

# LT120

**Owner's Manual** 



### SAFETY RULES

#### Safe Operation Practices for Ride-On Mowers



IMPORTANT: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

#### **GENERAL OPERATION**

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.

#### II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

#### DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

#### DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

#### III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

#### IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.



Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.



CAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.



WARNING A



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

**CONGRATULATIONS** on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center/department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

MODEL NUMBER	LT120
SERIAL NUMBER	
DATE OF PUR	CHASE
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DATE OF PUR	RECORDBOTH SERIAL NUMBER AND RCHASE AND KEEP IN A SAFE PLACE REFERENCE.

#### **CUSTOMER RESPONSIBILITIES**

- · Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Customer Responsibilities" and "Storage" sections of this owner's manual.

#### PRODUCT SPECIFICATIONS

1 10/1110110
12.0
2 GALLONS UNLEADED REGULAR
SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
3.0 PINTS
CHAMPION RJ19LM
INTAKE: .005"007" EXHAUST: .009"011"
FORWARD:  1st 1.0 2nd 2.1 3rd 3.1 4th 3.1 5th 4.0 6th 5.1 REVERSE: 1.6
FRONT: 14 PSI REAR: 12 PSI
3 AMPS BATTERY 5 AMPS HEADLIGHTS
AMP/HR: 25 MIN. CCA: 190 CASE SIZE: U1R
30-35 FT. LBS.

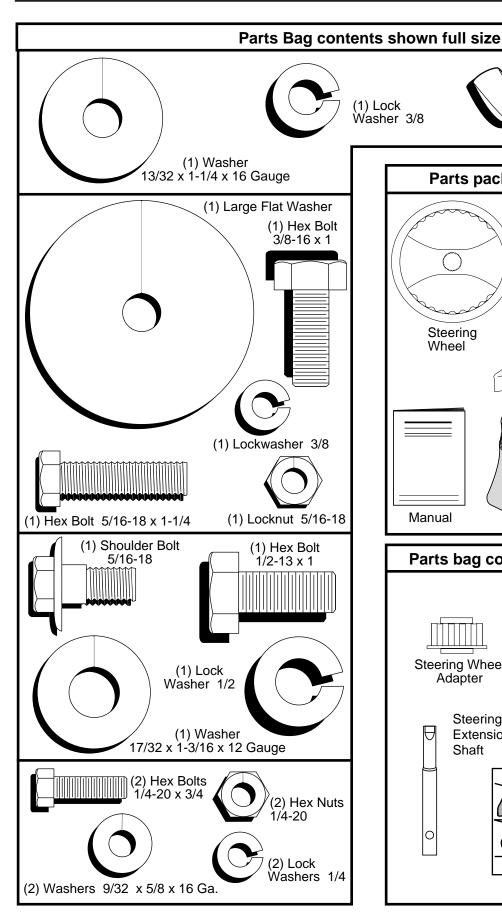
**WARNING:** This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

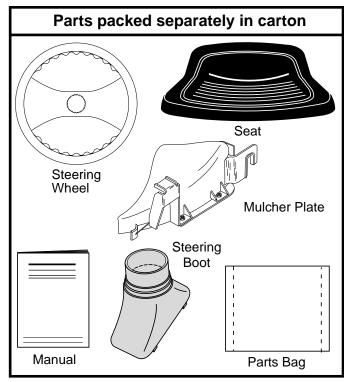
A spark arrester for the muffler is available through your nearest authorized service center/department (See RE-PAIR PARTS section of this manual).

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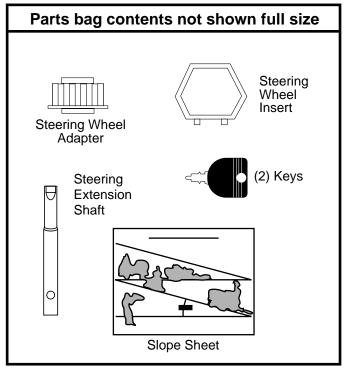
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# **CONTENTS OF HARDWARE PACK**





(1) Wing Nut 3/8



### **ASSEMBLY**

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

#### TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(2) 7/16" wrenches Tire pressure gauge

(1) 1/2" wrench Utility knife

(1) 9/16" wrench

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

# TO REMOVE TRACTOR FROM CARTON UNPACK CARTON

- Remove all accessible loose parts and parts cartons from carton (See page 5).
- Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.
- Check for any additional loose parts or cartons and remove.

#### BEFORE ROLLING TRACTOR OFF SKID

#### ATTACH STEERING WHEEL (See Fig. 1)

ASSEMBLE EXTENSION SHAFT AND BOOT

 Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 5/16 hex bolt and locknut. Tighten securely.

**IMPORTANT:** TIGHTEN BOLT AND NUT SECURELY TO 18-22 FT. LBS TORQUE.

 Place tabs of steering boot over tab slots in dash and push down to secure.

#### INSTALL STEERING WHEEL

- Position front wheels of the tractor so they are pointing straight forward.
- Slide steering wheel adapter onto steering shaft extension.
- Position steering wheel and sleeve assembly so cross bars are horizontal (left to right) and slide onto adapter.
- Assemble large flat washer, 3/8 lock washer, 3/8 hex bolt and tighten securely.
- Snap steering wheel insert into center of steering wheel.
- Remove protective plastic from tractor hood and grill.

**IMPORTANT:** CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

# TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.

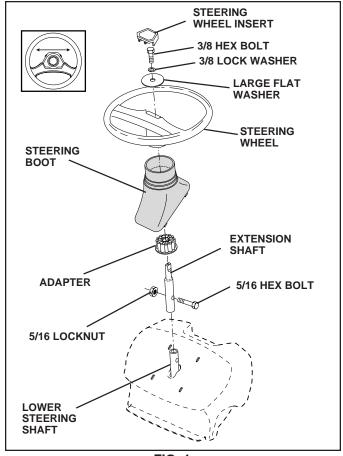


FIG. 1

- Place gearshift lever in neutral (N) position.
- Roll tractor backwards off skid.
- Remove banding holding discharge guard up against tractor.

#### HOW TO SET UP YOUR TRACTOR

**CONNECT BATTERY (See Figs. 2 and 3)** 



CAUTION: Do not short battery terminals. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Remove cardboard packing from seat pan and lift seat pan to raised position.
- Open battery box door.
- · Remove terminal protective caps and discard.
- If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps.

### **ASSEMBLY**

- First connect RED battery cable to positive (+) terminal with hex bolt, flat washer, lock washer and hex nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt, flat washer, lock washer and hex nut. Tighten securely.
- Close battery box door.

Open battery box door for:

- Inspection for secure connections (to tighten hardware).
- Inspection for corrosion.
- Testing battery.
- Jumping (if required).
- Periodic charging.

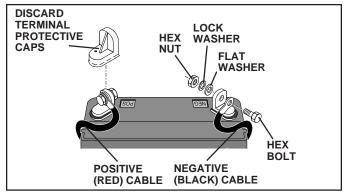


FIG. 2

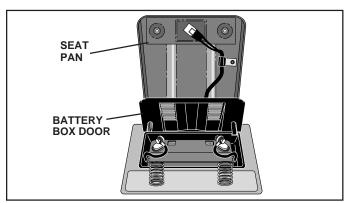


FIG. 3

#### **INSTALL SEAT (See Fig. 4)**

Adjust seat before tightening adjustment bolt.

- · Remove cardboard packing on seat pan.
- Place seat on seat pan and assemble shoulder bolt.
- Assemble adjustment bolt, lock washer and flat washer loosely. Do not tighten.
- Tighten shoulder bolt securely.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment bolt securely.

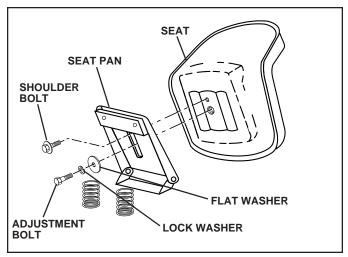


FIG. 4

# INSTALL MULCHER PLATE (See Figs. 5 and 6)



CAUTION: Do not remove discharge guard from mower. Raise and hold guard when attaching mulcher plate and allow it to rest on plate while in operation.

- $\partial$  Raise and hold deflector shield in the upright position.
- $\Sigma$  Position alignment cup over rear baffle.
- ∏ Pivot mulcher plate forward and hook on mounting bolt. Be sure hang tab hooks top of deck opening.
- $\pi$  Assemble flat washer, lock washer and wing nut to mounting bolt and tighten securely.

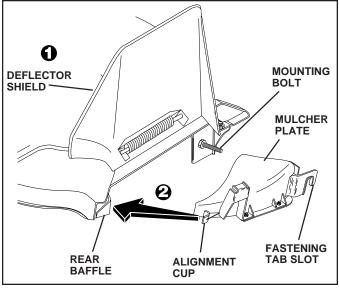


FIG. 5

### **ASSEMBLY**

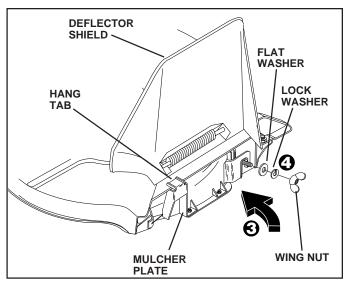


FIG. 6

# TO CONVERT TO BAGGING OR DISCHARGING

Simply remove mulcher plate and store in a safe place. Your mower is now ready for discharging or installation of optional grass catcher accessory.

**NOTE:** If discharging or bagging results are unsatisfactory with mulcher blades on mower, remove the mulcher blades and install high performance discharging blades, which are available at an authorized service center/department. (See MOWER in the Repair Parts section of this manual).

#### CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

 Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

#### CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

# CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

#### **CHECK BRAKE SYSTEM**

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

#### ✓ CHECKLIST

BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

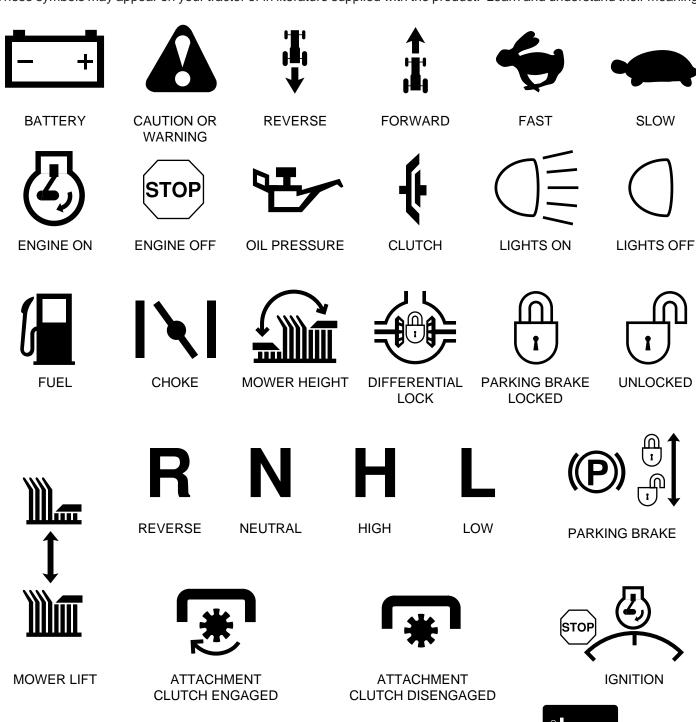
PLEASE REVIEW THE FOLLOWING CHECKLIST:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- ✓ Check wiring. See that all connections are still secure and wires are properly clamped.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.

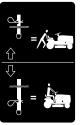
These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.





DANGER, KEEP HANDS AND FEET AWAY





HYDROSTATIC FREE WHEEL (Hydro Models only)

#### KNOW YOUR TRACTOR

#### READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

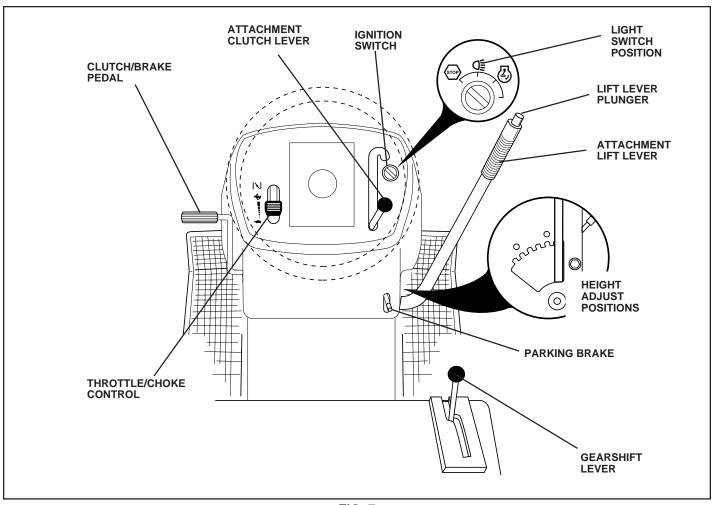


FIG. 7

Our tractors conform to the safety standards of the American National Standards Institute.

