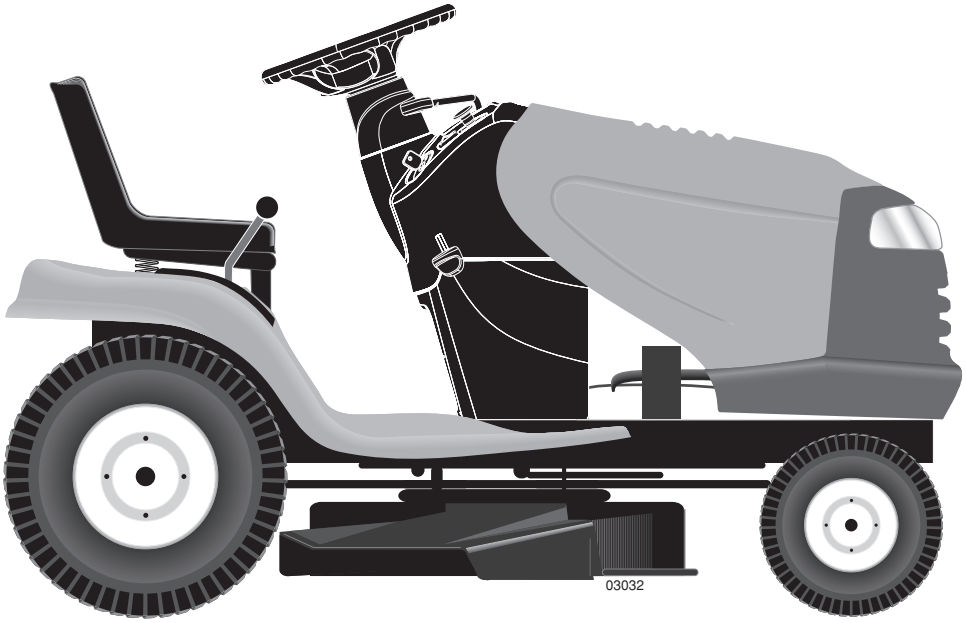
IMPORTANT MANUAL **DO NOT THROW AWAY**

Poulan PRO



REPAIR PARTS MANUAL

MODEL:

PB20H42YT

LAWN TRACTOR

⚠ WARNING:

Read this Manual and follow all Warnings and Safety Instructions. Failure to do so can result in serious injury.

ALWAYS WEAR EYE PROTECTION DURING OPERATION

Visit our website: www.poulanpro.com

532 44 52-11

08.11.11 AP
Printed in the U.S.A.

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

- Product - “TRACTOR”
- MODEL NUMBER - “**PB20H42YT** (**96042012404**)”
- Part Number
- Part Description

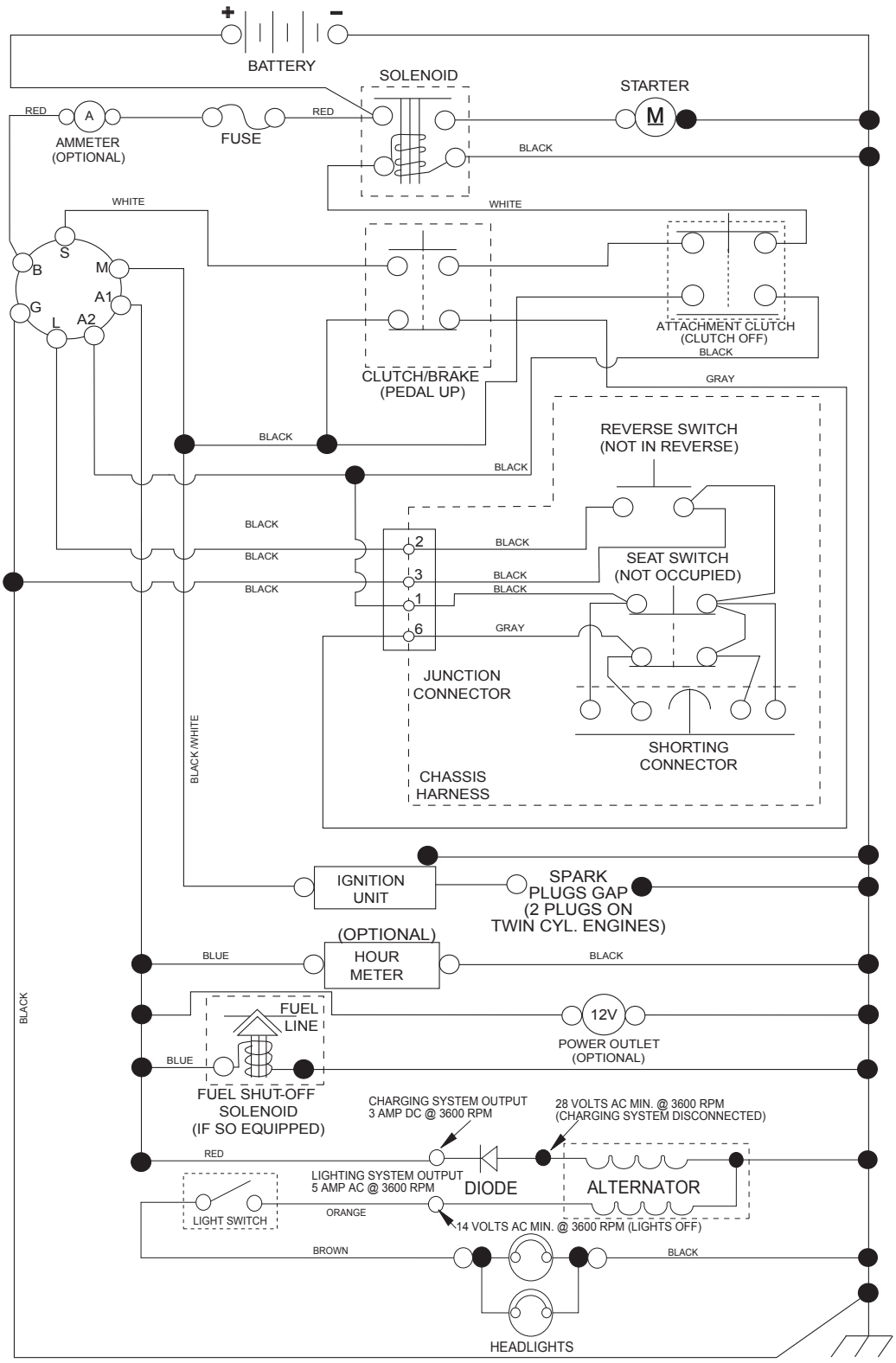
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TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

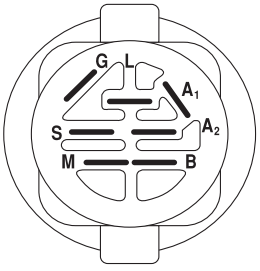
SCHEMATIC

SCH11



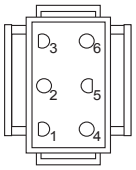
NOTE

YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

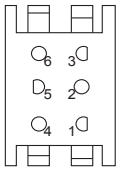


IGNITION SWITCH

POSITION	CIRCUIT "MAKE"	
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	



CHASSIS HARNESS CONNECTOR (MATING SIDE)



