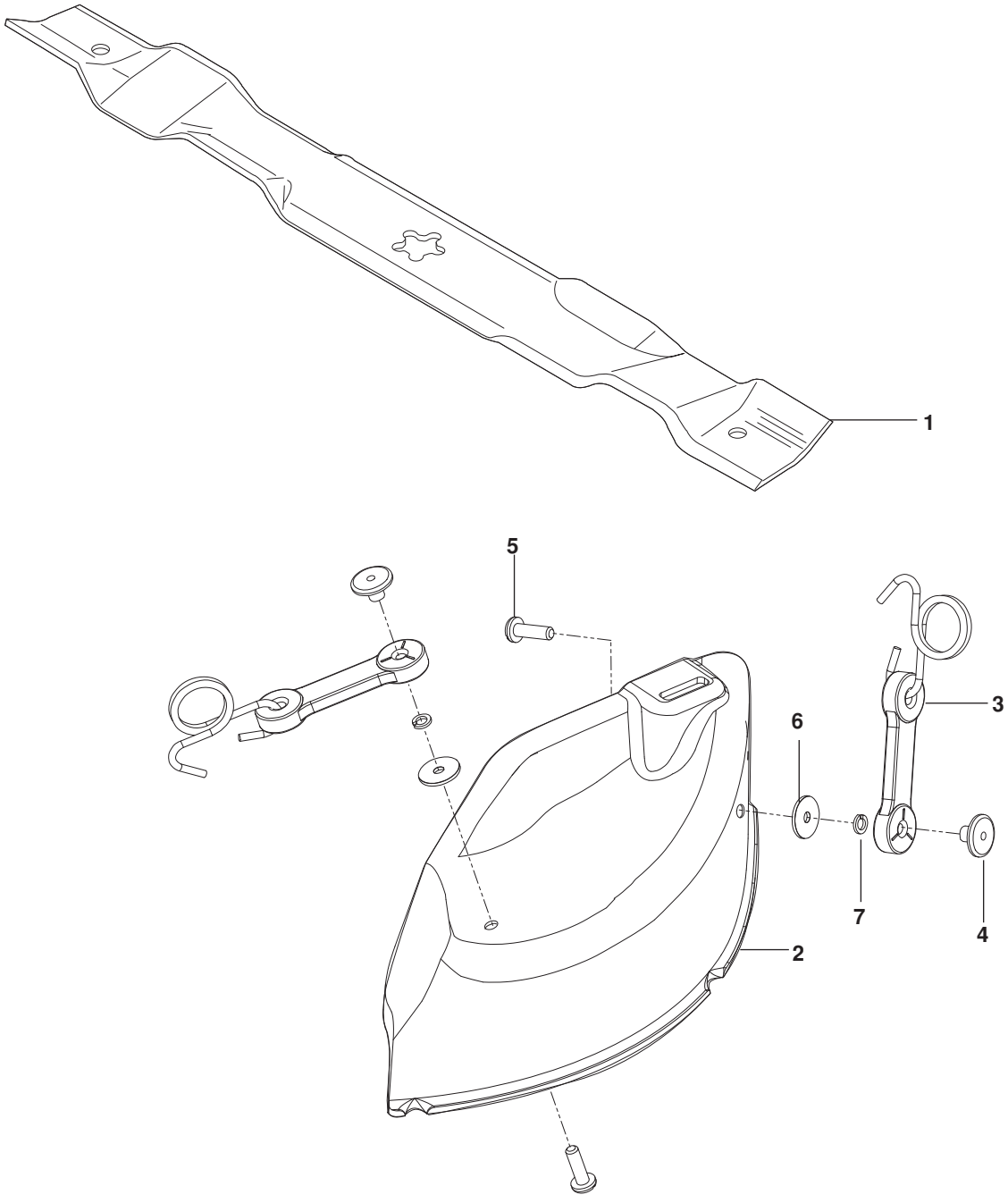


ACCESSORIES

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 111139....	1	COVER ASSY
2..	532 127533....	1	SCREEN, COVER
3..	532 155042....	1	STRIP, REINFORCEMENT
4..	532 130895....	1	LATCH HANDLE, COVER
5..	532 132796....	1	SPRING, COVER, LH
6..	532 132983....	1	SPRING, COVER RH
7..	532 133235....	1	SPACER, COVER
8..	522 801301....	1	SPACER, PLUG
9..	532 085902....	1	RETAINER, SPRING
10..	532 174083....	3	CAP, TUBING END
11..	532 179746....	1	BAGGER, FRAME
12..	532 128600....	1	PIN, HINGE
13..	532 400226....	2	CONTAINER, SOFT BAG
14..	532 127534....	1	GASKET
15..	539 106312....	4	SCREW 10-24 x ¾ HEX GR 2
16..	539 976952....	5	SCREW 10-24 x 5/8
17..	539 108081....	4	SCREW 10-24 x ½
18..	539 108086....	9	NUT 10-24 ACORN
19..	539 976977....	4	NUT 10-24 HEX NYLOC
20..	539 105408....	8	WASHER 10 FLAT

Mulch Kit

954040441



ACCESSORIES

ITEM	PART NO.	QTY.	DESCRIPTION
1..	532134149	1	BLADE, MULCH
2..	532193107	1	PLATE, MULCHER
3..	539 108194	2	LATCH ASSY
4..	539 108089	2	WELD NUT, PLATED
5..	539 976952	2	SCREW 10-24 x .625
6..	539 108084	2	WASHER $^{3}/_{16}$ x $^{3}/_{4}$ x 16 GA
7..	539 109552	2	WASHER $^{3}/_{16}$ LOCK

DIXON ZTR