**ATTACHMENT CLUTCH LEVER**: Used to engage the mower blades, or other attachments mounted to your tractor.

**LIGHT SWITCH POSITION**: Turns the headlights on.

**THROTTLE/CHOKE CONTROL**: Used for starting and controlling engine speed.

**CLUTCH/BRAKE PEDAL**: Used for declutching and braking the tractor and starting the engine.

**PARKING BRAKE**: Locks clutch/brake pedal into the brake position.

**GEARSHIFT LEVER:** Selects the speed and direction of tractor.

**ATTACHMENT LIFT LEVER**: Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor.

**LIFT LEVER PLUNGER**: Used to release attachment lift lever when changing its position.

**IGNITION SWITCH**: Used for starting and stopping the engine.



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over the spectacles or standard safety glasses.

#### **HOW TO USE YOUR TRACTOR**

#### TO SET PARKING BRAKE (See Fig. 8)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress clutch/brake pedal into full "BRAKE" position and hold.
- Place parking brake lever in "ENGAGED" position and release pressure from clutch/brake pedal. Pedal should remain in "BRAKE" position. Make sure parking brake will hold tractor secure.

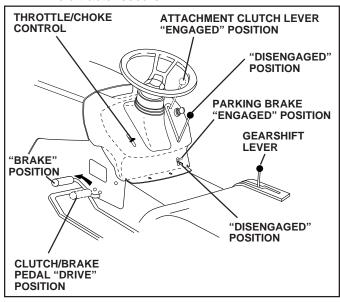


FIG. 8

#### STOPPING (See Fig. 8)

**MOWER BLADES -**

Move attachment clutch lever to "DISENGAGED" position.

#### GROUND DRIVE -

- Depress clutch/brake pedal into full "BRAKE" position.
- Move gearshift lever to neutral (N) position.

#### **ENGINE** -

Move throttle control to slow ( ) position.

**NOTE:** Failure to move throttle control to slow ( position and allowing engine to idle before stopping may cause engine to "backfire".

- Turn ignition key to "OFF" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

**NOTE:** Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position; to empty grass catcher, etc.

#### TO USE THROTTLE CONTROL (See Fig. 8)

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

# TO MOVE FORWARD AND BACKWARD (See Fig. 8)

The direction and speed of movement is controlled by the gearshift lever.

- Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.
- Move gearshift lever to desired position.
- Slowly release clutch/brake pedal to start movement.

**IMPORTANT:** BRING TRACTOR TO A COMPLETE STOP BEFORE SHIFTING OR CHANGING GEARS. FAILURE TO DO SO WILL SHORTEN THE USEFUL LIFE OF YOUR TRANSAXLE.

# TO ADJUST MOWER CUTTING HEIGHT (See Fig. 8)

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

#### TO OPERATE MOWER (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.

- Select desired height of cut.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES disengage attachment clutch control.



CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the discharge guard in place.

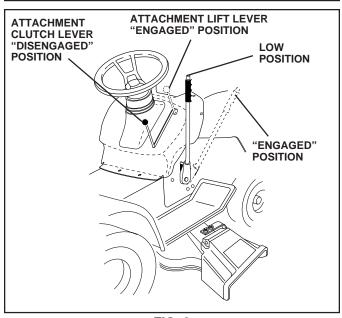


FIG. 9

#### TO OPERATE ON HILLS



CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.
- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.
- To restart movement, slowly release parking brake and clutch/brake pedal.
- Make all turns slowly.

#### TO TRANSPORT

- Raise attachment lift to highest position with attachment lift control.
- When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position.
- Do not push or tow tractor at more than five (5) MPH.

**NOTE**: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

#### BEFORE STARTING THE ENGINE

#### CHECK ENGINE OIL LEVEL (See Fig. 14)

- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Customer Responsibilities section of this manual).
- To change engine oil, see the Customer Responsibilities section in this manual.

#### ADD GASOLINE

 Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

**IMPORTANT:** WHEN OPERATING IN TEMPERATURES BELOW 32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.



CAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

### TO START ENGINE (See Fig. 7)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Depress clutch/brake pedal and set parking brake.
- Place gear shift lever in neutral (N) position.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to choke (|\(\sim\)) position.

**Note:** Before starting, read the warm and cold starting procedures below.

• Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast (♣) position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke (|Ŋ|) position and retry.

#### WARM WEATHER STARTING (50° F and above)

- When engine starts, move the throttle control to the fast (♣) position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

#### COLD WEATHER STARTING (50° F and below)

- When engine starts, allow engine to run with the throttle control in the choke (|\|) position until the engine runs roughly, then move throttle control to fast (♣) position. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.
- The attachments can also be used during the engine warm-up period.

**NOTE:** If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

#### **MOWING TIPS**

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 10).
- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.

- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

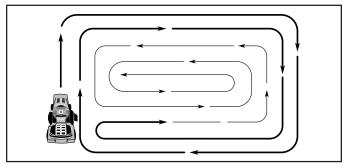


FIG. 10

#### MULCHING MOWING TIPS

**IMPORTANT:** FOR BEST PERFORMANCE, KEEP MOWER HOUSING FREE OF BUILT-UP GRASS AND TRASH. CLEAN AFTER EACH USE.

- The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade quickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- For best results, adjust the mower cutting height so that the mower cuts off only the top one-third of the grass blades (See Fig. 11). For extremely heavy mulching, reduce your width of cut and mow slowly.
- Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

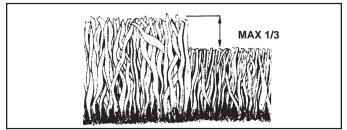


FIG. 11

FIL AS	AINTENANCE SCHEDULE L IN DATES YOU COMPLETE GULAR SERVICE		SEFORE F	EACH!	ISE HOURS HOURS	HOUR!	S HOUR'S	SHOUR OHOUR VERY	S HOUR OO HOUR EVERY BY	ASON ASON	SER	VICE	DA <sup>-</sup>	TES
	Check Brake Operation	/		<b>/</b>										
	Check Tire Pressure	/		<b>/</b>										
Ţ	Check for Loose Fasteners	/					<b>1</b> 7		<b>/</b>					
R A	Sharpen/Replace Mower Blades				<b>✓</b> 4									
Iĉ.	Lubrication Chart				<b>/</b>				<b>/</b>					
ΙŤ	Check Battery Level/Recharge				<b>1</b> 6									
0	Clean Battery and Terminals				<b>/</b>				<b>/</b>					
R	Check Transaxle Cooling				<b>/</b>									
	Adjust Blade Belt(s) Tension						<b>1</b> 5							
	Adjust Motion Drive Belt(s) Tension						<b>1</b> 5							
	Check Engine Oil Level	1		<b>/</b>										
	Change Engine Oil		/		1,2,3				/					
lε	Clean Air Filter				<b>1</b> 2									
Ι'n	Clean Air Screen				<b>1</b> 2									
G	Inspect Muffler/Spark Arrester					/								
	Replace Oil Filter (If equipped)						1,2							
N E	Clean Engine Cooling Fins						<b>1</b> 2							
-	Replace Spark Plug						<b>/</b>	<b>/</b>						
	Replace Air Filter Paper Cartridge						<b>1</b> 2							
	Replace Fuel Filter							<b>/</b>						

- 1 Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 If equipped with oil filter, change oil every 50 hours.
- 4 Replace blades more often when mowing in sandy soil.

- 5 If equipped with adjustable system.
- 6 Not required if equipped with maintenance-free battery.
- 7 Tighten front axle pivot bolt to 35 ft.-lbs. maximum. Do not overtighten.

#### GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

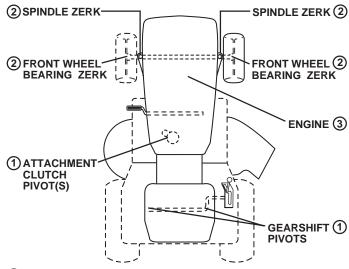
All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

 Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

#### **BEFORE EACH USE**

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check for loose fasteners.

#### **LUBRICATION CHART**



- (1) SAE 30 OR 10W30 MOTOR OIL
- (2) GENERAL PURPOSE GREASE
- (3) REFER TO CUSTOMER RESPONSIBILITIES "ENGINE" SECTION

IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

#### **TRACTOR**

Always observe safety rules when performing any maintenance.

#### **BRAKE OPERATION**

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

#### **TIRES**

- Maintain proper air pressure in all tires (See "PROD-UCT SPECIFICATIONS" on page 3 of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

#### **BLADE CARE**

For best results mower blades must be kept sharp. Replace bent or damaged blades.

#### **BLADE REMOVAL (See Fig. 12)**

- Raise mower to highest position to allow access to blades.
- Remove hex bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.
- Reassemble hex bolt, lock washer and flat washer in exact order as shown.
- Tighten bolt securely (30-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

**NOTE:** We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

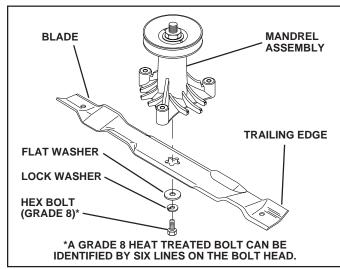


FIG. 12

#### TO SHARPEN BLADE (See Fig. 13)

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer).
- Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground.
   If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.

**NOTE:** Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

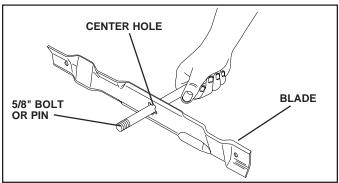


FIG. 13

#### **BATTERY**

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- · Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

#### TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Open battery box door.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "CONNECT BATTERY" in the Assembly section of this manual).

#### **V-BELTS**

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

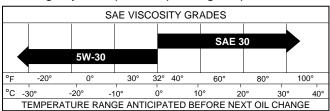
#### TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

#### **ENGINE**

#### **LUBRICATION**

Only use high quality detergent oil rated with API service classification SF or SG. Select the oil's SAE viscosity grade according to your expected operating temperature.



**NOTE:** Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after the first two hours of operation and every 25 hours thereafter or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

#### TO CHANGE ENGINE OIL (See Fig. 14)

Determine temperature range expected before oil change. All oil must meet API service classification SF or SG.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove drain plug.
- After oil has drained completely, replace oil drain plug and tighten securely.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PRODUCT SPECIFICATIONS" on page 3 of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at "FULL" line on dipstick.

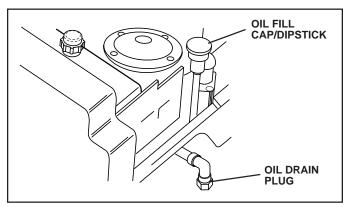


FIG. 14

#### AIR FILTER (See Fig. 15)

Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.

Remove knob(s) and cover.

#### TO SERVICE PRE-CLEANER

- Slide foam pre-cleaner off cartridge.
- Wash it in liquid detergent and water.
- Squeeze it dry in a clean cloth.
- Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.
- If very dirty or damaged, replace pre-cleaner.
- Reinstall pre-cleaner over cartridge.
- Reinstall cover and secure with knob(s).

#### TO SERVICE CARTRIDGE

- Remove cartridge nut.
- Carefully remove cartridge to prevent debris from entering carburetor. Clean base carefully to prevent debris from entering carburetor.
- Clean cartridge by tapping gently on flat surface. If very dirty or damaged, replace cartridge.
- Reinstall cartridge, nut, precleaner, cover and secure with knob(s).

IMPORTANT: PETROLEUM SOLVENTS, SUCH AS KEROSENE, ARE NOT TO BE USED TO CLEAN THE CARTRIDGE. THEY MAY CAUSE DETERIORATION OF THE CARTRIDGE. DO NOT OIL CARTRIDGE. DO NOT USE PRESSURIZED AIR TO CLEAN OR DRY CARTRIDGE.