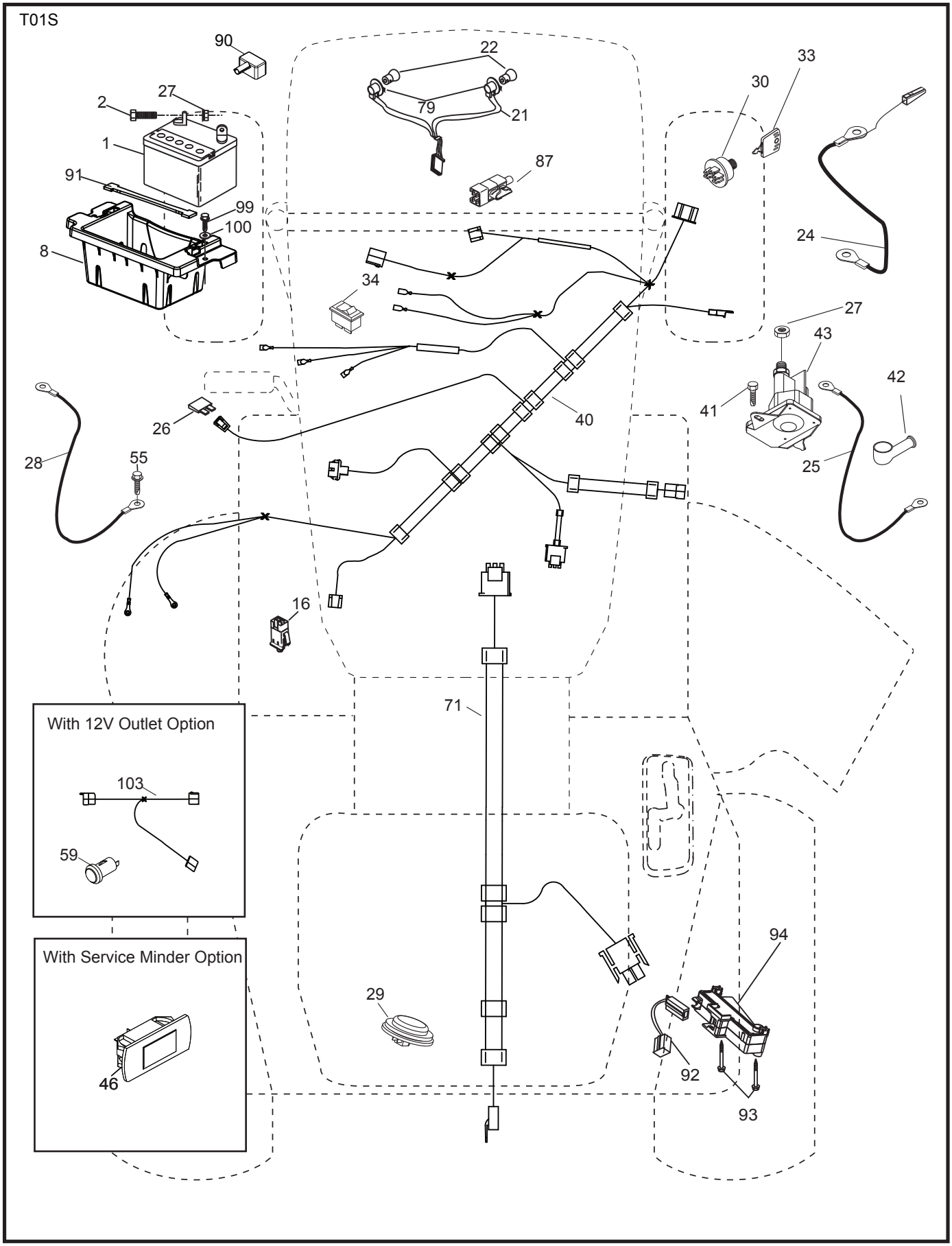
DASH HARNESS CONNECTOR (MATING SIDE)

WIRING INSULATED CLIPS NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE RE-INSTALLED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
ELECTRICAL



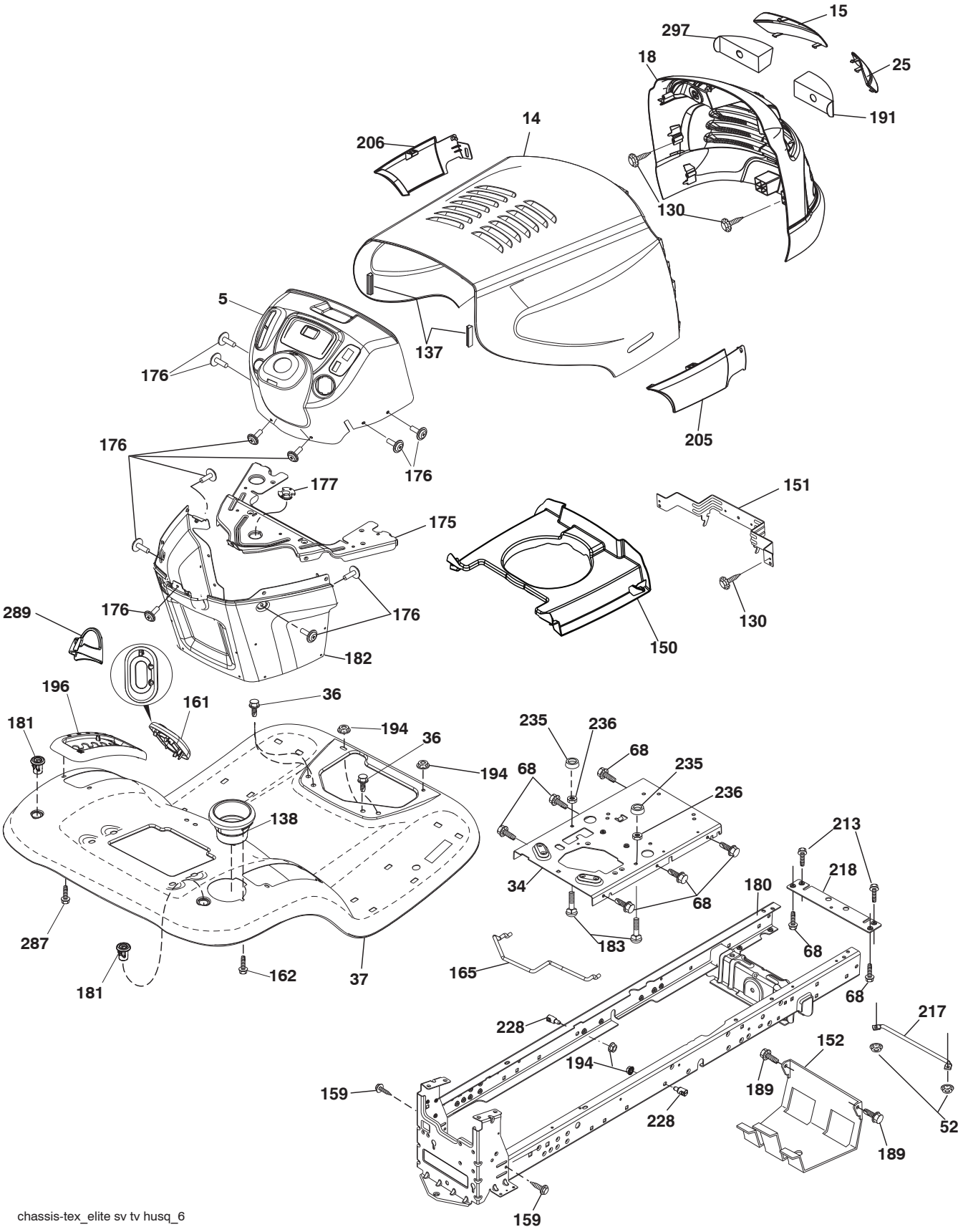
TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 16 34-65	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 18 64-91	Box Battery
16	532 17 61-38	Switch Interlock Push-In
21	532 18 37-59	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
24	532 40 02-53	Cable Battery
25	532 41 28-94	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 14 54-91	Cable, Ground
29	532 40 15-45	Switch, Seat
30	532 19 33-50	Switch, Ignition
33	532 41 19-33	Key/Chain
34	532 11 07-12	Switch Light/Reset
40	532 40 10-98	Harness Ignition Dash
41	817 72 04-08	Screw Thd Cut 1/4-20 x 1/2
42	532 13 15-63	Cover, Terminal
43	532 19 25-07	Solenoid
46	532 40 17-63	Gauge SRVCMNDR HRMTR
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4 TYTT
71	532 19 42-76	Harness Ignition Chassis
79	532 17 52-42	Socket Asm Bulb Twistlock
87	532 19 78-02	Switch Interlock Clutch Cable
90	532 43 53-95	Cover Terminal Battery
91	532 19 02-70	Strap Battery
92	532 19 66-15	Harness Pigtail Console ROS
93	532 19 25-40	Screw Plastite 10-14 x 2.0
94	532 19 18-34	Module Reverse ROS
99	817 67 04-12	Screw 1/4-20 x 3/4
100	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

CHASSIS



chassis-tex_elite sv tv husq_6

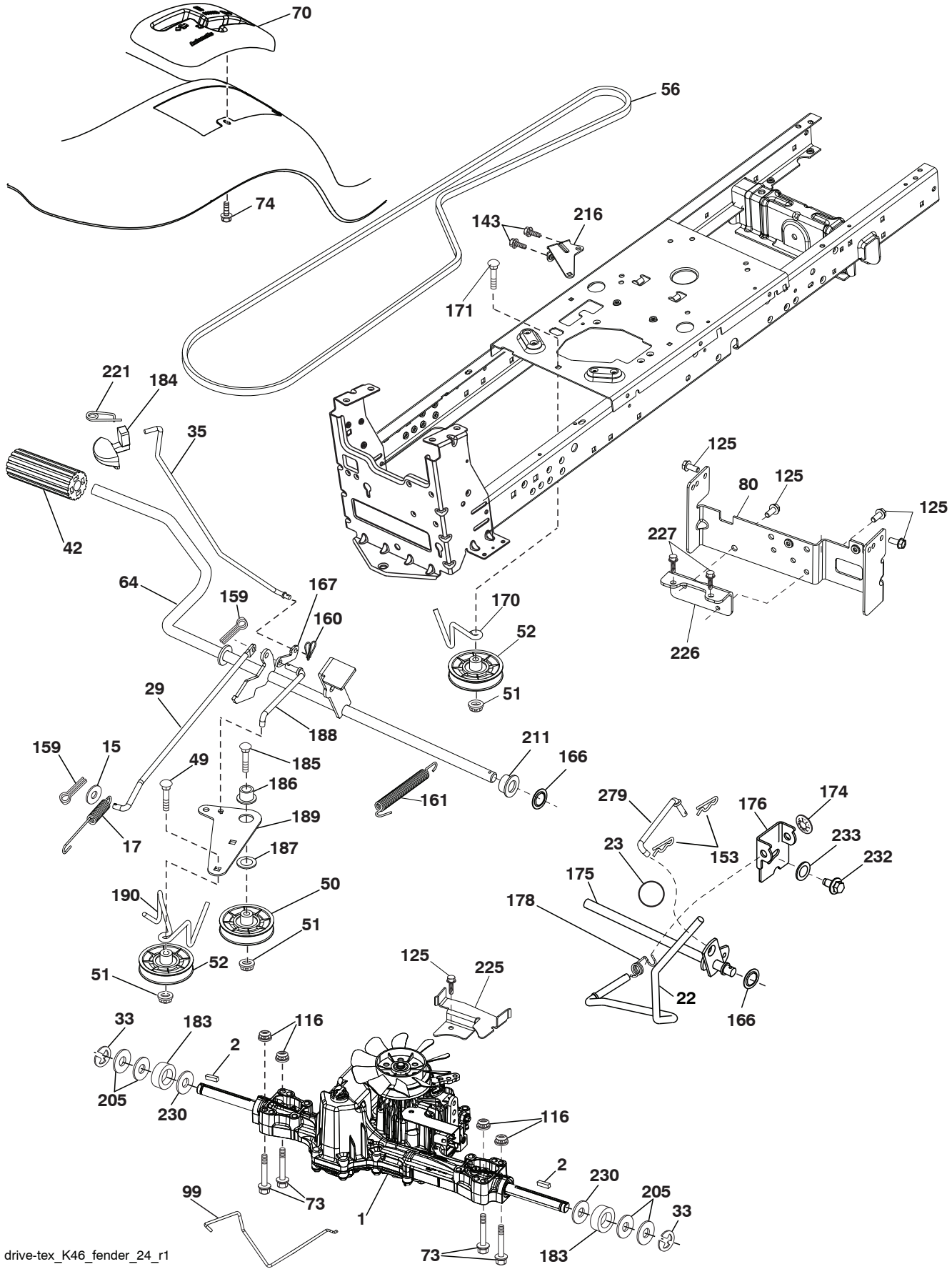
TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
CHASSIS

KEY NO.	PART NO.	DESCRIPTION
5	532 43 27-79	Dash Upper Tex Elite El Ck 428
14	532 43 63-82	Hood Pnt Elite Spl-Tp W-Skirts
15	532 18 99-82	Lens Elite-Husq Clear LH
18	532 43 27-78	Grille Asm Elite Dl BLK
25	532 18 99-81	Lens Elite-Husq Clear RH
34	532 19 61-25	Plate Engine Welded Chassis
36	817 06 05-12	Screw 5/16-18 X 3/4 Smgml Tap/R
37	532 44 05-11	Fender Tlt W/Cph W/Fw 421
52	873 68 05-00	Nut, Hex, Crownlock 5/16-18
68	817 49 05-08	Screw Thdrol 5/16-18 X 1/2Tytt
130	532 41 63-58	Screw
137	532 18 49-21	Bumper Hood Large 1 75"
138	532 40 97-30	Cupholder Tl Tex 428
150	532 43 16-32	Air Duct
151	532 40 78-07	Bracket Pivot Lasr/Elte/Husqlt
152	532 19 95-35	Shield Browning W/Tex
159	817 00 06-12	Screw Hexwsh 3/8-16 X 3/4
161	532 41 20-72	Window Fuel
162	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4 X 1/2 Unc
165	532 19 68-26	Support Tank Rear
175	532 19 32-43	Crossmember Lt
176	532 40 07-76	Screw #10-24X5/8 Rnd Qudrx Gim
177	532 19 52-27	Bushing Steering Yt/Gt
180	532 19 54-57	Chass Wldmt Tl 12 Ga/2Pc
181	532 40 47-96	Bushing Mnt Fend Crgo Blk Tex
182	532 19 30-57	Dash Lower Lt Ccs
183	874 52 05-20	Bolt 5/16-18 X 1-1/4
189	817 00 05-12	Screw 5/16-18 X 3/4 Smgml Tap/Bl
191	532 18 82-67	Insert Lens Rflct Elt-Husq
194	873 90 05-00	Nut, Lock Hex Flange 5/16-18 Unc
196	532 41 45-79	Console Asm Decklft Bl/Rbt Tlt
205	532 42 47-47	Skirt Side Rh Elite Husq 428
206	532 42 47-48	Skirt Side Lh Elite Husq 428
213	874 76 05-12	Bolt, Hex Head 5/16-18 X 3/4
217	532 40 91-67	Rod Pivot Hood
218	532 19 63-95	X-Piece Hood Stop Non/Stealth
228	532 19 51-61	Stud Fastner W/'D'anti-Rotatio
235	532 40 61-29	Spacer Fender
236	873 93 05-00	Nut Center Lock 5/16-18 Unc
287	817 60 04-06	Screw Hex Washead 1/4-20 X 3/8
289	532 43 27-81	Plug Cruise Hook Phone
297	532 41 65-00	Insert Reflective RH