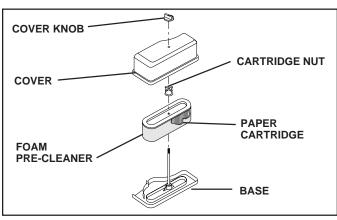


FIG. 15

#### CLEAN AIR SCREEN (See Fig. 16)

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

#### **ENGINE COOLING FINS (See Fig. 16)**

Remove any dust, dirt or oil from engine cooling fins to prevent engine damage from overheating.

- Remove screws from blower housing and lift housing and dipstick tube assembly off engine.
- Cover oil fill opening to prevent entry of dirt.
- Use compressed air or stiff bristle brush to thoroughly clean engine cooling fins.
- To reassemble, reverse above procedure.

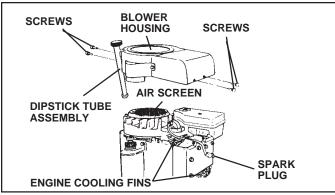


FIG. 16

#### **MUFFLER**

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

#### **SPARK PLUGS**

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" on page 3 of this manual.

#### IN-LINE FUEL FILTER (See Fig. 17)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

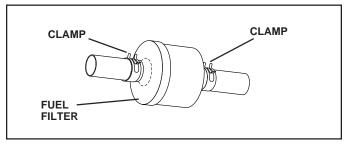


FIG. 17

#### **CLEANING**

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.

#### **CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:**



- Depress clutch/brake pedal fully and set parking brake.
- Place gearshift lever in neutral (N) position.
- Place attachment clutch in "DISENGAGED" position.
- Turn ignition key "OFF" and remove key.
- · Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

#### **TRACTOR**

#### TO REMOVE MOWER (See Fig. 18)

Mower will be easier to remove from the right side of tractor.

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect clutch rod from clutch lever by removing retainer spring.
- Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.
- Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor.

**IMPORTANT**: IF AN ATTACHMENT OTHER THAN THE MOWER IS TO BE MOUNTED TO THE TRACTOR, REMOVE THE FRONT LINKS.

#### TO INSTALL MOWER (See Fig. 18)

- Raise attachment lift lever to its highest position.
- Slide mower under tractor with discharge guard to right side of tractor.
- Lower lift lever to its lowest position.
- Install mower in reverse order of removal instructions.

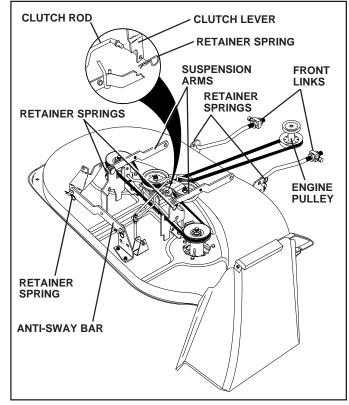


FIG. 18

#### TO LEVEL MOWER HOUSING

Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PRODUCT SPECIFICATIONS" on page 3 of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT (See Figs. 19 and 20)

- · Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

**NOTE**: Three full turns of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.

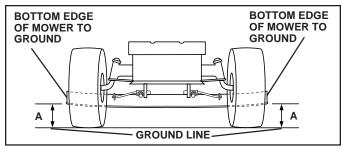


FIG. 19

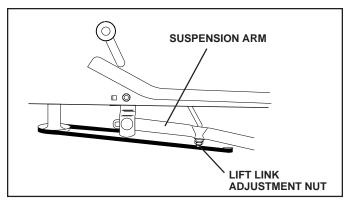


FIG. 20

FRONT-TO-BACK ADJUSTMENT (See Figs. 21 and 22)

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/4" to 3/4" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length. Both links should be approximately 10-3/8".
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/4" to 3/4" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns.
- When distance "D" is 1/4" to 3/4" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.

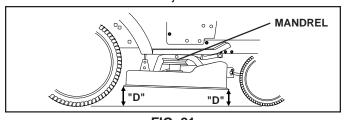


FIG. 21

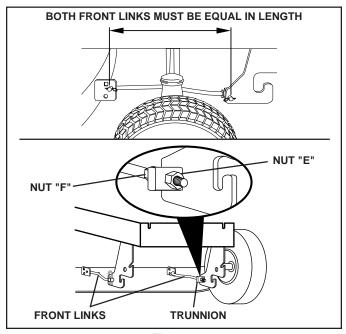


FIG. 22

19

# TO REPLACE MOWER BLADE DRIVE BELT (See Fig. 23)

The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

#### **BELT REMOVAL -**

- Place attachment clutch in "DISENGAGED" position.
- Move attachment lift lever forward to lower mower to its lowest position.
- Roll belt off engine pulley.
- Disconnect R.H. suspension arm from rear deck bracket by removing retainer spring.
- Work belt off both mandrel pulleys and idler pulleys.
- Pull belt away from mower.

#### **BELT INSTALLATION -**

- Install new belt in reverse order of removal.
- Make sure belt is in all pulley grooves and inside all belt guides.

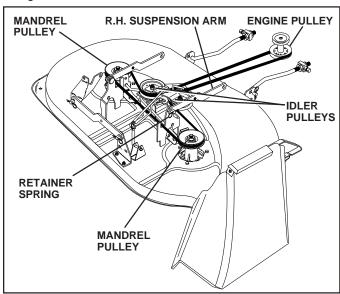


FIG. 23

#### TO ADJUST BRAKE (See Fig. 24)

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted.

- Depress clutch/brake pedal and engage parking brake.
- Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than six (6) feet in highest gear, further maintenance is necessary. Contact your nearest authorized service center/department.

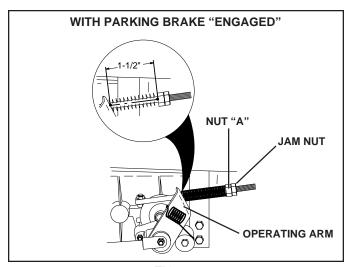


FIG. 24

# TO REPLACE MOTION DRIVE BELT (See Fig. 25)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

- Remove mower (See "TO REMOVE MOWER" in this section of this manual).
- Remove upper belt keeper.
- Remove belt from stationary idler and clutching idler.
- Pull belt slack toward rear of tractor. Remove belt upwards from transaxle pulley by deflecting belt keepers.
- Pull belt toward front of tractor and remove downwards from around engine pulley.
- Install new belt by reversing above procedure.

**IMPORTANT:** MAKE SURE UPPER BELT KEEPER IS POSITIONED PROPERLY BETWEEN LOCATOR TABS.

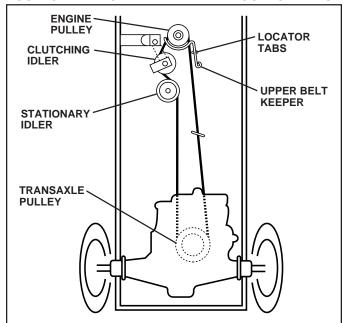


FIG. 25

#### TRANSAXLE SHIFTER LINKAGE AND AD-JUSTMENT (See Figs. 26 and 27)

The transaxle should be in neutral when the gear shift lever is in the neutral (N) (lock gate) position. The adjustment is preset at the factory; however, if adjustment is needed, proceed as follows:

- Make sure transaxle is in neutral (N).
- Loosen two locknuts on tie rod.
- Turn center rod until gearshift lever falls into neutral lock gate on fender console.
- Tighten locknuts securely.

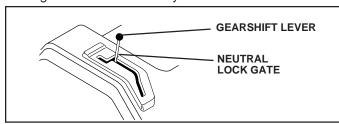


FIG. 26

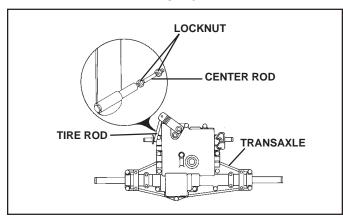


FIG. 27

#### TO ADJUST STEERING WHEEL ALIGNMENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble per instructions in the Assembly section of this manual.

#### FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

# TO REMOVE WHEEL FOR REPAIRS (See Fig. 28)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).

- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

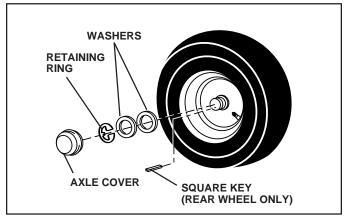


FIG. 28

# TO START ENGINE WITH A WEAK BATTERY (See Fig. 29)



CAUTION: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. If "jumper cables" are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT NEGATIVE GROUNDED SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT NEGATIVE GROUNDED SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

#### TO ATTACH JUMPER CABLES -

- Connect each end of the RED cable to the POSITIVE (+) terminal of each battery, taking care not to short against chassis.
- Connect one end of the BLACK cable to the NEGA-TIVE (-) terminal of fully charged battery.
- Connect the other end of the BLACK cable to good CHASSIS GROUND, away from fuel tank and battery.

#### TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

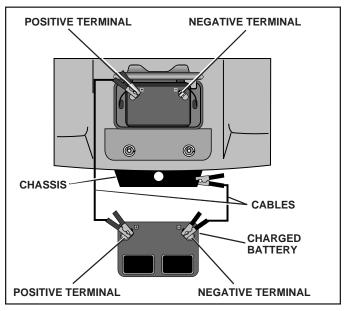


FIG. 29



- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

#### INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

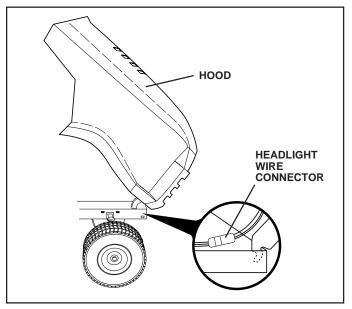
 Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

#### TO REPLACE FUSE

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

# TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 30)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedures.



**FIG. 30** 

#### **ENGINE**

# TO ADJUST THROTTLE CONTROL CABLE (See Fig. 31)

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:

- With engine not running, move throttle control lever from slow (♠) to choke (ℕ) position. Slowly move lever from choke (ℕ) to fast (♠) position.
- Check that holes "A" in governor control lever and hole in governor plate line-up. If holes "A" are not aligned, loosen clamp screw and move throttle cable until holes are aligned. Tighten clamp screw securely.

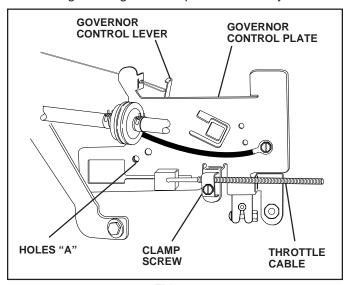


FIG. 31

#### TO ADJUST CARBURETOR (See Fig. 32)

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, proceed as follows:

In general, turning idle mixture valve **in** (clockwise) decreases the supply of fuel to the engine giving a leaner fuel/air mixture. Turning the idle mixture valve **out** (counterclockwise) increases the supply of fuel to the engine giving a richer fuel/air mixture.

**IMPORTANT:** DAMAGE TO THE NEEDLE VALVE AND THE SEAT IN CARBURETOR MAY RESULT IF SCREW IS TURNED IN TOO TIGHT.

#### PRELIMINARY SETTING -

- Air cleaner assembly must be assembled to the carburetor when making carburetor adjustments.
- Be sure the throttle control cable is adjusted properly (see above).
- With engine off turn idle mixture valve in (clockwise) closing it finger tight and then turn out (counterclockwise) 1 full turn.

#### FINAL SETTING -

- Start engine and allow to warm for five minutes. Make final adjustments with engine running and shift/motion control lever in neutral (N) position.
- Move throttle control lever to slow (
   ) position. With finger, rotate and hold throttle lever against idle speed screw. Turn idle speed screw to attain 1750 RPM.
- While still holding throttle lever against idle speed screw, turn idle mixture valve in (clockwise) until engine begins to die and then turn out (counterclockwise) until engine runs rough. Turn valve to a point midway between those two positions. Release throttle lever.

#### **ACCELERATION TEST -**

Move throttle control lever from slow (-) to fast (-)
position. If engine hesitates or dies, turn idle mixture
valve out (counterclockwise) 1/8 turn. Repeat test and
continue to adjust, if necessary, until engine accelerates smoothly.