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

DRIVE



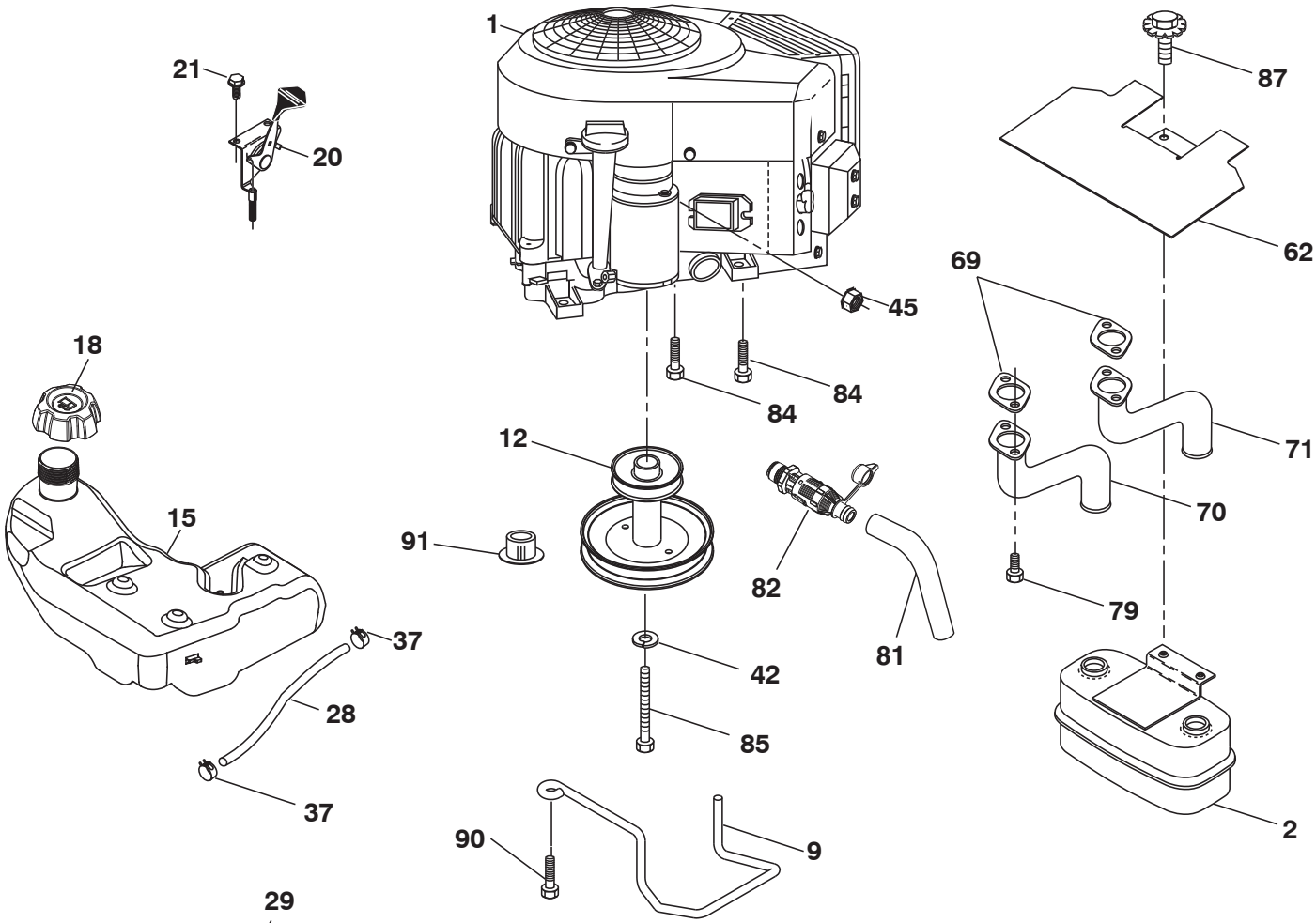
TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	– – – – – –	Transaxle, Tufftorq K46 BA (408214)(Order parts from transaxle manufacturer)
2	532 12 35-83	Key Square
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
17	532 41 36-78	Spring, Brake
22	532 19 76-60	Rod Shift
23	532 14 08-45	Knob
29	532 40 38-06	Rod, Brake
33	812 00 00-01	Ring E
35	532 19 77-22	Rod, Brake, Park
42	532 12 48-72	Cover, Foot Pedal
49	872 11 06-14	Bolt
50	532 19 43-27	Pulley Idler Flat
51	873 90 06-00	Lock Nut 3/8-16
52	532 19 43-26	Idler V-Groove
56	532 13 09-69	V-Belt, Drive
64	532 19 62-00	Shaft Asm. Pedal Brake Control
70	532 41 13-29	Console
73	874 49 05-40	Bolt 5/16-18 x 2 1/2 Gr. 5
74	532 14 24-32	Screw 1/4 x 1/2
80	532 44 06-19	Strap Torque
99	532 41 57-42	Rod Asm Bypass
116	873 90 05-00	Nut Lock Hex Flange 5/16-18
125	817 00 05-12	Screw 5/16-18 x 3/4
143	817 49 05-08	Screw 5/16-18 x 1/2
153	532 12 47-88	Retainer Spring
159	876 02 04-12	Pin Cotter 1/8 x 3/4
160	532 16 94-84	Retainer Clip
161	532 10 57-09	Spring, Return, Clutch
166	532 42 91-64	Nut Push .625
167	532 40 52-57	Latch Brake Parking
170	532 19 43-22	Keeper Belt Centerspan
171	872 11 06-16	Bolt Rdhd Sqnk 3/8-16 x 2
174	532 19 72-89	Nut Push
175	532 40 62-08	Shaft Asm Shift
176	532 19 62-14	Arm Clevis Rod Shift
178	532 19 74-56	Spring Shift
183	532 13 70-57	Spacer, Axle
184	532 44 15-04	Handle Parking Brake
185	872 11 06-22	Bolt
186	532 19 43-21	Spacer Retainer
187	819 13 32-10	Washer
188	532 19 43-23	Link Clutch Ground Drive
189	532 19 43-17	Bellcrank Ground Drive
190	532 19 43-18	Keeper Bellcrank Ground Drive
205	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
211	532 19 62-12	Bushing Brake Shaft
216	532 19 61-31	Bracket Pulley Idler
221	532 40 31-87	Retainer Spring Clip Handle
225	532 40 33-19	Keeper Belt Trans.
226	532 40 15-64	Bracket Mount Torque
227	817 49 05-12	Screw Thdrol 5/16-18 x 3/4
230	532 18 89-67	Washer Hardened
232	874 78 07-16	Bolt 7/16-14 x 1 Gr. 5
233	532 40 52-96	Washer Serrated
279	532 40 62-07	Link Shift

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
ENGINE



SPARK ARRESTER KIT

engine-tex_bs-2cyl_51_r1

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	– – – – – –	Engine B&S Model No. 406777-2442-G1 (438213) (Order parts from engine manufacturer)
2	532 14 97-23	Muffler
9	532 19 43-20	Keeper Belt Engine
12	532 40 54-71	Pulley Engine
15	532 43 80-80	Tank Fuel
18	532 43 02-14	Cap Fuel
20	532 42 35-02	Control Throttle/Choke
21	532 41 63-58	Screw #10 x 0.750 BOS Thread
28	532 40 11-35	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
42	810 04 07-00	Washer Lock 7/16
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 43 40-17	Shield Heat Muffler
69	532 16 53-91	Gasket
70	532 15 99-55	Exhaust Tube LH
71	532 16 05-89	Exhaust Tube RH
79	532 18 39-06	Screw Socket HD 5/16-18 x 1
81	532 14 84-56	Tube Drain Oil Easy
82	532 42 82-87	Valve Drain Oil
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	532 17 39-37	Bolt 7/16-20 x 4 x Gr. 5-1.5
87	532 17 18-77	Bolt 5/16-18 unc x 3/4
90	817 00 06-16	Screw 3/8-16 x 1
91	532 18 74-95	Bushing

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

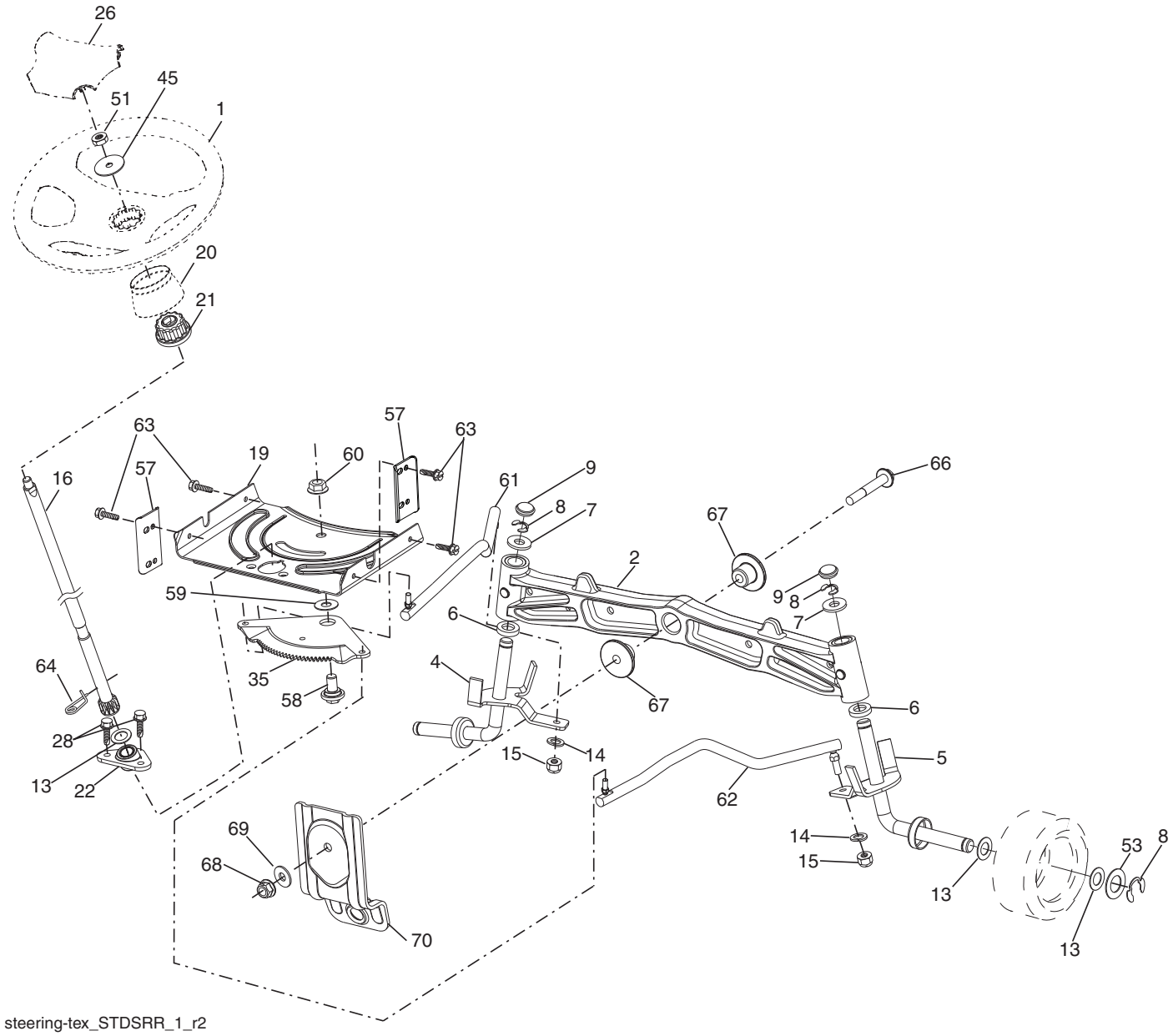
Briggs & Stratton 1-800-233-3723

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual “on-site” or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

STEERING ASSEMBLY



steering-tex_STDSRR_1_r2

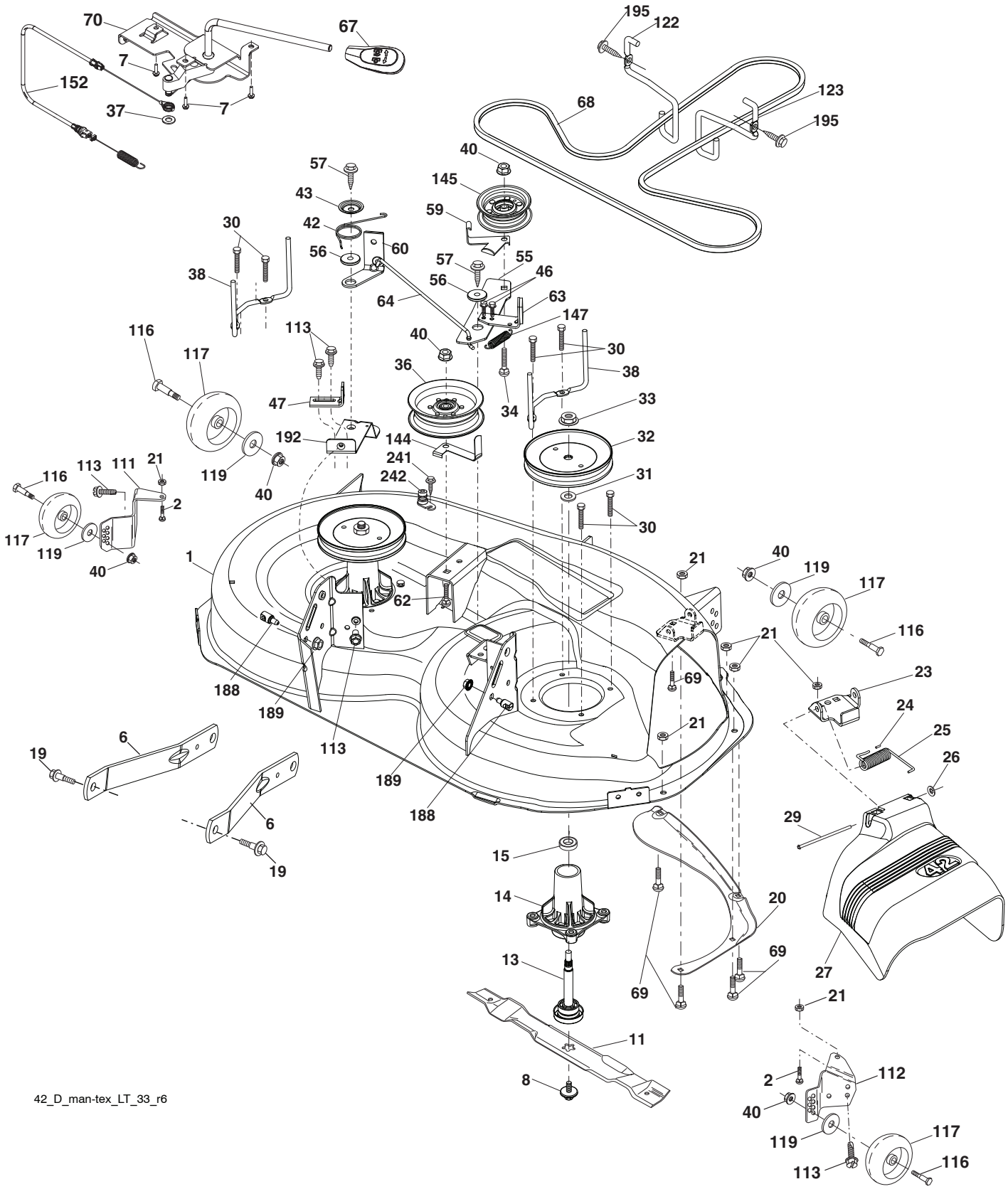
TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 42 45-51	Wheel, Steering
2	532 19 59-68	Axle Asm., Front
4	532 40 30-87	Spindle Asm., LH
5	532 40 30-88	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Clip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	532 40 82-19	Shaft Steering
19	532 19 47-29	Plate Steering
20	532 43 27-84	Boot, Steering
21	532 18 67-37	Adapter, Wheel Steering
22	532 42 05-37	Steering Support Lower
26	532 42 45-53	Insert, Wheel Steering
28	817 00 06-12	Screw 3/8-16 x 3/4
35	532 19 47-32	Gear, Sector Plate
45	819 18 38-12	Washer 9/16 ID x 2-3/8 x 12 Ga.
51	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
57	532 40 74-65	Bracket Upstop
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink, LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	532 19 61-97	Bracket Deck Susp. Front