High speed stop is factory adjusted. Do not adjust - damage may result.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.

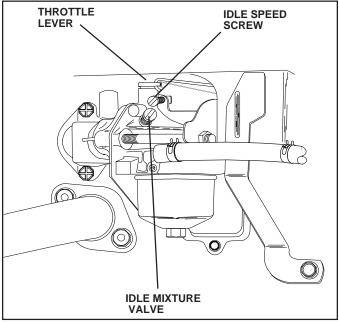


FIG. 32

# **STORAGE**

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.



CAUTION: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

#### **TRACTOR**

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

#### **BATTERY**

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals
- Be sure battery drain tube is securely attached.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

#### **ENGINE**

#### **FUEL SYSTEM**

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

#### **ENGINE OIL**

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Customer Responsibilities section of this manual).

#### **CYLINDERS**

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

#### **OTHER**

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust.
   Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

**IMPORTANT**: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

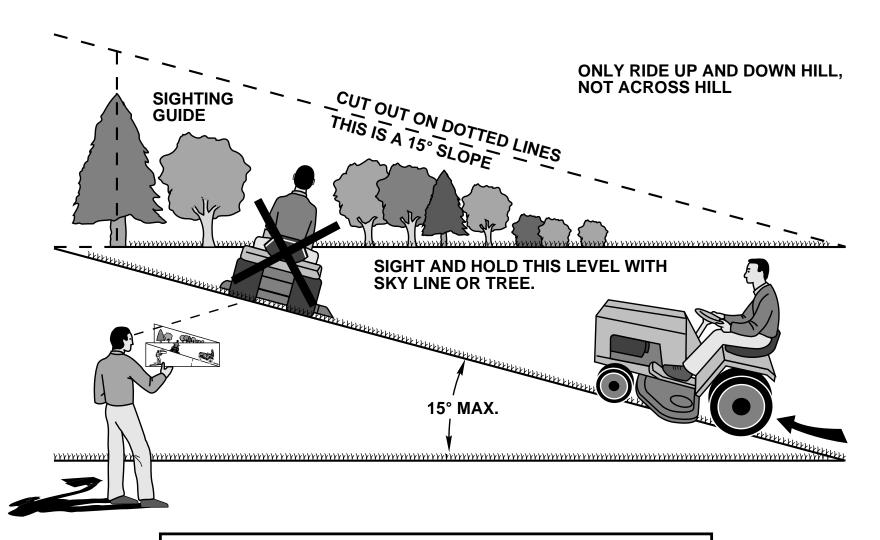
# **TROUBLESHOOTING POINTS**

PROBLEM	CAUSE	CORRECTION				
Will not start	<ol> <li>Out of fuel.</li> <li>Engine not "CHOKED" properly.</li> <li>Engine flooded.</li> <li>Bad spark plug.</li> <li>Dirty air filter.</li> <li>Dirty fuel filter.</li> <li>Water in fuel.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> <li>Engine valves out of adjustment.</li> </ol>	<ol> <li>Fill fuel tank.</li> <li>See "TO START ENGINE" in Operation section.</li> <li>Wait several minutes before attempting to start.</li> <li>Replace spark plug.</li> <li>Clean/replace air filter.</li> <li>Replace fuel filter.</li> <li>Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>Check all wiring.</li> <li>See "To Adjust Carburetor" in Service Adjustments section.</li> <li>Contact an authorized service center/department.</li> </ol>				
Hard to start	<ol> <li>Dirty air filter.</li> <li>Bad spark plug.</li> <li>Weak or dead battery.</li> <li>Dirty fuel filter.</li> <li>Stale or dirty fuel.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> </ol> 8. Engine valves out of adjustment.	<ol> <li>Clean/replace air filter.</li> <li>Replace spark plug.</li> <li>Recharge or replace battery.</li> <li>Replace fuel filter.</li> <li>Drain fuel tank and refill with fresh gasoline.</li> <li>Check all wiring.</li> <li>See "To Adjust Carburetor" in Service Adjustments section.</li> <li>Contact an authorized service center/department.</li> </ol>				
Engine will not turn over	<ol> <li>Clutch/brake pedal not depressed.</li> <li>Attachment clutch is engaged.</li> <li>Weak or dead battery.</li> <li>Blown fuse.</li> <li>Corroded battery terminals.</li> <li>Loose or damaged wiring.</li> <li>Faulty ignition switch.</li> <li>Faulty solenoid or starter.</li> <li>Faulty operator presence switch(es).</li> </ol>	<ol> <li>Depress clutch/brake pedal.</li> <li>Disengage attachment clutch.</li> <li>Recharge or replace battery.</li> <li>Replace fuse.</li> <li>Clean battery terminals.</li> <li>Check all wiring.</li> <li>Check/replace ignition switch.</li> <li>Check/replace solenoid or starter.</li> <li>Contact an authorized service center/department.</li> </ol>				
Engine clicks but will not start	<ol> <li>Weak or dead battery.</li> <li>Corroded battery terminals.</li> <li>Loose or damaged wiring.</li> <li>Faulty solenoid or starter.</li> </ol>	<ol> <li>Recharge or replace battery.</li> <li>Clean battery terminals.</li> <li>Check all wiring.</li> <li>Check/replace solenoid or starter.</li> </ol>				
Loss of power	<ol> <li>Cutting too much grass/too fast.</li> <li>Throttle in "CHOKE" position.</li> <li>Build-up of grass, leaves and trash under mower.</li> <li>Dirty air filter.</li> <li>Low oil level/dirty oil.</li> <li>Faulty spark plug.</li> <li>Dirty fuel filter.</li> <li>Stale or dirty fuel.</li> <li>Water in fuel.</li> <li>Spark plug wire loose.</li> <li>Dirty engine air screen/fins.</li> <li>Dirty/clogged muffler.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> <li>Engine valves out of adjustment.</li> </ol>	<ol> <li>Set in "Higher Cut" position/reduce speed.</li> <li>Adjust throttle control.</li> <li>Clean underside of mower housing.</li> <li>Clean/replace air filter.</li> <li>Check oil level/change oil.</li> <li>Clean and regap or change spark plug.</li> <li>Replace fuel filter.</li> <li>Drain fuel tank and refill with fresh gasoline.</li> <li>Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>Connect and tighten spark plug wire.</li> <li>Clean engine air screen/fins.</li> <li>Clean/replace muffler.</li> <li>Check all wiring.</li> <li>See "To Adjust Carburetor" in Service Adjustments section.</li> <li>Contact an authorized service center/department.</li> </ol>				
Excessive vibration	<ol> <li>Worn, bent or loose blade.</li> <li>Bent blade mandrel.</li> <li>Loose/damaged part(s).</li> </ol>	<ol> <li>Replace blade. Tighten blade bolt.</li> <li>Replace blade mandrel.</li> <li>Tighten loose part(s). Replace damaged parts.</li> </ol>				

# **TROUBLESHOOTING POINTS**

PROBLEM	CAUSE	CORRECTION			
Engine continues to run when operator leaves seat with attachment clutch engaged	Faulty operator-safety presence control system.	Check wiring, switches and connections. If not corrected, contact an authorized service center/department.			
Poor cut - uneven	<ol> <li>Worn, bent or loose blade.</li> <li>Mower deck not level.</li> <li>Buildup of grass, leaves, and trash under mower.</li> <li>Bent blade mandrel.</li> <li>Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol>	<ol> <li>Replace blade. Tighten blade bolt.</li> <li>Level mower deck.</li> <li>Clean underside of mower housing.</li> <li>Replace blade mandrel.</li> <li>Clean around mandrels to open vent holes.</li> </ol>			
Mower blades will not rotate	<ol> <li>Obstruction in clutch mechanism.</li> <li>Worn/damaged mower drive belt.</li> <li>Frozen idler pulley.</li> <li>Frozen blade mandrel.</li> </ol>	<ol> <li>Remove obstruction.</li> <li>Replace mower drive belt.</li> <li>Replace idler pulley.</li> <li>Replace blade mandrel.</li> </ol>			
Poor grass discharge	<ol> <li>Engine speed too slow.</li> <li>Travel speed too fast.</li> <li>Wet grass.</li> <li>Mower deck not level.</li> <li>Low/uneven tire air pressure.</li> <li>Worn, bent or loose blade.</li> <li>Buildup of grass, leaves and trash under mower.</li> <li>Mower drive belt worn.</li> <li>Blades improperly installed.</li> <li>Improper blades used.</li> <li>Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol>	<ol> <li>Place throttle control in "FAST" position.</li> <li>Shift to slower speed.</li> <li>Allow grass to dry before mowing.</li> <li>Level mower deck.</li> <li>Check tires for proper air pressure.</li> <li>Replace/sharpen blade. Tighten blade bolt.</li> <li>Clean underside of mower housing.</li> <li>Replace mower drive belt.</li> <li>Reinstall blades sharp edge down.</li> <li>Replace with blades listed in this manual.</li> <li>Clean around mandrels to open vent holes.</li> </ol>			
Headlight(s) not working if so equipped)	<ol> <li>Switch is "OFF".</li> <li>Bulb(s) burned out.</li> <li>Faulty light switch.</li> <li>Loose or damaged wiring.</li> <li>Blown fuse.</li> </ol>	<ol> <li>Turn switch "ON".</li> <li>Replace bulb(s).</li> <li>Check/replace light switch.</li> <li>Check wiring and connections.</li> <li>Replace fuse.</li> </ol>			
Battery will not charge	<ol> <li>Bad battery cell(s).</li> <li>Poor cable connections.</li> <li>Faulty regulator (if so equipped).</li> <li>Faulty alternator.</li> </ol>	Replace battery.     Check/clean all connections.     Replace regulator.     Replace alternator.			
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.	Move throttle control to "SLOW" position and allow to idle for 30 seconds before stopping engine.			

### SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION





Operate your Tractor up and down the face of slopes (not greater than 15°), never across the face. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.



#### **WARRANTY STATEMENT**

#### **SECTION 1: LIMITED WARRANTY**

Husqvarna Forest & Garden Company ("Husqvarna") warrants Husqvarna product to the original purchaser to be free from defects in material and workmanship from the date of purchase for the "Warranty Period" of the product as set forth below:

Lifetime Warranty: All tiller tines, trimmer shafts, ignition coils and modules on hand held product.

2 Year Warranty: Riding lawn mowers, yard and garden tractors, walk behind mowers, tillers, trimmers, brushcutters, snow blowers, handheld blowers, hedge trimmers, and electrical products for noncommercial, nonprofessional, noninstitutional or nonincome producing use, except as herein stated.

Emission control system components necessary to comply with CARB-95 and EPA regulations, except for those components which are part of engine systems manufactured by third party engine manufacturers for which the purchaser has received a separate warranty with product information supplied at time of purchase.

- **1 Year Warranty:** Chain saws, clearing saws and backpack blowers for noncommercial, nonprofessional, noninstitutional or nonincome producing use. Trimmer models 120, 125, 122, 132, 225, 232 and 235 used for commercial purposes.
- **90 Day Warranty:** Any Husqvarna product used for rental, commercial, institutional, professional or income producing use except as otherwise provided herein.
- 30 Day Warranty: Husqvarna bow guide and replacement parts.

#### SECTION 2: HUSQVARNA'S OBLIGATIONS UNDER THE WARRANTY

Husqvarna will repair or replace defective components without charge for parts or labor if a component fails because of a defect in material or workmanship during the warranty period.

#### **SECTION 3: ITEMS NOT COVERED BY THIS WARRANTY**

The following items are not covered by this warranty:

- (1) Normal customer maintenance items which become worn through normal regular use, including, but not limited to, belts, blades, blade adapters, bulbs, filters, guide bars, lubricants, rewind springs, saw chain, spark plugs, starter ropes and tines;
- (2) Natural discoloration of material due to ultraviolet light;
- (3) Engine and drive systems not manufactured by Husqvarna; these items are covered by the respective manufacturer's warranty as provided in writing with the product information supplied at the time of purchase; all claims must be sent to the appropriate manufacturer;
- (4) Lawn and garden attachments are covered by a third party which gives a warranty, all claims for warranty should be sent to the manufacturer; and
- (5) Emission Control System components necessary to comply with CARB-95 and EPA regulations which are manufactured by third party engine manufacturer.