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

MOWER DECK



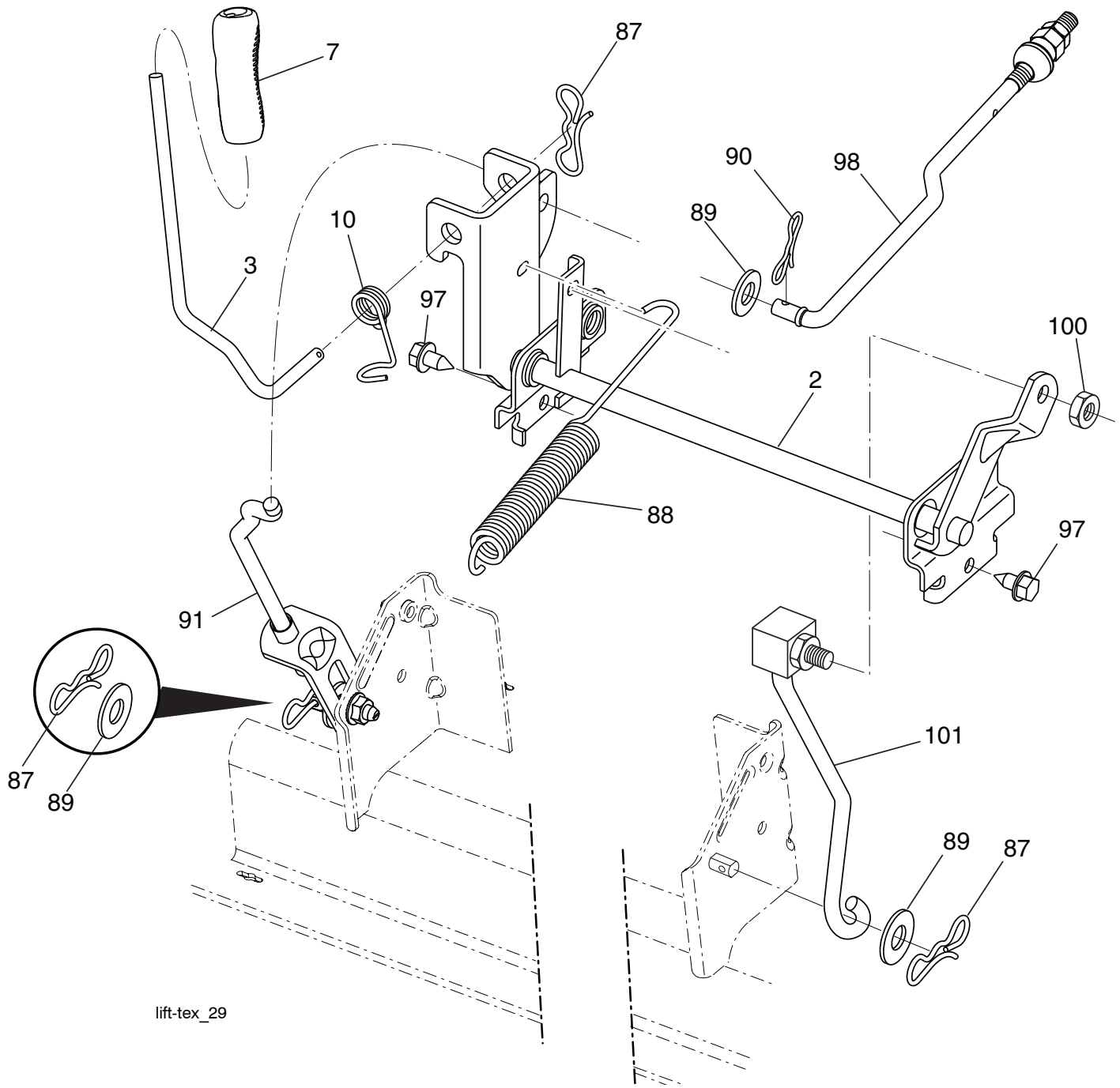
TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION
1	532 19 64-95	Mower Housing
2	872 14 05-06	Bolt Rdhd 5/16-18 x 3/4
6	532 19 51-86	Arm Suspension
7	532 41 63-58	Screw #10 x 0.750 BOS Thread
8	532 19 30-03	Bolt/Washer Asm 7/16-20 unf
11	532 13 89-71	Blade, 42" Hi-Lift (For bagging or discharge)
13	532 19 28-72	Shaft Assembly, Mandrel
14	532 18 72-81	Housing, Mandrel
15	532 11 04-85	Bearing, Ball, Mandrel
19	532 19 65-39	Bolt, Shoulder
20	532 15 97-70	Baffle, Vortex
21	873 68 05-00	Nut, Crownlock 5/16-18 unc
23	532 19 25-57	Bracket, Deflector
24	532 10 53-04	Cap, Sleeve
25	532 19 70-26	Spring, Torsion, Deflector
26	532 11 04-52	Nut, Push
27	532 40 30-04	Shield, Deflector
29	532 13 14-91	Rod, Hinge
30	532 17 39-84	Screw Thdrol Rolling Wsh Hd
31	532 18 76-90	Washer, Spacer
32	532 19 74-73	Pulley, Mandrel
33	532 40 02-34	Nut, Toplock, Flanged
34	872 11 06-12	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5
36	532 19 73-79	Pulley, Idler 4.50 RAW
37	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
38	532 43 25-20	Keeper Belt Mandrel
40	873 90 06-00	Nut, Lock Flg. 3/8-16 unc
42	532 19 84-10	Spring Torsion Brake
43	532 19 72-56	Spring Torsion Retainer
46	532 13 77-29	Screw Thd Roll 1/4-20 x 5/8
47	532 19 72-50	Bracket Clutch Cable
55	532 43 71-10	Arm, Idler
56	532 19 90-92	Spacer, Retainer
57	817 00 06-16	Screw Hexwsh Thd 3/8-16 x 1
59	532 14 10-43	Guard, Tuv Idler (94)
60	532 19 72-61	Arm Brake Mower
62	872 11 06-16	Bolt Rdhd Sqnk 3/8-16 unc x 2
63	532 19 94-77	Arm Brake Mower
64	532 19 97-90	Linkage Brake
67	532 40 30-12	Handle, Clutch Cable
68	532 42 96-36	V-Belt
69	872 14 05-05	Bolt Rdhd Sqnk 5/16-18 x 5/8
70	532 19 97-79	Clutch Asm. Manual
111	532 40 47-84	Bracket Wheel Gauge LH
112	532 40 47-85	Bracket Wheel Gauge RH
113	817 00 05-10	Screw 5/16-18
116	532 12 48-42	Bolt Shoulder "A" 2.41 "B" 1.66
117	532 18 86-06	Wheel Gage
119	819 12 14-14	Washer 3/8 x 7/8 x 14 Ga.
122	532 19 72-58	Keeper Belt Eng. LH
123	532 19 72-59	Keeper Belt Eng. RH
144	532 19 92-04	Keeper Belt
145	532 19 31-97	Pulley Idler Primary
147	532 40 19-71	Spring Return
152	532 43 51-11	Cable Clutch Manual w/Spr.
188	532 19 51-61	Stud Fastener
189	873 90 05-00	Nut Lock Hex Flange
192	532 19 72-60	Bracket Brake Stand LH
195	817 00 06-12	Screw Hexwsh Thdr 3/8-16 x 3/4
241	532 15 29-27	Screw #10-32.5 3/8 Flange
242	532 41 55-98	Port Washout
- -	532 19 28-70	Mandrel Assembly (Includes housing, shaft assembly, and bearing only - pulley/nut/washer and blade bolt/washers not included)
- -	532 43 25-66	Replacement Mower, Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