#### **SECTION 4: EXCEPTIONS AND LIMITATIONS**

This warranty shall be inapplicable to defects resulting from the following:

 Accident, abuse, misuse, negligence and neglect, including stale fuel, dirt, abrasives, moisture, rust, corrosion, or any adverse reaction due to incorrect storage or use habits;

- (2) Failure to operate or maintain the unit in accordance with the Owner's/Operator's manual or instruction sheet furnished by Husqvarna:
- (3) Alterations or modifications that change the intended use of the product or affects the product's performance, operation, safety, or durability, or causes the product to fail to comply with any applicable laws: or:
- (4) Additional damage to parts or components due to continued use occurring after any of the above.

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. HUSQVARNA SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THESE PRODUCTS EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THESE PRODUCTS IS LIMITED IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITED WARRANTY STATEMENT. HUSQVARNA RESERVES THE RIGHT TO CHANGE OR IMPROVE THE DESIGN OF THE PRODUCT WITHOUT NOTICE, AND DOES NOT ASSUME OBLIGATION TO UPDATE PREVIOUSLY MANUFACTURED PRODUCTS.

Some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

#### **SECTION 5: CUSTOMER RESPONSIBILITIES**

The product must exhibit reasonable care, maintenance, operation, storage and general upkeep as written in the maintenance section of the Owner's/Operator's manual. Should an operational problem or failure occur, the product should not be used, but delivered as is to an authorized Husqvarna dealer for evaluation. Proof of purchase, as explained in section 6, rests solely with the customer.

#### SECTION 6: PROCEDURE TO OBTAIN WARRANTY CONSIDERATION

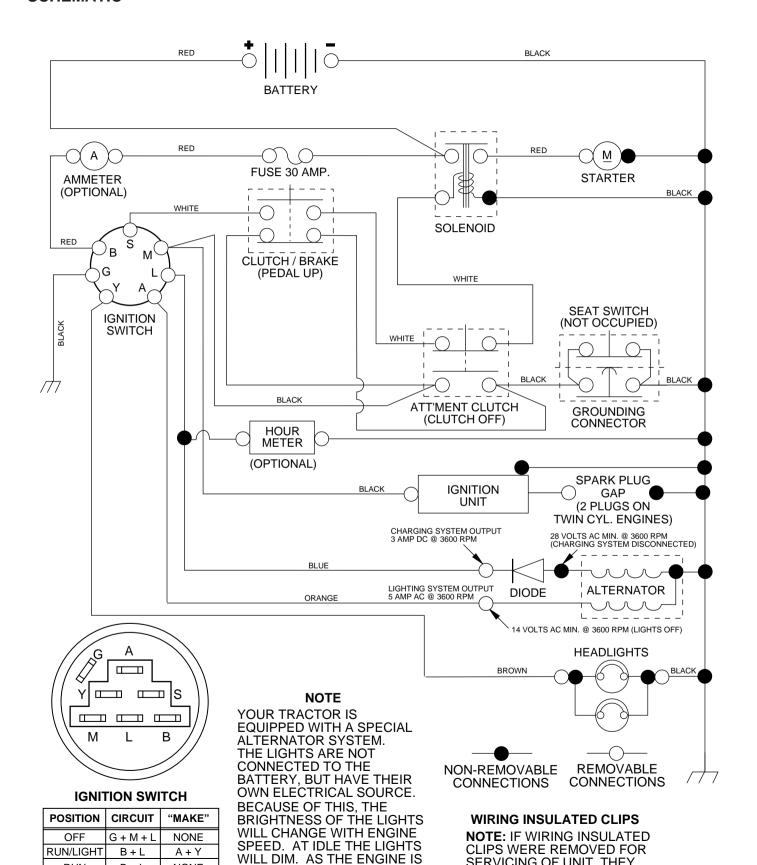
It is the Owner's and Dealer's responsibility to make certain that the Warranty Registration Card is properly filled out and mailed to Husqvarna Forest & Garden Company. This card should be mailed within ten (10) days from the date of purchase in order to confirm the warranty and to facilitate post-sale service.

Proof of purchase must be presented to the authorized Husqvarna dealer in order to obtain warranty service. This proof must include date purchased, model number, serial number, and complete name and address of the selling dealer.

To obtain the benefit of this warranty, the product believed to be defective must be delivered to an authorized Husqvarna dealer in a timely manner, no later than thirty (30) days from date of the operational problem or failure. The product must be delivered at the owner's expense. Pick-up and delivery charges are not covered by this warranty. An authorized Husqvarna dealer can be normally located through the "Yellow Pages" of the local telephone directory or by calling 1-800-HUSKY62 for a dealer in your area.

HUSQVARNA FOREST & GARDEN COMPANY 9006-J PERIMETER WOODS DRIVE CHARLOTTE, NC 28216

### TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 **SCHEMATIC**



RUN

**START** 

B + L

B+L+S

NONE

NONE

SPEEDED UP, THE LIGHTS

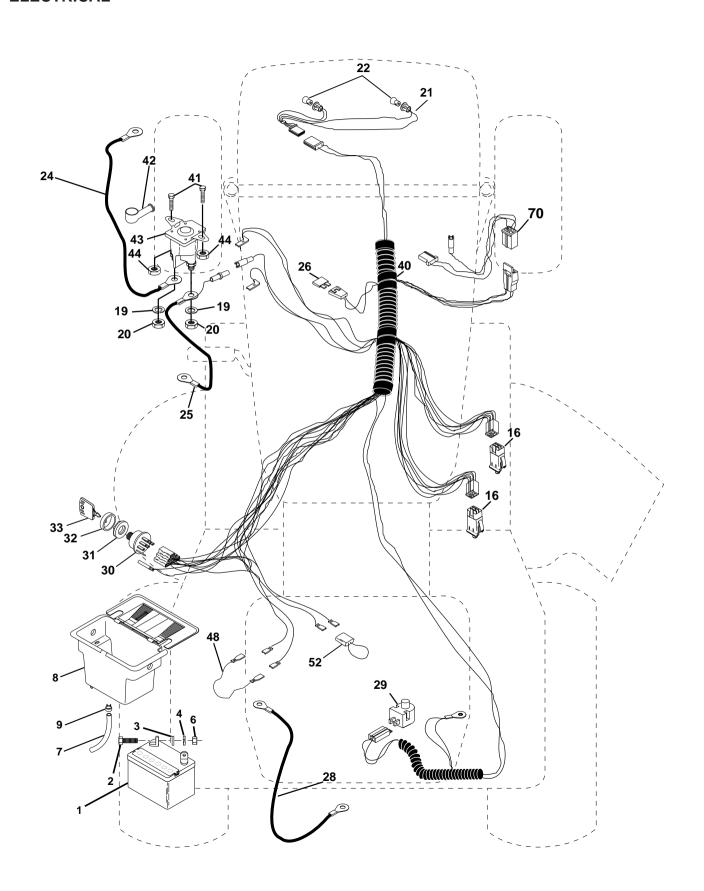
WILL BECOMÉ THEIR BRIGHTEST.

SERVICING OF UNIT, THEY

SHOULD BE REPLACED TO

PROPERLY SECURE YOUR WIRING.

TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 ELECTRICAL

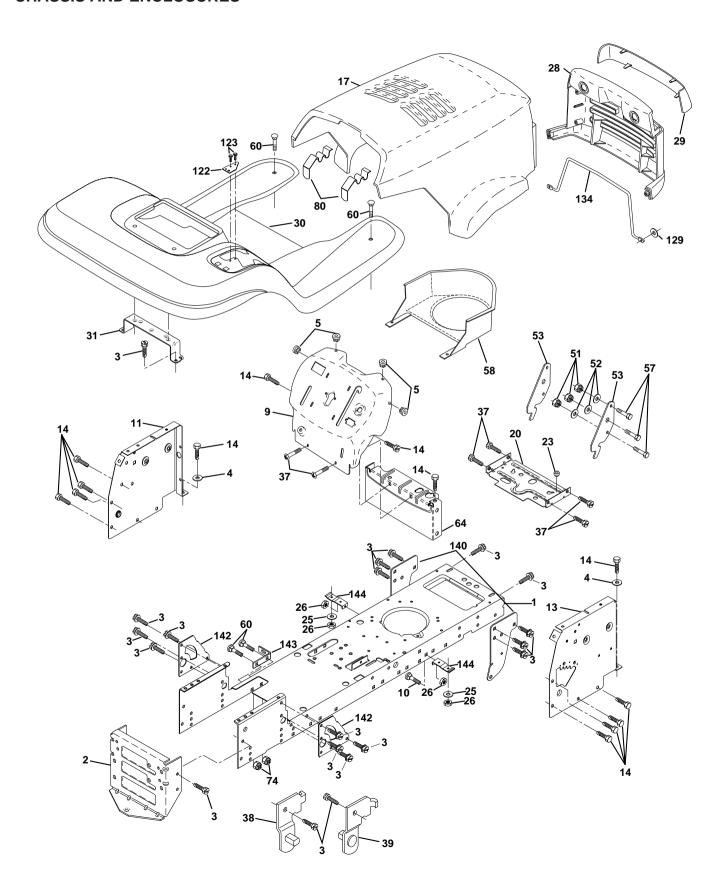


# TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 6 7 8 9 16 19 20 21 22 24 25	532 14 61-39 874 76 04-12 819 09 10-16 810 04 04-00 873 22 04-00 532 10 92-38 532 15 64-17 532 10 95-96 532 15 36-64 810 09 04-00 873 35 04-00 532 13 68-50 532 00 41-52 532 12 47-80 532 14 61-47	Battery 12 Volt 25 AMP Bolt Hex Hd 1/4-20unc X 3/4 Washer 9/32 X 5/8 X 16 Ga. Washer Lock Hvy Helical 1/4 Nut Fin Hex 1/4-20 Unc Tube Plastic 12" Case Battery Mech Hinge Clamp Hose Olive Switch Interlock Push-In Washer Lock 1/4 Nut Jam Hex 1/4-20 Unc Harness Asm Light W/4152j Bulb Light #1156 Cable Battery 6 Ga 11" red Cable Battery 6 Ga 44" red w/16
26 28 29 30 31 32 33 40 41 42 43 44 48 52 70	532 10 88-24 532 12 47-73 532 12 13-05 532 14 03-01 532 12 42-11 532 14 12-26 532 12 21-47 532 15 64-42 871 11 04-08 532 13 15-63 532 14 56-73 873 64 04-00	wire Fuse 30 AMP Auto Green Cable Ground 6 Ga 12" black Switch Plunger Nc Gray Switch Ign 4 pos w/lights Nut Ignition Cover Sw Ignition Key Ign Modelled Generic Harness Ign. Bolt Blk Fin Hex 1/4 - 20 x 1/2 Cover Terminal Red Solenoid Nut Keps Hex 1/4-20 Unc Adapter Ammeter Rectangular Protection Wire Loop Harness, Eng. B&S/Tec Dual

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

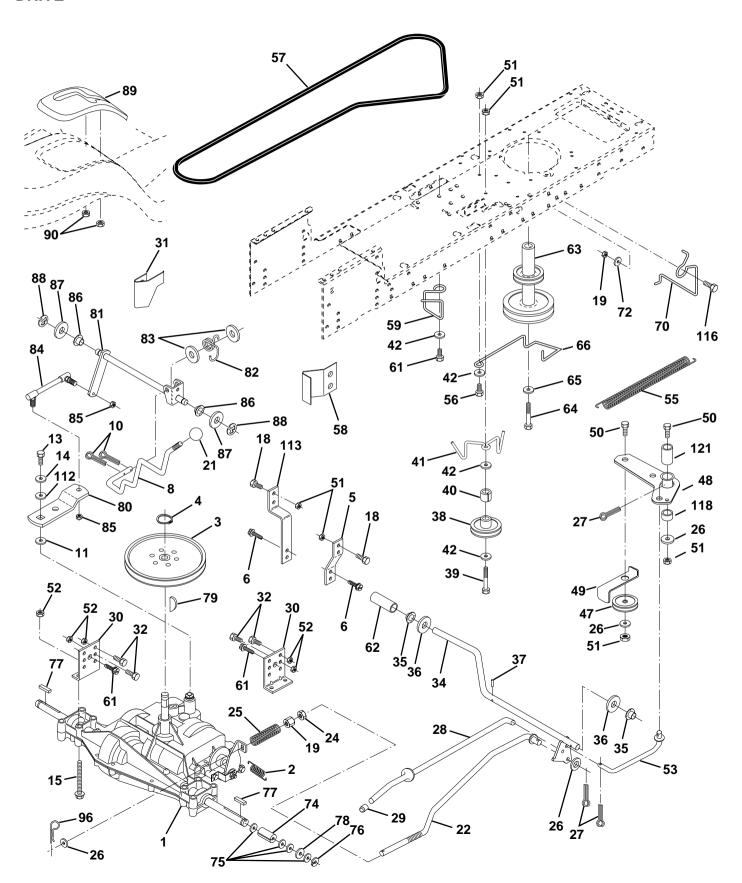
TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 CHASSIS AND ENCLOSURES



# TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1 2 3	532 15 38-71 532 14 03-56 817 49 06-12	Chassis Weldment Drawbar, Stretch Screw Thdrol 3/8-16x3/4 Ty-tt
4	819 13 12-16	Washer 13/32 x 3/4 x 16 Ga.
5 9	532 15 52-72 532 15 72-61	Bumper Hood/Dash Dash P/L M, N/AMM N/HM Grey
10	872 14 06-08	Bolt Carriage 3/8-16 x 1
11	532 15 59-27	Panel Dash Lh
13 14	532 15 72-62 817 49 06-08	Panel Dash Rh Screw Thdrol 3/8-16x1/2 Ty-tt
17	532 15 60-51	Hood LT/PL Husqvarna
20 23	532 15 64-37 532 12 40-28	Plate Mtg Battery Fuel Tank Fr Bushing
25	819 13 13-12	Washer 13/32 X 13/16 X 12 Ga
26	873 80 06-00	Nut Lock Hex W/Ins 3/8-16 Unc
28 29	532 14 97-76 532 14 97-77	Grille LT/PL Husqvarna Lens LT/PL Husqvarna
30	532 15 64-89	Fender Footrest STLT Pnt
31 37	532 13 99-76 817 49 05-08	Bracket Support Fender Screw Thdrol 6/16-18 x 1/2 TYT
38	532 13 98-86	Bracket, Asm. Pivot, L.H., Mower Rear
39 51	532 13 98-87 873 80 04-00	Bracket, Asm. Pivot, R.H., Mower Rear Nut Lock Hex W/Ins 1/4-20
52	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
53	532 15 00-67	Bracket Pnt. Pick off LT/PL Husqvarna
57 58	874 78 04-12 532 15 01-27	Bolt Hex 1/4-20 x 3/4 Air Duct Engine P/L
60	872 14 06-06	Bolt Rdhd Sqnk 3/8-16unc x 3/4
64 74	532 15 47-98 873 68 06-00	Dash Lower STLT Nut Crownlock 3/8-16 UNC
80	532 15 58-54	Latch Hood Plm Husqvarna
129		Washer 9/32 x 5/8 x 16 Ga.
134 140	532 15 01-32 532 15 05-56	Rod Support Hood LT/PL Husq. Bracket Chassis Front 7 Ga.
142	532 15 60-95	Plate Reinforcement STLT
143 144		Bracket Swaybar Chassis Bracket Pnt Footrest STLT
146	532 15 43-34	Screw Torx Hd Thd 5/16-18 UN-2A
NOT	532 00 54-79 F: All compon	Plug Button ent dimensions given in U.S. inches
	1 inch = 25	

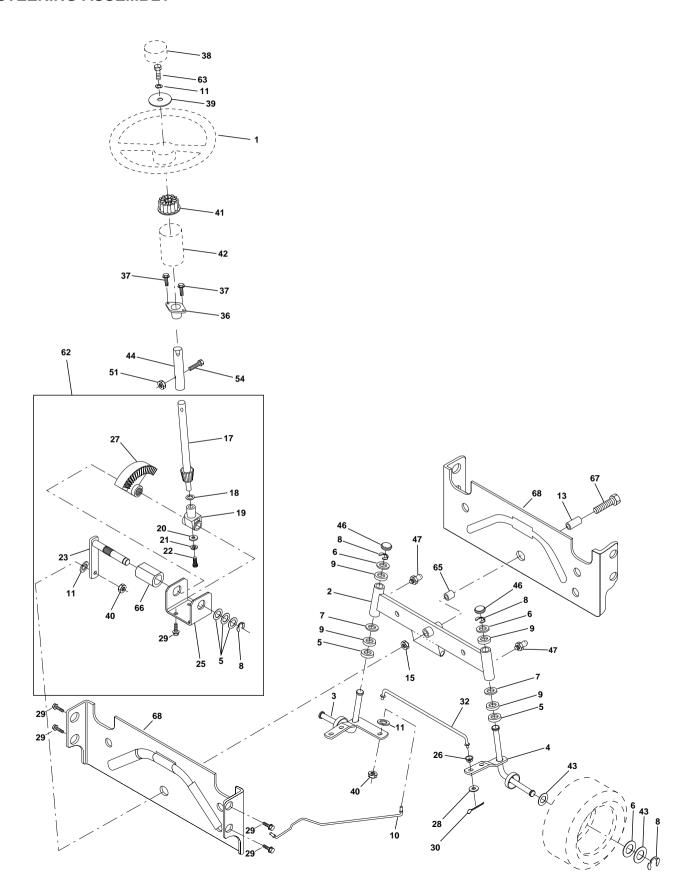
TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 DRIVE



# TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 DRIVE

	PART NO.	DESCRIPTION	KEY F		DESCRIPTION
1 234568011341589122456789033333333341 4274849	532 12 36-66 812 00 00-28 532 12 15-20 817 49 05-12 532 15 47-92 876 02 04-16 532 10 57-01 874 55 04-12 810 04 04-00 874 49 05-44 874 78 06-16 873 80 06-00 532 10 69-33 532 13 08-04 873 35 06-00 532 10 68-88 819 13 13-16 876 02 04-12 532 14 52-04 532 17 16-73 532 13 08-07 532 12 72-75 874 76 05-12 532 15 50-71 532 12 01-83 819 21 16-16 532 12 49-63 532 12 49-65 532 15 47-77 819 13 13-12 532 12 77-83 532 15 46-04	Pin Cotter 1/8 X 1 Cad Washer Plate Shf 388 Sq Hole Bolt 1/4-28 Unf Gr 8 W/Patch Washer Lock Hvy Helical 1/4 Bolt Hex 5/16-18 Gr. 5 Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5 Nut Lock 3/8-16 Unc Knob Rod Brake Blk Zinc 26 840 Nut Hex Jam 3/8-16 Unc Spring Rod Brake 2 00 Zinc Washer 13/32 X 13/16 X 16 Ga Pin Cotter 1/8 X 3/4 Cad Rod Brake Parking LT/YT Cap Brake Parking Black Bracket Mtg Transaxle Keeper Belt LH LT 14 Ga Bolt Hex Hd 5/16-18unc X 3/4 Shaft Asm Pedal Foot Bearing Nylon Blk 629 Id Washer 21/32 X 1 X 16 Ga Pin Roll 3/16 X 1" Pulley Idler Flat Bolt Fin Hex 3/8-16unc X 2-3/4	52 53 55 56 55 56 56 56 56 56 56 56 56 56 56	373 68 05-00 532 10 57-10 532 10 57-09 374 76 06-20 532 13 08-01 532 12 72-74 532 14 03-12 317 49 06-12 532 12 48-72 532 14 01-86 371 17 07-64 310 04 07-00 532 15 47-78 532 13 46-83 319 13 20-12 532 12 17-49 312 00 00-01 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-82 319 17 12-16 532 12 37-85 319 17 12-16 532 15 03-60 532 17 48-85 532 17 48-85 532 17 48-85 532 17 48-85 532 17 48-85 532 17 48-85 532 17 48-85 532 17 48-85	Spring Return Clutch 6 75 Bolt Fin Hx 3/8-16 X 1/4 V-Belt Ground Drive 95 25 Keeper Belt RH LT Pnt/zinc 16g Keeper Belt Span Ctr Screw Thdrol 3/8-16x3/4 Ty-tt Cover Pedal Blk Round Engine Pulley LT/YT Bolt Hex Washer Lock Hvy Hlcl Spr 7/16 Keeper Belt Engine Foolproof Guide Belt Mower Drive RH Washer 13/32 X 1-1/4 X 12 Ga Spacer Axle Washer 25/32 X 1 1/4 X 16 Ga E-ring #5133-75 Key Square 2 0 X 1845/ 1865 Washer 25/32 X 1-5/8 X 16 Ga Key Woodruff #9 3/16 x 3/4 Arm Shift Shaft Asm Cross 20"t Spring Torsion T/a Washer 17/32 X 3/4 X 16 Ga Rod Shift Nut Lock Center 1/4 - 28 FNTHD Bushing Rod Strg 629/632 Id Washer 21/32 X 1-1/4 X 16 Ga Ring Klip #5304-62 Console Shift STLT Nut Self-thd Wsh-hd 1/4 Zinc Washer 9/32 x 3/4 x 10 Ga. Strap Torque LT Bolt Rdhd Sq Neck 3/8-16 x 1.25
50	874 76 06-24	Bolt Hex Hd 3/8-16unc X 1-1/2	_	1 inch = 25.	

TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 STEERING ASSEMBLY

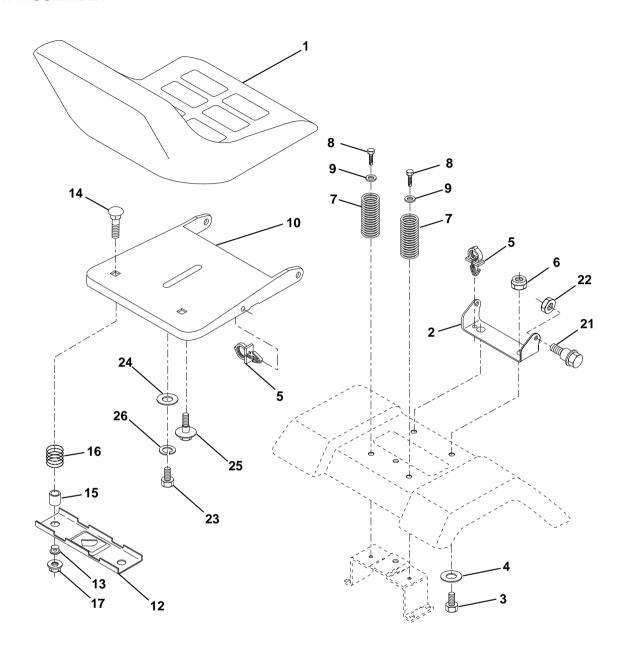


## TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
2 53 4 5 53 4 5 53 5 6 7 8 9 10 11 13 15 53 11 13 15 53 12 21 22 25 26 27 28 81 53 22 25 26 27 28 81 53 23 26 27 28 81 53 24 34 44 46 47 15 44 46 47 15 44 46 47 15 44 46 47 15 44 46 47 15 44 46 47 15 44 46 63 65 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 66 67 87 66 67 87 66 67 87 66 67 87 67 67 67 67 67 67 67 67 67 67 67 67 67	32 12 44-15 32 15 44-27 32 15 44-23 32 15 44-23 32 15 44-23 32 12 49-31 32 12 17-48 32 12 49-37 32 15 64-38 32 12 49-37 32 15 65-46 32 15 47-79 33 90 10-00 32 15 65-46 32 05 70-79 32 12 40-35 32 12 66-84 32 15 65-46 32 15 65-46 32 15 68-47 32 13 68-74 32 13 68-74 32 13 68-74 32 13 68-74 32 13 68-74 32 13 68-74 32 13 68-74 32 13 68-74 32 13 68-74 32 15 50-92 32 12 47-01 32 15 50-92 32 15 15 29-27 32 15 50-92 32 15 15 29-27 32 15 50-92 32 15 50-92 32 15 50-92 32 15 50-92 32 15 50-92 32 15 15 44-01 32 15 50-92 32 15 44-16 32 15 50-92 32 15 44-16 32 15 44-16 32 15 44-18 32 15 44-18	Wheel Steering Axle Asm STMP Dropped STL Spindle Asm RH Bearing Race Thrust Harden Washer 25/32 X 1-5/8 X 16 Ga Washer 27/32 X 1-1/4 X 16 Ga Ring Klip #t5304-75 Bearing Col Strg Blk Link Drag Extended Stamp Washer Lock Hvy Hlcl Spr 3/8 Bearing Axle STLT/GT Nut Lock Flange 5/8-11 Unc Shaft Asm Strg Washer Thrust 515x 750x 033 Support Shaft Washer Shim 1/4 X 5/8 X 062 Washer Lock Hvy Helical 1/4 Screw Cap Sckt Hd Phos & Oil Shaft Asm Pittman Bracket Steering Bushing Link Drag Blk LR Gear Sector Washer 13/32 X 7/8 X 16 Ga Screw Thdrol 3/8-16x3/4 Ty-tt Pin Cotter 1/8 X 3/4 Cad Rod Tie Wire Form 19 75 Mech Bushing Strg Screw Insert Cap Strg Wh Au Washer 13/32 X 2-3/8 X 8 Ga Lock nut Adaptor Wheel Strg Boot Steering Shaft Washer 25/32 X 1 1/4 X 16 Ga Extension Steering Shaft Washer 25/32 X 1 1/4 X 16 Ga Extension Steering Shaft LR/LT Cap Spindle Fr Top Blk Fitting Grease Nut Lock Hex w/Ins 5/16-18 Bolt Fin Hex 5/16-18 Unc x 1-1/4 Kit, Steering Assembly Svc Bolt Fin Hex 3/8-16unc x 1 Gr. 5 Spacer Axle Bearing Arm Pittman Bolt, Fin Hex 5/8-11 UNC x 2-3/4 Axle, Brace