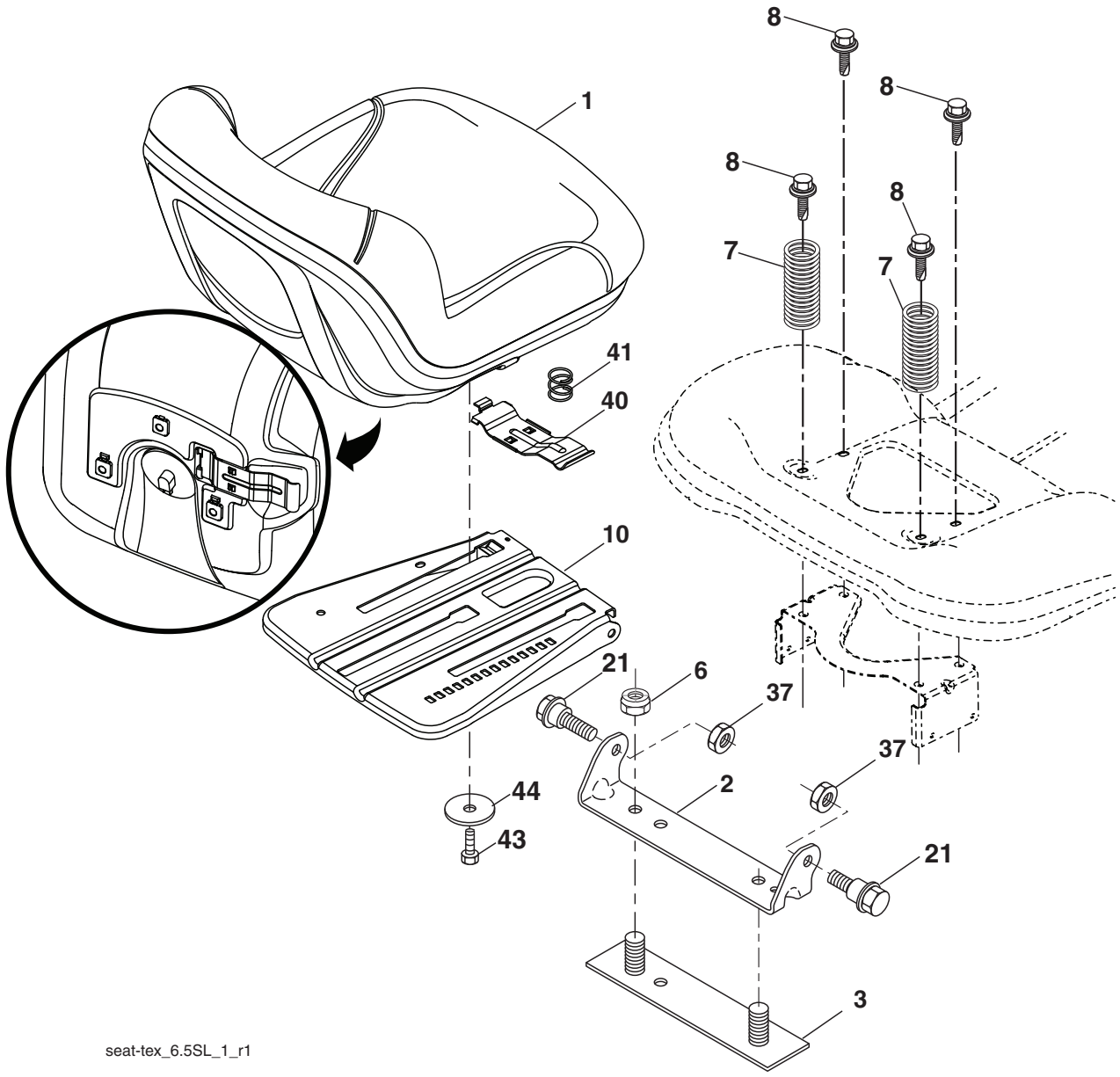
MOWER LIFT



KEY NO.	PART NO.	DESCRIPTION
2	532 42 20-27	Shaft Asm., Lift
3	532 19 52-31	Lever Asm., Lift RH
7	532 41 15-55	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 41 07-10	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 19 51-81	Link Asm. Lift Rear
97	817 00 06-12	Screw 3/8-16 x .75 Smgml Tap/R.Z
98	532 19 52-70	Link Lift Susp. Front Mower
100	873 93 06-00	Nut Centerlock 3/8-16 unc
101	532 40 70-03	Link Asm. Lift Fixed

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24
SEAT ASSEMBLY

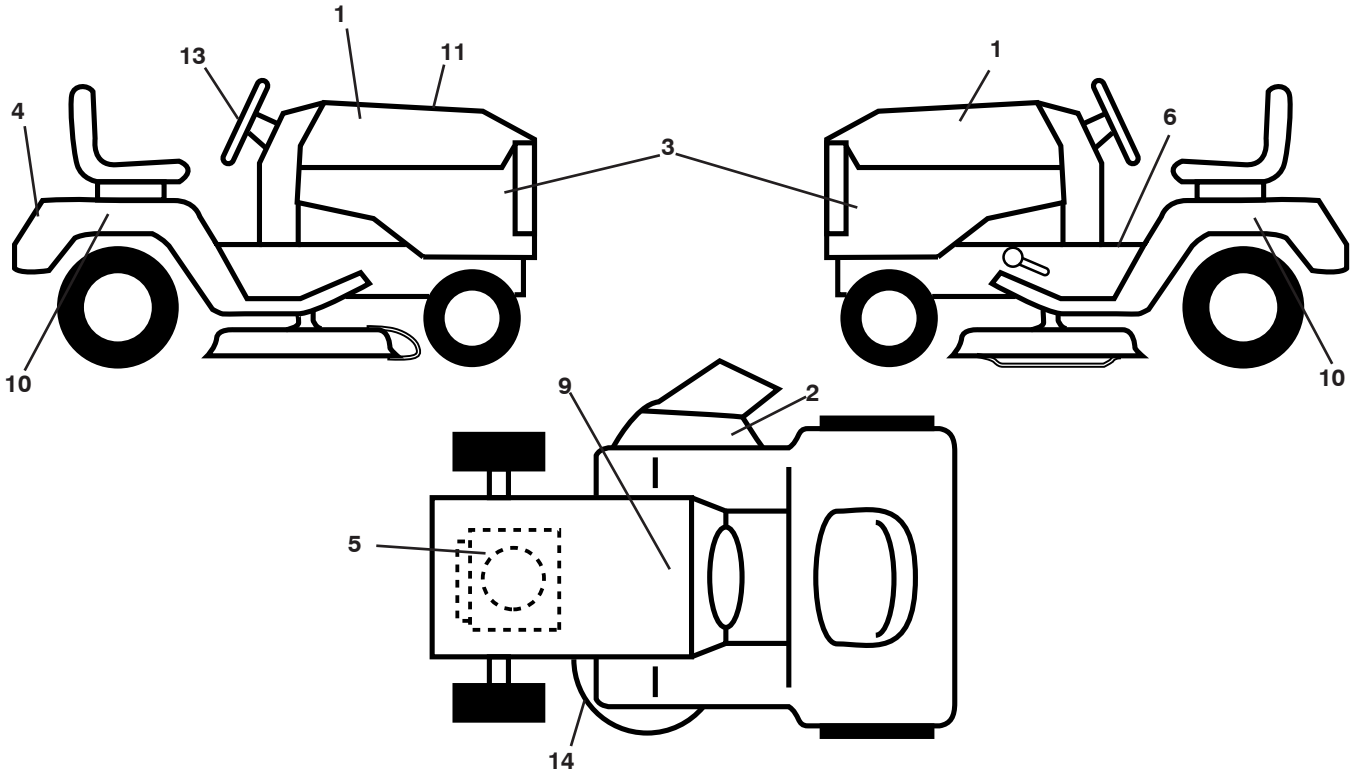


KEY NO.	PART NO.	DESCRIPTION
1	532 40 66-23	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
6	873 80 06-00	Nut, Lock w/Ins. 3/8-16 unc
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	532 19 69-77	Pan, Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 19 76-61	Handle Slide Seat
41	532 19 82-00	Spring Latch Seat
43	874 76 06-12	Bolt Fin Hex 3/8-16 unc x 3/4
44	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

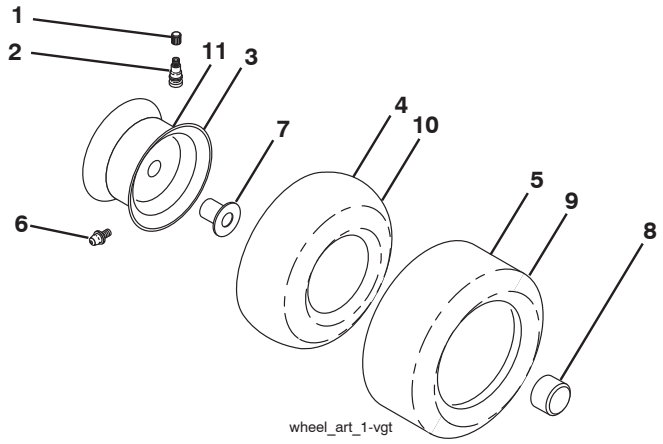
TRACTOR - MODEL NO. PB20H42YT (96042012404), PRODUCT NO. 960 42 01-24

DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532 44 52-35	Decal, Hood RH/LH
2	532 17 05-63	Decal, Keep Hand Away
3	532 44 52-30	Decal, Side Panel
4	532 44 52-34	Decal, Fender
5	532 42 95-61	Decal, Eng H.P.
6	532 41 16-57	Decal, Fender Operator's
9	532 14 50-05	Decal, Battery Dnge/Poi
10	532 43 84-92	Decal, Fender SD RH/LH
11	532 43 84-31	Decal, Replacement
13	532 43 85-01	Decal, Steering Wheel
14	532 16 03-96	Decal, Mower Schematic
- -	532 41 12-73	Pad, Footrest RH
- -	532 40 95-05	Pad, Footrest, LH
- -	532 16 69-60	Decal, Bypass
- -	532 44 42-53	Manual, Operator's (English/Spanish)
- -	532 44 52-11	Manual, Parts (English/Spanish)

WHEELS AND TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap, Valve, Tire
2	532 06 51-39	Stem, Valve
3	532 10 67-32	Rim Assembly, Front
4	532 05 99-04	Tube, Front
5	532 10 62-22	Tire, Front
6	532 12 49-57	Fitting, Grease
7	532 12 49-59	Bearing, Flange
8	532 17 50-39	Cap, Axle (Front Wheel Only)
9	532 13 84-68	Tire, Rear 18 x 9.5-8 Turf Saver
10	532 12 49-26	Tube, Rear
11	532 10 61-08	Rim Assembly, Rear
- -	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

LIMITED WARRANTY

The Manufacturer warrants to the original consumer purchaser that this product as manufactured is free from defects in materials and workmanship. For a period of two (2) years from date of purchase by the original consumer purchaser, we will repair or replace, at our option, without charge for parts or labor incurred in replacing parts, any part which we find to be defective due to materials or workmanship. This Warranty is subject to the following limitations and exclusions.

1. This warranty does not apply to the engine, transaxle/transmission components, battery (except as noted below) or components parts thereof. Please refer to the applicable manufacturer's warranty on these items.
2. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by the manufacturer.
3. Battery Warranty: On products equipped with a Battery, we will replace, without charge to you, any battery which we find to be defective in manufacture, during the first ninety (90) days of ownership. After ninety (90) days, we will exchange the Battery, charging you 1/12 of the price of a new Battery for each full month from the date of the original sale. Battery must be maintained in accordance with the instructions furnished.
4. The Warranty period for any products used for rental or commercial purposes is limited to 90 days from the date of original purchase.
5. This Warranty applies only to products which have been properly assembled, adjusted, operated, and maintained in accordance with the instructions furnished. This Warranty does not apply to any product which has been subjected to alteration, misuse, abuse, improper assembly or installation, delivery damage, or to normal wear of the product.
6. Exclusions: Excluded from this Warranty are belts, blades, blade adapters, normal wear, normal adjustments, standard hardware and normal maintenance.
7. In the event you have a claim under this Warranty, you must return the product to an authorized service dealer.

Should you have any unanswered questions concerning this Warranty, please contact:

HOP
Outdoor Products Customer Service Dept.
9335 Harris Corners Parkway
Charlotte, NC 28269 USA

In Canada contact:
HOP
5855 Terry Fox Way
Mississauga, Ontario
L5V 3E4

giving the model number, serial number and date of purchase of your product and the name and address of the authorized dealer from whom it was purchased.

THIS WARRANTY DOES NOT APPLY TO INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR OUR EXPRESSED WARRANTIES. Some areas do not allow the limitation of consequential damages or limitations of how long an implied Warranty may last, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may have other rights which vary from locale to locale.

This is a limited Warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.

Poulan PRO

PARTS AND SERVICE

This product has been expertly engineered and carefully manufactured to rigid quality standards. As with all mechanical products, some adjustments or part replacement may be necessary during the life of your unit.

For Parts and service, contact our authorized distributor: call 1-800-849-1297

- For replacement parts, have available the following information:
  a. Model Number/Manufacturer's I.D. Number
  b. Description of part.

For Technical Assistance: call 1-800-829-5886

For a Parts Manual, go to our website: www.poulanpro.com

NOTE: **HOP provides parts and service through its authorized distributors and dealers; therefore, all requests for parts and service should be directed to your local dealer(s). The philosophy of HOP is to continually improve all of its products. If the operating characteristics or the appearance of your product differs from those described in this Manual, please contact your local dealer for updated information and assistance.**