**NOTE:** All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

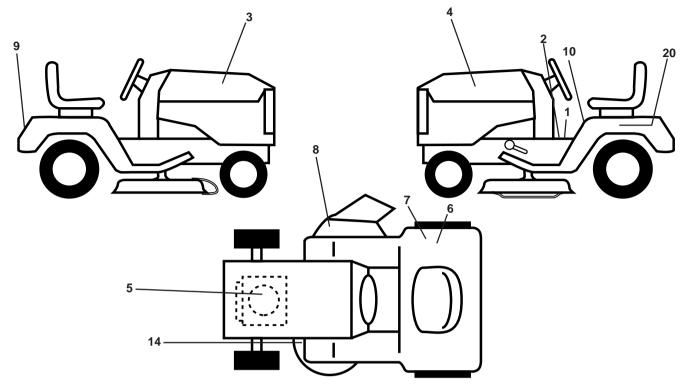
# TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 SEAT ASSEMBLY



	PART NO.	DESCRIPTION		PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 12 13	874 76 06-16 819 13 16-10 532 14 50-06 873 80 06-00 532 12 41-81 817 49 06-16 819 13 16-14 532 15 59-25 532 12 12-46	Bracket Pivot Seat 8 720 Bolt Fin Hex 3/8-16unc X 1 Washer 13/32 X 1 X 10 Ga Clip Push-In Nut Hex w/Ins. 3/8-16 Unc Spring Seat Cprsn 2 250 Blk Zi Screw Thdrol 3/8-16 X 1 Ty-tt Washer 13/32 X 1 X 14 Ga.	15 16 17 21 22 23 24 25 26	532 13 43-00 532 12 12-50 532 12 39-76 532 15 32-36 873 80 05-00 874 78 08-14 819 17 19-12 532 12 70-18 810 04 08-00	Spring Cprsn 1 27 Blk Pnt Nut Lock 1/4 Lge Flg Gr 5 Zinc Bolt Shoulder 5/16-18 Unc Nut Hex Lock W/Ins 5/16-18 Bolt, Hex Head, Fin 1/2-13 x 7/8 Grade 5 Washer 17/32 X 1-3/16 X 12 Ga. Bolt Shoulder 5/16-18 X 62 Washer Lock ent dimensions given in U.S. inches.

### TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02

#### **DECALS**



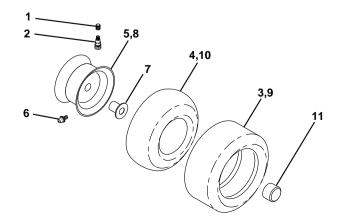
PART NO.	DESCRIPTION	KEY NO.	PART NO.	D
532 14 08-37	Decal Saddle Parking	14	532 13 68-32	D
532 15 63-69				De
			532 15 45-15	Pa
532 15 13-20	Decal Hood LH		532 15 45-16	Pa
532 15 13-21	Decal Hood RH		532 13 83-11	D
532 27 24-40	Decal HP Engine			_
532 12 56-90				
532 14 54-37			002 10 7 1 00	171
532 14 54-94		ΔναίΙ	ahla accassori	ΔC r
		Availe	abic accessori	CO I
			MK380	М
	NO. 532 14 08-37 532 15 63-69 532 15 13-20 532 15 13-21 532 27 24-40 532 12 56-90 532 14 54-37 532 14 54-94 532 15 06-17	NO. DESCRIPTION  532 14 08-37 Decal Saddle Parking 532 15 63-69 Decal Fender STLT Oper. Inst. English/French 532 15 13-20 Decal Hood LH 532 15 13-21 Decal Hood RH 532 27 24-40 Decal HP Engine 532 12 56-90 Decal 100 DBA	NO.         DESCRIPTION         NO.           532 14 08-37         Decal Saddle Parking         14           532 15 63-69         Decal Fender STLT Oper. Inst.         20           English/French            532 15 13-20         Decal Hood LH            532 15 13-21         Decal Hood RH            532 27 24-40         Decal HP Engine            532 12 56-90         Decal 100 DBA            532 14 54-37         Decal Europe Stand CE           532 15 06-17         Decal Mower Cut/Finger         Availage           532 15 06-17         Decal Fender Husq	NO.         DESCRIPTION         NO.         NO.         NO.           532 14 08-37 532 15 63-69         Decal Saddle Parking Decal Fender STLT Oper. Inst. English/French         14 532 13 68-32 20 532 14 64-51 20 532 15 45-15 45-15 20 532 15 45-15 20 532 15 45-15 20 532 15 45-16 20 532 15 45-16 20 532 15 45-16 20 532 15 45-16 20 532 15 71-64 20 532 15 71-64 20 532 12 56-90 20 20 20 20 20 20 20 20 20 20 20 20 20

KEY NO.	PART NO.	DESCRIPTION
14	532 13 68-32	Decal V-Belt Schematic
20	532 14 64-51	Decal Bat Dan/Psn
	532 15 45-15	Pad Footrest LH STLT
	532 15 45-16	Pad Footrest RH STLT
	532 13 83-11	Decal Handle Lft Height Adjust
	532 15 71-64	
	532 15 71-65	Manual Owner's (French)

Available accessories not included with tractor:

 MK380	Mulcher Kit with Blades
 C38	Grass Catcher

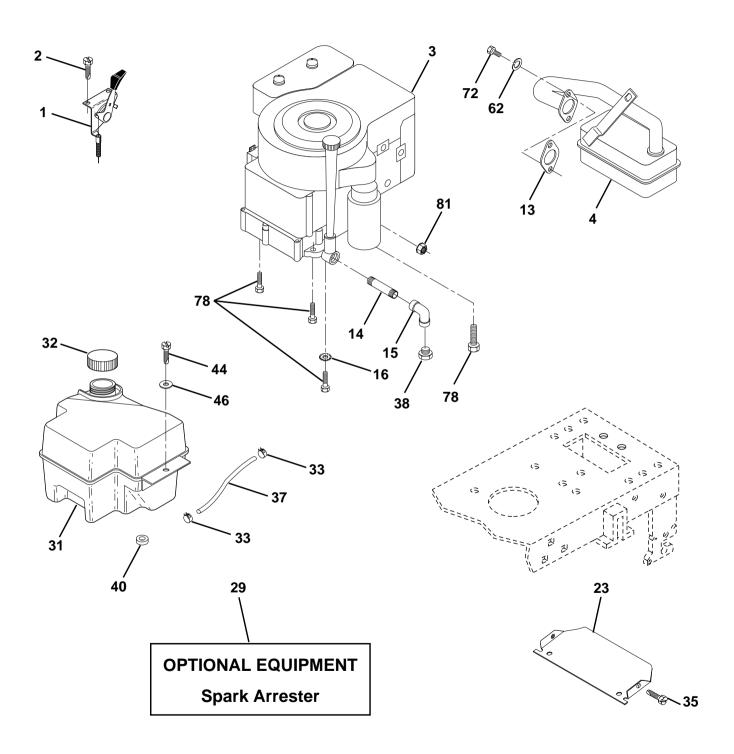
#### **WHEELS & TIRES**



KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11	532 05 91-92 532 06 51-39 532 10 62-22 532 05 99-04 532 13 83-36 532 12 49-57 532 12 49-59 532 13 83-37 532 12 46-35 532 12 49-26 532 10 47-57 532 14 43-34	Cap Valve Tire Stem Valve Tire F Ts 15 X 6 0 - 6 Service Tube Front (Service Item Only) Rim Asm 6"front Silver Service Fitting Grease (Front Wheel Only) Bearing Flange (Front Wheel Only) Rim Asm 8"rear Silver Service Tire R Ts 18x8 5-8 C Service Tube Rear (Service Item Only) Cap Axle Blk 1 50 X 1 00 Sealant, Tire (10 oz. Tube)

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 ENGINE

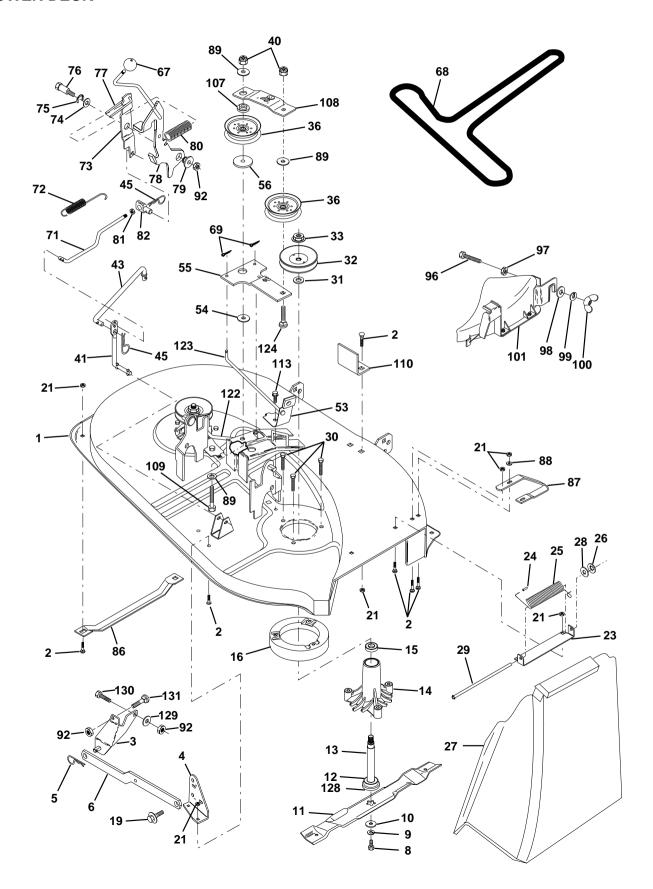


## TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 ENGINE

KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 13 14 15 16 23 29 31 32 33 35 37 38 40 44 46 62 72 78	532 14 03-10 817 72 04-10 	Control Th/ch 23 5 LH Flag Screw Hex Thd Cut 1/4-20x5/8 T Engine B&S Model No. 285707 Muffler LT B&S 12/12.5/13HP Gasket Eng 1 313 Id Tin Plated Nipple Pipe 3/8 Npt X 3" Elbow Std 90 Degree 3/8-18 Npt Washer Lock Ext Tooth 3/8 Shield Heat Kit Spark Arrestor (Flat Scrn) Tank Fuel Front 2 00 Cap Asm Fuel W/sym Vented Clamp Hose Black Screw Line Fuel 20" Plug Oil Drain (Order From Engine Manufacturer) Bushing Snap Nyl Blk Fuel Line Screw Hexwsh Thdrol 1/4-20x3/4 Washer 9/32 X 7/8 X 16 Ga Washer Lock Hvy Hlcl Spr 5/16 Screw Hexhd Cap 5/16-18x 3/4 Screw Thdrol 3/8-16x1-1/4 TYTT
81	532 12 88-61	Nut Flange 1/4-20 Starter Nut

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

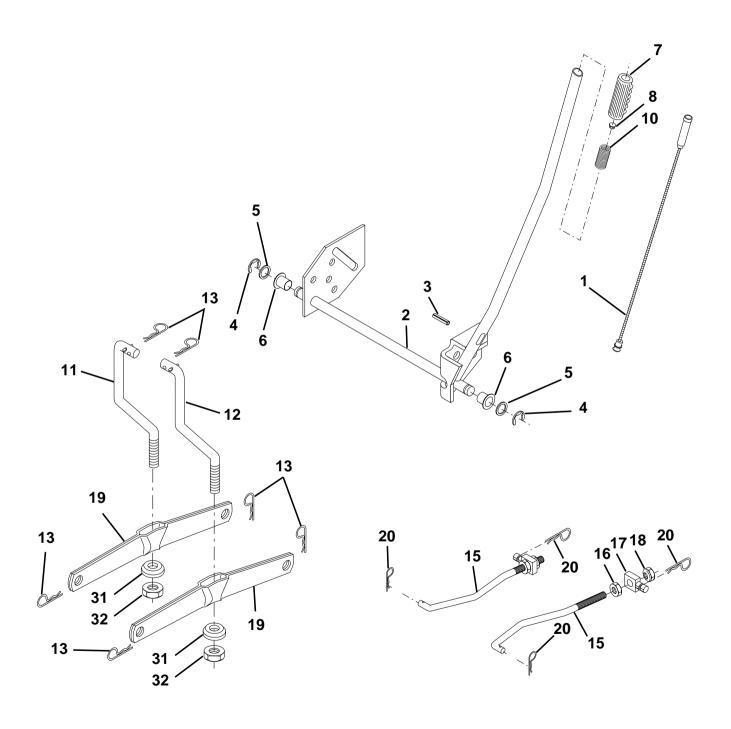
TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 MOWER DECK



## TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
4	E00 44 00 00	A are Maurer Heuring	71		
1	532 14 28-29			532 14 24-27	
2	872 14 05-06		72	532 13 18-70	
3	532 13 80-17		73		Arm Clutch Secondary
4	532 13 84-40		74		Washer 25/32 X 1-5/8 X 16 Ga
5	532 12 46-70		75 70		Ring Klip #t5304-75
6		Arm Suspension Rear	76		Bolt Shoulder 3/8-16 Unc 1 44
8	532 85 08-57		77	532 12 78-45	Keeper Spring 4 000
9	810 03 06-00	Washer Lock Hvy 3/8	78	532 15 48-09	Arm Asm Clutch Primary
10	532 14 02-96		79	532 12 74-98	Bushing 747 Od X 794 Lg Brass
11	532 13 41-48		80	532 15 37-01	
12	532 12 98-95		81		Nut Hex Jam 3/8-16
13	532 13 76-45		82		Trunnion Adj 94
14	532 12 87-74		86	532 12 50-74	
15	532 11 04-85		87	532 12 87-72	
16	532 14 03-29	Stripper Mower Vented	88		Washer 11/32 x 3/4 x 16 Ga.
19	532 13 28-27		89		Washer 13/32 x 1 x 12 Ga.
21	873 68 05-00	Nut Crownlock 5/16-18 UNC	92		Nut Lock Hex W/Ins 3/8-16 Unc
23	532 13 76-07		96		Bolt 3/8-16 x 1-1/4 Mulcher
24	532 10 53-04	Cap Sleeve 80x 112 Blk Mower	97		Nut Crownlock 3/8-16 UNC
25	532 12 37-13		98		Washer 13/32 x 1-1/4 x 16 Ga.
26		Nut Push Phos & Oil	99	810 04 06-00	Washer Lock Hvy Hlcl Spr 3/8
27	532 10 67-36	Shield Deflector		532 13 56-51	
28	819 11 10-16	Washer 11/32 X 5/8 X 16 Ga	101	532 13 28-03	Cover Asm Mulching 38"
29	532 10 67-35	Rod Hinge	107	532 13 35-02	Spacer, Retainer
30	532 13 87-76	Screw Thdrol Hex Head Zinc Mwr	108	532 13 35-03	Stiffener, Idler Arm
31	532 12 99-63	Washer Spacer Mower Vented	109	874 76 06-40	Bolt, Hex Head 3/8-16 x 2-1/2
32	532 15 35-35	Pulley Mandrel	110	532 14 25-87	Upstop Deck Front 38"
33	532 13 72-66		113	817 49 05-12	Screw Thdrol 5/16-18 X 3/4
36	532 13 14-94		122	532 13 12-89	Rod, Brake, LH
40	873 68 06-00		123	532 13 12-88	Rod, Brake, RH
41	532 13 35-51		124	872 11 06-14	Bolt, Carriage 3/8-16 x 1-3/4
43	532 13 35-04		128	532 15 33-90	Washer Felt
45	532 12 47-88				Washer 13/32 x 13/16 x 12 Ga.
53	532 13 08-40	Asm Brake			Bolt, Fin Hex 3/8-16 UNC x 1 Gr. 5
54	532 13 39-43				Bolt, Rdhd Sqnk 3/8-16 x 1
55	532 13 38-40			532 13 07-94	Mandrel Asm Service (Includes Key
56	532 12 20-52				Nos. 8-10, 12-15, 31 and 33)
67	532 10 69-32			532 14 28-20	Mower Deck Complete
68	532 14 42-00	V-Belt Mower			· ·
69		Pin, Cotter 3/32 x 3/4	NOI		nent dimensions given in U.S. inches
-	- · · · · · · · · · · · · · · · · · · ·	,		1 inch = 25	.4 mm

TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 MOWER LIFT

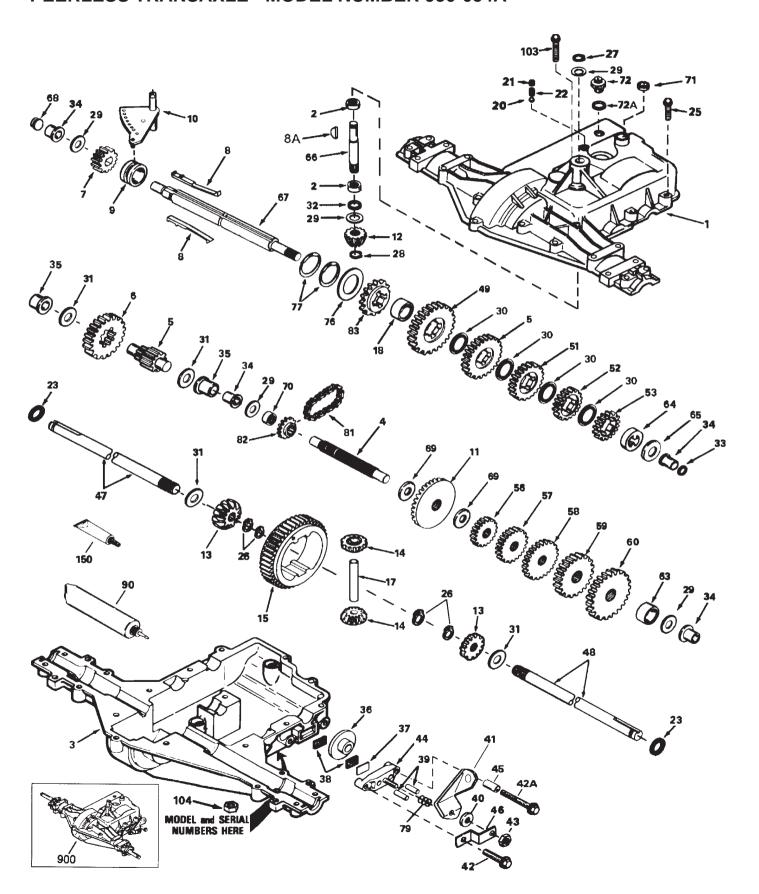


# TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
13 15 16 17 18 19 20	532 14 51-17 532 10 57-67 812 00 00-02 819 21 16-21 532 12 01-83 532 10 94-13 532 12 45-26 532 12 25-12 532 13 98-65 532 13 98-66 532 12 46-70 532 12 72-18 873 35 08-00 532 13 01-71 873 80 08-00 532 13 98-68	Pin Groove E Ring #5133-62 Washer PLTD 21/32 X 1 X 21ga Bearing Nylon Blk 629 Id Grip Handle Bicycle Button Plunger Black Spring Cprsn 3 750 Oiled Link Lift LH Link Lift RH Retainer Spring Link Front Nut Jam Hex 1/2-13 Unc Trunnion Blk Zinc

**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm

RACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 PEERLESS TRANSAXLE - MODEL NUMBER 930-054A



### TRACTOR - MODEL NO. LT120 (954140002A), PRODUCT NO. 954 1400-02 PEERLESS TRANSAXLE - MODEL NUMBER 930-054A

	PART NO.	DESCRIPTION		PART NO.	DESCRIPTION
1	772108A	Cover, Transaxle	43	792075	Locknut_5/16-24
2	780086	Bearing, Needle	44	790025	Holder, Brake Pad
3	770102A	Case, Transaxle	45	786066	Spacer
4	776260	Shaft, Counter	46	786086	Bracket, Brake Lever
5 6	776219B 778139	Shaft and Pinion Assembly, Output Gear, Output	47 48	774690 774691	Axle 11-5/16" long Axle 16-1/2" long
7	778136	Gear, Spur, 15 Teeth	49	778215	Gear, Spur, 37 Teeth, Steel (1-)
8	792136A	Key, Shift	50	778124A	Gear, Spur, 30 Teeth (2.)
8Ä	792047	Key, Woodruff	51	778123A	Gear, Spur, 25 Teeth (3-)
9	784352	Collar, Shifter	52	778122A	Gear, Spur, 22 Teeth (4)
10	784355	Rod and Fork Assembly, Shift	53	778273	Gear, Spur, 19 Teeth, Steel (5 <sub>°</sub> )
11	778229	Gear, Bevel, 42 Teeth	56	778230	Gear, Spur, 12 Teeth (1 <sub>-</sub> )
12	778113A	Bevel Pinion, Input	57	778126A	Gear, Spur, 20 Teeth (2)
13	778221	Gear, Bevel	58	778127A	Gear, Spur, 25 Teeth (3)
14	778068	Gear, Bevel Pinion	59	778128A	Gear, Spur, 28 Teeth (4)
15	778260	Gear, Ring	60	778163	Gear, Spur, 31 Teeth (5-)
17	786139	Pin, Drive	63	786071	Spacer
18	786102	Spacer, Neutral	64	786072	Spacer
20 21	792077 792078	Ball, Steel 5/16" diameter Set Screw 3/8-16 x 3/8	65 66	780109 776135	Washer, Thrust Shaft, Input
22	792079	Spring	67	776315A	Shaft, Brake, 4 Keyed
23	788061	Ring, Seal	68	786116A	Plug
25	792073	Screw, Flanged Hex Head, Thread	69	780051	Washer, Thrust
	. 0_0. 0	Forming 1/4-20 x 1-1/4	70	786118	Spacer
26	792125	Ring, Retainer	71	788069	Seal, Square Cut
		(4 Required, Package of 2)	72	792165	Plug, Threaded 9/16-18
27	792035	Ring, Retainer		788091	"O" Ring
28	788040	Ring, Retainer	76	780090	Washer, Thrust
29	780072	Washer, Thrust	77	788078A	Ring, Retaining, Inverted
30	780108	Washer, Thrust	70	700444	(Package of 2)
31	780001	Washer	79	792144	Spring, Brake
32 33	792001	"O" Ring	81	786081	Chain, Roller
34	788095 780105A	Seal, Square Cut Bushing, Flanged	82	786082	(Number 41 Chain, 24 Links) Sprocket, 9 Teeth (Reverse)
35	780103A 780118A	Bushing, Flanged	83	786123	Sprocket, 18 Teeth (Reverse)
36	790003	Disk, Brake	90	788067B	Grease, Bentonite, 32 Ounce Bottle
37	790007	Plate, Brake Pad		792166	Screw 1/4-20 x 2
38	799021	Pad, Brake		792167	Locknut 1/4-20
39	786026	Pin, Dowel		510334	Gasket Eliminator (Loctite #515)
40	792076A	Washer, Flat			( ,
41	790079	Lever, Brake	NOT	E: All compon	ent dimensions given in U.S. inches
42	792073	Screw, Flanged Hex Head, Thread		1 inch = 25.	
		Forming 1/4-20 x 1-1/4	_		
42A	792085A	Screw 1/4-20 x 2-1/4	Parts	s must be order	ed from Tecumseh Products Co.